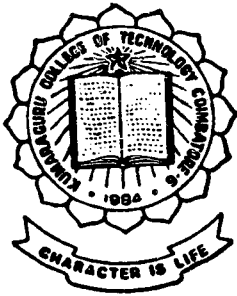


Variable Frequency Inverter for AC Drives

PROJECT REPORT 1996 - 97



P-1316

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IN PARTIAL FULFILMENT OF THE REQUIREMENTS

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DEPARTMENT OF ELECTRONICS & COMMUNICATION ENGINEERING

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Department of Electronics and Communication Engineering

Certificate

This is to Certify that this Project Entitled
**VARIABLE FREQUENCY
INVERTER FOR AC DRIVES**

Has been submitted by

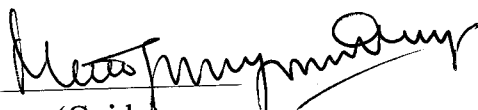
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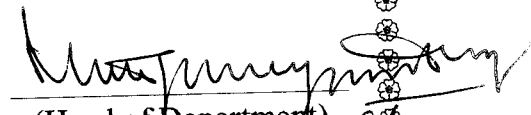
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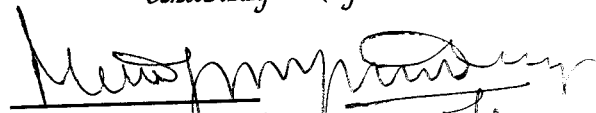

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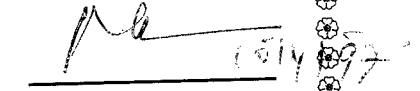

(Head of Department)

Certified that the Candidate was Examined by us in the Project Work.

Viva-Voce Examination held on _____

University Register Number _____


(Internal Examiner)


(External Examiner)

EEIL
April 2, 1997

TOWHOM SO EVER IT MAY CONCERN

The following students of Kumaraguru college of Technology, carried out their Project Work for partial fulfillment of B.E. in the field of Electronics from September '96 to March '97.

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We would be ungreatful if we leave out **Mr.R.Hariharan**, M.E., of Electrical and Electronics Department, who has always been critically helpful and a source of encouragement.

SYNOPSIS

It had been long since we started using ~~the~~ standard voltage of 50 hz AC for all applications whether it is domestic or industrial. So the AC machines that were produced so far was operated at 50 hz. With 50 hz ac mains , We have no problem in handling these machines.

But if the ac mains were to fail we have to go in for an alternative source. Here comes the need for the circuit that can convert ~~de~~ power into ac power. And suppose if we take a further step and produce machines that can be operated at a frequency other than 50hz or between a range of frequencies we can't rely on the ac mains available. So we have to go in for the alternative source, the inverter, that can produce a variable frequency ac output power when fed with a constant dc power.

Frequeuncy is one of the parameters that plays an important role in the control of an induction motor. With the inverter output frequency in our hands the motor control especially speed control can be achieved effectively

and efficiently. Also the inverter eliminates the usage of dc motors, induction and synchronous generators, that are costly and bulky, for motor control.

ACKNOWLEDGEMENTS
SYNOPSIS

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INTRODUCTION

Inverter is the alternative source of ac power that comes into use if the ac mains were to fail and in motor control applications.

The inverter that we design can operate on a load of 600W. Here the process of dc-ac conversion simulates a pulsewidth modulation technique. The inverter designed is a specialised form of PWM inverter, as the constant dc power gets modulated through the switching action of the switching section. The modulated pulse width depends on the on-off time of switches and it determines the output frequency

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INVERTERS IN GENERAL

1. BASIC INVERTER

Inverter is the circuit used to convert dc input into ac output. Theoretically inverter is a power oscillator. The basic inverter consists of the dc power source, a switch and the inverter transformer. The basic inverter operation involves the opening and closure of the switch that either connects or disconnects the supply and transformer primary.

When the switch is closed, V_{cc} is applied to the primary and the flux produces a resultant induced flux on the secondary winding ie, at the output.

When the switch is opened, the primary winding dont receive any supply but its inductance causes a flux in the opposite direction. So now the induced secondary output gets reversed.

Thus the transformer outputs turns out to be ac.

BASIC CIRCUIT

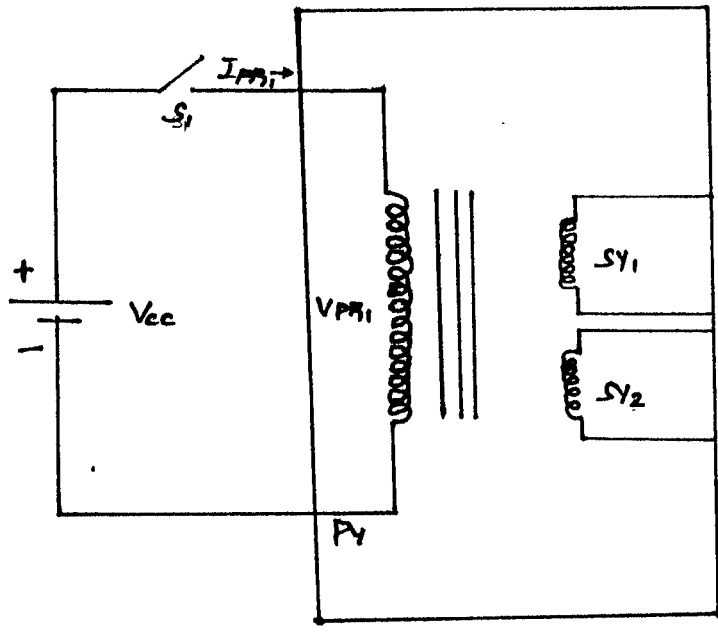


FIG I.1.

TYPES OF INVERTER

1.2 Voltage Driven Inverter:

In a Voltage driven inverter Dc voltage source is connected directly through semiconductor device to primary of transformer. S_1 and S_2 are generally driven by an stable multivibrator operating at a desired frequency.

When S_1 is closed, source voltage appears across primary of transformer between X and Y. Then after a time period S_1 opens and S_2 closes. Now source voltage is impressed across Y and Z.

Thus an alternating voltage is generated across primary and delivers power to load through secondary.

1.2 CURRENT DRIVEN INVERTER

Works in the same principle as the Voltage driven inverter. But here the input is a current source. Driven inverters are more common than self oscillating ones.

Driven inverters has better frequency stability as a separate master oscillator is used.

VOLTAGE DRIVEN INVERTER

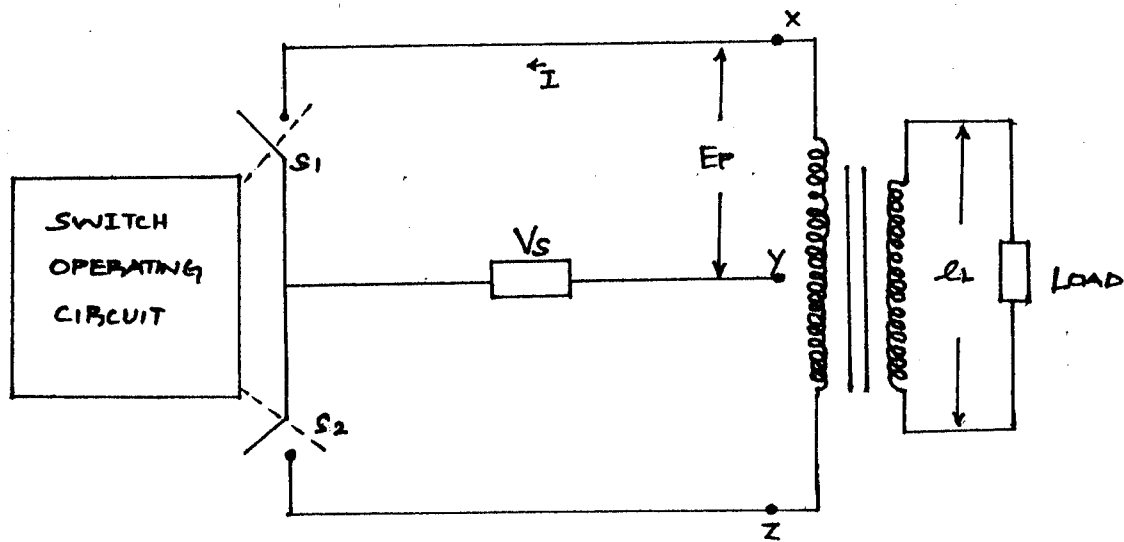
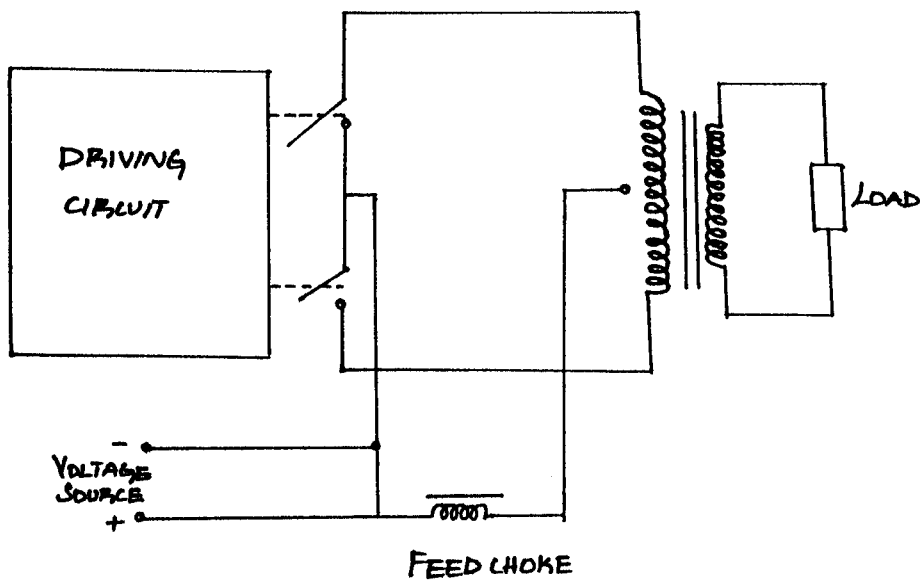


FIG I.2.A

CURRENT DRIVEN INVERTER.



17197 II. 2.23B

Whereas a self oscillating one has its output fed back to transistor.

Advantages of driven inverter.

Accuracy	as interaction b/w
Frequency stability	b/w oscillator and load is
Reliability	practically zero.

These advantages are due to the fact that the interaction between oscillator and load is practically zero.

1.2.1 VOLTAGE SOURCE INVERTER

Principle of operation:

The principle of single-phase inverter can be explained with figure 1.2.1

Transistor Q_1 is turned on for a time $T_o/2$, the instantaneous voltage across the load is $V_s/2$. If the transistor Q_2 alone is turned on for a time $T_o/2$, $-V_s/2$ appears across the load. The logic circuit should be designed such that Q_1 and Q_2 are not turned on at the same time.

1.2.2 CURRENT SOURCE INVERTERS

To cope with the inductive loads, the power switches with the free wheeling device are required, where - as in a current source inverter, the input behaves as a current source. The output current is maintained constant irrespective of load on the single-phase transistionized inverter. The circuit is represented in figure 1.2.3.

1.3. VOLTAGE CONTROL OF SINGLE PHASE INVERTERS

In many industrial applications, it is often required to control the output voltage of inverter because of the following reasons

TRANSISTORISED INVERTERS
VOLTAGE SOURCE INVERTER.

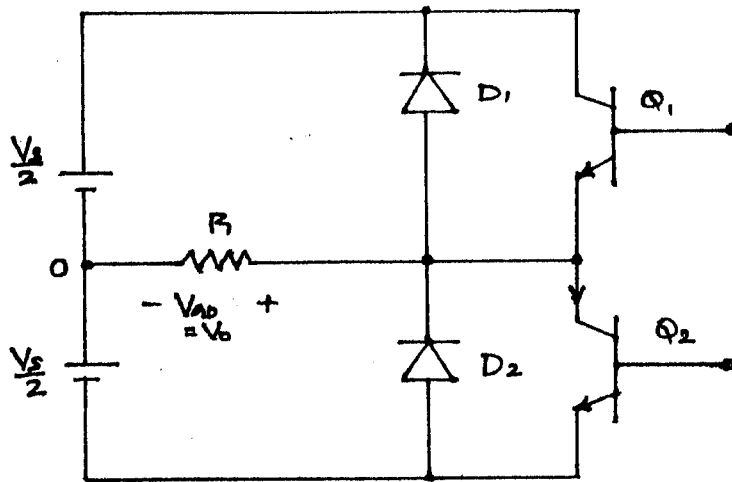


Fig I.2.1.

ASSOCIATED WAVEFORMS.

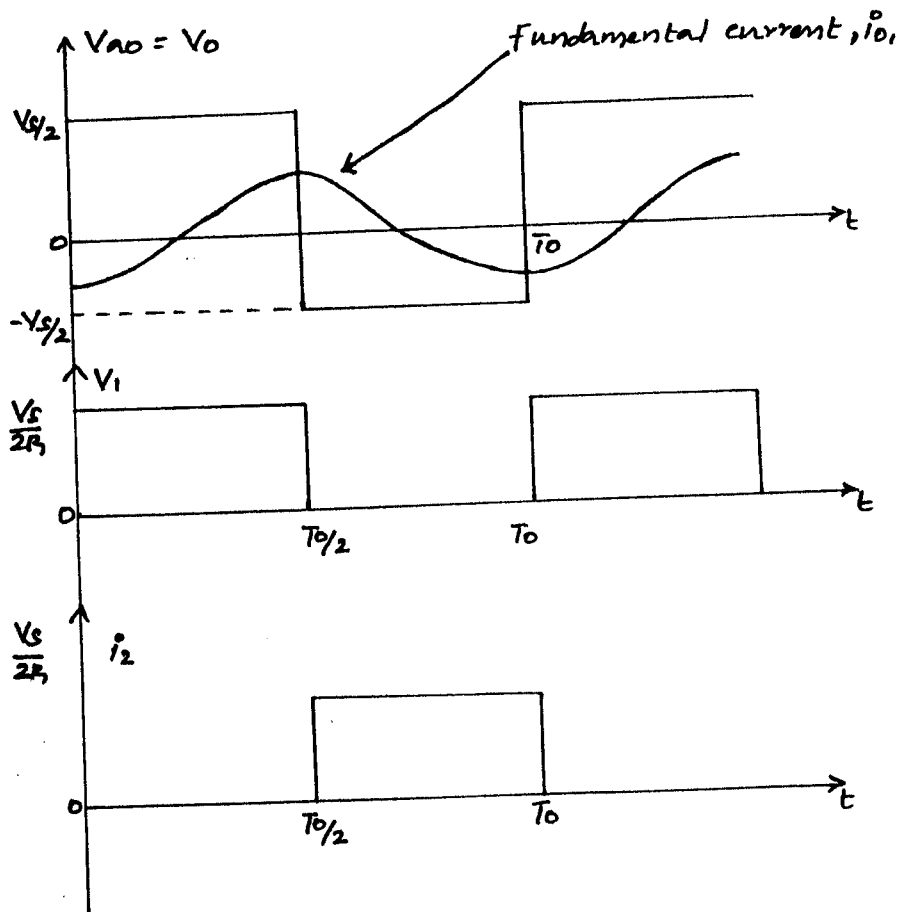


FIG I. 2. 2.

