

DIGITIZED INDUSTRIAL MONITORING THROUGH POWER LINE COMMUNICATION

PROJECT REPORT

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**In partial fulfilment of the requirements for the
Award of the degree of BACHELOR OF ENGINEERING
in ELECTRICAL AND ELECTRONICS ENGINEERING Branch
of BHARATHIAR UNIVERSITY, COIMBATORE.**



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**DEPARTMENT OF ELECTRICAL AND ELECTRONICS ENGINEERING
KUMARAGURU COLLEGE OF TECHNOLOGY
COIMBATORE - 641 006**



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DEPARTMENT OF ELECTRICAL AND ELECTRONICS ENGINEERING



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CERTIFICATE

This is to certify that the project report entitled

**DIGITIZED INDUSTRIAL MONITORING
THROUGH POWER LINE COMMUNICATION**

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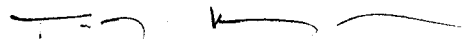
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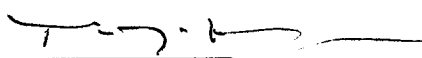


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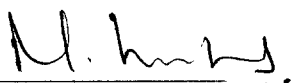


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SYNOPSIS

Power Line Communications refers to the use of existing electricity cable infrastructure to carry voice and data signals e.g. Internet, telephony, video etc.

Power Line Communications works by transmitting **high frequency digitised data signals** through the same power cable network used for carrying electricity power to household users. Such signal cannot pass through a transformer. This requires devices ("outdoor devices") that combine the voice and data signals with the low-voltage supply current in the local transformer stations to bridge the last mile. In the house, "indoor devices" (modems) are used in order to filter out the voice and data signals and to feed them to the various applications (e.g. PC/Internet, telephone, etc.).

The technology has been around for a while and at a low bandwidth. It has been used by power utilities for simple telemetering and control of electrical equipment in their networks. What is new is the integration of activities outside the building with those inside the building at a much higher bandwidth, 2.5Mbps or higher – this means voice and data transmission via the mains supply voltage network right through to every power socket in the building, as well as in the reverse direction at high speed.

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CHAPTER 1
INTRODUCTION

**“ Genius is one percent inspiration and
ninety nine percent perspiration “**

- Thomas Alva Edison

Engineering is all about persistent implementation of what a person perceives from his surroundings and is perhaps the most fruitful path for a person with penchant to enhance his life's standards as well as his surroundings.

Time stands as the testimony for all the inventions and discoveries made by man, which were all fuelled by the desire to make living more comfortable.

1.1 AIM OF THE PROJECT

When the distances involved are large, it will not be economical to provide separate wires for communication purposes. In fact, for such large distances, the power line themselves provide a very good medium of transmission of information. Hence we have combined the various advantages of both **Power Line Communication** and **Digital Technology** for the purpose of controlling various parameters of an industry.

1.2 PROJECT OVERVIEW

Our project involves the use of the concept of **Power Line Communication** to transmit digitized control signals in and around an industrial area to regulate and monitor various parameters, thus enabling us to obviate the need of a separate dedicated data carrying network.

We have taken **Temperature** as the parameter of consideration in the working model of our project. The use of PLC technology as an access technology to deliver broadband capabilities has several key benefits, mainly related to the fact that power wires are already installed in any location here information could be delivered.

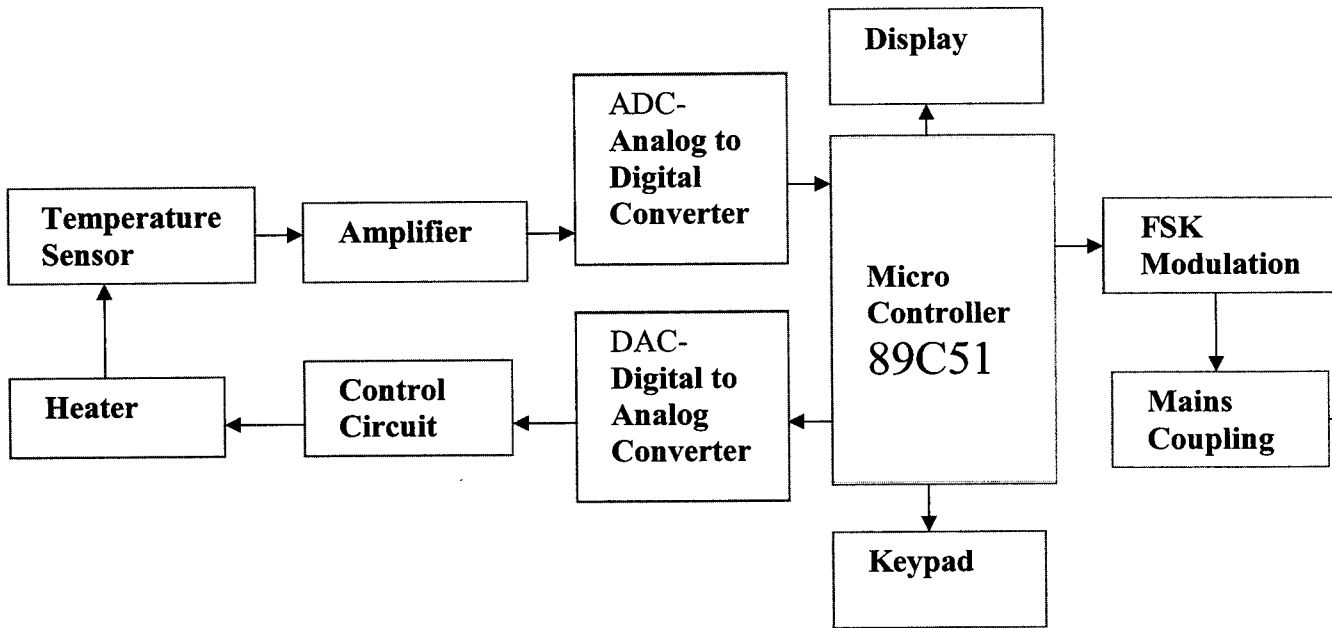
Therefore, no extra wires are required, neither in the house nor in the utility, and the user is not restricted to a few outlets in the house or industry, as is usually the case. One may note that even if it is desired to use a wireless network within a building, this reduces to a simple matter of plugging the base station into any power socket.

We can foresee the tremendous impact on a wider spectrum of applications in existing infrastructure such as traffic lights, information panels, metering systems, to vending machines and of course for home networking and **Industrial Automation**.

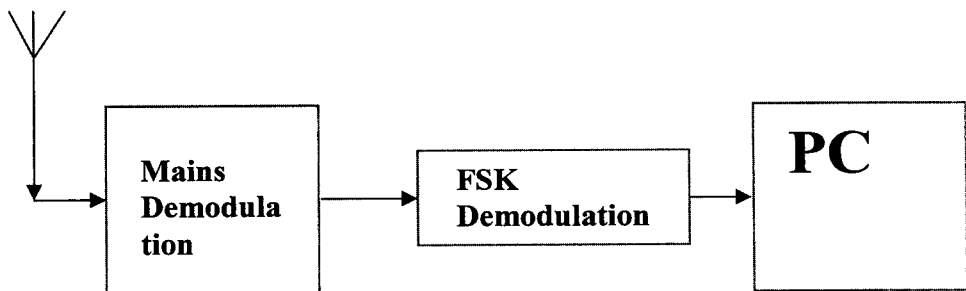
CHAPTER 2

HARDWARE DESCRIPTION

2.1 BLOCK DIAGRAM



...TRANSMITTER SECTION...



...RECEIVER SECTION...

2.2 TEMPERATURE SENSOR

A thermistor is an electronic component that exhibits a large change in resistance with a change in its body temperature. The word “**thermistor**” is actually a contraction of the words “thermal resistor”. The thermistors that we shall describe herein are ceramic semiconductors and have either large positive temperature coefficient of resistance (PTC devices) or large negative temperature coefficient of resistance (NTC devices).

Both types of thermistors (PTC and NTC) have definite features and advantages, which make them ideal for certain sensor applications. Manufactured from the oxides of the transition metals - manganese, cobalt, copper and nickel, NTC thermistors are temperature dependant semiconductor resistors. Operating over a range of -200°C to $+1000^{\circ}\text{C}$, they are supplied in glass bead, disc, chips and probe formats. NTC's should be chosen when a continuous change of resistance is required over a wide temperature range. They offer mechanical, thermal and electrical stability, together with a high degree of sensitivity.

The thermistor we have selected is of the type NTC with a temperature range of 0-150 degree centigrade.

2.3 CONTROL CIRCUIT – TRIAC

The triac is a semiconductor device that can, once triggered, conduct current in the forward as well as in the reverse direction. This makes them useful for AC or mains power control. The main reason of popularity of a triac is its capability to conduct and control current in both directions, Like the SCR, the triac also has three electrodes but they are called as main terminal No.1, main terminal No.2 and gate.

The triac also exhibits the same forward blocking and forward conducting characteristics of an SCR; but for either polarity of the voltage applied to the main terminal. The triac can thus be called a bi-directional Thyristor, like the SCR. The break over voltage of the triac can be controlled or varied by application of a positive or negative current pulse or to the gate electrode. As the amplitude of the current pulse is increased, the break over point of the triac is decreased. The triac can be thus considered as two SCRs connected back to back in parallel.

TRIGGERING CHARACTERISTICS:

The magnitude of gate current and voltage required to trigger a Thyristor varies inversely with junction temperature. As the junction temperature increases the level of gate signal required to trigger the Thyristor becomes smaller. Worst-case triggering conditions occur,

The GATE-NON TRIGGER VOLTAGE V_{gnt} is the maximum dc gate voltage that may be applied between gate and cathode of the Thyristor for which the device can maintain its rated blocking voltage. This voltage is usually specified at the rated operating temperature of a Thyristor. Noise signals in the gate circuit should be maintained below this level to prevent unwanted triggering of the Thyristor.

When very precise triggering of a Thyristor is desired, the Thyristor gate must be overdriven by a pulse of current much larger than the dc gate current required to trigger the device. The use of large current pulse reduces variations in turn-on time, minimizes the effect of temperature variation on triggering characteristics and makes possible very short switching times.

The triac can be triggered in any of four operating modes, as shown in table 1. The quadrant designations refer to the operating quadrant on the principal voltage-current characteristics.

TABLE I TRIAC TRIGGERING MODES

Gate-Mains Terminal No.1 Voltage	Mains Terminal No.2 to Mains terminal No.1 Voltage	Operating quadrant
Positive	...Positive	...I (+)
Negative	... Positive	...I (-)
Positive	...Negative	...III (+)
Negative	...Negative	...III (-)

GATE TRIGGER CIRCUITS

The gate signal used to trigger an SCR or a triac must be of sufficient strength to assure sustained forward conduction. Triggering requirements are usually stated in terms of dc voltage and current. Because it is common practice to pulse-fire thyristors, it is also necessary to consider the duration of firing pulse required. A trigger pulse that has amplitude just equivalent to the dc requirements must be applied for a relatively long period of time (approximately 30 micro seconds) to ensure that the gate signal is provided during the full turn-on period of the Thyristor. As the amplitude of the gate-triggering signal is increased, the turn-on time of the Thyristor is decreased and the width of the gate pulse may be reduced. When highly inductive loads are used, the inductance controls the current-rise portion of the turn-on time. For this type of load, the width of the gate pulse must be made long enough to assure that the principal current rises to a value greater than the latching-current level of the device. The application usually determines whether a simple or somewhat sophisticated triggering circuit should be used to trigger a given triac. The angle of conduction depends on the value of resistor and capacitor.

The simplest method of phase control for a triac is similar to that for an SCR. The gate trigger voltage can be more closely controlled by use of a variety of speed triggering devices, including diacs, neon bulbs, unijunction transistors, etc.

HOLDING AND LATCHING CURRENTS

After a triac has been switched to the ON state, a certain minimum value of anode current is required to maintain it in this low impedance state. If the anode current is reduced below this critical holding current value, the triac cannot maintain regeneration and reverts to the OFF state. The holding current (I_H) is sensitive to changes with temperature (increases with decrease of temperature). It is specified at room temperature with gate open.

The latching current rating of a triac specifies a value of anode current, slightly higher than the holding current, which is the minimum amount required to sustain conduction immediately after the triac is switched from the OFF state to the ON state and the gate signal is removed. Once the latching current (I_C) is reached, the Thyristor remains in the ON state until its anode current is decreased below the holding current value. The I_Z rating is an important consideration when a triac is to be used with an inductive load because the inductance limits the rate of rise of the anode current.

The uses of the triac can be conveniently divided according to the type of firing circuit employed; some of these are described below. Many other varieties are used in specialized appliances.

2.4 ADC 0809

The ADC0808, ADC0809 data acquisition component is a monolithic CMOS device with an 8-bit analog-to-digital converter, 8-channel multiplexer and microprocessor compatible control logic. The 8-bit A/D converter uses successive approximation as the conversion technique. The converter features a high impedance chopper stabilized comparator, a 256R voltage divider with analog switch tree and a successive approximation register. The 8-channel multiplexer can directly access any of 8-single-ended analog signals.

The features of ADC 0809:

- High speed
- High accuracy
- Minimal temperature dependence
- Excellent long term accuracy and repeatability
- Consume minimal power

These features make this device ideally suited to applications from process and machine control to consumer and automotive applications.

2.5 DAC 0800

The DAC 0800 series are monolithic 8-bit high speed current output digital to analog converter (DAC) featuring typical setting time of 100ns. When used as a multiplying DAC, monotonic performance over a 40 to 1 reference current range is possible.

The features of DAC 0800:

- . Fast setting output current.
- . Full scale error.
- . Non linearity over temperature.
- . High output compliance $\pm 10V$ to $+18V$.
- . Complementary current outputs.
- . Interface directly with TL, CMOS, PMOS, and others.
- . Wide power supply range $\pm 4.5V$ to $\pm 18V$.
- . Low power consumption $33mW$ to $\pm 5V$.
- . Low cost.

2.6 TRANSMITTER SECTION

The temperature of the system is sensed by the thermistor and is amplified and fed to the micro controller using an ADC, from where it is then given to the FSK generator XR-2206. This data is then transmitted through mains modulation to a remote PC for monitoring.

FSK GENERATOR

In digital data communication, shifting a carrier frequency between two preset frequencies transmits binary code. This type of transmission is called frequency shift keying technique. A 555 timer in astable mode can be used to generate FSK signals. When the input is high, transistor Q is cutoff and 555 timer works in the normal astable mode of operation. The frequency of the output waveform is given by

$$F_0 = 1.45 / (R_A + 2R_B) C$$

When the input is low Q goes on and connects the resistance RC across Ra. The output frequency is given by

$$F_0 = 1.45 / ((R_A + RC) + 2R_B) C$$

The resistance is used to get the desired output frequency.

transmitting digital data over telecommunications links. In order to use FSK a modulator-demodulator (modem) is needed to translate digital 1's and 0's into their respective frequencies and back again. In FSK modulation, the carrier frequency is shifted in steps (or) levels corresponding to the levels of the digital modulating signal. In case of binary signal, two carrier frequencies are used; one was corresponding to binary '0' and another to binary '1'.

MODULATION

The purpose of a communication is the source and user being physically separate from each other. To do this, the transmitter modifies the message signal into a suitable form for transmission over the channel. This modification is achieved by a process known as modulation, which involves varying some parameters of a carrier wave in accordance with the message signal. The receiver recreates the original message signal from a degraded version of the transmitted signal after propagation through the channel. A process known as demodulation, which is a reverse process of modulation used in the transmitter, achieves the recreation. However owing to the unavoidable presence of noise and distortion in the received signal, we find that the receiver cannot recreate the original message signal exactly. The type of modulation scheme used influences the resulting degradation in the overall system performance. Specifically we find that some modulation schemes are less sensitive to the effects of noise and distortion than

TYPES OF MODULATION

There are basically two types of modulation

1. Frequency modulation
2. Amplitude modulation

Frequency Modulation

In frequency modulation the amplitude of the modulated carrier is made constant whereas the frequency is varied in accordance with the variation in modulation signal. It has an infinite bandwidth with side bands distributed symmetrically about the carrier frequency. Here the total transmitted power is always remains constant, but with increase in depth of modulation the bandwidth can be increased. The advantages of FM are low noise, less channel interference, and many transmitters as the frequency can be used.

Even though frequency modulation is advantageous over amplitude modulation, in our circuit we are using AM since it occupies less bandwidth than FM. Moreover the FM transmitting and receiving equipment is more complex and hence more expensive.

Amplitude Modulation

The amplitude of the carrier wave is varied in accordance with the amplitude of the modulating signal. Consider a sinusoidal carrier

wave $c(t)$

defined by,

$$C(t) = A_c \cos(2\pi F_c t + \phi)$$

Where A_c is the carrier amplitude and F_c is the carrier frequency. We have assumed that the phase of the carrier wave is zero for specification of the message. The source of the carrier wave $c(t)$ is physically independent of the source responsible for generating $m(t)$. An amplitude-modulated wave may thus describe, in its most general form, as a function of time.