CURRENT SOURCE INVERTER.

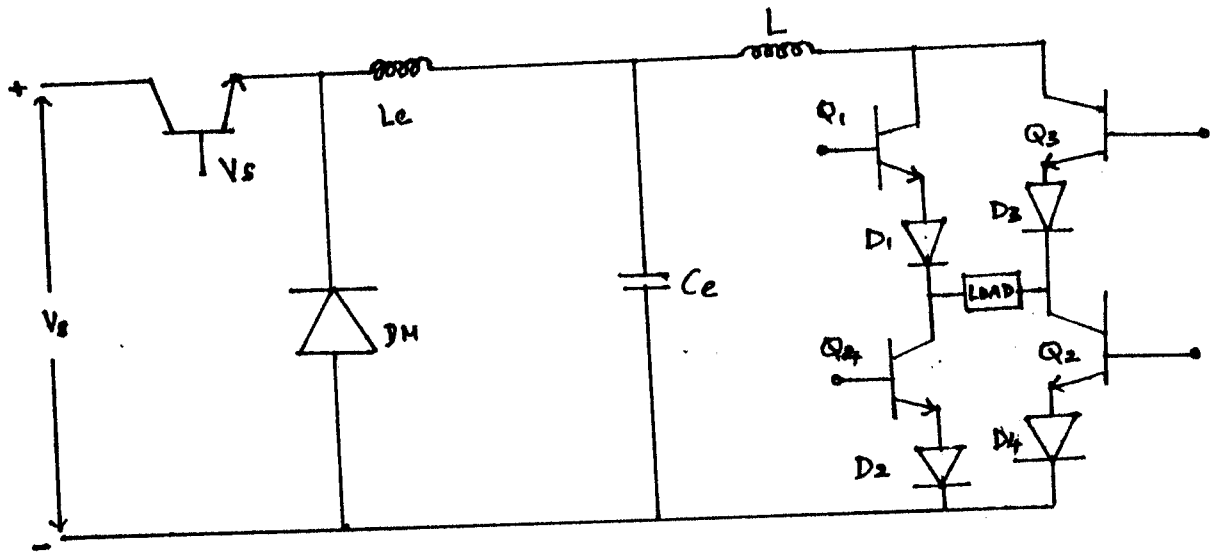


FIG I. 2. 3.

- (1) To cope with the variations of dc input voltage.
- (2) For voltage regulations.
- (3) For the constant Volts/Frequency control requirement.

There are various techniques available to vary the inverter's gain. The most efficient method of controlling the gain is to incorporate pulsewidth modulation control within the inverter.

The common techniques are

1. The Single - phase width modulation.
2. Multiple pulse width modulation.
3. Sinusoidally pulse-width modulation.
4. Modified sinusoidally pulse-width modulation.
5. Phase - displacement control.

1.4. CONCEPT OF PWM INVERTERS (Thyristorised)

The output voltage of an inverter can be varied by changing the pulse width of each half-cycle of the inverter output voltage.

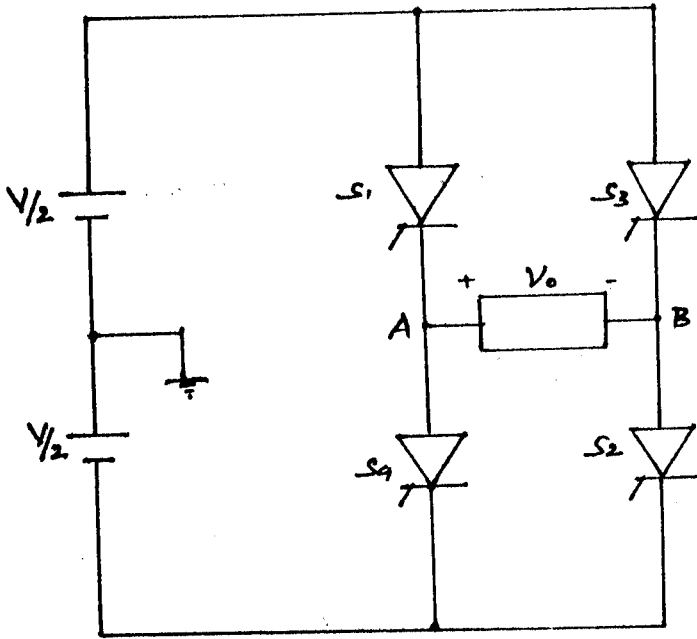
The firing switches S_3 and S_2 are swifited by an angle ' γ^0 ' with respect to firing of S_1 and S_4 .

So pole voltages γA_o and γB_o as above result.

γAB has pulse width γ^0

By changing shift angle ' γ ' the inverter output can be changed.

PULSE WIDTH MODULATION INVERTER.



ASSOCIATED WAVEFORMS.

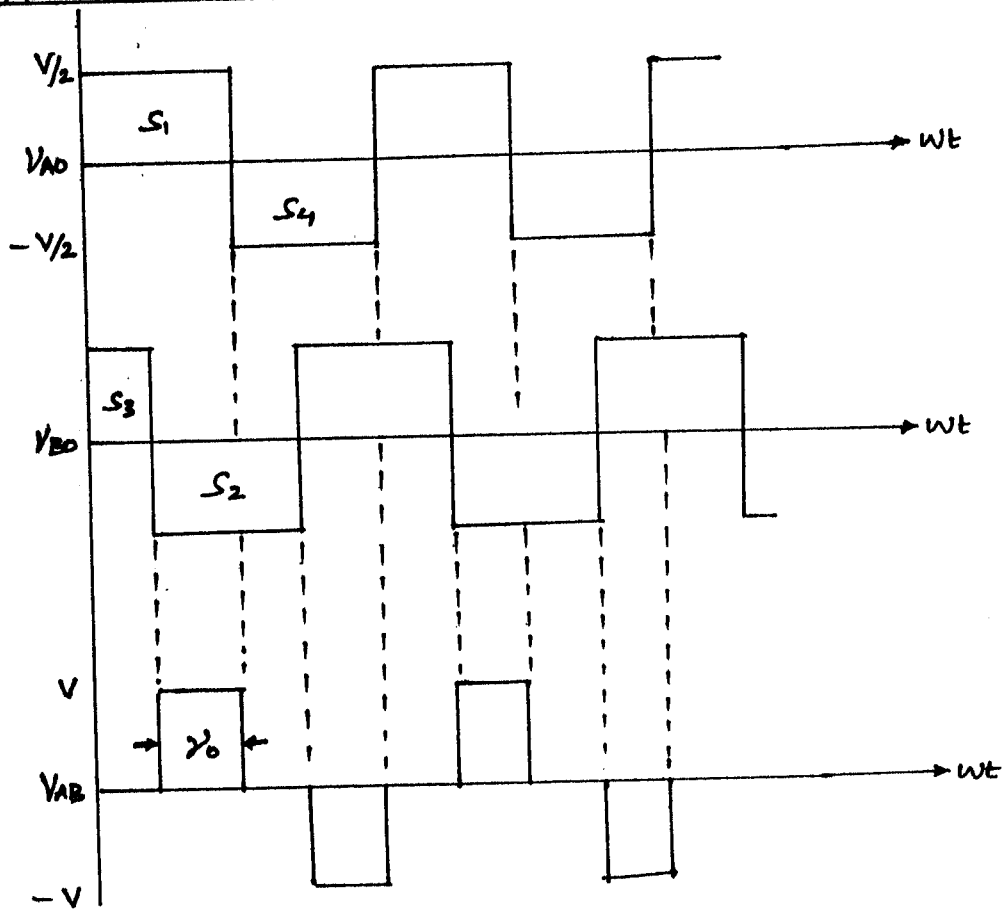


Fig I. 2.4.1.

SINUSOIDAL PWM TECHNIQUE

A triangular carrier of frequency f_c and a modulating wave of frequency f_m , same as inverter output, are used to modulate the pole voltage.

Pole voltage v_{Ao} is modulated by carrier and modulating wave v_{Λ} and v_{Bo} by v_B .

The pulses in each half cycle have different widths.

Carrier ratio f_c/f_m determines the number of pulses in each half-cycle of inverter output voltage.

Modulation index A_m/Λ_c determines the width of the pulses and hence rms value of inverter output voltage.

I.5 NEED FOR PWM INVERTER

The speed control typically beyond 10:1 range becomes a problem with stepped inverters as at low voltage harmonic currents become excessive causing machine heating and torque pulsation problems. Also utility line

SINUSOIDAL PWM TECHNIQUE.

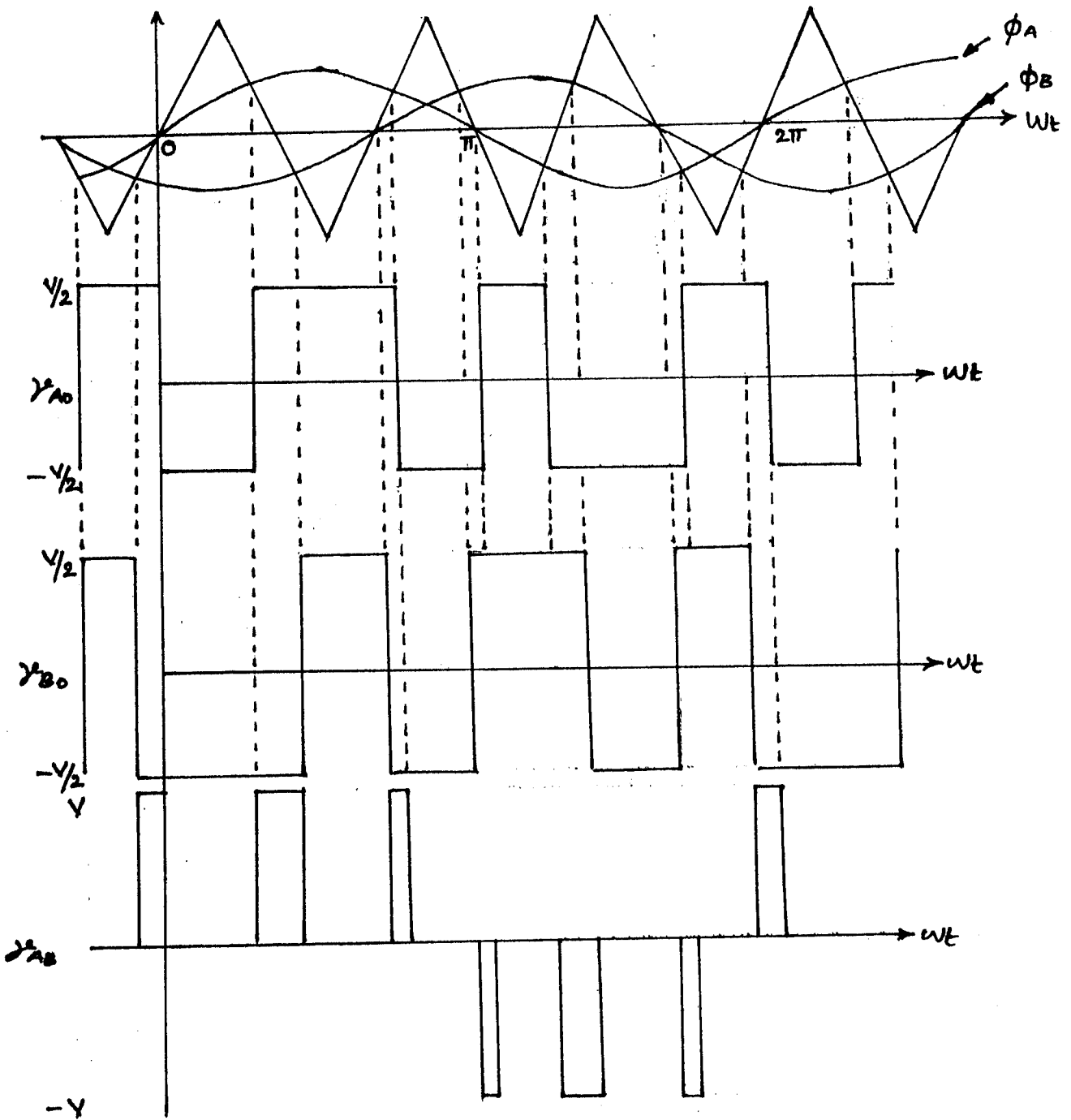


FIG I.2.4.3

power factor deteriorates due to phase shift control and system stability may get affected.

A PWM inverter solves above problems the fundamental frequency output voltage is controlled electronically within inverter by PWM technique.

AC MOTOR DRIVES

II.1 INDUCTION MOTOR CHARACTERISTICS

The stator when supplied with voltage produces a rotating air gap flux that rotates at a speed depending on supply frequency.

Torque is produced by interaction of stator rotating field and rotor current induced by it.

Current in rotor is induced due to speed difference between the rotating field and rotor.

Rotor current depends on this speed difference i.e, the slip

$$\text{Synchronous Speed, } N_s = 120f_1/P$$

f_1 - supply frequency

P - No of poles.

$$\text{Slip} = (N_s - N)/N_s$$

N - actual rotor speed.

$$\text{Rotor frequency, } f_2 = (N_s - N)P/120 = S f_1.$$

Torque speed characteristics (figure II.1) shows that at synchronous speed, torque is Zero. i.e, at $S = 0$, $T = 0$.