In the circuit shown, Schmitt trigger NAND gate CD4011 is used. The carrier frequency is generated using the ceramic filter of value 10.7 MHz. The resistor R1 and R2 provide the necessary biasing. The modulated output is then transmitted through the antenna after passing through a capacitor. The antenna used is of aerial type. In our project the transmitted frequency is 5.5 MHz. The maximum distance to which we can transmit is around 30ft to 40ft. the distance to which it can be transmitted can be improved further by providing some amplification at the output of the amplitude modulation circuit.

IC XR – 2206

GENERAL DESCRIPTION

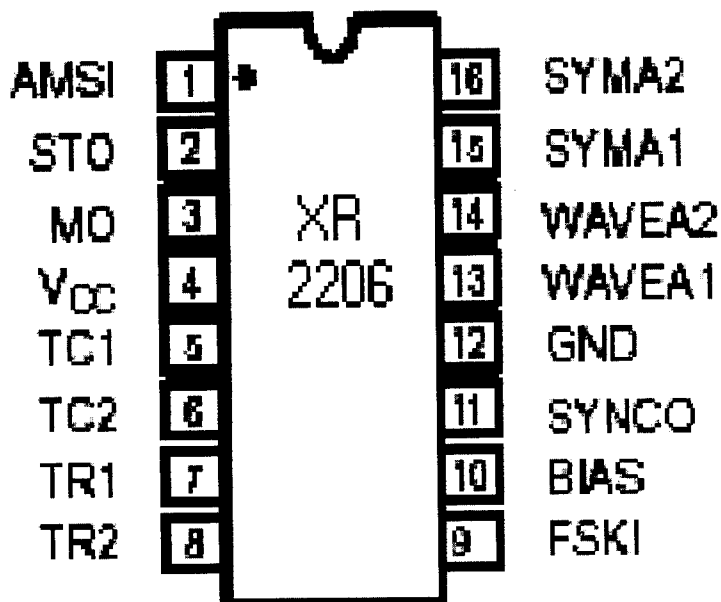
The XR-2206 is a monolithic function generator integrated circuit capable of producing high quality sine, square, triangle, ramp, and pulse waveforms of high-stability and accuracy. The output waveforms can be both amplitude and frequency modulated by an external voltage. Frequency of operation can be selected externally over a range of .01Hz to more than 1MHz.

The circuit is ideally suited for communications, instrumentation, and function generator applications requiring sinusoidal tone, AM, FM, or FSK generation. It has a typical drift specification of 20ppm/°C. The oscillator frequency can be linearly swept over a 2000:1 frequency range with an external control voltage, while maintaining low distortion.

FEATURES

- Low-Sine Wave Distortion, 0.5%, Typical
- Excellent Temperature Stability, 20ppm/°C,
- Wide Sweep Range, 2000:1, Typical
- Low-Supply Sensitivity, 0.01%V
- Linear Amplitude Modulation
- TTL Compatible FSK Controls
- Wide Supply Range, 10V to 26V
- Adjustable Duty Cycle, 1% TO 99%

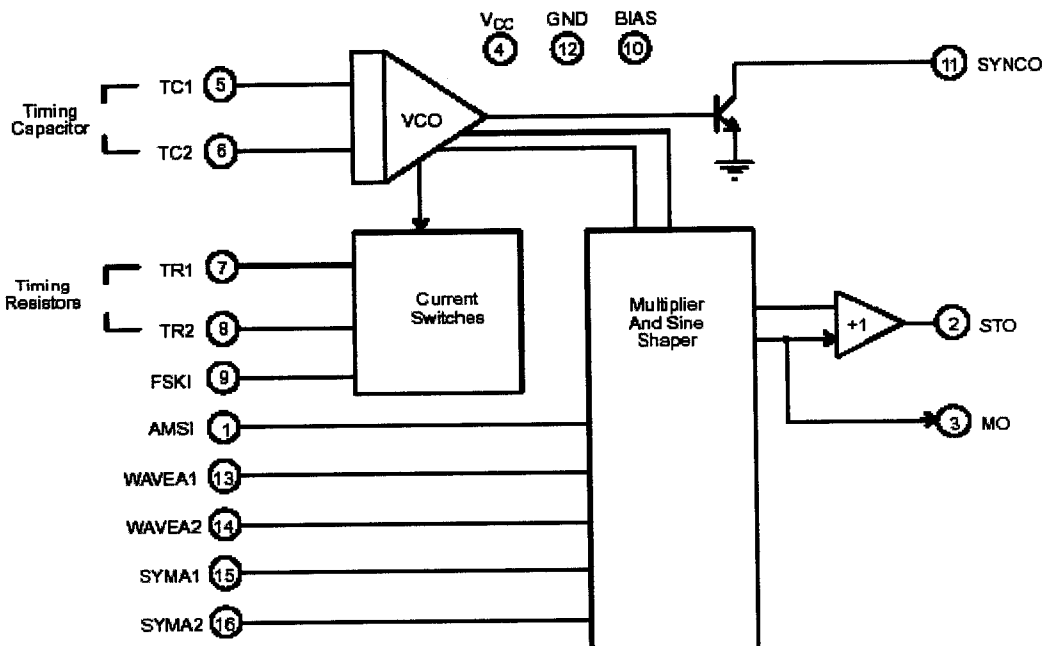
PIN DIAGRAM



PIN DESCRIPTION

Pin #	Symbol	Type	Description
1	AMSI	I	Amplitude Modulating Signal Input.
2	STO	O	Sine or Triangle Wave Output.
3	MO	O	Multiplier Output.
4	Vcc		Positive Power Supply.
5	TC1	I	Timing Capacitor Input.
6	TC2	I	Timing Capacitor Input.
7	TR1	O	Timing Resistor 1 Output.
8	TR2	O	Timing Resistor 2 Output.
9	FSKI	I	Frequency Shift Keying Input.
10	BIAS	O	Internal Voltage Reference.
11	SYNCO	O	Sync Output. This output is a open collector and needs a pull up resistor to Vcc.
12	GND		Ground pin.
13	WAVEA1	I	Wave Form Adjust Input 1.
14	WAVEA2	I	Wave Form Adjust Input 2.
15	SYMA1	I	Wave Symetry Adjust 1.
16	SYMA2	I	Wave Symetry Adjust 2.

BLOCK DIAGRAM OF XR-2206



CIRCUIT DESCRIPTION

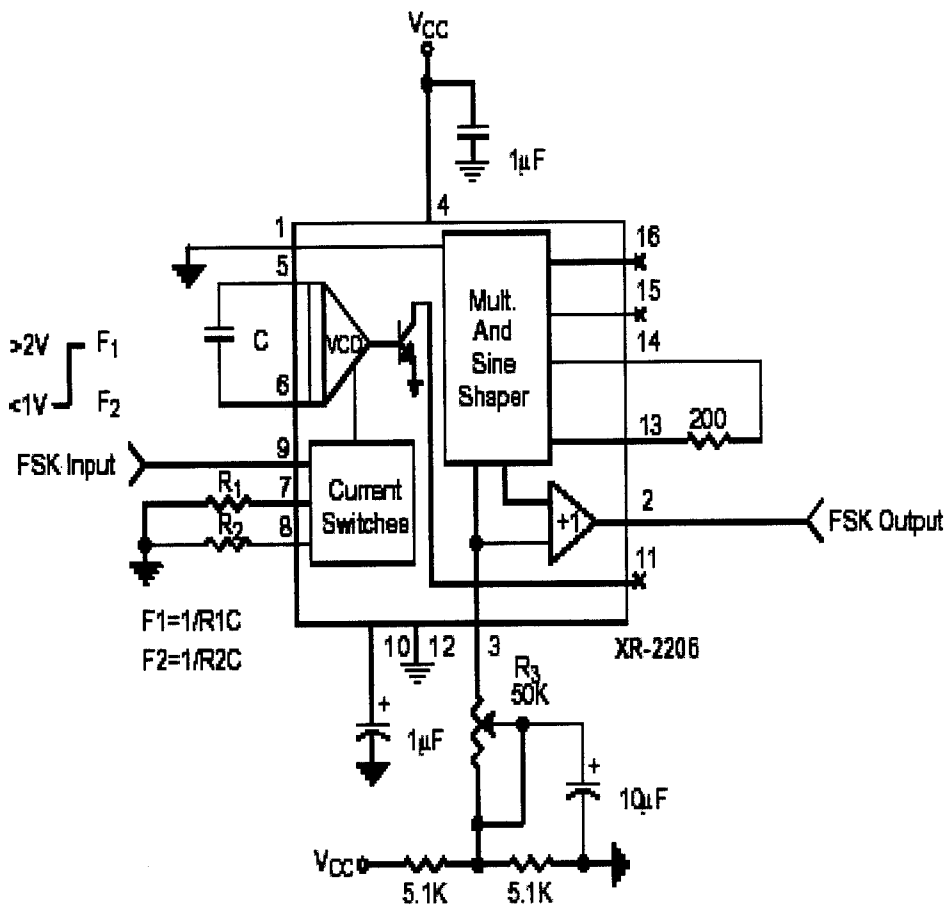
The XR-2206 is comprised of four functional blocks, a voltage-controlled oscillator (VCO), an analog multiplier and sine-shaper; a unity gain buffer amplifier; and a set of current switches. The VCO produces an output frequency proportional to an input current, which is set by a resistor from the timing terminals to ground. With two timing pins, two discrete output frequencies can be independently produced for FSK generation applications by using the FSK input control pin. This input controls the current switches, which select one of the timing resistor currents, and routes it to the VCO.

FREQUENCY SHIFT KEYING

The XR-2206 can be operated with two separate timing resistors, R1 and R2, connected to the timing Pin 7 and 8, respectively, as shown in Figure. Depending on the polarity of the logic signal at Pin 9, either one or the other of these timing resistors is activated. If Pin 9 is open-circuited or connected to a bias voltage \bullet 2V, only R1 is activated. Similarly, if the voltage level at Pin 9 is \bullet 1V, only R2 is activated. Thus, the output frequency can be keyed between two levels, f1 and f2, as

$f_1 = 1/R_1C$ and $f_2 = 1/R_2C$. For split-supply operation, the keying voltage at Pin 9 is referenced to V-.

FSK GENERATOR



FSK GENERATOR

Mark and space frequencies can be independently adjusted by the choice of timing resistors, R1 and R2; the output is phase-continuous during transitions. The pin 9 FSK input terminal of the XR-2206 can also be used to provide the

as shown in figure. Here, a keying or pulse waveform is fed directly to pin 9, and the circuit action is such that when this keying waveform is greater than $+2\text{ V}$ relative to the negative supply rail pin 7's

R1 timing resistor is selected, but when the keying waveform is below $+1\text{ V}$ (relative to the negative supply rail) pin 8's R2 timing resistor is selected instead. The FSK signal thus enables either of two operating tones to be selected.

APPLICATIONS

- * Waveform Generation
- * Sweep Generation
- * AM/FM Generation
- * V/F Conversion
- * FSK Generation
- * Phase-Locked Loops (VCO)

2.7 RECEIVER SECTION

The part of telecommunication system that converts transmitted waves into a desired form of output .A complete apparatus for the reception of incoming electrically transmitted messages, signals, etc.

FET AMPLIFIERS

Field Effect transistor is a semiconductor device in which current is controlled by an electric field. In the conventional transistor the operation depends on the flow of carriers of both types namely electrons and holes. The operation of FET depends on the flow of majority carriers only. Hence FET is a unipolar device. It has an advantage of high input impedance.

FILTERS

The filters are used to obtain the desired band of frequency and to suppress the unwanted signals and noise. Filters are of different types. But the ceramic filters are most commonly used for carrier frequency generation and band selection. The ceramic filters are used because of their accurate frequency tuning.

THREE TERMINAL CERAMIC FILTERS

The terminal ceramic filters are used in the transmitter and

desired band of frequencies. It is also used to suppress the unwanted signals and noise from the received signal. A 5.5 MHz ceramic filter is used in this project to generate the carrier frequency in the transmitter side. The same filter is used in the receiver side to obtain the desired band of frequency from the received signal.

DEMODULATION

The process of recovering the original modulation signal from a modulated wave is termed as demodulation or detection. Basically, the demodulation or detection is a process of frequency translation that requires a non-linear device in which the signal lying at a higher frequency in the frequency spectrum are converted to a lower frequency. Frequency converter circuits are also termed as detectors.

PHASE-LOCKED LOOPS

INTRODUCTION

The phase locked loop (PLL) is an important building block of linear systems. Electronic phase locked loop (PLL) came into vogue in the 1930's when it was used for radar synchronization and communication applications. The high cost of realizing PLL, in discrete form limited its use earlier. Now with the advanced IC technology, PLL's are available as inexpensive monolithic IC's. This technique for electronic frequency control is used today in satellite communication systems, computers, and etc. The basic principle of PLL, different IC's

and important applications are discussed

Basic Principle

The feedback system consists of,

1. Phase detector/comparator.
2. A low pass filter.
3. An error amplifier.
4. A Voltage Controlled Oscillator.

The VCO is a free running multivibrator and operates at a set frequency f_0 called free running frequency. An external timing capacitor and an external resistor determine this frequency. It can also be shifted to either side by applying a dc control voltage V_c to an appropriate terminal of the IC. The frequency deviation is directly proportion to the dc control voltage and hence it is called a "Voltage controlled Oscillator" or, in short VCO. If an input signal V_s of frequency f_s is applied to the PLL, the phase detector compares the phase and frequency of the incoming signal to that of the output V_0 of the VCO. If the two signals differ in frequency and/or phase, an error voltage V_e is generated. The phase detector is basically a multiplier and produced the sum (f_s+f_0) and difference (f_s-f_0) components at its output. The high frequency component (f_s+f_0) is removed by the low pass filter and the difference frequency component is amplified and then applied as control voltage V_c to VCO. The signal V_c shifts the VCO frequency in a direction to reduce the frequency difference between f_s and f_0 .

Once this action starts, we say that the signal is in the capture range. The VCO continues to change frequency. The circuit is then said to be locked. Once locked, the output frequency f_0 of VCO is

identical to f_s except for a finite phase difference ϕ . This phase difference ϕ generated a corrective control voltage V_c to shift the VCO frequency from f_0 to f_s and thereby maintain the lock. Once locked, PLL tracks the frequency changes of the input signal.

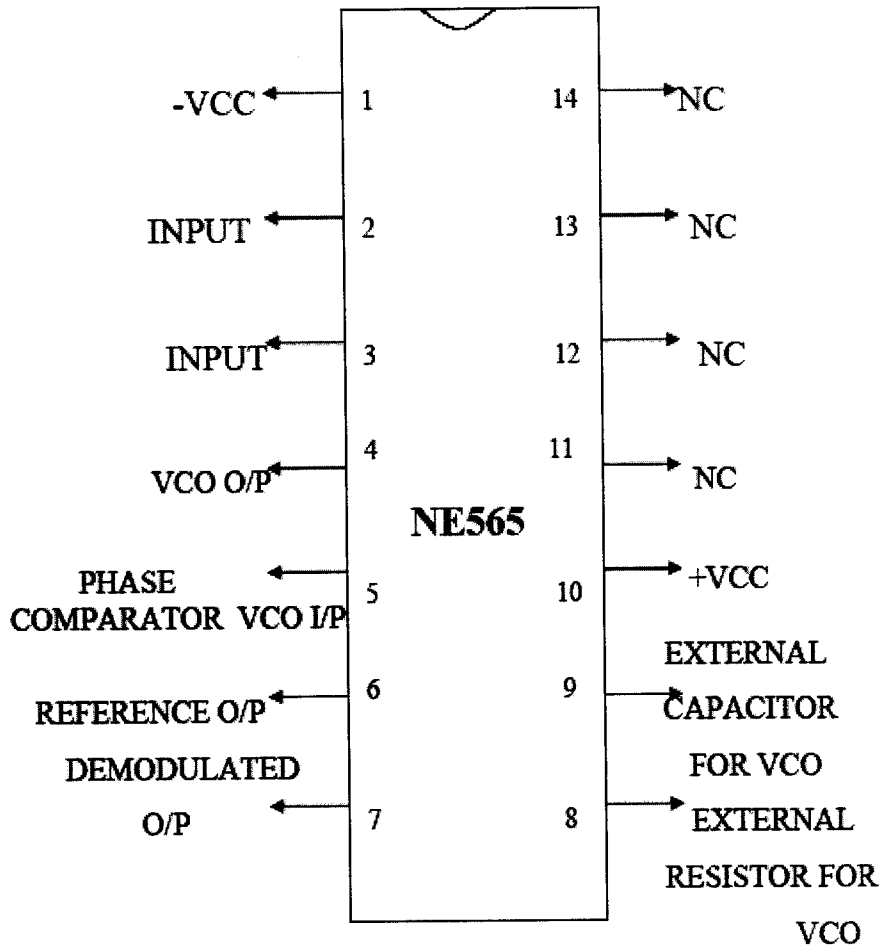
Thus, a PLL goes through three stages,

- (i) Free running,
- (ii) Capture, and
- (iii) Locked or tracking.