Motor operates at $s=s_0$ developing $T=T_0$

At critical slip s_{c1} motor operates at stalling torque T_{max} (motoring).

When $S > 1$, the rotor operates in counter current braking condition and running motor comes to rest.

If supply is maintained motor rotates in opposite direction(plugging).

Slip becomes -Ve when motor runs above synchronous speed and the motor operates in a regenerative braking condition (generator region).

INDUCTION MOTOR CHARACTERISTICS :

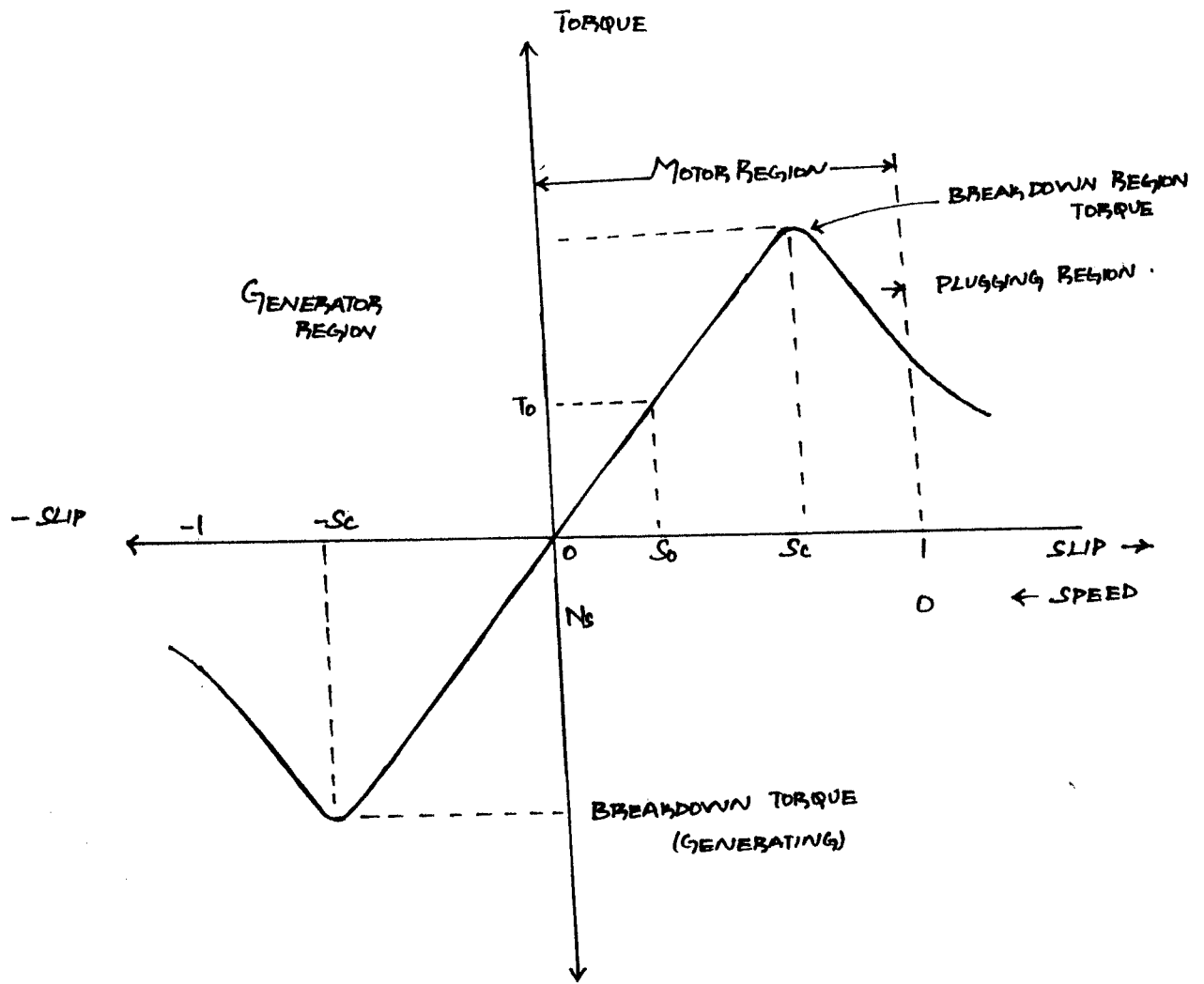


FIG II.1.

II.2. MOTOR REQUIREMENTS WHEN FED BY AN INVERTER:

- * For a voltage fed inverter a high leakage inductance is preferred in the machine so that resulting harmonic currents are low.
- * With inverter supply, the rotor can use copper bars so that copper loss is reduced substantially.
- * The skin effect due to harmonic in the stator can be ignored but may be substantial in the rotor due to bar structure. So the bars may be designed as coffin shaped with wider area on top.
- * Hysteresis and eddy-current losses are to be designed to be lower so that the machine operates at high efficiency.
- * For a PWM inverter drive, the switching frequency can be adapted so that the composite inverter loss and machine loss are minimum in the whole range.
- * Other effects namely harmonic torque pulsation, dc offset, shoot-through fault and so on should receive proper consideration in machine design.

The inverter has to be designed for nearly peak power rating without leaving a margin for short-time increase in the power rating as the thermal time constant of power semiconductor elements is much shorter than that of machine.

11.3. ADJUSTABLE SPEED AC DRIVES

A combination of power electronic system such as a Voltage/Frequency controller and an electric motor with associated control mechanism is referred as an adjustable speed drive.

There are various frequency conversion equipments that can be used for adjustable frequency AC drives such as adjustable frequency generators, rotating frequency changers, cyclo converters and variable frequency inverters.

ROTATING FREQUENCY SUPPLY UNITS

Induction and synchronous generators:

The synchronous generators speed is varied by a variable speed dc motor coupled to it. By varying generation speed its frequency is varied to a wide range.

In induction generators output frequency is equal to frequency of rotor supply in standstill condition. But when rotor is rotated in direction of revolution of its own field the output frequency of generator increases above

rotor supply frequency. If rotor is reversed output frequency decreases below rotor frequency.

The above frequency - conversion system is costly and bulky and efficiency is naturally low.

- * Inverters have now replaced these motor generator sets. The choice of power semiconductor driving system depends on the available power supply and load characteristics.

MOTOR CONTROL

III.1. OPEN LOOP VOLTS/HERTZ SPEED CONTROL METHOD

In the open loop motor control method shown in figure III 1, the power circuit consists of a phase controlled rectifier with single or 3 phase AC supply, LC filter, (six-stepped) inverter.

- * W_e^* is the command variable that determines motor speed.

- * V_s^* is the voltage command to rectifier generated from frequency signal through a volts/Hertz gain constant G

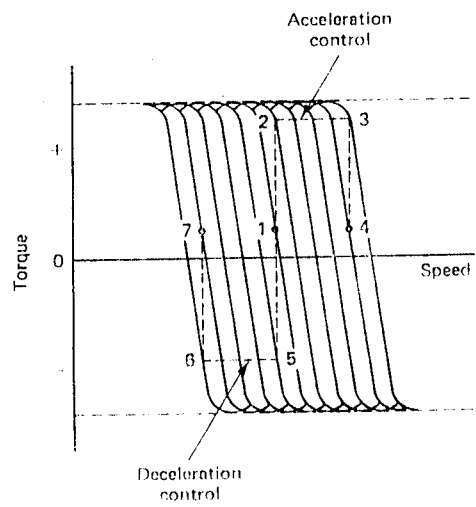
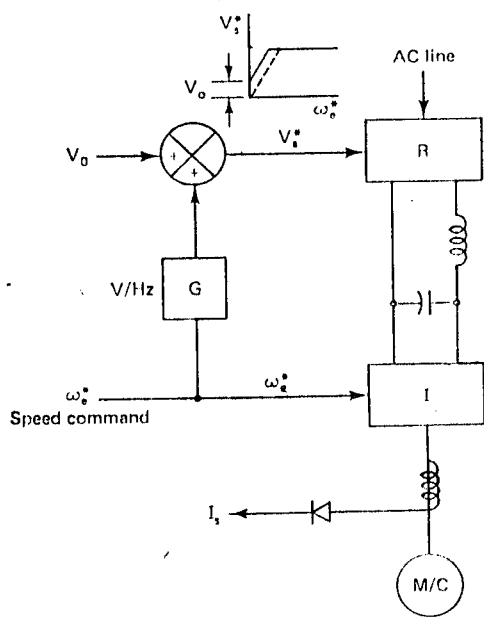
- * In this system the speed will tend to drift with variation in load Torque and fluctuations in supply.

III.2 CLOSED LOOP CONTROL

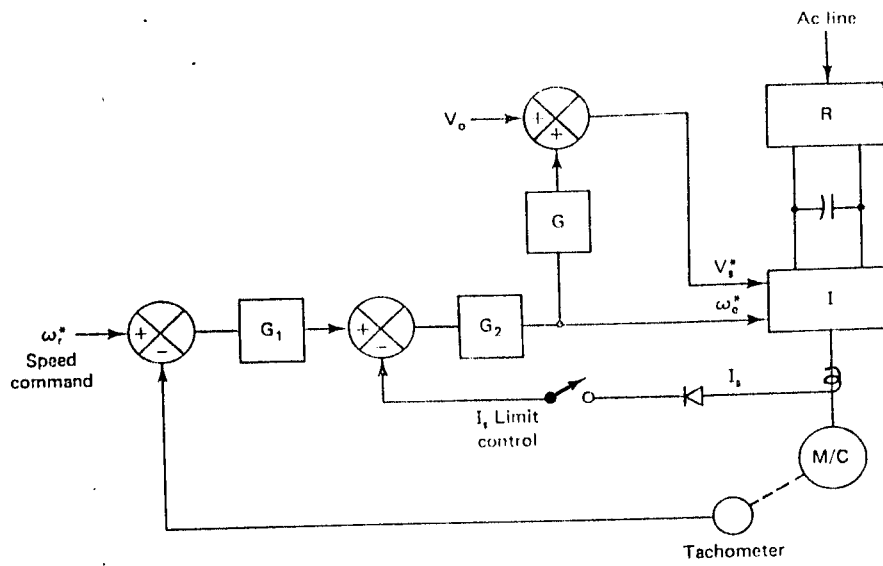
The open-loop control of a motor in variable frequency-variable voltage mode is satisfactory for long term steady state operation. But its operating conditions demand rapid loop acceleration and deceleration, open

OPEN LOOP VOLTS/HERTZ CONTROL

ACCELERATION AND DECELERATION CHARACTERISTICS.



CLOSED LOOP VOLTS/HERTZ SPEED CONTROL.



loop control becomes unsatisfactory because frequency and voltage cannot be altered rapidly.

Therefore for fast dynamic response, closed loop control is essential to achieve optimum operating conditions. It offers speed control with high torque, power factor and efficiency.

* The speed loop error signal controls the PWM inverter frequency and voltage through the current-limit controller.

III.3 VECTOR CONTROL METHODS (Advanced methods)

An AC machine is controlled like a separatory excited dc machine.

In a dc machine, torque is

$$T_e = K_t I_a + I_f$$

I_a - armature or torque component of current

I_f - field or flux component

The control variable I_a and I_f can be considered as orthogonal or decoupled 'Vectors'

In normal operation, the field current I_f is set to maintain rated field flux and torque is changed by changing the armature current. As I_f and I_a are decoupled, torque sensitivity is maximum in both transient and steady state operations.

The above mode of control can be extended to induction motors, its operation is considered in a synchronously rotating frame where sinusoidal variables appear as dc quantities.

Currents i_{ds} and i_{qs} are direct-axis component and quadrature-axis components of stator current where both are in a synchronously rotating reference frame.

The concept of how i_{ds} and i_{qs} can be established as control vector in vector control method is explained with phasor diagrams in a synchronously rotating $d_c q_c$ reference frame as shown.

The phasor is drawn taking air gap voltage \hat{V}_g along q_c axis.

Stator current I_s^{\wedge} lags the voltage V_g^{\wedge} by $(90-0)$ ie, $i_{qs} = I_s^{\wedge} \sin$ in phase with V_g^{\wedge} and $i_{ds} = I_s^{\wedge} \cos$ in quadrature with V_g^{\wedge} .

i_{qs} is the active or torque component of stator current.

i_{ds} is reactive or field component of stator current and is responsible for establishing air gap flux \ast_m .

From the Phasor diagram, the torque developed across the air gap is

$$T_e = K_t \ast_m / i_{qs} = K'_t i_{qs} i_{ds}$$

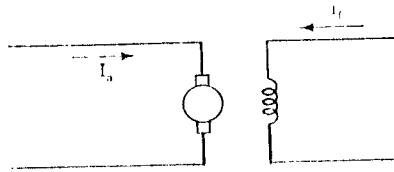
The variables i_{qs} and i_{ds} are mutually decoupled and can be independently varied without affecting orthogonal component.

i_{qs} varied to vary torque.

Advantages

* In addition to fast transient response due to decoupling control high stability is offered to an induction motor.

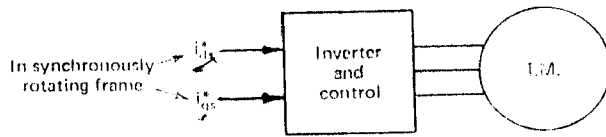
* The control can easily be designed to have a 4 quadrant operation.



$$T_e = K_t \psi_f I_a = K_t' I_a I_f$$

Torque component Field component

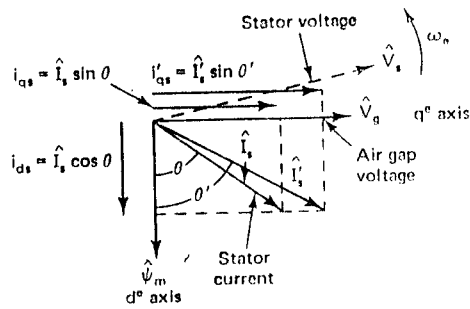
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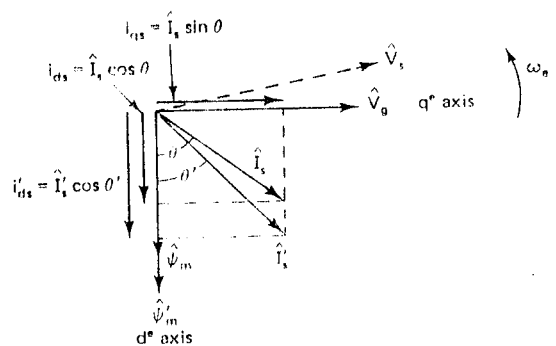
$$T_e = K_t |\hat{\psi}_m| i_{qs} = K_t' i_{qs} i_{ds}$$

Torque component Field component

INDUCTION MOTOR AND DC MACHINE ANALOGY IN VECTOR CONTROL.



Increase of Torque Component



Increase of Field Component

PHASOR DIAGRAM IN DIRECT VECTOR CONTROL

Applications (High performances applications):

Servo drives

Steel mill controls, etc

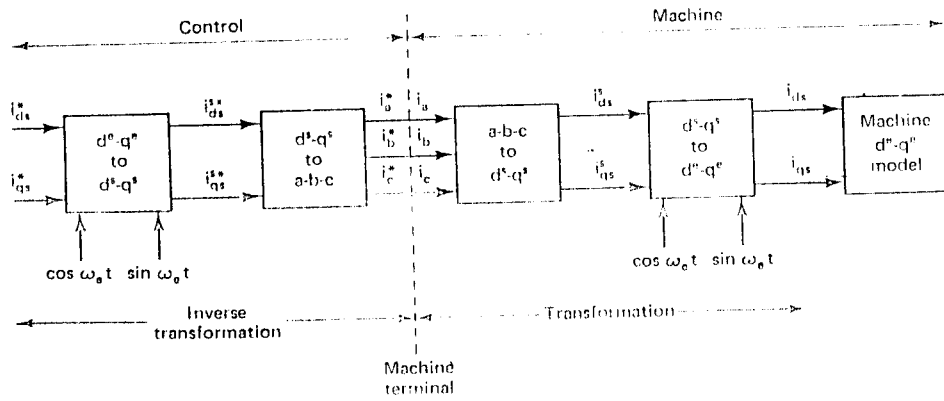
VECTOR CONTROL IMPLEMENTATION WITH MACHINE MODEL

Inverter is assumed to generate the ideal phase current waves i_a , i_b , i_c as dictated by corresponding reference waves generated by controller.

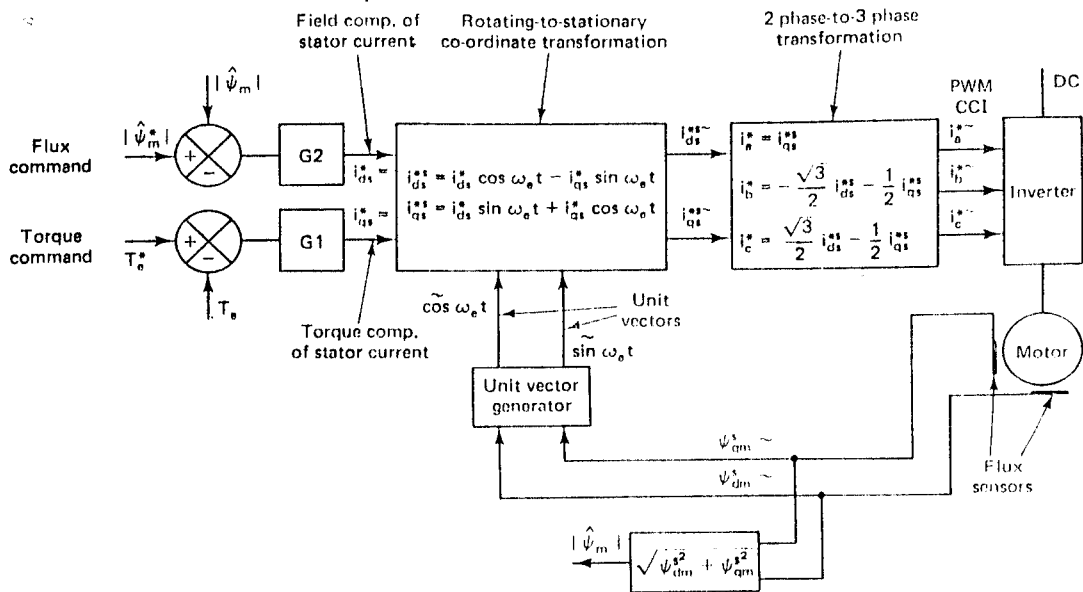
i_a , i_b and i_c are converted to i_{qs}^s and i_{ds}^s components by three phase / two phase transformation.

These are then converted to a synchronously rotating reference frame by unit vectors $\cos\omega t$ and $\sin\omega t$ before being applied to machine model. The unit vectors assume the alignment of i_{ds} with the ϕ_m phasor and i_{qs} with V_g Phasor.

The controller makes two inverse transformations so that control parameters i_{ds}^* and i_{qs}^* correspond to machine variables i_{ds} and i_{qs} .



VECTOR CONTROL IMPLEMENTATION WITH MACHINE MODEL.



DIRECT METHOD OF VECTOR CONTROL OF A VOLTAGE FED INVERTER.

BASIC BLOCK DIAGRAM OF VECTOR CONTROL METHOD FOR A PWM CURRENT CONTROLLED INVERTER

As shown in figure the principal control parameters i_{ds}^* and i_{qs}^* , which are dc quantities, are converted to a stationary reference frame with the help of $\cos\omega t$ and $\sin\omega t$ signals generated from flux signals.

Resulting stationary frame signals are converted to phase current commands for inverter.

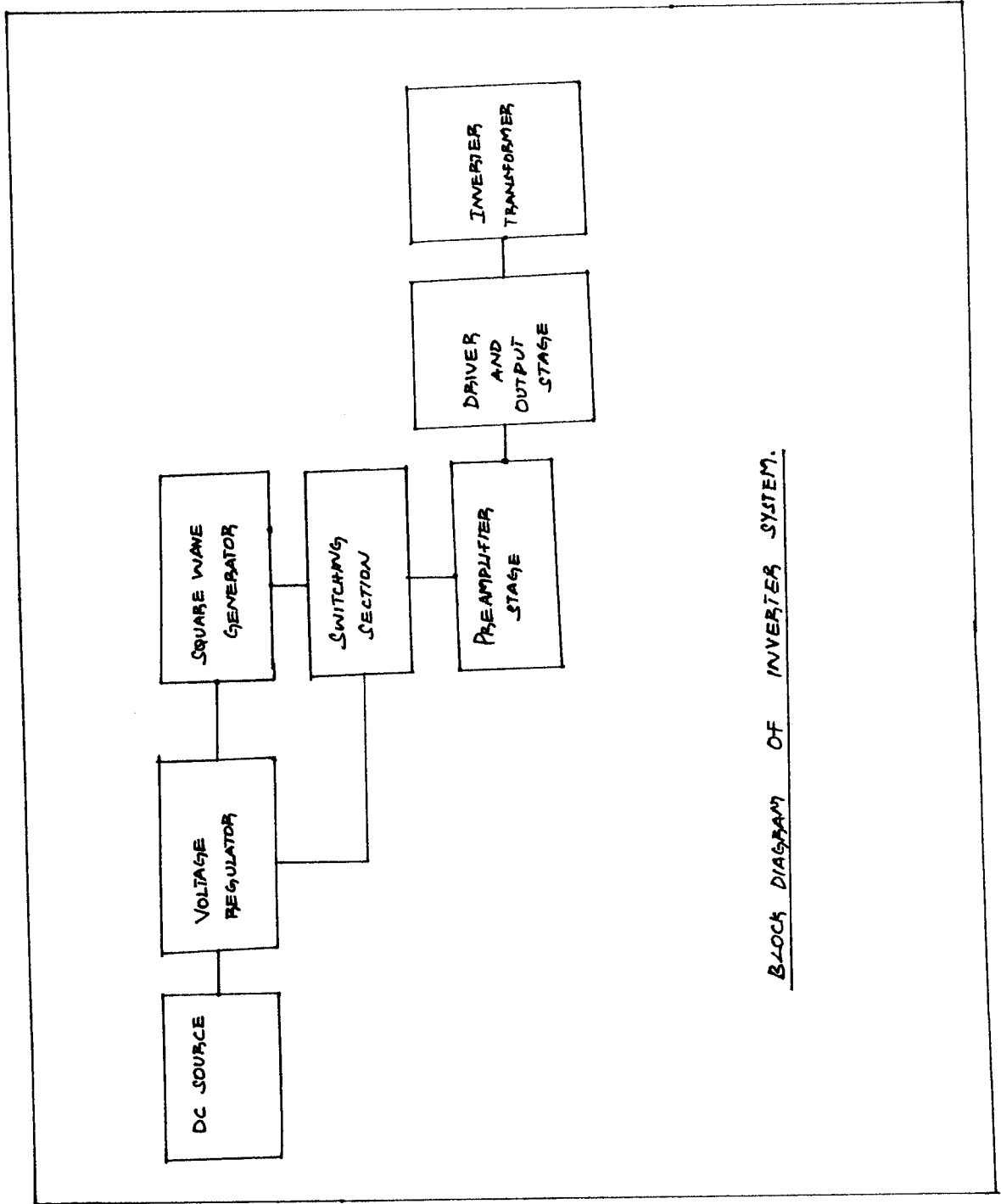
Current i_{qs}^* is generated from a torque control loop.

Airgap fluxes ϕ_{dm}^s and ϕ_{qm}^s can be measured from stator voltage and current.

INVERTER SYSTEM

IV.1. BLOCK DIAGRAM DESCRIPTION

The dc battery source is the first and foremost block of the inverter system. The voltage regulator that follows the source is used to convert the high voltage dc supply into a lower value so as provide the required supply to the subsequent sections. The square wave generator that follows the regulator converts the constant dc into a square wave. The switching sections consists of j - k flipflops which get triggered by the square wave clock pulses thus acting as switches. The Pre amplifier section is responsible for amplifying the switched signal that acts as the input for the driver stage which in turn drives the output power amplifier stage. This power amplifier stage is responsible for the amplification of power. The Invertor Transformer is the last stage that proviodes a stepped up ac output at designed frequency and wattage.



BLOCK DIAGRAM OF INVERTER SYSTEM.

IV.2. INVERTER CIRCUIT DESCRIPTION

BATTERY

It is the source of dc power that is to be inverted into a.c power. Usually the battery sources a high dc power that can't directly be applied to the subsequent IC stages that follow.

IC REGULATOR

The Ic regulator section incorporates IC7805 that regulates the input dc power from battery to a value of +5volts. The input d.c has to be applied to pin 1 to get output at pin 3 , pin2 has to be grounded.

SQUARE WAVE GENERATOR (IC555)

IC555 is a timer IC that works on the 5V from regulator. The 5v dc is given to pins 4 and 8. A trigger input at pin 2 will generate a square wave output at pin 3. The width of the square pulse is adjustable and this enables output frequency variations.

SWITCHING SECTION (IC 7473)

IC 7473 that performs the switching operation has two J-K flipflops with one input and two outputs. But we use only one flipflop. When the output of the square wave generator is applied to pin 1, We get outputs through pins 8 and 9.

The input from timer IC acts as clock input to the switching J-K flipflops. The clock input causes a positive pulse output at pin 8 and a negative pulse at pin 9. When the next clock pulse arrives at pin 1, the reverse action happens ie, at pin 8 we get a negative pulse and at pin 9 we get a positive pulse. Thus this section acts as on and off switch.

PRE AMPLIFIER SECTION

This section consists of two stages of transistor amplifiers. The first stage includes D100 (NPN) and the second stage comprises of C100 (PNP).

DRIVER AND POWER AMPLIFIER STAGE

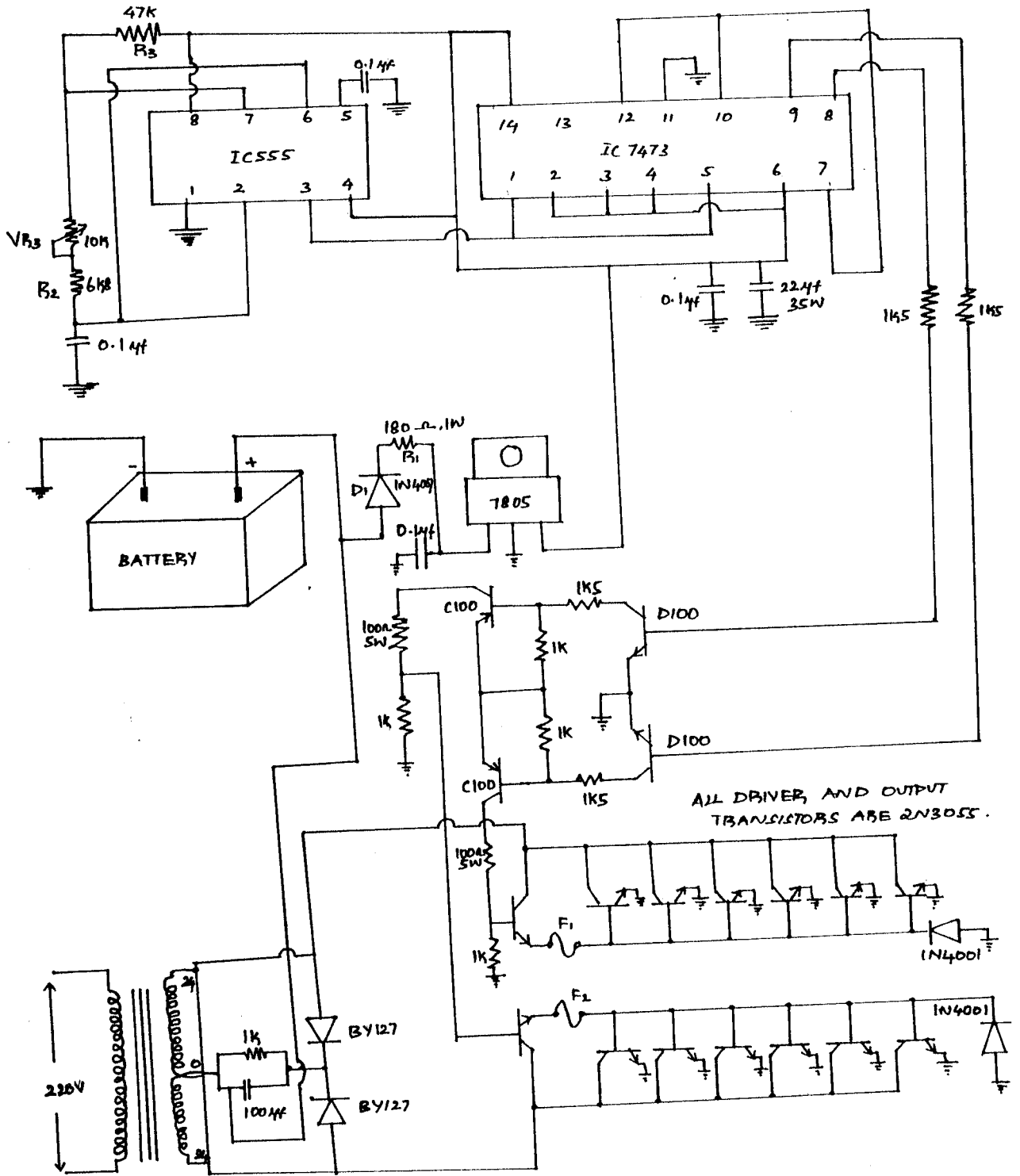
The driver stage consisting of 2N3055 provides base drive for the power amplifier stage that comprises of six 2N3055 power transistors in parallel. The number of output power transistors depend on the load.