As capture starts, a small sine wave appears. This is due to the frequency difference between the VCO and the input signal. The dc component of the beat drives the VCO towards the lock. Each successive cycle causes the VCO frequency to move closer to the input signal frequency. The frequency difference becomes smaller and the filter, shifting the VCO frequency further, passes a larger dc component.

The process continues until the VCO locks on to the signal and the difference frequency is dc. The low pass filter controls the capture range. If VCO frequency is far away, the beat frequency will be too high to pass through the filter and the PLL will not respond. We say that the signal is out of the capture band. However, once locked, the filter no longer restricts the PLL. The VCO can track the signal well beyond the capture band. Thus tracking range is always larger than the capture range.

PIN DIAGRAM:



IC PLL 565

The phase detector of this PLL is comprised of differential amplifier pairs provided with current sink bias source. The output voltage phase detector is limited by diodes to maximum of +0.7V. This limiting action helps to minimize the effect of high amplitude noise pulses and other transient effects on the operation of the PLL.

The phase detector has a balanced output and is supplied to the differential amplifier pair, which serves an amplifier stage in amplifying the phase detector; output a single ended output is taken from this stage from across the load resistor R1 and connected internally to the VCO. Connection of an external capacitor C between Pin 7 and ground will produce a first order low-pass (lag) network. A capacitor C and a resistor R2 connected in series between pin 7 and ground will result in lag lead network. The VCO consists of a voltage controlled current source, which supplies equal magnitude of charging and discharging currents to an externally connected (pin 9) timing capacitor C0. A timing resistor is connected between pin8 and positive power supply.

The rest of the VCO circuit is Schmitt trigger with a differential amplifier output circuit. This controls the turn-on and turn-off for the switching action of the current source for the charging and discharging.

ENVELOPE DETECTOR

An envelope detector is a simple and yet highly effective device that is well suited for the demodulation of a narrow band AM wave, for which the percentage modulation is less than 100%. Ideally, an envelope detector produces an output signal that follows the envelope of the input signal waveform. Envelope detector consists of a diode and a resistor-capacitor filter. The operation is as follows. On the positive half-cycle of the input signal, the diode is forward-biased and the capacitor C charges up rapidly to the peak value of the input signal. When the input signal falls below this value, the diode becomes reverse biased and the capacitor C discharges slowly to the load resistor R_L. The discharging process continues until the next positive half cycle. When the input signal becomes greater than the voltage across the capacitor, the diode conducts again and the process is repeated. Thus the demodulation is carried out. In our circuit we are using 0A79 diode.

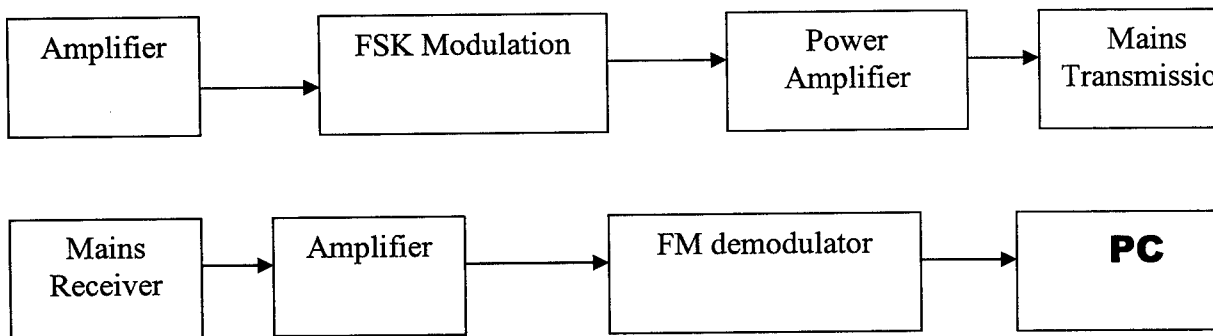
In digital data communication and computer peripheral, binary data is transmitted by means of a carrier frequency, which is shifted between two preset frequencies. This type of data transmission is called frequency shift keying (FSK) technique. The binary data can be retrieved using FSK demodulators at the receiving end. The 565 PLL is a very useful as a FSK demodulator. As the signal appears at the input, the loop locks to the input frequency and tracks it between the two

frequencies with a frequency depending and the DC shift at the output. A

three-stage filter removed the carrier component and the output signal is made logic compatible by the voltage comparator.

2.8 MAINS COMMUNICATION

BLOCK DIAGRAM



BLOCK DIAGRAM EXPLANATION

It uses a mini transmitter to generate a carrier frequency, which can be varied between 70 KHz to 500 KHz. The carrier frequency is frequency modulated. Frequency modulation is characterized by a narrow bandwidth. This narrow bandwidth has the advantage that a large number of channels can be accommodated on a single pair of lines, without causing interference between them.

A frequency separation of 5 KHz between the channels is considered adequate. The signals are first amplified, limited and filtered to get rid of noise and other interfacing signals and then used to frequency modulate an oscillator. After amplification the FM signal is fed into the mains wires via an isolation transformer. Signals transmitted from other stations are picked by the transformer and fed to the receiver section. After amplification, the received signal is demodulated.

TRANSMITTER

The signals are first amplified by the transistor stage. A clipper consisting of the differential stage consisting of two transistor stages follows this stage. The purpose of the clipper is to limit the bandwidth of the outgoing signal to 15 KHz. The clipper is followed by a low pass filter, which ensures that only the signals having the bandwidth 15 KHz pass through the next stage. The resulting signal is fed to the FSK generator.

The frequency range of this FSK generator is between 70 KHz and 500 KHz. The output obtained modulates the frequency of the oscillator. This is frequency modulation. The frequency modulated oscillator signal is then further amplified by the transistor stages. This last stage of amplification is used to drive the power output stage. The power transistor should be fitted with an adequate heat sink. This

output stage is operated in the wide band mode i.e. no tuning is provided for this stage.

RECEIVER

The receiver consists of PLL and AF amplifier. The PLL (Phase Locked Loop) is the most important part of the receiver. Incoming signals are fed via the isolation transformer to the input of the receiver. The output of transmitter and the receiver input are thus connected directly to one another. The receiver input is un-tuned which gives it broadband characteristics. However the PLL characteristic make the receiver selective enough to respond to a specific frequency. The signals is then demodulated using a phase locked loop i.e. the receiver will deliver an output only when the PLL is locked in.

This operation is achieved by employing the IC567, which contains

- i) Decoder
- ii) PLL
- iii) Phase detector
- iv) Comparator
- v) Driver amplifier with open collector.

The PLL works in conjunction with a VCO, which is built inside the IC 567. The free running frequency of the PLL VCO is adjusted by means of potentiometer. When the received signal is within the capture

locked in there is a sharp increase in DC output voltage of the detector. The amplifier and output driver transistor stage into a logic stage convert this voltage. Taking the LF signal as the control voltage demodulates the FM input signal. If the input frequency band is outside the capture range of the PLL, the PLL will not lock in and the low frequency signal at the output will be suppressed.

POWER SUPPLY

This unit needs two separate sources of DC power supply. A voltage of 7.5 Volts is needed for all the stages except for the output stage of the transmitter and the AF amplifier stage in the receiver which requires a 24 Volt supply.

2.9 RS-232C SERIAL DATA STANDARD

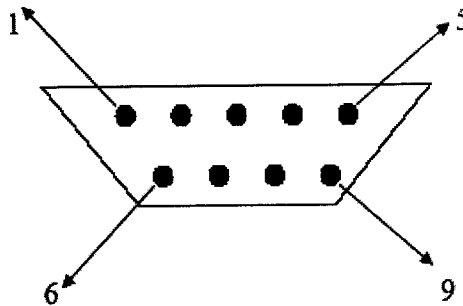
In the 1960s as the use of time-share computer terminals became more widespread, modems were developed so that terminals could use phone lines to communicate with distant computers. As we stated earlier, modems and other devices used to send serial data are often referred to as data communication equipment or DCE. The terminals or computers that are sending or receiving the data are referred to as data terminal equipment or DTE. In response to the need

Electronic Industries Association (EIA) developed EIA standard RS-232C. This standard describes the functions of 25 signal and handshake pins for serial data transfer. It also describes the voltage levels, impedance levels, rise and fall times, maximum bit rate, and maximum capacitance for these signal lines.

Before we work our way through the 25 pin functions, we will take a brief look at some of the other hardware aspects of RS-232C. RS-232C specifies 25 signal pins and it specifies that the DTE connector should be a male, and the DCE connector should be a female. A specific connector is not given, but the most commonly used connectors are the DB-25P male and the DB-25S female shown in figure. When you are wiring up these connectors. It is important to note the order in which the pins are numbered. The voltage levels for all RS-232C signals are as follows. A logic high, or mark, is a voltage between $-3V$ and $-15 V$ under load ($-25 V$ no load). A logic low or space is a voltage between $+3 V$ and $+15$ under load ($+25 V$ no load). Voltages such as $\pm 12 V$ are commonly used.

The output signal level usually swings between $+12V$ and $-12V$. The "dead area" between $+3v$ and $-3v$ is designed to absorb line noise. In the various RS-232-like definitions this dead area may vary. For instance, the definition for V.10 has a dead area from $+0.3v$ to $-0.3v$. Many receivers designed for RS-232 are sensitive to differentials of $1v$ or less.

DB9 PIN CONNECTOR



DB9 PC signals set:

RS232 Pin Assignments	
Pin 1	Received Line Signal Detector (Data Carrier Detect)
Pin 2	Received Data
Pin 3	Transmit Data
Pin 4	Data Terminal Ready
Pin 5	Signal Ground
Pin 6	Data Set Ready
Pin 7	Request To Send
Pin 8	Clear To Send
Pin 9	Ring Indicator

PIN DESCRIPTION

1. DTR (Data terminal ready):

When the terminal is turned on, after going through a self-test, it sends out signal DTR to indicate that it is ready for communication.

2 .DSR (Data set ready):

When DCE is turned on and has gone through the self-test, it asserts DSR to indicate that it is ready to communicate.

3.RTS (Request to send):

When the DTE device (such as a pc) has a byte to transmit, it asserts RTS to signal the modem that it has a byte of data to transmit.

4. CTS (clear to send):

In response to RTS when the modem has room for storing the data it is to receive, it sends out signal CTS to the DTE (PC) to indicate that it can receive the data now.

5.DCD (data carrier detect):

The modem assert signal DCD to inform the DTE (PC) that a valid carrier has been detected and that contact between it and the other modem is established.

6.RI (ring indicator):

An output from the modem (DCE) and an input to a pc (DTE) indicates that the telephone is ringing. It goes on and off in synchronization with the ringing sound.

While signals DTR and DSR are used by the pc and modem respectively, to indicate that they are alive and well, it is RTS and CTS that actually control the flow of data. RTS and CTS are also referred to as hardware control flow signals.

This concludes the description of the 9 most important pins of the RS232 handshake signals plus TxD, RxD and ground.

Ground is referred to as SG (signal ground)

2.10 POWER SUPPLY DESCRIPTION

INTRODUCTION

Power supplies are extensively used in all industrial applications. They are required to meet all or most of the following specifications:

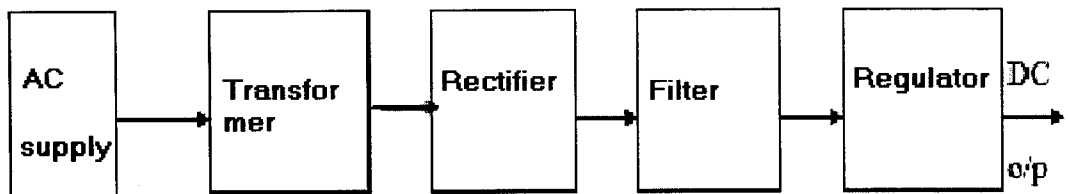
- ◆ Isolation between the source and the load.
- ◆ High power density for reduction of size and weight.
- ◆ Controlled direction of power flow.
- ◆ High conversion efficiency.
- ◆ Controlled power factor if the source is an AC voltage
- ◆ Provides regulated ripple free input and output waveforms.

CIRCUIT DESCRIPTION

Since all electronic circuits work only with low D.C.voltage we need a power supply unit to provide the appropriate voltage supply. This unit consists of transformer, rectifier, filter and regulator. A.C. voltage typically 230V rms is connected to a transformer which steps that AC voltage down to the level to the desired AC voltage. A diode rectifier then provides a full-wave rectified voltage that is initially filtered by a simple capacitor filter to produce a DC voltage. This resulting DC voltage usually has some ripple or AC voltage variations. A regulator

much less ripple voltage but also remains the same DC value even the DC voltage varies some what, or the load connected to the output DC voltages changes.

BLOCK DIAGRAM



TRANSFORMER

A transformer is a static (or stationary) piece of which electric power in one circuit is transformed into electric power of the same frequency in another circuit. It can raise or lower the voltage in a circuit but with a corresponding decrease or increase in current. It works with the principle of mutual induction. In our project we are using step down transformer for providing a necessary supply for the electronic circuits. In our project we are using a transformer with 15-0-15V center-tapped secondary.

RECTIFIER

The DC level obtained from a sinusoidal input can be improved 100% using a process called full-wave rectification. It uses 4 diodes in a bridge configuration. From the basic bridge configuration we see that two diodes (say D2 & D3) are conducting while the other two diodes (D1 & D4) are in "off" state during the period $t = 0$ to $T/2$. Accordingly for the negative of the input the conducting diodes are D1 & D4. Thus the polarity across the load is the same.

FILTER

The filter circuit used here is the capacitor filter circuit where a capacitor is connected at the rectifier output, and a DC is obtained across it. The filtered waveform is essentially a DC voltage with negligible ripples, which is ultimately fed to the load.

REGULATOR

The output voltage from the capacitor is more filtered and finally regulated. The voltage regulator is a device, which maintains the output voltage constant irrespective of the change in supply variations, load variation and temperature changes. Here we use two fixed voltage regulators namely LM 7812, LM 7805 and LM7912. The IC 7812 is a +12V regulator IC 7912 is a -12V regulator and IC 7805 is a +5V regulator.

3.1 ABOUT THE MICROCONTROLLER

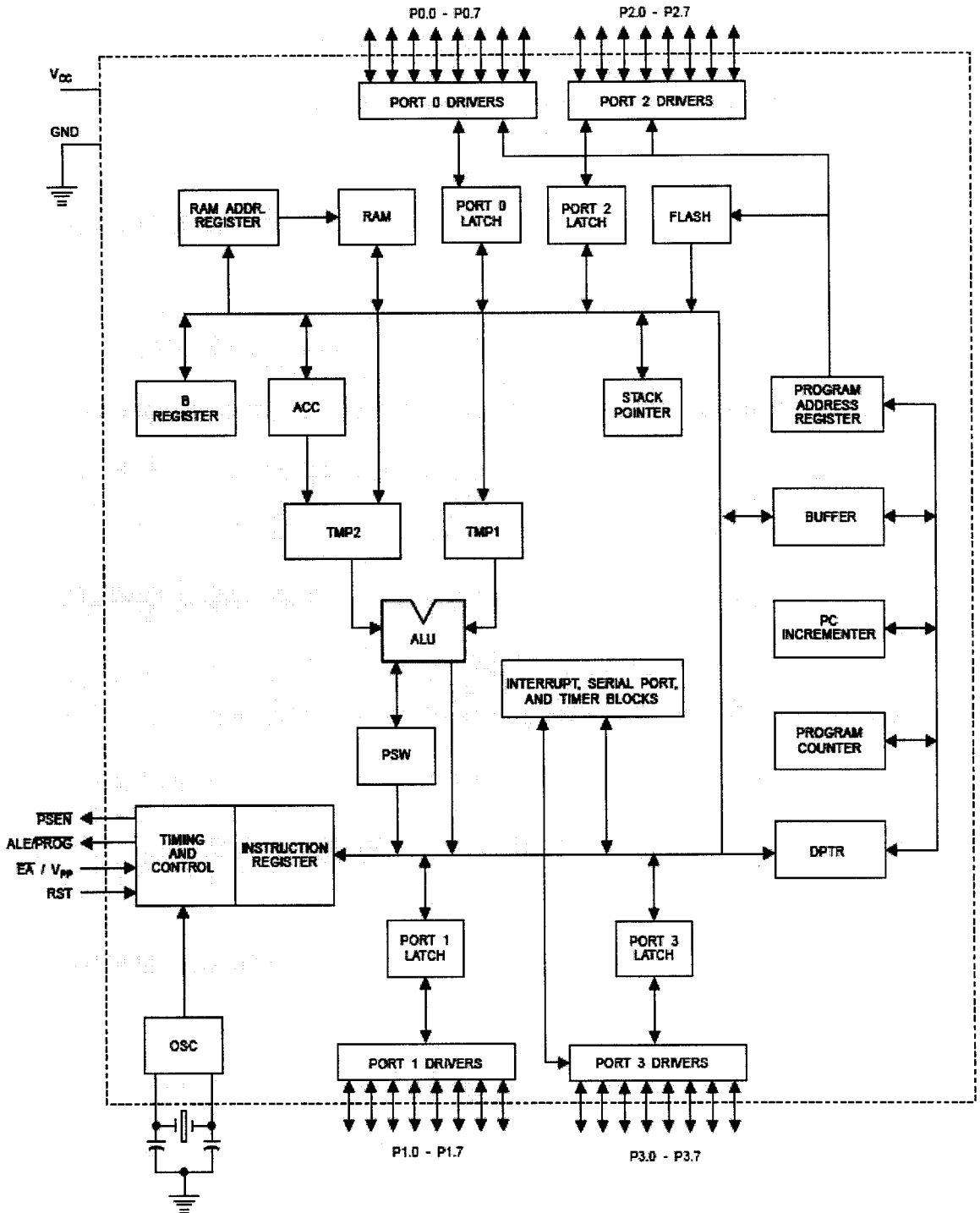
INTRODUCTION:

A Micro controller consists of a powerful CPU tightly coupled with memory (RAM, ROM or EPROM), various I / O features such as Serial ports, Parallel Ports, Timer/Counters, Interrupt Controller, Data Acquisition interfaces-Analog to Digital Converter (ADC), Digital to Analog Converter (ADC), everything integrated onto a single Silicon Chip Depending on the need and area of application for which it is designed. They are mostly used for standalone and real time applications.

A microcomputer system requires memory to store a sequence of instructions making up a program, parallel port or serial port for communicating with an external system, timer / counter for control purposes like generating time delays, Baud rate for the serial port, apart from the controlling unit called the **Central Processing Unit**.

The **MCU** is designed to operate on application-oriented sensor

ARCHITECTURE OF ATMEL 89C51:



oscillator start-up time depends on the oscillator frequency. For a 10 MHz crystal, the start-up time is typically 1ms. With the given circuit, reducing Vcc quickly to 0 causes the RST pin voltage to momentarily fall below 0V. However, this voltage is internally limited and will not harm the device.

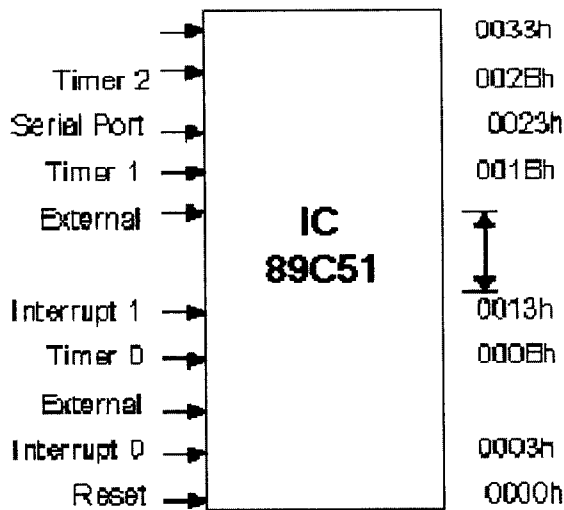
MEMORY ORGANISATION:

Logical separation of program and data memory

All ATMEGA flash micro controllers have separate address spaces for program and data memory. The logical separation of the program and data memory allows the data memory to be accessed by 8 bit addresses. Which is quickly stored and manipulated by an 8 bit CPU nevertheless 16 bit data memory addresses can also be generated through the DPTR register.

Program memory can only be read. There can be up to 64K bytes of directly addressable program memory. The read strobe for external program memory is the Program Store Enable Signal (PSEN) Data memory occupies a separate address space from program memory. Up to 64K bytes of external memory can be directly addressed in the external data memory space. The CPU generates read and write signals, RD and WR, during external data memory accesses.

chip Flash, if the EA pin is strapped to Vcc, program fetches to addresses 0000h through 0FFFh are directed to internal Flash. Program fetches to addresses 1000h through FFFFh are directed to external memory.



DATA MEMORY:

The Internal Data memory is divided into three blocks namely,

- The lower 128 Bytes of Internal RAM.
- The Upper 128 Bytes of Internal RAM.
- Special Function Register.

The bit Addressable SFRs are those whose address ends in 000B. The bit addresses in this area are 80h through FFh.

ADDRESSING MODES:

There are three types of addressing. They are

- Direct addressing
- Indirect addressing
- Indexed addressing

DIRECT ADDRESSING:

In direct addressing, the operand specified by an 8-bit address field in the instruction. Only internal data RAM and SFR's can be directly addressed.

INDIRECT ADDRESSING:

In Indirect addressing, the instruction specifies a register that contains the address of the operand. Both internal and external RAM can indirectly address. The address register for 8-bit addresses can be either the Stack Pointer or R0 or R1 of the selected register Bank. The address register for 16-bit addresses can be only the 16-bit data

pointer register, DPTR

INDEXED ADDRESSING:

Program memory can only be accessed via indexed addressing this addressing mode is intended for reading look-up tables in program memory. A 16 bit base register (Either DPTR or the Program Counter) points to the base of the table, and the accumulator is set up with the table entry number. Adding the Accumulator data to the base pointer forms the address of the table entry in program memory.

Another type of indexed addressing is used in the “case jump” instructions. In this case the destination address of a jump instruction is computed as the sum of the base pointer and the Accumulator data.

REGISTER INSTRUCTION:

The register banks, which contains registers R0 through R7, can be accessed by instructions whose opcodes carry a 3-bit register specification. Instructions that access the registers this way make efficient use of code, since this mode eliminates an address byte. When the instruction is executed, one of four banks is selected at execution time by the row bank select bits in PSW.

REGISTER - SPECIFIC INSTRUCTION:

Some Instructions are specific to a certain register. For example some instruction always operates on the Accumulator, so no address byte is needed to point to it. In these cases, the opcode itself points to the correct register. Instruction that register to Accumulator as A assemble as Accumulator - specific Opcodes.

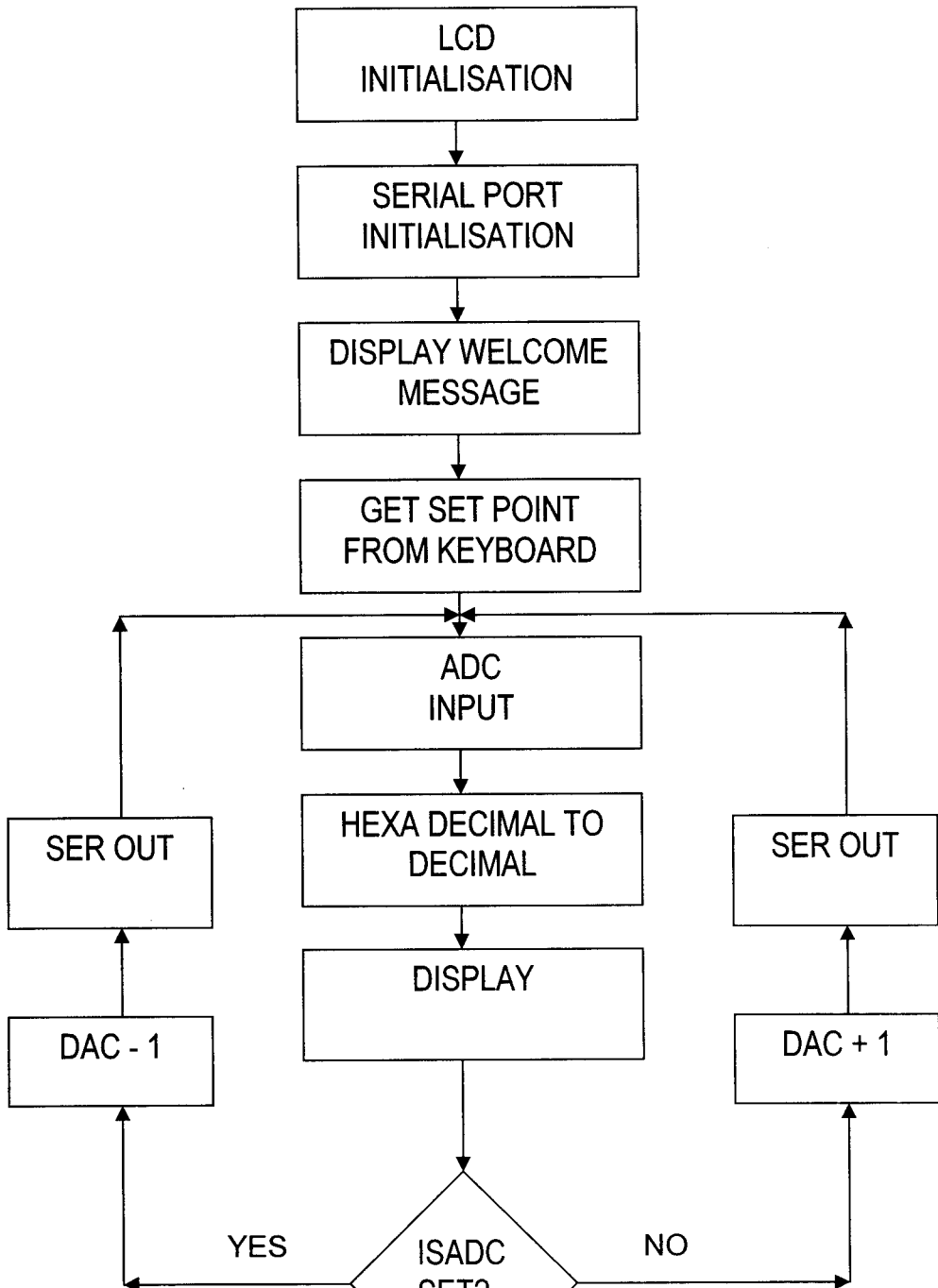
IMMEDIATE CONSTANTS:

The value of a constant can follow the opcode in program memory. For example- MOV A, #100 loads the Accumulator with the decimal number 100. The same number could be specified in hex digit as 64h.

CPU TIMING:

A machine cycle consists of 6 states. Each state is divided into a phase / half, during which the phase 1 clock is active and phase 2 half. Arithmetic and Logical operations take place during phase 1 and internal register - to register transfer take place during phase 2.

4.1 FLOWCHART REPRESENTATION



```
}  
}
```

```
void adc0()  
{  
  x=chan0;  
  delay();  
  dat=soc;  
  volt1=dat;  
}
```

```
void htd0()  
{  
  a0=volt1/0x64;  
  b0=volt1%0x64;  
  c0=b0/0x0a;  
  d0=b0%0x0a;  
}
```

```
void dis0()  
{  
  porta=0x80;  
  read();  
  delay();  
  porta='T';  
  write();  
  delay();  
  porta='e';  
  write();  
  delay();  
  porta='m';  
  write();  
  delay();  
  porta='p';  
  write();  
  delay();  
  porta='e';  
  write();  
  delay();  
  porta='r';  
  write();  
  delay();  
  porta='a';  
  write();  
  delay();  
  porta='t';  
  write();  
  delay();  
  porta='u';  
  write();  
  delay();  
  porta='r';  
  write();
```

```
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();
porta=' ';
write();
delay();

```

```
}
```

```
void control()
{
if(volt1<idreg)
{
if(portb==250)
{
portb=250;
goto re;
}
portb=portb+1;
}
if(volt1>idreg)
{
if(portb<=8)
{
portb=5;
goto re;
}
portb=portb-1;
}
re:
;
}

```

```
void del()
```

```
{  
if(set==0)  
{  
keypad();  
}  
}  
}
```

```
void delay()  
{  
  
for(j=0x00;j<=0xfe;j++)  
{  
if(set==0)  
{  
keypad();  
}  
  
}  
}
```

```
void ser_init()  
{  
TH1=0x72;  
TMOD=0x21;  
TR1=1;  
delay();  
SCON=0x58;  
}  

```

```
void ser_out()  
{  
SBUF=volt1;  
del();  
SCON=0x58;  
del();  
}  

```

```
void keypad()  
{  
xx:  
if(inc==0)  
{  
idreg=idreg+1;  
htd();  
dis1();  
del();  
goto xx;  
}  
if(dec==0)  
{  
idreg=idreg-1;  

```

```
del();
goto xx;
}
if(ent==0)
{
goto yy;
}
goto xx;
yy:
;
}
void htd()
{
a=idreg/0x2710;
b=idreg%0x2710;
c=b/0x3e8;
d=b%0x3e8;
e=d/0x64;
f=d%0x64;
g=f/0x0a;
h=f%0x0a;
}
void dis1()
{
porta=0xc0;
read();
porta='S';
write();
porta='e';
write();
porta='t';
write();
porta=' ';
write();
porta='T';
write();
porta='e';
write();
porta='m';
write();
porta='p';
write();
porta=' ';
write();
porta=':.';
write();
porta=a+0x30;
write();
porta=c+0x30;
write();
porta=e+0x30;
write();
porta=g+0x30;
```

```
write();
porta=' ';
write();
porta=' ';
write();
porta=' ';
write();
porta=' ';
write();
porta=' ';
write();
}
```

4.3 FRONT END USING 'C' PROGRAM

```
#include<stdio.h>
#include<conio.h>
#include<dos.h>
void main()
{
    int data=0x00;
    char a,ch;
    clrscr();
    while(!kbhit())
    {
        _AH=0x03;
        _DX=0x01;
        geninterrupt(0x14);
        a=_AH;
        if(a&0x01==0x01)
        {
            data=inportb(0x2f8);
            gotoxy(35,12);
            textcolor(11);
            printf(" Temperature %3d ",data);
        }
    }
}
```

CHAPTER 5

TEST PROCEDURE

Our project consists of two sections, One comprising of all the control circuits and the transmitter section, the other which is the receiver section interfaced with PC. In brief this is the test procedure that we have followed with Temperature as the parameter in consideration:

First the temperature is set using the keypad controller and displayed on the LCD. We have programmed the micro controller to update the temperature after every sampling cycle. The filament of a bulb has been used for the purpose of obtaining experimental samples of the temperature. Initially the temperature in the filament of the bulb is below the set temperature, so in this case the micro controller has been programmed such that it activates the TRIAC to trigger and send additional current and increase the temperature of the filament of the bulb. The program is such that it sees to that if the temperature increases beyond the set temperature, then the current send to the filament is reduced through the TRIAC circuit.

We have also successfully monitored and displayed this temperature on the PC after every sampling cycle, using the concept of Power Line Communication. In one of our typical our experiments we have observed the following readings.

SET TEMPERATURE: 30 DEGREE CENTIGRADE

TIME (SECONDS)	FILAMENT TEMPERATURE (DEGREE CENTIGRADE)	TEMPERATURE DISPLYED IN THE PC (DEGREE CENTIGRADE)
0	27	27
40	29	29
80	30	30
120	33	33
180	31	31
230	30	30

6.1 FUTURE EXPANSION

This project will have a pivotal role in **Industrial Automation and Monitoring** in the future when one can even go to the extent of controlling various parameters from a remote location using power line communication, especially in developing countries like India where it will prove to be a cost saving measure.

Although in our working model we have taken in to account and monitored only a single parameter namely temperature, using the same circuit one can monitor and regulate various other parameters like voltage, current etc. based on the requirements of the industry. Also by adding a **mini-exchange** one can also communicate successfully over large distances in an industry using the concept of power line communication. This will result in cost saving as no additional installation of cables necessary for voice and data transmissions is needed and one can make use of existing low voltage supply network/infrastructure.

6.2 CONCLUSION

Technology is being triggered by ineluctable needs of man and day-by-day several approaches to innovative ideas and inventions are growing with a high range of cliffhanging to make existence of common man more luxurious. We live in a communications era where the world is getting smaller and smaller and the industry demands higher transmission speed of digital signals at a lower cost. Hence power line communication will be able to meet today's industry needs as it makes use of existing electricity cable infrastructure and does not need any extra wired and wireless systems to be installed especially when the distances within an industry are large.