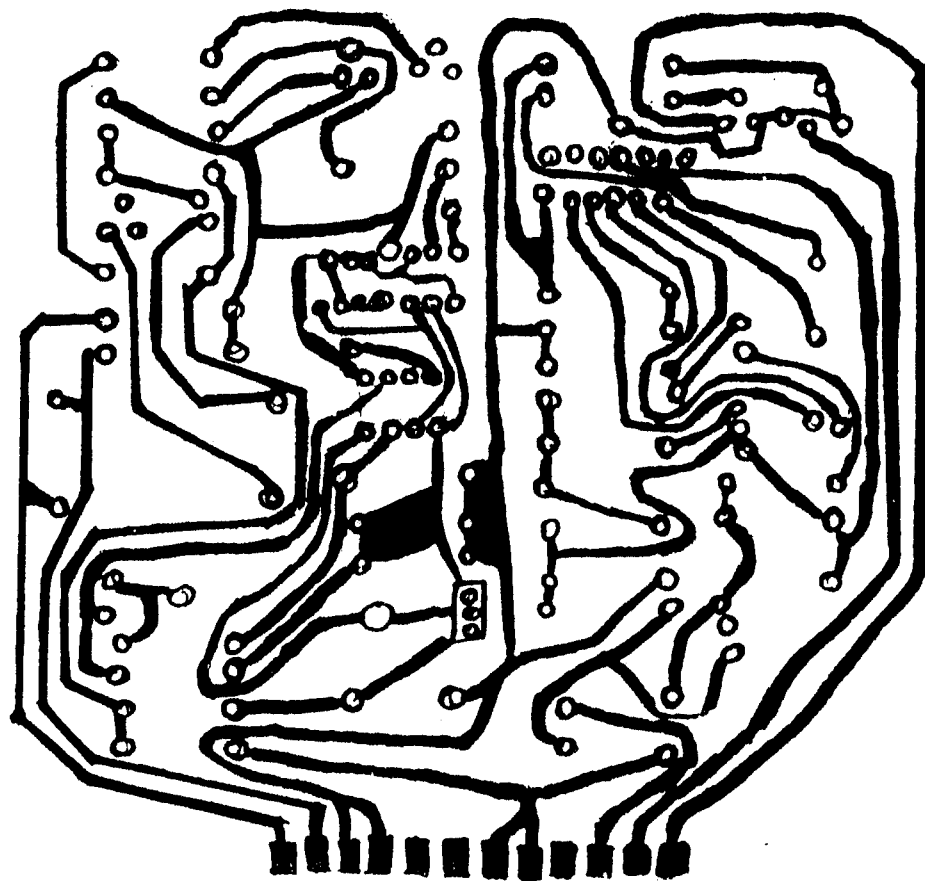
INVERTER TRANSFORMER

The Inverter transformer is basically a step up transformer. The 24vac from the output section is stepped up to 230V. Cold rolled Grain oriented stampings are used for core with the primary having 57 turns and secondary 264 turns.

The Zener diodes that are grounded in the output section are to present the output transistors from the high voltage that might reach than due to output transformers inductive nature.

INVERTER CIRCUIT





IV.3. SELECTION OF TRANSISTOR

Parameters to be considered:

Max C - E voltage V_{cc}

Max collector current

Max power dissipation

Collector volt-second breakdown rating, junction - case thermal resistance,

Min current gain at max load current storage times.

* In a push-pull inverter, voltage across total primary winding is $2(V_{cc} - V_{cc\ sat})$ due to autotransformer action.

VCEsat of two transistors should be equal, else the voltage across py will not be equal and hence the core will move either into +ve or -ve saturation.

Transformer py should bifiliar, So that flux swing during +ve and -ve cycles is the same.

C-E voltage of each transistor must be higher than twice the supply voltage. Again due to transformer leakage and lead inductances in collector leads, there are voltage spikes whose magnitude may be as high as 20% of transformer primary voltage.

The collector emitter voltage should be at least $2 \times 1.2 (1+x) V_{cc}$, where x is per unit fluctuation of supply voltage.

The C-E voltage rating be chosen after considering B-E circuit impedance. If off period base - circuit impedance is above 150 ohm, V_{ceo} rating be taken. If it is less than 50 ohm V_{ceo} rating be considered. But, if it lies between 50 ohm and 150 ohm the V_{cer} rating that lies between

* Current rating of transistor should be selected from magnitude of load current reflected on primary of transformer and its magnetising current. Peak current rating should be at least 50% higher than peak load current. Also the main value of h_{FE} at peak load current should be sufficiently high to drive the transistor well into saturation.

* Max permissible power dissipation in a transistor depends on thermal impedance.

$$p = T_{jmax} - T_{cmax}$$

T_{jmax} - max junction temperature

T_{cmax} - Thermal resistance between junction and case.

T_{jmax} for Si power transistor is 175°C or 200°C. But for safe operation T_{jmax} should be 130°C to 140°C.

* To ensure fast turn on, base-drive current be more than required I_{cmax}/β . Large storage time will lead to simultaneous conduction of transistor.

IV.4. TRANSFORMER DESIGN

Preliminary Design:

As the first step to design of transformer, the primary and secondary voltage ratings and the primary current ratings and the secondary current rating must be clearly stated. Then decide on the core material to be used: Ordinary steel stampings (or) cold rolled grain oriented (CRGO) stampings. CRGO has a higher allowable flux density and lower losses.

The optimum cross-sectional area of the core is approximately given by:

$$\text{Core area} = 1.152 \sqrt{\text{output voltage} \times \text{output current}} \text{ sq.cm}$$

For transformers with multiple secondaries, the sum of the output volt-ampere product of each winding is to be used.

The number of turns on the primary and secondary windings is decided by the turns per volt ratio as

$$\text{Turns per volt} = 1 / (4.44 \times 10^{-4} \times \text{frequency} \times \text{core area} \times \text{flux density})$$

Frequency = 50 Hz

Flux density = 1.0 weber/Sq.m for ordinary steel stampings ,

and 1.3 Weber /sq.m for CRGO stampings.

PRIMARY WINDING DESIGN

The current in the primary winding is given by primary

current = output volts x output amps/ primary volts x efficiency

The efficiency of small transformers varies between 0.8 to 0.96. A value of 0.87 can be used for ordinary transformers.

The proper wire size has to be selected for the winding. The wire diameter depends on the current to be supplied by the winding and the allowable current density of the wire.

Usually, a value of 200 amps /sq.cm can be taken , on whose basis table I is given.

The number of turns in the primary winding is given by primary turns = Turns per volt x primary volts.

The space taken up by the winding will depend on the insulation thickness, method of winding and the wire diameter. Table I gives the approximate value of the turns per square and from which we can estimate the window area occupied by the primary winding.

Primary winding area = primary turns/Turns per sq.cm from table I

SECONDARY WINDING AREA

Since we have assumed that we know the secondary current rating, we can find out the wire size for the secondary winding by referring to Table I directly.

The number of turns on the secondary is calculated in the same way as for the primary, but about 3% extra turns are to be added to compensate for the internal drop of secondary voltage of the transformer, upon loading.

Thus secondary turns = 1.03(turns per volt x secondary voltage)

The window area required for secondary winding is found from Table I as

Secondary window area = secondary turns/Turns per sq.cm from

CORE SIZE

The main criterion in selecting the core is the total window area of winding space available.

Total window area = primary window area + sum of secondary window areas + space for former and insulation.

Some extra area is required to accommodate the former and insulation between windings. The actual amount of extra varies, although 30% may be taken to start with but may have to be modified later. The suitable core sizes having a larger window area are selected from Table II

Taking into account the gap between laminations while stacking them, we have Gross core area = core area / 0.9 sq.cm

In general, a square central limb is preferred for this, the width of tongue of lamination is

$$\text{Tongue width} = \sqrt{\text{gross core area}} \text{ cm}$$

Table 1 : WINDING DATA ON ENAMELLED COPPER WIRE (@ 200 Amp/sq. cm.)

	Max. current capacity (Amp)	Turns per sq. cm.	SWG	Max. current capacity (Amp)	Turns per sq. cm.
10	16.60	8.7	30	0.1558	881
11	13.638	10.4	31	0.1364	997
12	10.961	12.8	32	0.1182	1137
13	8.579	16.1	33	0.1013	1308
14	6.487	21.5	34	0.0858	1608
15	5.254	26.8	35	0.0715	1902
16	4.151	35.2	36	0.0586	2286
17	3.178	45.4	37	0.0469	2800
18	2.335	60.8	38	0.0365	3507
19	1.622	87.4	39	0.0274	4838
20	1.313	106	40	0.0233	5595
21	1.0377	137	41	0.0197	6543
22	0.7945	176	42	0.0162	7755
23	0.5838	42	43	0.0131	9337
24	0.4906	286	44	0.0104	11457
25	0.4054	341	45	0.0079	14392
26	0.3284	415	46	0.0059	20223
27	0.2726	504	47	0.0041	27546
28	0.2219	609	48	0.0026	39706
29	0.1874	711	49	0.0015	62134
			50	0.0010	81242

Table 2 :

TABLE DIMENSIONS OF TRANSFORMER STAMPINGS

Type No.	Tongue width (cm.)	Window area (sq. cm.)	Type No.	Tongue width (cm.)	Window area (sq. cm.)
17 (E-I)	1.270	1.213	9 (U-T)	2.223	7.865
12A (E-I)	1.588	1.897	9A (U-T)	2.223	7.865
74 (E-I)	1.748	2.284	11 A (E-I)	1.905	9.072
23 (E-I)	1.905	2.723	4A (E-I)	3.335	10.284
30 (E-I)	2.000	3.000	2 (E-I)	1.905	10.891
21 (E-I)	1.588	3.329	16 (E-I)	3.810	10.891
31 (E-I)	2.223	3.703	5 (E-I)	3.810	12.704
10 (E-I)	1.588	4.439	4AX (U-T)	2.383	13.039
15 (E-I)	2.540	4.839	13 (E-I)	3.175	14.117
33 (E-I)	2.800	5.880	75 (U-T)	2.540	15.324
1 (E-I)	2.461	6.555	4 (E-I)	2.540	15.865
14 (E-I)	2.540	6.555	7 (E-I)	5.080	18.969
11 (E-I)	1.905	7.259	6 (E-I)	3.810	19.356
34 (U-T)	1/588	7.259	35A (U-T)	3.810	39.316
3 (E-I)	3.175	7.562	8 (E-I)	5.080	49.803

Now refer to table II again and finally select the proper core size, with sufficient window area and a dose value of the tongue width as calculated. Adjust the stack height as required to obtain the required core section

$$\text{Stack height} = \text{Cross core area/actual tongue width cm}$$

The stack should not be much less than the tongue width but may be more. However, it should not be more than 1 1/2 times the tongue.

TRANSFORMER DESIGN

The design of 600 watts transformer, which is used in our application is as follows

$$\begin{aligned} \text{core area} &= 1.152 \times \sqrt{\text{output voltage}} \times \sqrt{\text{output current}} \\ &= 1.152 \times \sqrt{230 \times 2.6} = 28.17 \text{ Sq.Cm} \end{aligned}$$

$$\text{Gross Core Area} = 28.17 \text{sq.cm} / 0.9 = 31.3 \text{ Sq.Cm.}$$

$$\text{Tongue Width} = \sqrt{31.3 \text{ Sq.Cm}} = 5.59 \text{ cm.}$$

PRIMARY WINDING

$$\text{Primary Voltage} = 24\text{V}$$

$$\text{Primary current} = (230 \times 2.6 / 24 \times 0.87) = 28.64\text{A}$$

$$\text{Turn per volt} = 1 / (4.44 \times 10^{-4} \times 50 \times 28.17 \times 1.3) = 1.2$$

$$\text{Primary Turns} = 48 \times 1.2 = 57 \text{ turns}$$

The wire selected is 7SWG x 2.

SECONDARY WINDING

$$\text{Secondary Voltage} = 220\text{V}$$

$$\text{Secondary Current} = 2.6\text{A}$$

$$\text{Turn per Volt} = 1/(4.44 \times 10^{-4} \times 50 \times 28.17 \times 1.3) = 1.2$$

$$\text{Secondary Turns} = 1.03(220 \times 1.2)$$

$$= 264 \text{ Turns.}$$

The wire selected is 17SWG.

IV.5. WORKING PRINCIPLE:

The dc supply from battery is regulated by the voltage regulator to around 5 volts. This 5 volts is applied to IC 555 and IC 7473. When triggered at Pin 2, IC 555 produces a square wave.

The trigger pulse is produced through 100k potential divider and capacitor C4. The width of the square wave can be adjusted by varying the 100K potentiometer. Thus the output frequency can be varied. The square wave generated acts as clock, input to the switching J-K flipflops of IC 7473. Due to the square wave clock, the outputs at pin 8 and pin 9 of IC 7473 continuously reverses in polarity. ie it acts as a switch. This switching action switches ON and OFF the subsequent transistor stages and is thus responsible for the production of ac output. The inverter transformer steps up the ac power thus produced to the required value.