CHAPTER 7

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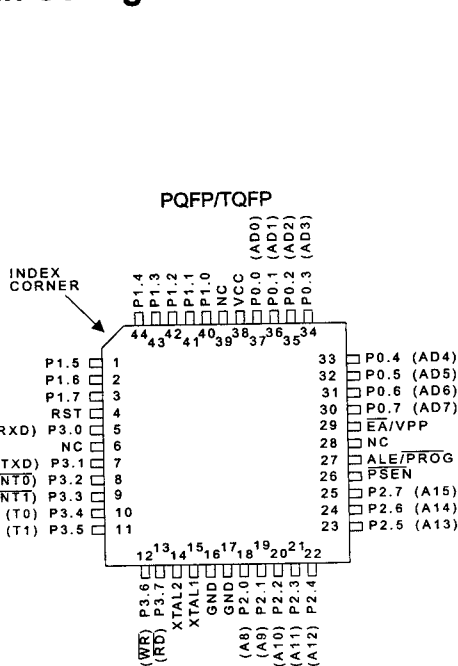
Features

- Compatible with MCS-51™ Products
- 4 Kbytes of In-System Reprogrammable Flash Memory
- Endurance: 1,000 Write/Erase Cycles
- Fully Static Operation: 0 Hz to 24 MHz
- Three-Level Program Memory Lock
- 128 x 8-Bit Internal RAM
- 32 Programmable I/O Lines
- Two 16-Bit Timer/Counters
- Six Interrupt Sources
- Programmable Serial Channel
- Low Power Idle and Power Down Modes

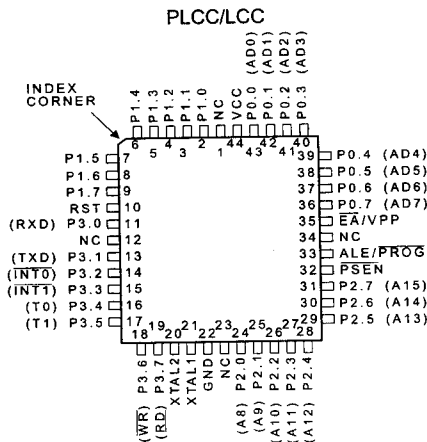
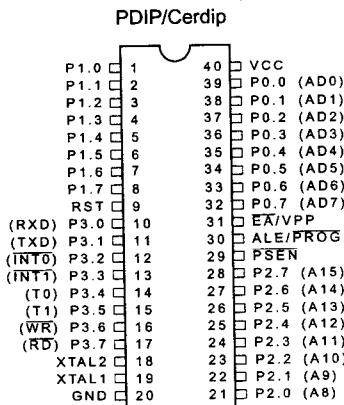
Description

The AT89C51 is a low-power, high-performance CMOS 8-bit microcomputer with 4 Kbytes of Flash Programmable and Erasable Read Only Memory (PEROM). The device is manufactured using Atmel's high density nonvolatile memory technology and is compatible with the industry standard MCS-51™ instruction set and pinout. The on-chip Flash allows the program memory to be reprogrammed in-system or by conventional nonvolatile memory programmer. By combining a versatile 8-bit CPU with Flash on a monolithic chip, the Atmel AT89C51 is a powerful microcomputer which provides a highly flexible and cost effective solution to many embedded control applications.

Pin Configurations



(continued)



8-Bit Microcontroller with 4 Kbytes Flash

AT89C51



on Description (Continued)

When the AT89C51 is executing code from external program memory, $\overline{\text{PSEN}}$ is activated twice each machine cycle except that two $\overline{\text{PSEN}}$ activations are skipped during each access to external data memory.

V_{PP}

External Access Enable. $\overline{\text{EA}}$ must be strapped to GND in order to enable the device to fetch code from external program memory locations starting at 0000H up to FFFFH. However, if lock bit 1 is programmed, $\overline{\text{EA}}$ will be normally latched on reset.

$\overline{\text{EA}}$ should be strapped to V_{CC} for internal program executions.

$\overline{\text{EA}}$ pin also receives the 12-volt programming enable voltage (V_{PP}) during Flash programming, for parts that require 12-volt V_{PP} .

XTAL1

Input to the inverting oscillator amplifier and input to the internal clock operating circuit.

XTAL2

Output from the inverting oscillator amplifier.

Oscillator Characteristics

XTAL1 and XTAL2 are the input and output, respectively, of an inverting amplifier which can be configured for use as an on-chip oscillator, as shown in Figure 1. Either a quartz crystal or ceramic resonator may be used. To drive the device from an external clock source, XTAL2 should be left unconnected while XTAL1 is driven as shown in Figure 2. There are no requirements on the duty cycle of the external clock signal, since the input to the internal clocking circuitry is through a divide-by-two flip-flop, but minimum and maximum voltage high and low time specifications must be observed.

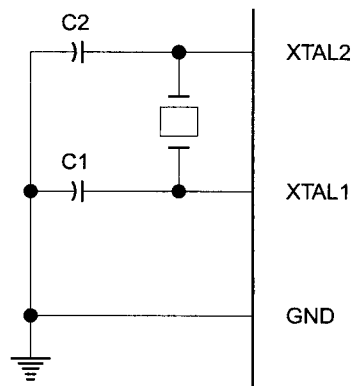
Idle Mode

In idle mode, the CPU puts itself to sleep while all the on-chip peripherals remain active. The mode is invoked by software. The content of the on-chip RAM and all the special functions registers remain unchanged during this mode.

The idle mode can be terminated by any enabled interrupt or by a hardware reset.

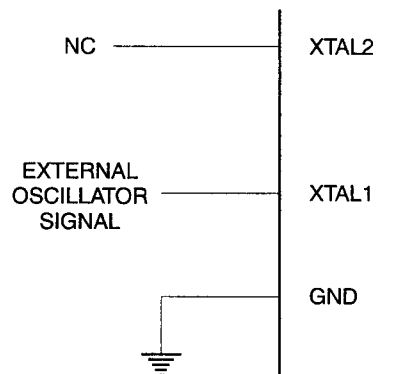
It should be noted that when idle is terminated by a hardware reset, the device normally resumes program execution, from where it left off, up to two machine cycles before the internal reset algorithm takes control. On-chip hard-

Figure 1. Oscillator Connections



Notes: C1, C2 = 30 pF ± 10 pF for Crystals
= 40 pF ± 10 pF for Ceramic Resonators

Figure 2. External Clock Drive Configuration



Status of External Pins During Idle and Power Down

Mode	Program Memory	ALE	$\overline{\text{PSEN}}$	PORT0	PORT1	PORT2	PORT3
Idle	Internal	1	1	Data	Data	Data	Data
Idle	External	1	1	Float	Data	Address	Data
Power Down	Internal	0	0	Data	Data	Data	Data
Power Down	External	0	0	Float	Data	Data	Data

inhibits access to internal RAM in this event, but access to the port pins is not inhibited. To eliminate the possibility of an unexpected write to a port pin when Idle is initiated by reset, the instruction following the one that takes Idle should not be one that writes to a port pin or external memory.

Power Down Mode

In power down mode the oscillator is stopped, and the instruction that invokes power down is the last instruction executed. The on-chip RAM and Special Function Registers retain their values until the power down mode is terminated. The only exit from power down is a hardware reset. Reset redefines the SFRs but does not change the on-chip RAM. The reset should not be activated before V_{CC}

is restored to its normal operating level and must be held active long enough to allow the oscillator to restart and stabilize.

Program Memory Lock Bits

On the chip are three lock bits which can be left unprogrammed (U) or can be programmed (P) to obtain the additional features listed in the table below:

When lock bit 1 is programmed, the logic level at the EA pin is sampled and latched during reset. If the device is powered up without a reset, the latch initializes to a random value, and holds that value until reset is activated. It is necessary that the latched value of EA be in agreement with the current logic level at that pin in order for the device to function properly.

Lock Bit Protection Modes

Program Lock Bits			
LB1	LB2	LB3	Protection Type
U	U	U	No program lock features.
P	U	U	MOV _C instructions executed from external program memory are disabled from fetching code bytes from internal memory, EA is sampled and latched on reset, and further programming of the Flash is disabled.
P	P	U	Same as mode 2, also verify is disabled.
P	P	P	Same as mode 3, also external execution is disabled.

Programming the Flash

The AT89C51 is normally shipped with the on-chip Flash memory array in the erased state (that is, contents = FFH) and is ready to be programmed. The programming interface accepts either a high-voltage (12-volt) or a low-voltage (5-volt) program enable signal. The low voltage programming mode provides a convenient way to program the AT89C51 inside the user's system, while the high-voltage programming mode is compatible with conventional third party Flash or EPROM programmers.

The AT89C51 is shipped with either the high-voltage or low-voltage programming mode enabled. The respective side marking and device signature codes are listed in the following table.

	V _{PP} = 12 V	V _{PP} = 5 V
Side Mark	AT89C51 xxxx yyww	AT89C51 xxxx-5 yyww
Signature	(030H)=1EH (031H)=51H (032H)=FFH	(030H)=1EH (031H)=51H (032H)=05H

The AT89C51 code memory array is programmed byte-by-byte in either programming mode. *To program any non-blank byte in the on-chip Flash Memory, the entire memory must be erased using the Chip Erase Mode.*

Programming Algorithm: Before programming the AT89C51, the address, data and control signals should be set up according to the Flash programming mode table and Figures 3 and 4. To program the AT89C51, take the following steps.

1. Input the desired memory location on the address lines.
2. Input the appropriate data byte on the data lines.
3. Activate the correct combination of control signals.
4. Raise E_A/V_{PP} to 12 V for the high-voltage programming mode.
5. Pulse ALE/PROG once to program a byte in the Flash array or the lock bits. The byte-write cycle is self-timed and typically takes no more than 1.5 ms. Repeat steps 1 through 5, changing the address and data for the entire array or until the end of the object file is reached.

Data Polling: The AT89C51 features Data Polling to indicate the end of a write cycle. During a write cycle, an at-

AT89C51

Figure 3. Programming the Flash

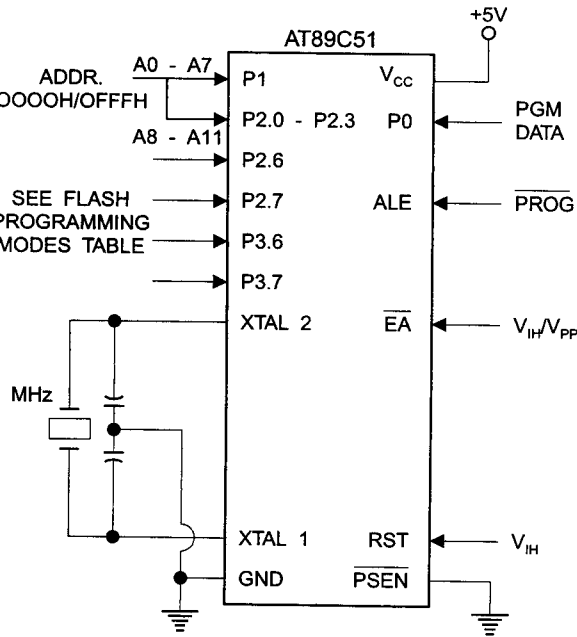
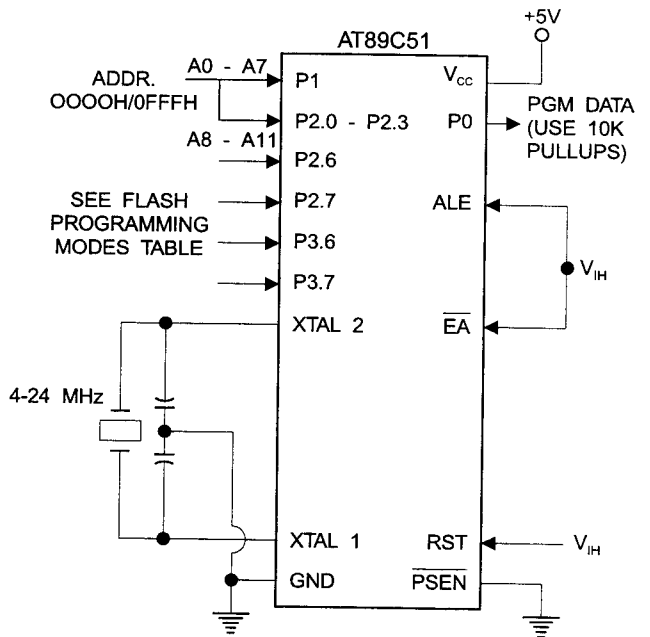


Figure 4. Verifying the Flash



Flash Programming and Verification Characteristics

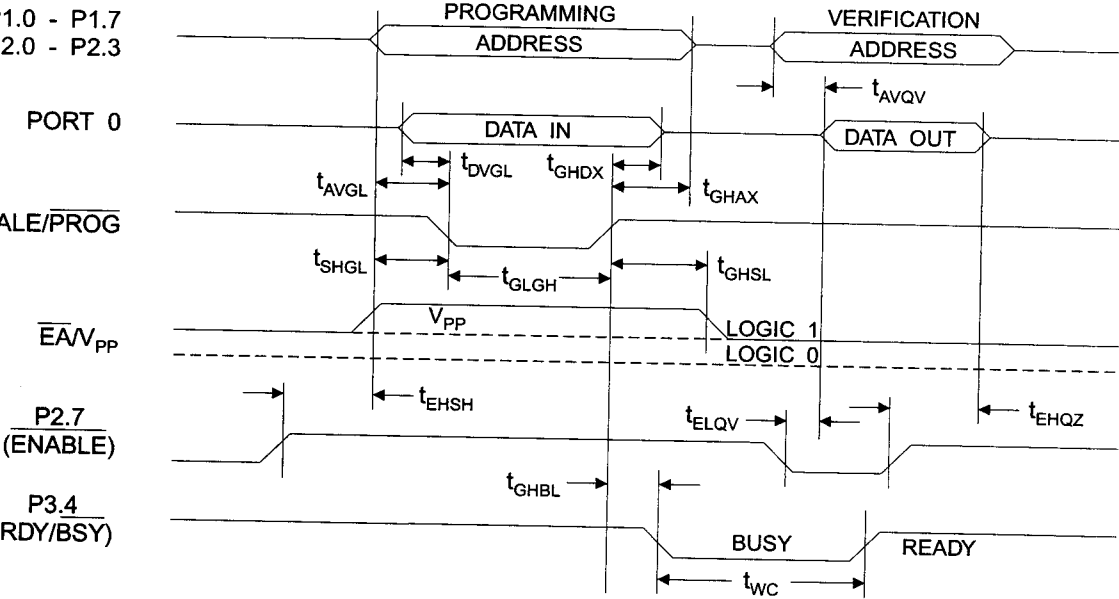
21°C to 27°C, $V_{CC} = 5.0 \pm 10\%$

Symbol	Parameter	Min	Max	Units
$V_{PP}^{(1)}$	Programming Enable Voltage	11.5	12.5	V
$I_{PP}^{(1)}$	Programming Enable Current		1.0	mA
t_{CLCL}	Oscillator Frequency	4	24	MHz
t_{GL}	Address Setup to \overline{PROG} Low	48 t_{CLCL}		
t_{HAX}	Address Hold After \overline{PROG}	48 t_{CLCL}		
t_{GL}	Data Setup to \overline{PROG} Low	48 t_{CLCL}		
t_{HDX}	Data Hold After \overline{PROG}	48 t_{CLCL}		
t_{SH}	P2.7 (ENABLE) High to V_{PP}	48 t_{CLCL}		
t_{GL}	V_{PP} Setup to \overline{PROG} Low	10		μ s
$t_{SL}^{(1)}$	V_{PP} Hold After \overline{PROG}	10		μ s
t_{GH}	\overline{PROG} Width	1	110	μ s
t_{QV}	Address to Data Valid		48 t_{CLCL}	
t_{QV}	ENABLE Low to Data Valid		48 t_{CLCL}	
t_{QV}	Data Float After ENABLE	0	48 t_{CLCL}	
t_{BL}	\overline{PROG} High to BUSY Low		1.0	μ s
	Byte Write Cycle Time		2.0	ms

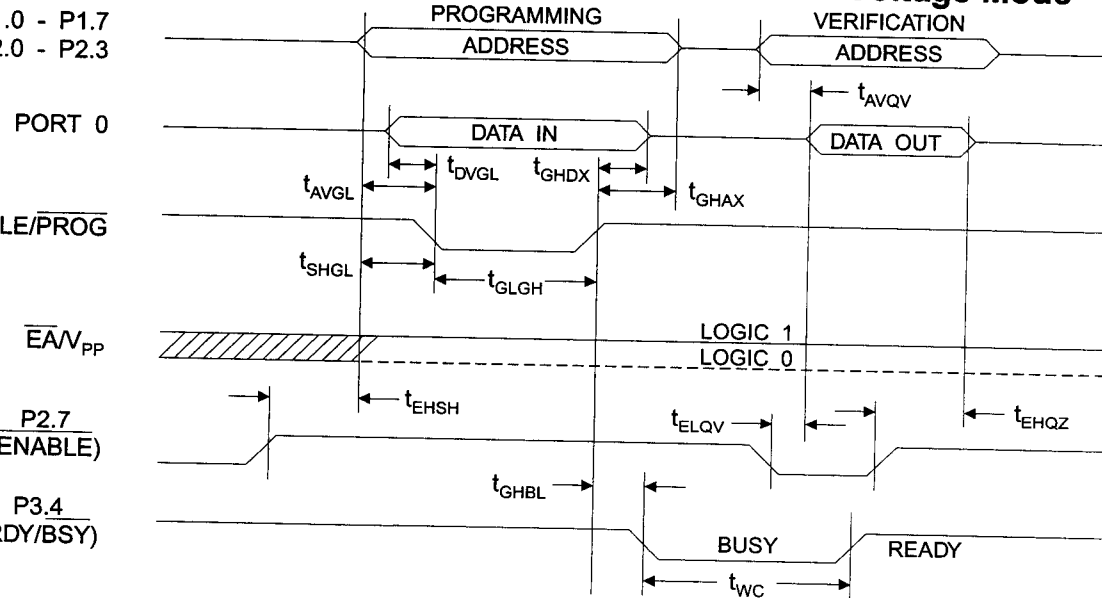
1. Only used in 12-volt programming mode.