CONCLUSION

Inverter motors are having a very good future in India. In textile machine tool and cement industries specific applications. The possibility of manufacturing inverters are good only for small ratings. PWM, constant current inverters, constant voltage inverter with high capacity are done only with imported components. The companies like Mitsubishi, siemens, AMTECH, kirloskar are doing the same thing with imported components. Because of globalisation so many companies from U.S, Europe and Japan have also starting their branches. Hence the future for inverter with variable frequency for induction motor drive looks bright.

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National Semiconductor

Industrial Blocks

LM555/LM555C

555/LM555C Timer

General Description

The LM555 is a highly stable device for generating precise time delays or oscillation. Additional terminals are provided for triggering or resetting if desired. In the monostable mode of operation, the time is precisely controlled by one external resistor and capacitor. For stable operation as an oscillator, the free running frequency and duty cycle are accurately controlled with two external resistors and one capacitor. The circuit may be triggered by positive or negative going waveforms, and the output circuit can source or sink up to 200 mA or drive TTL circuits.

- Adjustable duty cycle
- Output can source or sink 200 mA
- Output and supply TTL compatible
- Temperature stability better than 0.005% per °C
- Normally on and normally off output

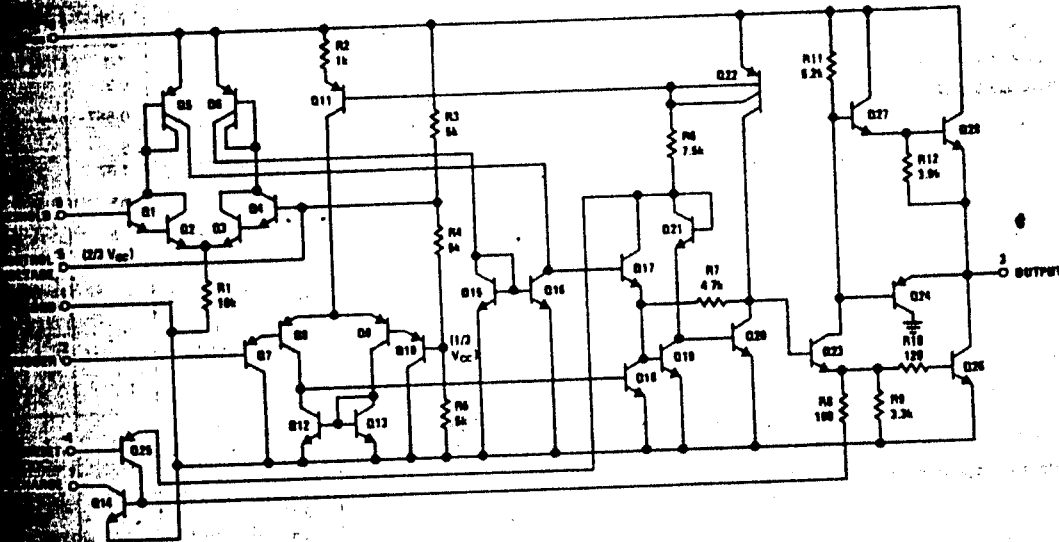
Applications

- Precision timing
- Pulse generation
- Sequential timing
- Time delay generation
- Pulse width modulation
- Pulse position modulation
- Linear ramp generator

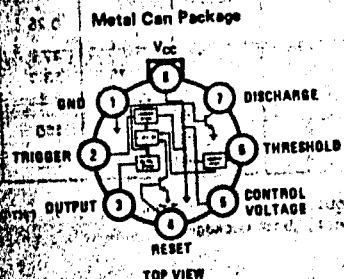
Features

- Direct replacement for SE555/NE555
- Timing from microseconds through hours
- Operates in both astable and monostable modes

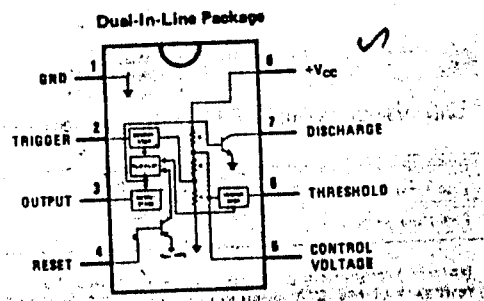
Schematic Diagram



Connection Diagrams



Order Number LM555H, LM555CH
See NS Package H08C



Order Number LM555CN
See NS Package N08B
Order Number LM555J or LM555CJ
See NS Package J08A



Absolute Maximum Ratings

Supply Voltage	+18V
Power Dissipation (Note 1)	600 mW
Operating Temperature Ranges	
LM555C	0°C to +70°C
LM555	-65°C to +125°C
Storage Temperature Range	-65°C to +150°C
Lead Temperature (Soldering, 10 seconds)	300°C

Electrical Characteristics (T_A = 25°C, V_{CC} = +5V to +15V, unless otherwise specified)

PARAMETER	CONDITIONS	LIMITS						UNIT
		LM555			LM555C			
		MIN	TYP	MAX	MIN	TYP	MAX	
Supply Voltage		4.5		18	4.5		18	
Supply Current	V _{CC} = 5V, R _L = ∞ V _{CC} = 15V, R _L = ∞ (Low State) (Note 2)		3 10	5 12		3 10	6 15	
Timing Error, Monostable								
Initial Accuracy			0.5			1		
Drift with Temperature	R _A , R _B = 1k to 100k, C = 0.1μF. (Note 3)		30			50		ppm
Accuracy over Temperature			1.5			1.5		
Drift with Supply			0.05			0.1		
Timing Error, Astable								
Initial Accuracy			1.5			2.25		
Drift with Temperature			90			150		ppm
Accuracy over Temperature			2.5			3.0		
Drift with Supply			0.15			0.30		
Threshold Voltage			0.867			0.867		
Trigger Voltage	V _{CC} = 15V V _{CC} = 5V	4.8 1.45	5 1.67	5.2 1.9		5 1.67		
Trigger Current			0.01	0.5		0.5	0.9	
Reset Voltage		0.4	0.5	1	0.4	0.5	1	
Reset Current			0.1	0.4		0.1	0.4	
Threshold Current	(Note 4)		0.1	0.25		0.1	0.25	
Control Voltage Level	V _{CC} = 15V V _{CC} = 5V	9.6 2.9	10 3.33	10.4 3.8	9 2.6	10 3.33	11 4	
Pin 7 Leakage Output High			1	100		1	100	
Pin 7 Set (Note 5)								
Output Low	V _{CC} = 15V, I _T = 15 mA		150			180		
Output Low	V _{CC} = 4.5V, I _T = 4.5 mA		70	100		80	200	
Output Voltage Drop (Low)	V _{CC} = 15V I _{SINK} = 10 mA I _{SINK} = 50 mA I _{SINK} = 100 mA I _{SINK} = 200 mA V _{CC} = 5V I _{SINK} = 8 mA I _{SINK} = 5 mA		0.1 0.4 2 2.5	0.15 0.5 2.2		0.1 0.4 2 2.5	0.25 0.75 2.5	
Output Voltage Drop (High)	I _{SOURCE} = 200 mA, V _{CC} = 15V I _{SOURCE} = 100 mA, V _{CC} = 15V V _{CC} = 5V	13 3	12.5 13.3 3.3		12.75 2.75	12.5 13.3 3.3		
Rise Time of Output			100			100		
Fall Time of Output			100			100		

Note 1: For operating at elevated temperatures the device must be derated based on a +150°C maximum junction temperature and a thermal resistance of +45°C/W junction to case for TO-5 and +150°C/W junction to ambient for both packages.

Note 2: Supply current when output high typically 1 mA less at V_{CC} = 5V.

Note 3: Tested at V_{CC} = 5V and V_{CC} = 15V.

Note 4: This will determine the maximum value of R_A + R_B for 15V operation. The maximum total (R_A + R_B) is 20 MΩ.

Note 5: No protection against excessive pin 7 current is necessary providing the package dissipation rating will not be exceeded.

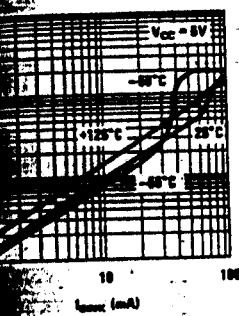
Performance Characteristics

Minimum Pulse Width
Level for Triggering

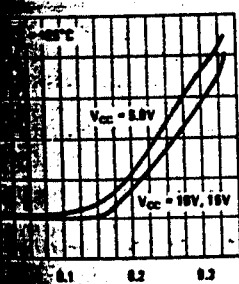


VOLTAGE LEVEL OF TRIGGER PULSE (X V_{CC})

Output Voltage vs
Output Sink Current

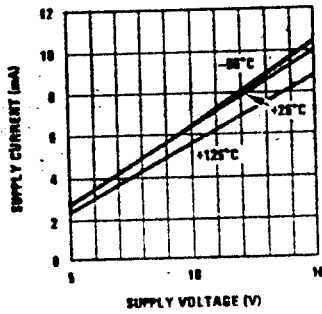


Output Propagation Delay vs
Voltage Level of Trigger Pulse

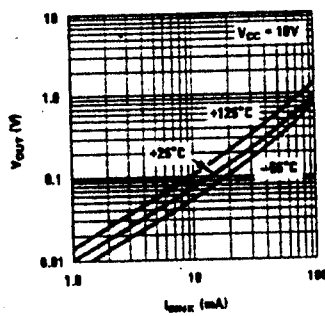


VOLTAGE LEVEL OF TRIGGER PULSE (X V_{CC})

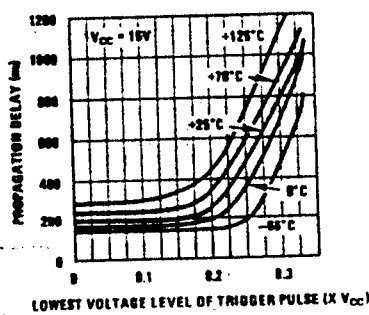
Supply Current vs
Supply Voltage



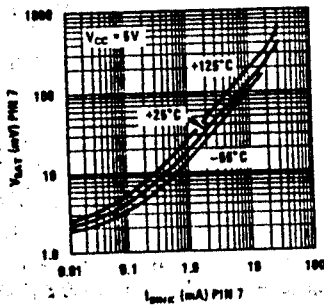
Low Output Voltage vs
Output Sink Current



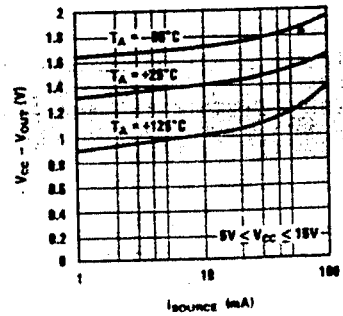
Output Propagation Delay vs
Lowest Voltage Level of Trigger Pulse



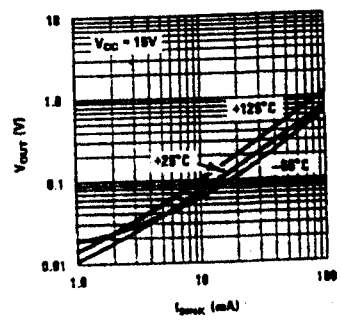
Discharge Transistor (Pin 7)
Voltage vs Sink Current



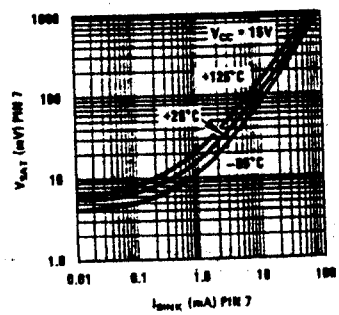
High Output Voltage vs
Output Source Current



Low Output Voltage vs
Output Sink Current



Discharge Transistor (Pin 7)
Voltage vs Sink Current



Applications Information

MONOSTABLE OPERATION

In this mode of operation, the timer functions as a one-shot (Figure 1). The external capacitor is initially held discharged by a transistor inside the timer. Upon application of a negative trigger pulse of less than $1/3 V_{CC}$ to pin 2, the flip-flop is set which both releases the short circuit across the capacitor and drives the output high.

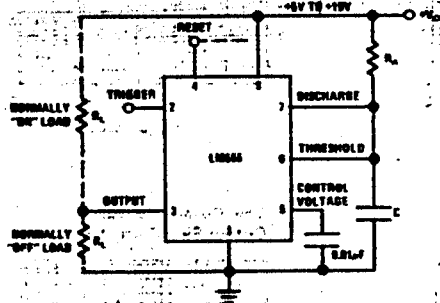


FIGURE 1. Monostable

The voltage across the capacitor then increases exponentially for a period of $t = 1.1 R_A C$, at the end of which time the voltage equals $2/3 V_{CC}$. The comparator then resets the flip-flop which in turn discharges the capacitor and drives the output to its low state. Figure 2 shows the waveforms generated in this mode of operation. Since the charge and the threshold level of the comparator are both directly proportional to supply voltage, the timing interval is independent of supply.

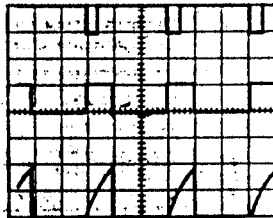


FIGURE 2. Monostable Waveforms
 $V_{CC} = 5V$
 $T_{IME} = 0.1 \mu s/DIV$
 $R_A = 0.1M\Omega$
 $C = 0.01\mu F$
 Top Trace: Output 5V/Div.
 Middle Trace: Input 5V/Div.
 Bottom Trace: Capacitor Voltage 2V/Div.

FIGURE 2. Monostable Waveforms

During the timing cycle when the output is high, the further application of a trigger pulse will not effect the circuit. However the circuit can be reset during this time by the application of a negative pulse to the reset terminal (pin 4). The output will then remain in the low state until a trigger pulse is again applied.

When the reset function is not in use, it is recommended that it be connected to V_{CC} to avoid any possibility of false triggering.

Figure 3 is a nomograph for easy determination of R, C values for various time delays.

NOTE: In monostable operation, the trigger should be driven high before the end of timing cycle.

ASTABLE OPERATION

If the circuit is connected as shown in Figure 4 (pins 2 and 6 connected) it will trigger itself and free run as a

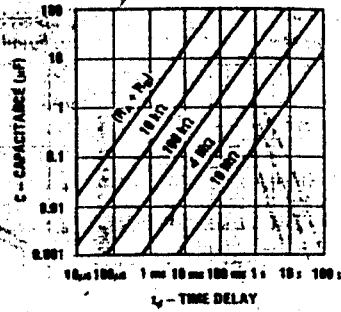


FIGURE 3. Time Delay

multivibrator. The external capacitor charges through $R_A + R_B$ and discharges through R_B . Thus the duty cycle may be precisely set by the ratio of these two resistors.

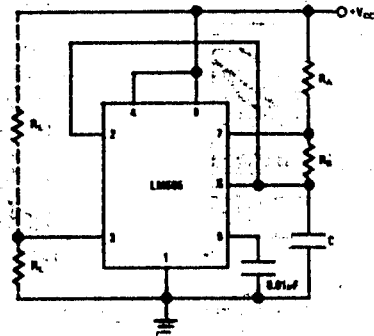


FIGURE 4. Astable

In this mode of operation, the capacitor charges and discharges between $1/3 V_{CC}$ and $2/3 V_{CC}$. As in the triggered mode, the charge and discharge times, and therefore the frequency are independent of the supply voltage.

Figure 5 shows the waveforms generated in this mode of operation.

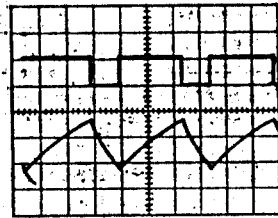


FIGURE 5. Astable Waveforms
 $V_{CC} = 5V$
 $T_{IME} = 20 \mu s/DIV$
 $R_A = 2.4 k\Omega$
 $R_B = 3.4 k\Omega$
 $C = 0.01\mu F$
 Top Trace: Output 5V/Div.
 Bottom Trace: Capacitor Voltage 1V/Div.

FIGURE 5. Astable Waveforms

The charge time (output high) is given by:

$$t_1 = 0.693 (R_A + R_B) C$$

And the discharge time (output low) by:

$$t_2 = 0.693 (R_B) C$$

Thus the total period is:

$$T = t_1 + t_2 = 0.693 (R_A + 2R_B) C$$

Applications Information (Continued)

frequency of oscillation is:

$$f = \frac{1}{T} = \frac{1.44}{(R_A + 2R_B)C}$$

may be used for quick determination of these

cycle is $D = \frac{R_B}{R_A + 2R_B}$

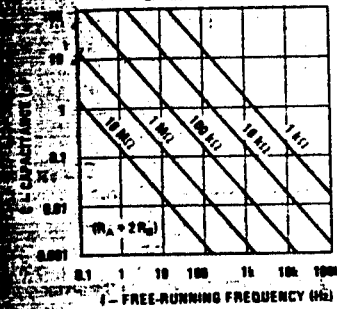


FIGURE 6. Free-Running Frequency

FREQUENCY DIVIDER

monostable circuit of Figure 1 can be used as a frequency divider by adjusting the length of the timing network. Figure 7 shows the waveforms generated in a divider by three circuit.

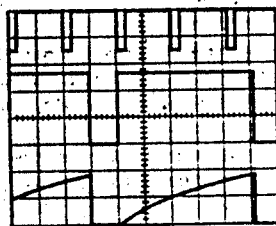


FIGURE 7. Frequency Divider

PULSE WIDTH MODULATOR

When the timer is connected in the monostable mode and triggered with a continuous pulse train, the output pulse width can be modulated by a signal applied to pin 5. Figure 8 shows the circuit, and in Figure 9 are some waveform examples.

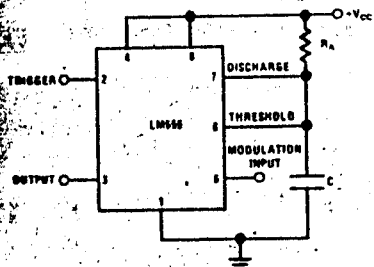


FIGURE 8. Pulse Width Modulator

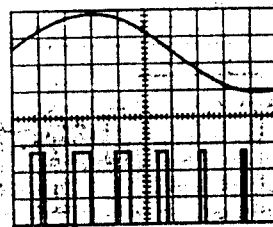


FIGURE 9. Pulse Width Modulator

PULSE POSITION MODULATOR

This application uses the timer connected for astable operation, as in Figure 10, with a modulating signal again applied to the control voltage terminal. The pulse position varies with the modulating signal, since the threshold voltage and hence the time delay is varied. Figure 11 shows the waveforms generated for a triangle wave modulation signal.

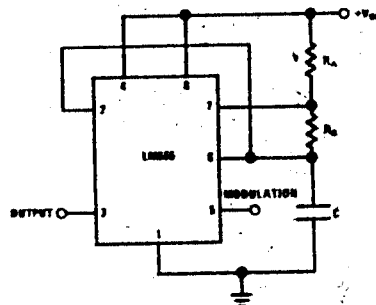


FIGURE 10. Pulse Position Modulator

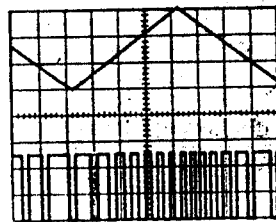


FIGURE 11. Pulse Position Modulator

LINEAR RAMP

When the pullup resistor, RA, in the monostable circuit is replaced by a constant current source, a linear ramp is

Applications Information (Continued)

generated. Figure 12 shows a circuit configuration that will perform this function.

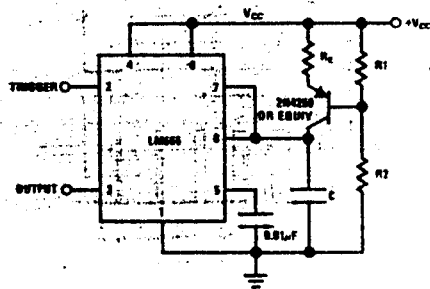


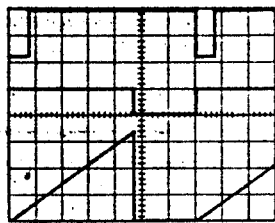
FIGURE 12.

Figure 13 shows waveforms generated by the linear ramp.

The time interval is given by:

$$T = \frac{2/3 V_{CC} R_E (R_1 + R_2) C}{R_1 V_{CC} - V_{BE} (R_1 + R_2)}$$

$V_{BE} \approx 0.6V$



$V_{CC} = 5V$
 TIME = 20ns/DIV.
 $R_1 = 67k\Omega$
 $R_2 = 68k\Omega$
 $R_E = 2.7k\Omega$
 $C = 0.01\mu F$

Top Trace: Input 2V/DIV.
 Middle Trace: Output 5V/DIV.
 Bottom Trace: Capacitor Voltage 1V/DIV.

FIGURE 13. Linear Ramp

50% DUTY CYCLE OSCILLATOR

For a 50% duty cycle, the resistors R_A and R_B may be connected as in Figure 14. The time period for the out-

put high is the same as previous, $t_1 = 0.693 R_A C$. For the output low it is $t_2 =$

$$[(R_A R_B)/(R_A + R_B)] \ln \left[\frac{R_B - 2R_A}{2R_B - R_A} \right]$$

Thus the frequency of oscillation is $f = \frac{1}{t_1 + t_2}$

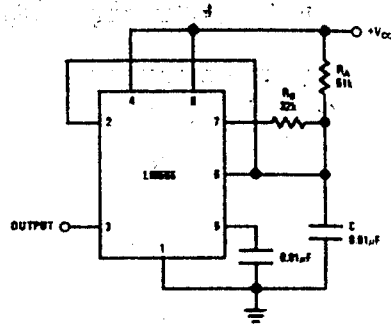


FIGURE 14. 50% Duty Cycle Oscillator

Note that this circuit will not oscillate if R_B is greater than $1/2 R_A$ because the junction of R_A and R_B cannot bring pin 2 down to $1/3 V_{CC}$ and trigger the lower comparator.

ADDITIONAL INFORMATION

Adequate power supply bypassing is necessary to protect associated circuitry. Minimum recommended is $0.1\mu F$ in parallel with $1\mu F$ electrolytic.

Lower comparator storage time can be as long as $10\mu s$ when pin 2 is driven fully to ground for triggering. This limits the monostable pulse width to $10\mu s$ minimum.

Delay time reset to output is $0.47\mu s$ typical. Minimum reset pulse width must be $0.3\mu s$, typical.

Pin 7 current switches within 30 ns of the output (pin 3) voltage.

Handwritten notes and calculations:

50K
 000
 010
 101
 111

LM124/LM224/LM324, LM124A/LM224A/LM324A, LM2902



Operational Amplifiers/Buffer

LM124/LM224/LM324, LM124A/LM224A/LM324A, LM2902 Low Power Quad Operational Amplifiers

General Description

The LM124 series consists of four independent, high gain, internally frequency compensated operational amplifiers which were designed specifically to operate from a single power supply over a wide range of voltages. Operation from split power supplies is also possible and the low power supply current drain is independent of the magnitude of the power supply voltage.

Application areas include transducer amplifiers, dc gain blocks and all the conventional op amp circuits which now can be more easily implemented in single power supply systems. For example, the LM124 series can be directly operated off of the standard +5 V_{DC} power supply voltage which is used in digital systems and will easily provide the required interface electronics without requiring the additional ±15 V_{DC} power supplies.

Unique Characteristics

- In the linear mode the input common-mode voltage range includes ground and the output voltage can also swing to ground, even though operated from only a single power supply voltage.
- The unity gain cross frequency is temperature compensated.
- The input bias current is also temperature compensated.

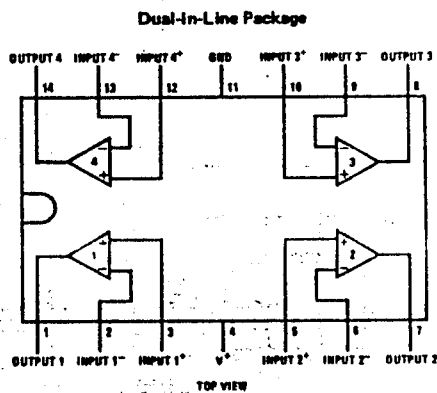
Advantages

- Eliminates need for dual supplies
- Four internally compensated op amps in a single package
- Allows directly sensing near GND and V_{OUT} also goes to GND
- Compatible with all forms of logic
- Power drain suitable for battery operation

Features

- Internally frequency compensated for unity gain
- Large dc voltage gain 100 dB
- Wide bandwidth (unity gain) 1 MHz (temperature compensated)
- Wide power supply range:
 - Single supply 3 V_{DC} to 30 V_D
 - or dual supplies ±1.5 V_{DC} to ±15 V_D
- Very low supply current drain (800μA) — essentially independent of supply voltage (1 mW/op amp @ +5 V_{DC})
- Low input biasing current 45 nA_D (temperature compensated)
- Low input offset voltage and offset current 2 mV_D 5 nA_D
- Input common-mode voltage range includes ground
- Differential input voltage range equal to the power supply voltage
- Large output voltage swing 0 V_{DC} to V⁺ - 1.5 V_D

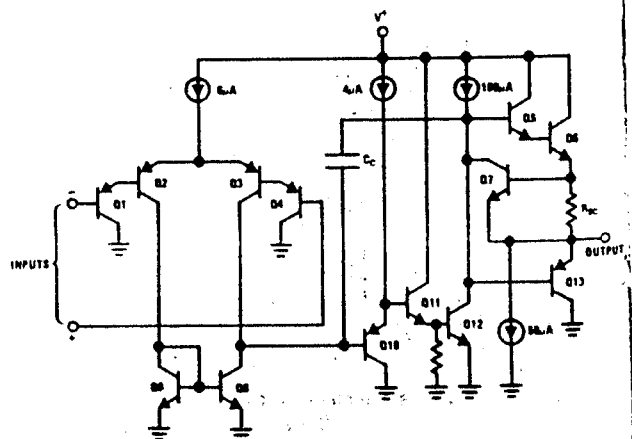
Connection Diagram



Order Number LM124J, LM124AJ,
LM224J, LM224AJ, LM324J,
LM324AJ or LM2902J
See NS Package J14A

Order Number LM324N, LM324AN
or LM2902N
See NS Package N14A

Schematic Diagram (Each Amplifier)



Operating Temperature Range
 0°C to +70°C
 -25°C to +85°C
 -55°C to +125°C
 -65°C to +150°C
 -85°C to +160°C
 300°C

Storage Temperature Range
 -65°C to +150°C
 300°C

Lead Temperature (Soldering, 10 seconds)
 300°C

Power Dissipation (Note 1), SITS
 570 mW
 800 mW
 800 mW

Output Short-Circuit to GND (One Amplifier) (Note 2)
 Continuous

Input Offset Current
 TA = 25°C, (Note 5)

Input Common-Mode Voltage Range (Note 7)
 RL = ∞, VCC = 30V, (LM2902 VCC = 28V)
 RL = ∞ On All Op Amps
 Over Full Temperature Range

Large Signal Voltage Gain
 V⁺ = 15 VDC (For Large V_O Swing)
 RL ≥ 2 kΩ, TA = 25°C

Output Voltage Swing
 RL = 2 kΩ, TA = 25°C (LM2902 RL ≥ 10 kΩ)
 DC, TA = 25°C

Common-Mode Rejection Ratio
 DC, TA = 25°C

Power Supply Rejection Ratio
 f = 1 kHz to 20 kHz, TA = 25°C
 (Input Referred)

Amplifier-to-Amplifier Coupling (Note 8)
 V_{IN}⁺ = 1 VDC, V_{IN}⁻ = 0 VDC
 V_{IN}⁻ = 15 VDC, TA = 25°C

Output Current Source
 V_{IN}⁺ = 1 VDC, V_{IN}⁻ = 0 VDC
 V_{IN}⁻ = 15 VDC, TA = 25°C

Sink
 V_{IN}⁺ = 15 VDC, TA = 25°C
 V_{IN}⁻ = 1 VDC, V_{IN}⁺ = 0 VDC
 TA = 25°C, V_O = 200 mVDC

Short Circuit to Ground
 TA = 25°C, (Note 2)

Electrical Characteristics (V⁺ = +6.0 VDC, Note 4)