Flash Programming and Verification Waveforms - High Voltage Mode



Flash Programming and Verification Waveforms - Low Voltage Mode



Absolute Maximum Ratings*

Operating Temperature.....	-55°C to +125°C
Storage Temperature.....	-65°C to +150°C
Voltage on Any Pin with Respect to Ground	-1.0 V to +7.0 V
Maximum Operating Voltage	6.6 V
Maximum Output Current.....	15.0 mA

*NOTICE: Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

C. Characteristics

-40°C to 85°C, V_{CC} = 5.0 V ± 20% (unless otherwise noted)

Symbol	Parameter	Condition	Min	Max	Units
	Input Low Voltage	(Except \overline{EA})			
	Input Low Voltage (\overline{EA})		-0.5	0.2 V _{CC} -0.1	V
	Input High Voltage	(Except XTAL1, RST)	-0.5	0.2 V _{CC} -0.3	V
	Input High Voltage	(XTAL1, RST)	0.2 V _{CC} +0.9	V _{CC} +0.5	V
	Output Low Voltage ⁽¹⁾ (Ports 1,2,3)	I _{OL} = 1.6 mA	0.7 V _{CC}	V _{CC} +0.5	V
	Output Low Voltage ⁽¹⁾ (Port 0, ALE, PSEN)	I _{OL} = 3.2 mA		0.45	V
	Output High Voltage (Ports 1,2,3, ALE, PSEN)	I _{OH} = -60 μA, V _{CC} = 5 V ± 10%	2.4		V
		I _{OH} = -25 μA	0.75 V _{CC}		V
		I _{OH} = -10 μA	0.9 V _{CC}		V
	Output High Voltage (Port 0 in External Bus Mode)	I _{OH} = -800 μA, V _{CC} = 5 V ± 10%	2.4		V
		I _{OH} = -300 μA	0.75 V _{CC}		V
		I _{OH} = -80 μA	0.9 V _{CC}		V
	Logical 0 Input Current (Ports 1,2,3)	V _{IN} = 0.45 V		-50	μA
	Logical 1 to 0 Transition Current (Ports 1,2,3)	V _{IN} = 2 V		-650	μA
	Input Leakage Current (Port 0, \overline{EA})	0.45 < V _{IN} < V _{CC}		±10	μA
	Reset Pulldown Resistor		50	300	KΩ
	Pin Capacitance	Test Freq. = 1 MHz, T _A = 25°C		10	pF
	Power Supply Current	Active Mode, 12 MHz		20	mA
		Idle Mode, 12 MHz		5	mA
	Power Down Mode ⁽²⁾	V _{CC} = 6 V		100	μA
		V _{CC} = 3 V		40	μA

1. Under steady state (non-transient) conditions, I_{OL} must be externally limited as follows:
 Maximum I_{OL} per port pin: 10 mA
 Maximum I_{OL} per 8-bit port:
 Port 0: 26 mA
 Ports 1, 2, 3: 15 mA

Maximum total IOL for all output pins: 71 mA
 If IOL exceeds the test condition, VOL may exceed the related specification. Pins are not guaranteed to sink current greater than the listed test conditions.
 2. Minimum V_{CC} for Power Down is 2 V.



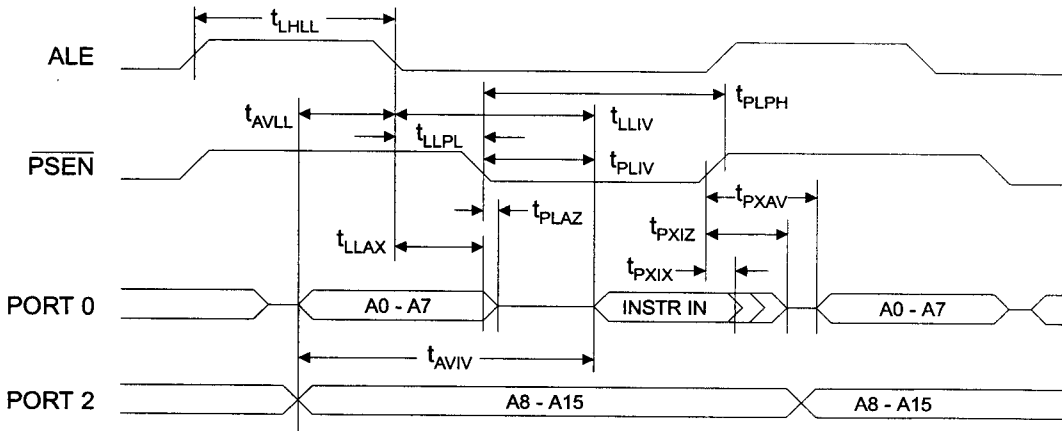
C. Characteristics

Under Operating Conditions; Load Capacitance for Port 0, ALE/PROG, and PSEN = 100 pF; Load Capacitance for all other outputs = 80 pF)

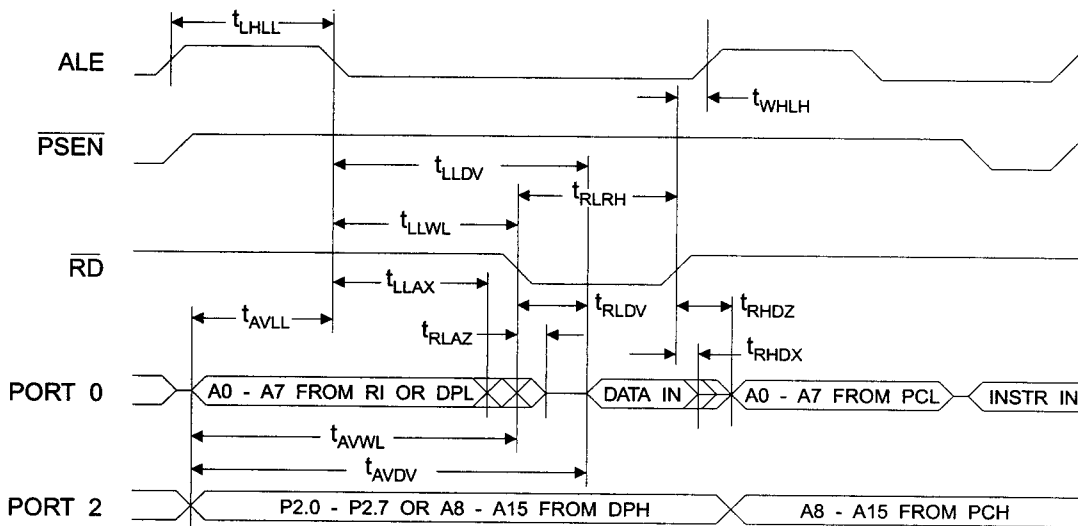
Internal Program and Data Memory Characteristics

Symbol	Parameter	12 MHz Oscillator		16 to 24 MHz Oscillator		Units
		Min	Max	Min	Max	
tCLCL	Oscillator Frequency			0	24	MHz
tHLL	ALE Pulse Width	127		2tCLCL-40		ns
tVLL	Address Valid to ALE Low	28		tCLCL-13		ns
tLAX	Address Hold After ALE Low	48		tCLCL-20		ns
tLIV	ALE Low to Valid Instruction In		233		4tCLCL-65	ns
tLPL	ALE Low to PSEN Low	43		tCLCL-13		ns
tLPH	PSEN Pulse Width	205		3tCLCL-20		ns
tPLIV	PSEN Low to Valid Instruction In		145		3tCLCL-45	ns
tPXIX	Input Instruction Hold After PSEN	0		0		ns
tPXIZ	Input Instruction Float After PSEN		59		tCLCL-10	ns
tPXAV	PSEN to Address Valid	75		tCLCL-8		ns
tPVIV	Address to Valid Instruction In		312		5tCLCL-55	ns
tPLAZ	PSEN Low to Address Float		10		10	ns
tRLRH	RD Pulse Width	400		6tCLCL-100		ns
tRLWH	WR Pulse Width	400		6tCLCL-100		ns
tRLDV	RD Low to Valid Data In		252		5tCLCL-90	ns
tRHDX	Data Hold After RD	0		0		ns
tRHDZ	Data Float After RD		97		2tCLCL-28	ns
tALDV	ALE Low to Valid Data In		517		8tCLCL-150	ns
tAVDV	Address to Valid Data In		585		9tCLCL-165	ns
tALWL	ALE Low to RD or WR Low	200	300	3tCLCL-50	3tCLCL+50	ns
tAVWL	Address to RD or WR Low	203		4tCLCL-75		ns
tQVWX	Data Valid to WR Transition	23		tCLCL-20		ns
tQVWH	Data Valid to WR High	433		7tCLCL-120		ns
tWHQX	Data Hold After WR	33		tCLCL-20		ns
tRLAZ	RD Low to Address Float		0		0	ns
tRHLH	RD or WR High to ALE High	43	123	tCLCL-20	tCLCL+25	ns

Internal Program Memory Read Cycle



Internal Data Memory Read Cycle

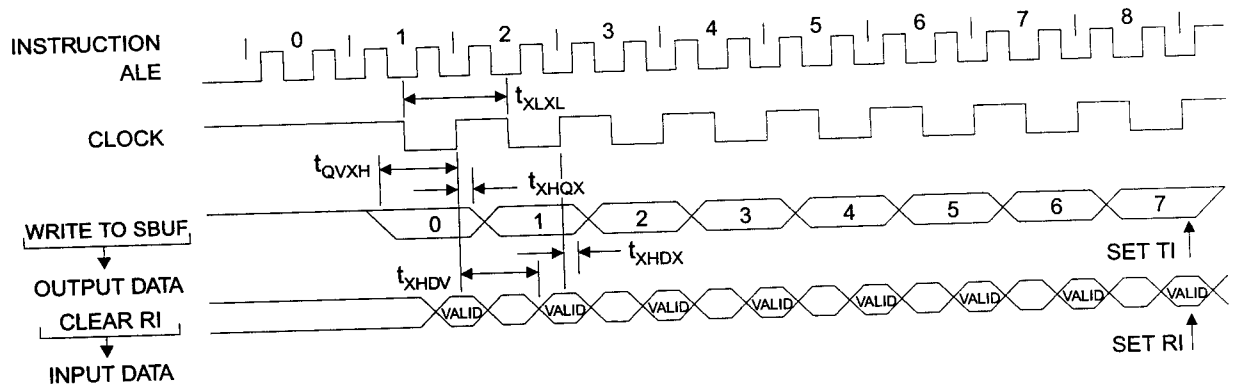


Serial Port Timing: Shift Register Mode Test Conditions

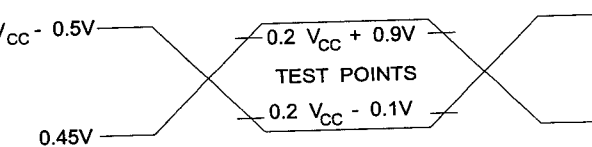
(V_{CC} = 5.0 V ± 20%; Load Capacitance = 80 pF)

Symbol	Parameter	12 MHz Osc		Variable Oscillator		Units
		Min	Max	Min	Max	
t _{XL}	Serial Port Clock Cycle Time	1.0		12t _{CLCL}		μs
t _{QVXH}	Output Data Setup to Clock Rising Edge	700		10t _{CLCL} -133		ns
t _{XHQX}	Output Data Hold After Clock Rising Edge	50		2t _{CLCL} -33		ns
t _{XHDX}	Input Data Hold After Clock Rising Edge	0		0		ns
t _{XHDV}	Clock Rising Edge to Input Data Valid		700		10t _{CLCL} -133	ns

Shift Register Mode Timing Waveforms

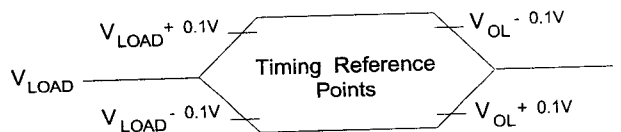


AC Testing Input/Output Waveforms⁽¹⁾



Note: 1. AC Inputs during testing are driven at $V_{CC} - 0.5V$ for a logic 1 and $0.45V$ for a logic 0. Timing measurements are made at V_{IH} min. for a logic 1 and V_{IL} max. for a logic 0.

Float Waveforms⁽¹⁾



Note: 1. For timing purposes, a port pin is no longer floating when a 100 mV change from load voltage occurs. A port pin begins to float when a 100 mV change from the loaded V_{OH}/V_{OL} level occurs.



Ordering Information

Speed (MHz)	Power Supply	Ordering Code	Package	Operation Range	
12	5 V \pm 20%	AT89C51-12AC	44A	Commercial (0°C to 70°C)	
		AT89C51-12JC	44J		
		AT89C51-12PC	40P6		
			AT89C51-12QC	44Q	
		5 V \pm 10%	AT89C51-12AI	44A	Industrial (-40°C to 85°C)
			AT89C51-12JI	44J	
			AT89C51-12PI	40P6	
			AT89C51-12QI	44Q	
			AT89C51-12AA	44A	Automotive (-40°C to 125°C)
		AT89C51-12JA	44J		
	AT89C51-12PA	40P6			
	AT89C51-12QA	44Q			
		AT89C51-12DM	40D6	Military (-55°C to 125°C)	
		AT89C51-12LM	44L		
		AT89C51-12DM/883	40D6	Military/883C Class B, Fully Compliant (-55°C to 125°C)	
		AT89C51-12LM/883	44L		
16	5 V \pm 20%	AT89C51-16AC	44A	Commercial (0°C to 70°C)	
		AT89C51-16JC	44J		
		AT89C51-16PC	40P6		
			AT89C51-16QC	44Q	
		5 V \pm 10%	AT89C51-16AI	44A	Industrial (-40°C to 85°C)
			AT89C51-16JI	44J	
			AT89C51-16PI	40P6	
			AT89C51-16QI	44Q	
			AT89C51-16AA	44A	Automotive (-40°C to 125°C)
	AT89C51-16JA	44J			
	AT89C51-16PA	40P6			
	AT89C51-16QA	44Q			
20	5 V \pm 20%	AT89C51-20AC	44A	Commercial (0°C to 70°C)	
		AT89C51-20JC	44J		
		AT89C51-20PC	40P6		
			AT89C51-20QC	44Q	
		5 V \pm 10%	AT89C51-20AI	44A	Industrial (-40°C to 85°C)
			AT89C51-20JI	44J	
	AT89C51-20PI		40P6		
		AT89C51-20QI	44Q		

ADC0808/ADC0809

8-Bit μ P Compatible A/D Converters with 8-Channel Multiplexer

General Description

The ADC0808, ADC0809 data acquisition component is a monolithic CMOS device with an 8-bit analog-to-digital converter, 8-channel multiplexer and microprocessor compatible control logic. The 8-bit A/D converter uses successive approximation as the conversion technique. The converter features a high impedance chopper stabilized comparator, a 256R voltage divider with analog switch tree and a successive approximation register. The 8-channel multiplexer can directly access any of 8-single-ended analog signals.

The device eliminates the need for external zero and full-scale adjustments. Easy interfacing to microprocessors is provided by the latched and decoded multiplexer address inputs and latched TTL TRI-STATE® outputs.

The design of the ADC0808, ADC0809 has been optimized by incorporating the most desirable aspects of several A/D conversion techniques. The ADC0808, ADC0809 offers high speed, high accuracy, minimal temperature dependence, excellent long-term accuracy and repeatability, and consumes minimal power. These features make this device ideally suited to applications from process and machine control to consumer and automotive applications. For 16-channel multiplexer with common output (sample/hold port) see ADC0816 data sheet. (See AN-247 for more information.)

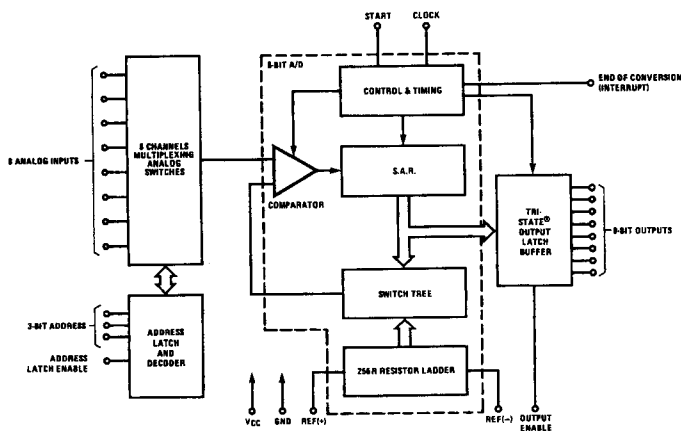
Features

- Easy interface to all microprocessors
- Operates ratiometrically or with 5 V_{DC} or analog span adjusted voltage reference
- No zero or full-scale adjust required
- 8-channel multiplexer with address logic
- 0V to 5V input range with single 5V power supply
- Outputs meet TTL voltage level specifications
- Standard hermetic or molded 28-pin DIP package
- 28-pin molded chip carrier package
- ADC0808 equivalent to MM74C949
- ADC0809 equivalent to MM74C949-1

Key Specifications

- | | |
|--------------------------|-------------------------------|
| ■ Resolution | 8 Bits |
| ■ Total Unadjusted Error | $\pm 1/2$ LSB and ± 1 LSB |
| ■ Single Supply | 5 V _{DC} |
| ■ Low Power | 15 mW |
| ■ Conversion Time | 100 μ s |

Block Diagram



See Ordering Information

DS005672-1

Absolute Maximum Ratings (Notes 2, 1)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

Supply Voltage (V_{CC}) (Note 3)	6.5V
Voltage at Any Pin	-0.3V to ($V_{CC}+0.3V$)
Except Control Inputs	
Voltage at Control Inputs	-0.3V to +15V
(START, OE, CLOCK, ALE, ADD A, ADD B, ADD C)	
Storage Temperature Range	-65°C to +150°C
Package Dissipation at $T_A=25^\circ\text{C}$	875 mW
Lead Temp. (Soldering, 10 seconds)	
Dual-In-Line Package (plastic)	260°C

Dual-In-Line Package (ceramic)	300°C
Molded Chip Carrier Package	
Vapor Phase (60 seconds)	215°C
Infrared (15 seconds)	220°C
ESD Susceptibility (Note 8)	400V

Operating Conditions (Notes 1, 2)

Temperature Range (Note 1)	$T_{MIN} \leq T_A \leq T_{MAX}$
ADC0808CCN, ADC0809CCN	-40°C \leq T_A \leq +85°C
ADC0808CCV, ADC0809CCV	-40°C \leq T_A \leq +85°C
Range of V_{CC} (Note 1)	4.5 V_{DC} to 6.0 V_{DC}

Electrical Characteristics

Converter Specifications: $V_{CC}=5$ $V_{DC}=V_{REF+}$, $V_{REF-}=GND$, $T_{MIN} \leq T_A \leq T_{MAX}$ and $f_{CLK}=640$ kHz unless otherwise stated.

Symbol	Parameter	Conditions	Min	Typ	Max	Units
	ADC0808					
	Total Unadjusted Error (Note 5)	25°C T_{MIN} to T_{MAX}			$\pm 1/2$ $\pm 3/4$	LSB LSB
	ADC0809					
	Total Unadjusted Error (Note 5)	0°C to 70°C T_{MIN} to T_{MAX}			± 1 $\pm 1/4$	LSB LSB
	Input Resistance	From Ref(+) to Ref(-)	1.0	2.5		k Ω
	Analog Input Voltage Range	(Note 4) V(+) or V(-)	GND-0.10		$V_{CC}+0.10$	V_{DC}
$V_{REF(+)}$	Voltage, Top of Ladder	Measured at Ref(+)		V_{CC}	$V_{CC}+0.1$	V
$\frac{V_{REF(+)} + V_{REF(-)}}{2}$	Voltage, Center of Ladder		$V_{CC}/2-0.1$	$V_{CC}/2$	$V_{CC}/2+0.1$	V
$V_{REF(-)}$	Voltage, Bottom of Ladder	Measured at Ref(-)	-0.1	0		V
I_{IN}	Comparator Input Current	$f_c=640$ kHz, (Note 6)	-2	± 0.5	2	μA

Electrical Characteristics

Digital Levels and DC Specifications: ADC0808CCN, ADC0808CCV, ADC0809CCN and ADC0809CCV, $4.75 \leq V_{CC} \leq 5.25V$, $-40^\circ\text{C} \leq T_A \leq +85^\circ\text{C}$ unless otherwise noted

Symbol	Parameter	Conditions	Min	Typ	Max	Units
ANALOG MULTIPLEXER						
$I_{OFF(+)}$	OFF Channel Leakage Current	$V_{CC}=5V$, $V_{IN}=5V$, $T_A=25^\circ\text{C}$ T_{MIN} to T_{MAX}		10	200 1.0	nA μA
$I_{OFF(-)}$	OFF Channel Leakage Current	$V_{CC}=5V$, $V_{IN}=0$, $T_A=25^\circ\text{C}$ T_{MIN} to T_{MAX}	-200 -1.0	-10		nA μA

CONTROL INPUTS

$V_{IN(1)}$	Logical "1" Input Voltage		$V_{CC}-1.5$			V
$V_{IN(0)}$	Logical "0" Input Voltage				1.5	V
$I_{IN(1)}$	Logical "1" Input Current (The Control Inputs)	$V_{IN}=15V$			1.0	μA
$I_{IN(0)}$	Logical "0" Input Current (The Control Inputs)	$V_{IN}=0$	-1.0			μA
I_{CC}	Supply Current	$f_{CLK}=640$ kHz		0.3	3.0	mA

Electrical Characteristics (Continued)

Digital Levels and DC Specifications: ADC0808CCN, ADC0808CCV, ADC0809CCN and ADC0809CCV, $4.75 \leq V_{CC} \leq 5.25V$, $-40^\circ C \leq T_A \leq 85^\circ C$ unless otherwise noted

Symbol	Parameter	Conditions	Min	Typ	Max	Units
DATA OUTPUTS AND EOC (INTERRUPT)						
$V_{OUT(1)}$	Logical "1" Output Voltage	$V_{CC} = 4.75V$ $I_{OUT} = -360\mu A$ $I_{OUT} = -10\mu A$		2.4 4.5		V(min) V(min)
$V_{OUT(0)}$	Logical "0" Output Voltage	$I_O = 1.6 mA$			0.45	V
$V_{OUT(0)}$	Logical "0" Output Voltage EOC	$I_O = 1.2 mA$			0.45	V
I_{OUT}	TRI-STATE Output Current	$V_O = 5V$ $V_O = 0$	-3		3	μA μA

Electrical Characteristics

Timing Specifications $V_{CC} = V_{REF(+)} = 5V$, $V_{REF(-)} = GND$, $t_r = t_f = 20 ns$ and $T_A = 25^\circ C$ unless otherwise noted.

Symbol	Parameter	Conditions	Min	Typ	Max	Units
t_{WS}	Minimum Start Pulse Width	(Figure 5)		100	200	ns
t_{WALE}	Minimum ALE Pulse Width	(Figure 5)		100	200	ns
t_s	Minimum Address Set-Up Time	(Figure 5)		25	50	ns
t_H	Minimum Address Hold Time	(Figure 5)		25	50	ns
t_D	Analog MUX Delay Time From ALE	$R_S = 0\Omega$ (Figure 5)		1	2.5	μs
t_{H1}, t_{H0}	OE Control to Q Logic State	$C_L = 50 pF$, $R_L = 10k$ (Figure 8)		125	250	ns
t_{1H}, t_{0H}	OE Control to Hi-Z	$C_L = 10 pF$, $R_L = 10k$ (Figure 8)		125	250	ns
t_c	Conversion Time	$f_c = 640 kHz$, (Figure 5) (Note 7)	90	100	116	μs
f_c	Clock Frequency		10	640	1280	kHz
t_{EOC}	EOC Delay Time	(Figure 5)	0		8+2	μs Clock Periods
C_{IN}	Input Capacitance	At Control Inputs		10	15	pF
C_{OUT}	TRI-STATE Output Capacitance	At TRI-STATE Outputs		10	15	pF

Note 1: Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. DC and AC electrical specifications do not apply when operating the device beyond its specified operating conditions.

Note 2: All voltages are measured with respect to GND, unless otherwise specified.

Note 3: A zener diode exists, internally, from V_{CC} to GND and has a typical breakdown voltage of $7 V_{DC}$.

Note 4: Two on-chip diodes are tied to each analog input which will forward conduct for analog input voltages one diode drop below ground or one diode drop greater than the V_{CC} supply. The spec allows 100 mV forward bias of either diode. This means that as long as the analog V_{IN} does not exceed the supply voltage by more than 100 mV, the output code will be correct. To achieve an absolute $0V_{DC}$ to $5V_{DC}$ input voltage range will therefore require a minimum supply voltage of $4.900 V_{DC}$ over temperature variations, initial tolerance and loading.

Note 5: Total unadjusted error includes offset, full-scale, linearity, and multiplexer errors. See Figure 3. None of these A/Ds requires a zero or full-scale adjust. However, if an all zero code is desired for an analog input other than 0.0V, or if a narrow full-scale span exists (for example: 0.5V to 4.5V full-scale) the reference voltages can be adjusted to achieve this. See Figure 13.

Note 6: Comparator input current is a bias current into or out of the chopper stabilized comparator. The bias current varies directly with clock frequency and has little temperature dependence (Figure 6). See paragraph 4.0.

Note 7: The outputs of the data register are updated one clock cycle before the rising edge of EOC.

Note 8: Human body model, 100 pF discharged through a 1.5 k Ω resistor.

Functional Description

Multiplexer. The device contains an 8-channel single-ended analog signal multiplexer. A particular input channel is selected by using the address decoder. *Table 1* shows the input states for the address lines to select any channel. The address is latched into the decoder on the low-to-high transition of the address latch enable signal.

TABLE 1.

SELECTED ANALOG CHANNEL	ADDRESS LINE		
	C	B	A
IN0	L	L	L
IN1	L	L	H
IN2	L	H	L
IN3	L	H	H
IN4	H	L	L
IN5	H	L	H
IN6	H	H	L
IN7	H	H	H

CONVERTER CHARACTERISTICS

The Converter

The heart of this single chip data acquisition system is its 8-bit analog-to-digital converter. The converter is designed to give fast, accurate, and repeatable conversions over a wide range of temperatures. The converter is partitioned into 3 major sections: the 256R ladder network, the successive approximation register, and the comparator. The converter's digital outputs are positive true.

The 256R ladder network approach (*Figure 1*) was chosen over the conventional R/2R ladder because of its inherent monotonicity, which guarantees no missing digital codes. Monotonicity is particularly important in closed loop feedback control systems. A non-monotonic relationship can cause oscillations that will be catastrophic for the system. Additionally, the 256R network does not cause load variations on the reference voltage.

The bottom resistor and the top resistor of the ladder network in *Figure 1* are not the same value as the remainder of the network. The difference in these resistors causes the output characteristic to be symmetrical with the zero and full-scale points of the transfer curve. The first output transition occurs when the analog signal has reached $+1/2$ LSB and succeeding output transitions occur every 1 LSB later up to full-scale.

The successive approximation register (SAR) performs 8 iterations to approximate the input voltage. For any SAR type converter, n-iterations are required for an n-bit converter. *Figure 2* shows a typical example of a 3-bit converter. In the ADC0808, ADC0809, the approximation technique is extended to 8 bits using the 256R network.

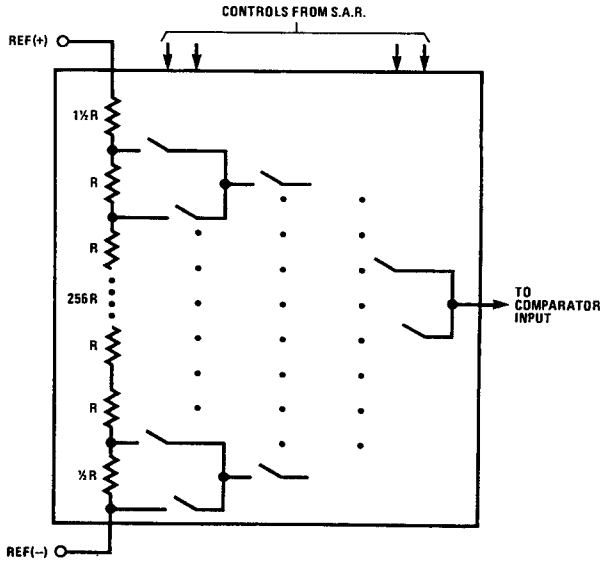
The A/D converter's successive approximation register (SAR) is reset on the positive edge of the start conversion (SC) pulse. The conversion is begun on the falling edge of the start conversion pulse. A conversion in process will be interrupted by receipt of a new start conversion pulse. Continuous conversion may be accomplished by tying the end-of-conversion (EOC) output to the SC input. If used in this mode, an external start conversion pulse should be applied after power up. End-of-conversion will go low between 0 and 8 clock pulses after the rising edge of start conversion.

The most important section of the A/D converter is the comparator. It is this section which is responsible for the ultimate accuracy of the entire converter. It is also the comparator drift which has the greatest influence on the repeatability of the device. A chopper-stabilized comparator provides the most effective method of satisfying all the converter requirements.

The chopper-stabilized comparator converts the DC input signal into an AC signal. This signal is then fed through a high gain AC amplifier and has the DC level restored. This technique limits the drift component of the amplifier since the drift is a DC component which is not passed by the AC amplifier. This makes the entire A/D converter extremely insensitive to temperature, long term drift and input offset errors.

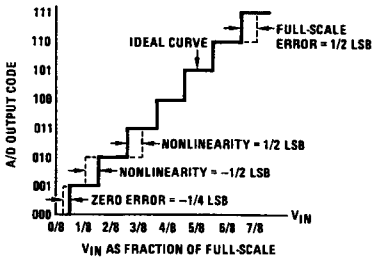
Figure 4 shows a typical error curve for the ADC0808 as measured using the procedures outlined in AN-179.

Functional Description (Continued)



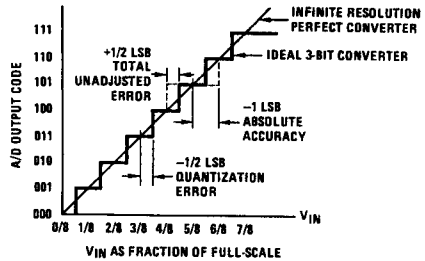
DS005672-2

FIGURE 1. Resistor Ladder and Switch Tree



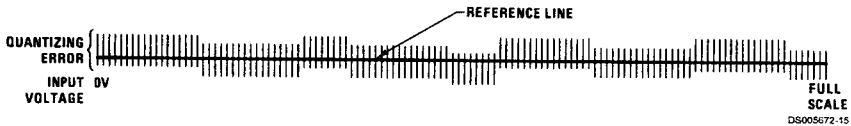
DS005672-13

FIGURE 2. 3-Bit A/D Transfer Curve



DS005672-14

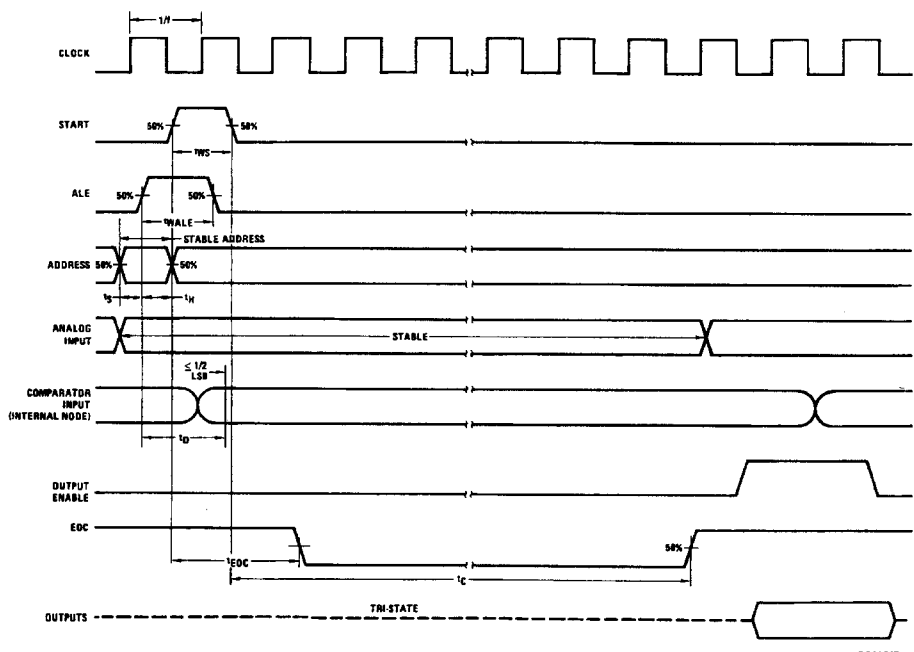
FIGURE 3. 3-Bit A/D Absolute Accuracy Curve



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FIGURE 4. Typical Error Curve

Timing Diagram



DS005672-4

FIGURE 5.

Typical Performance Characteristics

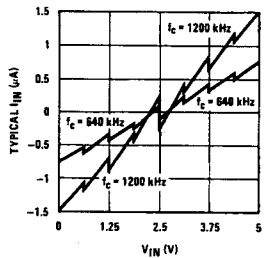


FIGURE 6. Comparator I_{IN} vs V_{IN} ($V_{CC}=V_{REF}=5V$)

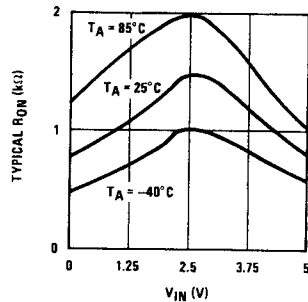
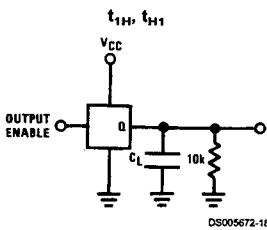
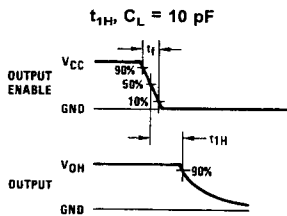


FIGURE 7. Multiplexer R_{ON} vs V_{IN} ($V_{CC}=V_{REF}=5V$)

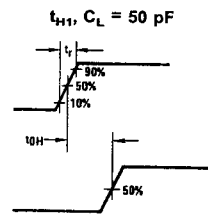
TRI-STATE Test Circuits and Timing Diagrams



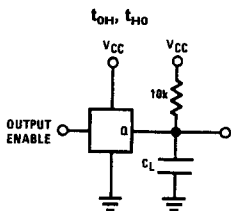
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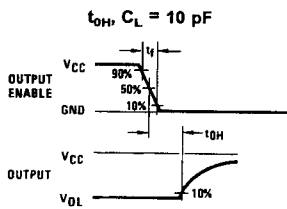
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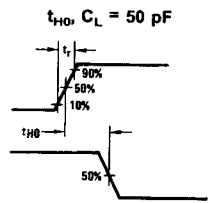
DS005672-20



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DS005672-22



DS005672-23

FIGURE 8.

Applications Information

OPERATION

1.0 RATIOMETRIC CONVERSION

The ADC0808, ADC0809 is designed as a complete Data Acquisition System (DAS) for ratiometric conversion systems. In ratiometric systems, the physical variable being measured is expressed as a percentage of full-scale which is not necessarily related to an absolute standard. The voltage input to the ADC0808 is expressed by the equation

$$\frac{V_{IN}}{V_{FS}-V_Z} = \frac{D_X}{D_{MAX}-D_{MIN}} \quad (1)$$

V_{IN} = Input voltage into the ADC0808

V_{FS} = Full-scale voltage

V_Z = Zero voltage

D_X = Data point being measured

D_{MAX} = Maximum data limit

D_{MIN} = Minimum data limit

A good example of a ratiometric transducer is a potentiometer used as a position sensor. The position of the wiper is directly proportional to the output voltage which is a ratio of the full-scale voltage across it. Since the data is represented as a proportion of full-scale, reference requirements are greatly reduced, eliminating a large source of error and cost for many applications. A major advantage of the ADC0808, ADC0809 is that the input voltage range is equal to the supply range so the transducers can be connected directly across the supply and their outputs connected directly into the multiplexer inputs, (Figure 9).

Ratiometric transducers such as potentiometers, strain gauges, thermistor bridges, pressure transducers, etc., are suitable for measuring proportional relationships; however, many types of measurements must be referred to an absolute standard such as voltage or current. This means a sys-

DAC0800/DAC0802 8-Bit Digital-to-Analog Converters

General Description

The DAC0800 series are monolithic 8-bit high-speed current-output digital-to-analog converters (DAC) featuring typical settling times of 100 ns. When used as a multiplying DAC, monotonic performance over a 40 to 1 reference current range is possible. The DAC0800 series also features high compliance complementary current outputs to allow differential output voltages of 20 V_{p-p} with simple resistor loads as shown in *Figure 1*. The reference-to-full-scale current matching of better than ± 1 LSB eliminates the need for full-scale trims in most applications while the nonlinearities of better than $\pm 0.1\%$ over temperature minimizes system error accumulations.

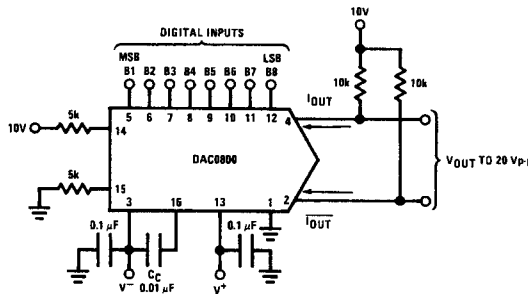
The noise immune inputs of the DAC0800 series will accept TTL levels with the logic threshold pin, V_{LC}, grounded. Changing the V_{LC} potential will allow direct interface to other logic families. The performance and characteristics of the device are essentially unchanged over the full ± 4.5 V to ± 18 V power supply range; power dissipation is only 33 mW with ± 5 V supplies and is independent of the logic input states.

The DAC0800, DAC0802, DAC0800C and DAC0802C are a direct replacement for the DAC-08, DAC-08A, DAC-08C, and DAC-08H, respectively.

Features

- Fast settling output current: 100 ns
- Full scale error: ± 1 LSB
- Nonlinearity over temperature: $\pm 0.1\%$
- Full scale current drift: ± 10 ppm/ $^{\circ}$ C
- High output compliance: -10 V to $+18$ V
- Complementary current outputs
- Interface directly with TTL, CMOS, PMOS and others
- 2 quadrant wide range multiplying capability
- Wide power supply range: ± 4.5 V to ± 18 V
- Low power consumption: 33 mW at ± 5 V
- Low cost

Typical Applications



DS005686-1

FIGURE 1. ± 20 V_{p-p} Output Digital-to-Analog Converter (Note 5)

Ordering Information

Non-Linearity	Temperature Range	Order Numbers				
		J Package (J16A) (Note 1)	N Package (N16E) (Note 1)	SO Package (M16A)		
$\pm 0.1\%$ FS	$0^{\circ}\text{C} \leq T_A \leq +70^{\circ}\text{C}$	DAC0802LCJ	DAC-08HQ	DAC0802LCN	DAC-08HP	DAC0802LCM
$\pm 0.19\%$ FS	$-55^{\circ}\text{C} \leq T_A \leq +125^{\circ}\text{C}$	DAC0800LJ	DAC-08Q			
$\pm 0.19\%$ FS	$0^{\circ}\text{C} \leq T_A \leq +70^{\circ}\text{C}$	DAC0800LCJ	DAC-08EQ	DAC0800LCN	DAC-08EP	DAC0800LCM

Note 1: Devices may be ordered by using either order number.

Absolute Maximum Ratings (Note 2)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/Distributors for availability and specifications.

Supply Voltage ($V^+ - V^-$)	$\pm 18V$ or $36V$
Power Dissipation (Note 3)	500 mW
Reference Input Differential Voltage (V14 to V15)	V^- to V^+
Reference Input Common-Mode Range (V14, V15)	V^- to V^+
Reference Input Current	5 mA
Logic Inputs	V^- to V^- plus $36V$
Analog Current Outputs ($V_S = -15V$)	4.25 mA
ESD Susceptibility (Note 4)	TBD V

Storage Temperature	$-65^\circ C$ to $+150^\circ C$
Lead Temp. (Soldering, 10 seconds)	
Dual-In-Line Package (plastic)	$260^\circ C$
Dual-In-Line Package (ceramic)	$300^\circ C$
Surface Mount Package	
Vapor Phase (60 seconds)	$215^\circ C$
Infrared (15 seconds)	$220^\circ C$

Operating Conditions (Note 2)

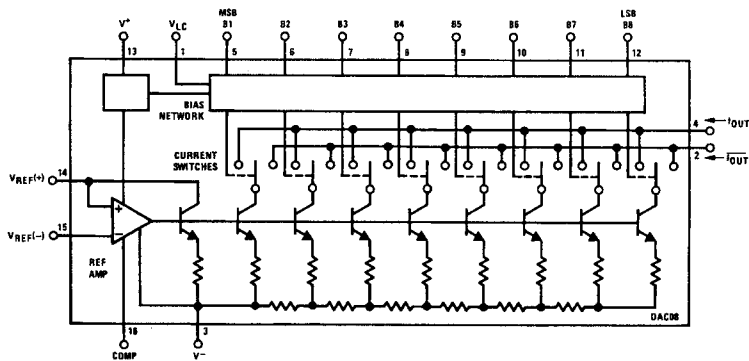
Temperature (T_A)	Min	Max	Units
DAC0800L	-55	+125	$^\circ C$
DAC0800LC	0	+70	$^\circ C$
DAC0802LC	0	+70	$^\circ C$

Electrical Characteristics

The following specifications apply for $V_S = \pm 15V$, $I_{REF} = 2$ mA and $T_{MIN} \leq T_A \leq T_{MAX}$ unless otherwise specified. Output characteristics refer to both I_{OUT} and I_{OUT} .

Symbol	Parameter	Conditions	DAC0802LC			DAC0800L/ DAC0800LC			Units
			Min	Typ	Max	Min	Typ	Max	
	Resolution		8	8	8	8	8	8	Bits
	Monotonicity		8	8	8	8	8	8	Bits
	Nonlinearity				± 0.1			± 0.19	%FS
t_s	Settling Time	To $\pm 1/2$ LSB, All Bits Switched "ON" or "OFF", $T_A = 25^\circ C$		100	135				ns
		DAC0800L					100	135	ns
		DAC0800LC					100	150	ns
t_{PLH} , t_{PHL}	Propagation Delay Each Bit All Bits Switched	$T_A = 25^\circ C$		35	60		35	60	ns
				35	60		35	60	ns
TC_{FS}	Full Scale Tempco			± 10	± 50		± 10	± 50	ppm/ $^\circ C$
V_{OC}	Output Voltage Compliance	Full Scale Current Change $< 1/2$ LSB, $R_{OUT} > 20$ M Ω Typ	-10		18	-10		18	V
I_{FS4}	Full Scale Current	$V_{REF} = 10.000V$, $R_{14} = 5.000$ k Ω $R_{15} = 5.000$ k Ω , $T_A = 25^\circ C$	1.984	1.992	2.000	1.94	1.99	2.04	mA
I_{FSS}	Full Scale Symmetry	$I_{FS4} - I_{FS2}$		± 0.5	± 4.0		± 1	± 8.0	μA
I_{ZS}	Zero Scale Current			0.1	1.0		0.2	2.0	μA
I_{FSR}	Output Current Range	$V^- = -5V$ $V^- = -8V$ to $-18V$	0	2.0	2.1	0	2.0	2.1	mA
			0	2.0	4.2	0	2.0	4.2	mA
V_{IL} V_{IH}	Logic Input Levels Logic "0" Logic "1"	$V_{LC} = 0V$			0.8			0.8	V
			2.0			2.0			V
I_{IL} I_{IH}	Logic Input Current Logic "0" Logic "1"	$V_{LC} = 0V$ $-10V \leq V_{IN} \leq +0.8V$ $2V \leq V_{IN} \leq +18V$		-2.0	-10		-2.0	-10	μA
				0.002	10		0.002	10	μA
V_{IS}	Logic Input Swing	$V^- = -15V$	-10		18	-10		18	V
V_{THR}	Logic Threshold Range	$V_S = \pm 15V$	-10		13.5	-10		13.5	V
I_{IS}	Reference Bias Current			-1.0	-3.0		-1.0	-3.0	μA
di/dt	Reference Input Slew Rate	(Figure 11)	4.0	8.0		4.0	8.0		mA/ μs
$PSSI_{FS+}$ $PSSI_{FS-}$	Power Supply Sensitivity	$4.5V \leq V^+ \leq 18V$ $-4.5V \leq V^- \leq -18V$ $I_{REF} = 1mA$		0.0001	0.01		0.0001	0.01	%/%
				0.0001	0.01		0.0001	0.01	%/%

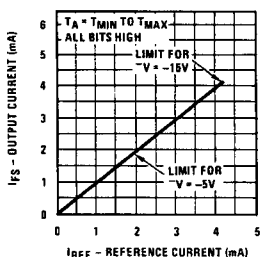
Block Diagram (Note 5)



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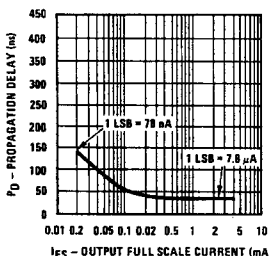
Typical Performance Characteristics

Full Scale Current vs Reference Current



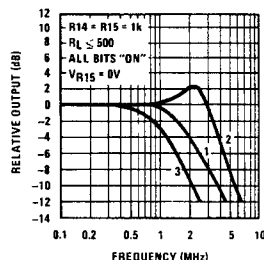
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LSB Propagation Delay vs I_{FS}



DS005686-23

Reference Input Frequency Response

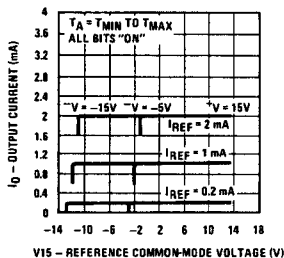


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Curve 1: $C_C = 15$ pF, $V_{IN} = 2$ Vp-p centered at 1V.
Curve 2: $C_C = 15$ pF, $V_{IN} = 50$ mVp-p centered at 200 mV.

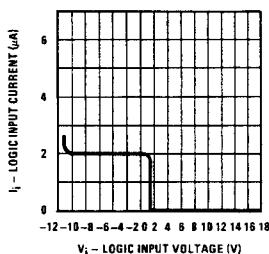
Curve 3: $C_C = 0$ pF, $V_{IN} = 100$ mVp-p centered at 0V and applied through 50Ω connected to pin 14. 2V applied to R14.

Reference Amp Common-Mode Range



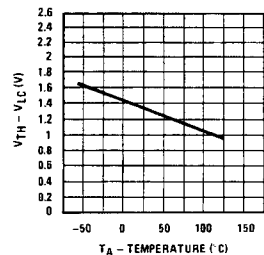
DS005686-25

Logic Input Current vs Input Voltage



DS005686-26

$V_{TH} - V_{LC}$ vs Temperature

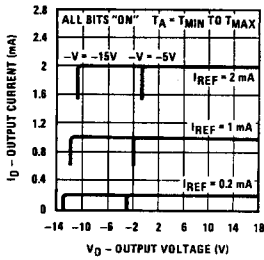


DS005686-27

Note. Positive common-mode range is always $(V+) - 1.5V$.

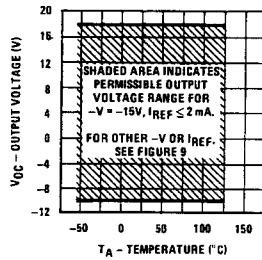
Typical Performance Characteristics (Continued)

Output Current vs Output Voltage (Output Voltage Compliance)



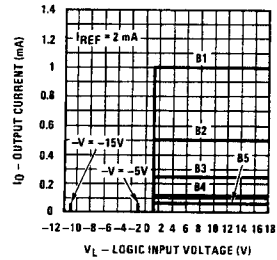
DS005686-28

Output Voltage Compliance vs Temperature



DS005686-29

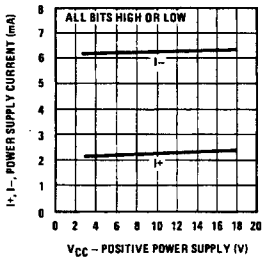
Bit Transfer Characteristics



DS005686-30

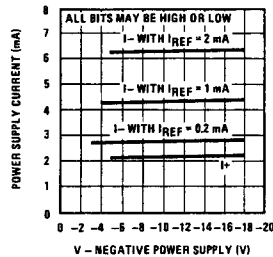
Note. B1-B8 have identical transfer characteristics. Bits are fully switched with less than 1/2 LSB error, at less than ±100 mV from actual threshold. These switching points are guaranteed to lie between 0.8 and 2V over the operating temperature range ($V_{LC} = 0V$).

Power Supply Current vs +V



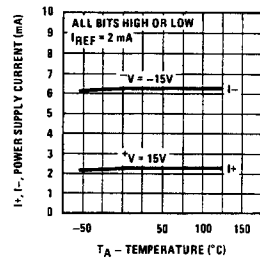
DS005686-31

Power Supply Current vs -V



DS005686-32

Power Supply Current vs Temperature



DS005686-33

Equivalent Circuit

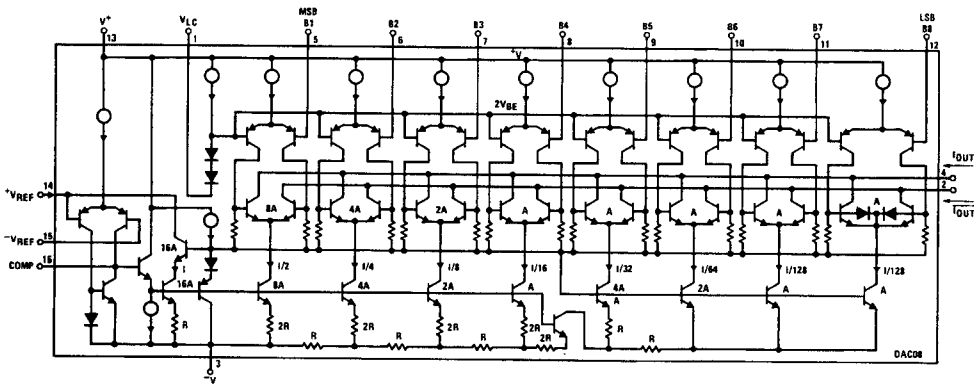


FIGURE 2.

DS005686-15