PARAMETER	CONDITIONS	LM124A		LM224A		LM324A		LM124/LM224		LM324		LM2902		UNITS
		MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	
Input Offset Voltage	TA = 25°C, (Note 5)	1	2	1	3	2	3	±2	±5	±2	±7	±2	±7	mVDC
Input Bias Current (Note 6)	I _{IN} (+) or I _{IN} (-), TA = 25°C	20	50	40	80	45	100	45	150	45	250	45	250	nADC
Input Offset Current	I _{IN} (+) - I _{IN} (-), TA = 25°C	2	10	2	15	5	30	±3	±30	±5	±50	±5	±50	nADC
Input Common-Mode Voltage Range (Note 7)	V ⁺ = 30 VDC, TA = 25°C	0	V ⁺ -1.5	0	V ⁺ -1.5	0	V ⁺ -1.5	0	V ⁺ -1.5	0	V ⁺ -1.5	0	V ⁺ -1.5	VDC
Supply Current	RL = ∞, VCC = 30V, (LM2902 VCC = 28V) RL = ∞ On All Op Amps Over Full Temperature Range	1.5	3	1.5	3	1.5	3	1.5	3	1.5	3	1.5	3	mADC
Large Signal Voltage Gain	V ⁺ = 15 VDC (For Large V _O Swing) RL ≥ 2 kΩ, TA = 25°C	0.7	1.2	0.7	1.2	0.7	1.2	0.7	1.2	0.7	1.2	0.7	1.2	mADC
Output Voltage Swing	RL = 2 kΩ, TA = 25°C (LM2902 RL ≥ 10 kΩ) DC, TA = 25°C	50	100	50	100	25	100	50	100	25	100	50	100	V/mV
Common-Mode Rejection Ratio	DC, TA = 25°C	70	85	70	85	65	85	70	85	65	70	65	70	dB
Power Supply Rejection Ratio	DC, TA = 25°C	65	100	65	100	65	100	65	100	65	100	65	100	dB
Amplifier-to-Amplifier Coupling (Note 8)	f = 1 kHz to 20 kHz, TA = 25°C (Input Referred)	-120		-120		-120		-120		-120		-120		dB
Output Current Source	V _{IN} ⁺ = 1 VDC, V _{IN} ⁻ = 0 VDC V _{IN} ⁻ = 15 VDC, TA = 25°C	20	40	20	40	20	40	20	40	20	40	20	40	mADC
Sink	V _{IN} ⁺ = 1 VDC, V _{IN} ⁻ = 0 VDC V _{IN} ⁻ = 15 VDC, TA = 25°C	10	20	10	20	10	20	10	20	10	20	10	20	mADC
	V _{IN} ⁺ = 15 VDC, TA = 25°C V _{IN} ⁻ = 1 VDC, V _{IN} ⁺ = 0 VDC TA = 25°C, V _O = 200 mVDC	12	50	12	50	12	50	12	50	12	50	12	50	μADC
Short Circuit to Ground	TA = 25°C, (Note 2)	40	80	40	80	40	80	40	80	40	80	40	80	mADC



Electrical Characteristics (Continued)

PARAMETER	CONDITIONS	LM124A	LM224A	LM324A	LM124/LM224	LM324	LM2902	UNITS
Input Offset Voltage	(Note 5)	MIN TYP MAX	MIN TYP MAX	MIN TYP MAX	MIN TYP MAX	MIN TYP MAX	MIN TYP MAX	mVDC
Input Offset Voltage Drift	$R_S = 0\Omega$	7 20 4	7 20 4	7 30 5	7 7 7	7 7 7	7 7 7	$\mu\text{V}/^\circ\text{C}$
Input Offset Current	$I_{IN(+)} - I_{IN(-)}$	30	30	75	± 100	± 150	45 ± 200	nADC
Input Offset Current Drift		10 200	10 200	10 300	10	10	10	pADC/ $^\circ\text{C}$
Input Bias Current	$I_{IN(+)}$ or $I_{IN(-)}$	40 100	40 100	40 200	40 300	40 500	40 500	nADC
Input Common-Mode Voltage Range (Note 7)	$V^+ = 30\text{ VDC}$	0 $V^+ - 2$	0 $V^+ - 2$	0 $V^+ - 2$	0 $V^+ - 2$	0 $V^+ - 2$	0 $V^+ - 2$	VDC
Large Signal Voltage Gain	$V^+ = +15\text{ VDC}$ (For Large V_O Swing) $R_L \geq 2\text{ k}\Omega$	25	25	15	25	15	15	V/mV
Output Voltage Swing								
V _{OH}	$V^+ = +30\text{ VDC}$, $R_L = 2\text{ k}\Omega$ $R_L \geq 10\text{ k}\Omega$	26 27	26 27	26 27	26 27	26 27	22 23	VDC
V _{OL}	$V^+ = 5\text{ VDC}$, $R_L \leq 10\text{ k}\Omega$	5 20	5 20	5 20	5 20	5 20	5 100	mVDC
Output Current								
Source	$V_{IN}^+ = +1\text{ VDC}$, $V_{IN}^- = 0\text{ VDC}$, $V^+ = 15\text{ VDC}$	10 20	10 20	10 20	10 20	10 20	10 20	mADC
Sink	$V_{IN}^- = +1\text{ VDC}$, $V_{IN}^+ = 0\text{ VDC}$, $V^+ = 15\text{ VDC}$	10 15	5 8	5 8	5 8	5 8	5 8	mADC
Differential Input Voltage	(Note 7)	32	32	32	32	32	28	VDC

Note 1: For operating at high temperatures, the LM324/LM324A, LM2902 must be derated based on a $+125^\circ\text{C}$ maximum junction temperature and a thermal resistance of $175^\circ\text{C}/\text{W}$ which applies for the device soldered in a printed circuit board, operating in a still air ambient. The LM224/LM224A and LM124/LM124A can be derated based on a $+180^\circ\text{C}$ maximum junction temperature. The dissipation is the total of all four amplifiers—use external resistors, where possible, to allow the amplifier to saturate or to reduce the power which is dissipated in the integrated circuit.

Note 2: Short circuits from the output to V^+ can cause excessive heating and eventual destruction. The maximum output current is approximately 40 mA independent of the magnitude of V^+ . At values of supply voltage in excess of $+15\text{ VDC}$, continuous short-circuits can exceed the power dissipation ratings and cause eventual destruction. Destructive dissipation can result from simultaneous shorts on all amplifiers.

Note 3: This input current will only exist when the voltage at any of the input leads is driven negative. It is due to the collector-base junction of the input PNP transistors becoming forward biased and thereby acting as input diode clamps. In addition to this diode action, there is also lateral NPN parasitic transistor action on the IC chip. This transistor action can cause the output voltages of the op amps to go to the V^+ voltage level (or to ground for a large overdrive) for the time duration that an input is driven negative. This is not destructive and normal output states will re-establish when the input voltage, which was negative, again returns to a value greater than -0.3 VDC (at 25°C).

Note 4: These specifications apply for $V^+ = +5\text{ VDC}$ and $-85^\circ\text{C} \leq T_A \leq +125^\circ\text{C}$, unless otherwise stated. With the LM224/LM224A, all temperature specifications are limited to $-25^\circ\text{C} \leq T_A \leq +85^\circ\text{C}$, the LM324/LM324A temperature specifications are limited to $0^\circ\text{C} \leq T_A \leq +70^\circ\text{C}$, and the LM2902 specifications are limited to $-40^\circ\text{C} \leq T_A \leq +85^\circ\text{C}$.

Note 5: $V_O = 1.4\text{ VDC}$, $R_S = 0\Omega$ with V^+ from 5 VDC to 30 VDC; and over the full input common-mode range (0 VDC to $V^+ - 1.5\text{ VDC}$).

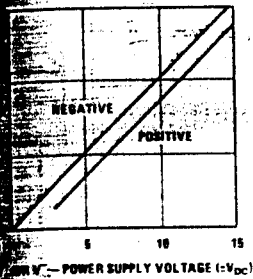
Note 6: The direction of the input current is out of the IC due to the PNP input stage. This current is essentially constant, independent of the state of the output so no loading change exists on the input lines.

Note 7: The input common-mode voltage of either input signal voltage should not be allowed to go negative by more than 0.3V (at 25°C). The upper end of the common-mode voltage range is $V^+ - 1.5\text{V}$, but either or both inputs can go to $+32\text{ VDC}$ without damage ($+28\text{ VDC}$ for LM2902).

Note 8: Due to proximity of external components, insure that coupling is not originating via stray capacitance between these external parts. This typically can be detected as this type of capacitive increases at higher frequencies.

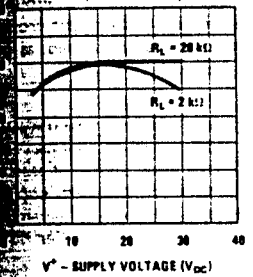
Performance Characteristics

Output Voltage Range



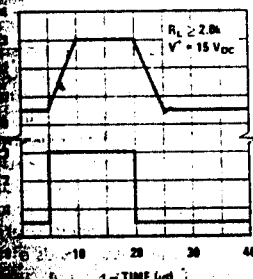
V_{oc} - POWER SUPPLY VOLTAGE (V_{oc})

Voltage Gain



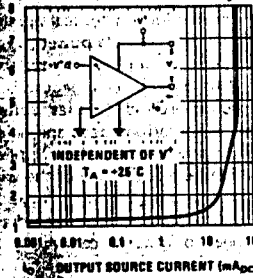
V_{oc} - SUPPLY VOLTAGE (V_{oc})

Voltage Follower Pulse Response



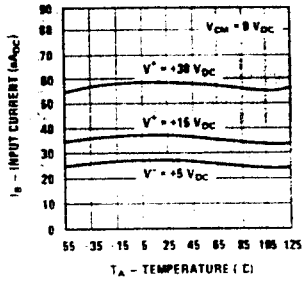
t_r - RISE TIME (μs)

Output Characteristics Current Sourcing



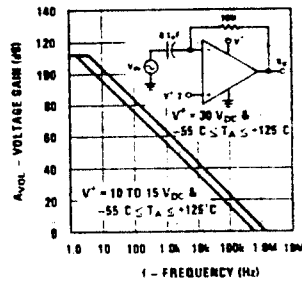
I_{oc} - OUTPUT SOURCE CURRENT (mA_{oc})

Input Current



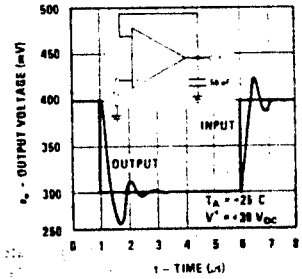
I_{oc} - INPUT CURRENT (mA_{oc})

Open Loop Frequency Response



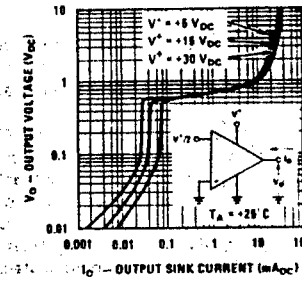
A_{vol} - VOLTAGE GAIN (dB)

Voltage Follower Pulse Response (Small Signal)



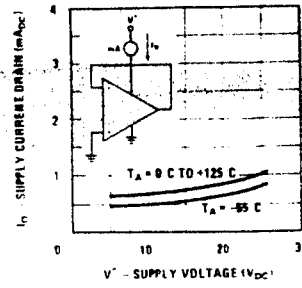
t_r - RISE TIME (μs)

Output Characteristics Current Sinking



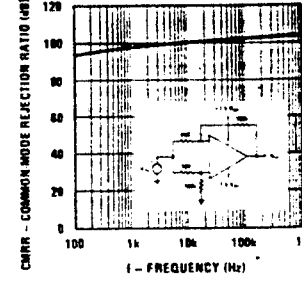
I_{oc} - OUTPUT SINK CURRENT (mA_{oc})

Supply Current



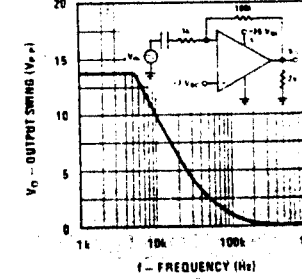
I_{oc} - SUPPLY CURRENT DRAIN (mA_{oc})

Common Mode Rejection Ratio



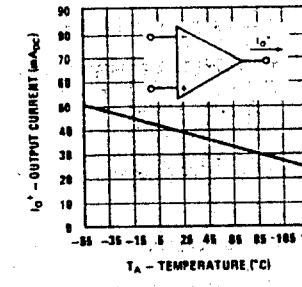
CMRR - COMMON MODE REJECTION RATIO (dB)

Large Signal Frequency Response



V_{oc} - OUTPUT SWING (V_{pp})

Current Limiting

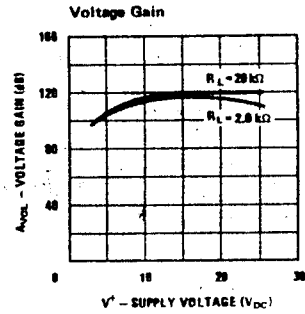
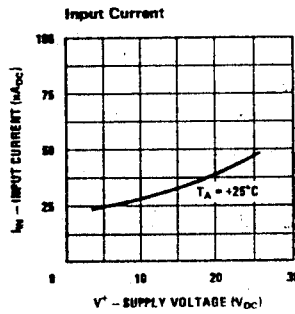


I_{oc} - OUTPUT CURRENT (mA_{oc})

LM124/LM224/LM324/LM124A/LM224A/LM324A, LM2902

3

Typical Performance Characteristics (LM2902 only)



Application Hints

The LM124 series are op amps which operate with only a single power supply voltage, have true-differential inputs, and remain in the linear mode with an input common-mode voltage of 0 V_{DC}. These amplifiers operate over a wide range of power supply voltage with little change in performance characteristics. At 25°C amplifier operation is possible down to a minimum supply voltage of 2.3 V_{DC}.

The pinouts of the package have been designed to simplify PC board layouts. Inverting inputs are adjacent to outputs for all of the amplifiers and the outputs have also been placed at the corners of the package (pins 1, 7, 8, and 14).

Precautions should be taken to insure that the power supply for the integrated circuit never becomes reversed in polarity or that the unit is not inadvertently installed backwards in a test socket as an unlimited current surge through the resulting forward diode within the IC could cause fusing of the internal conductors and result in a destroyed unit.

Large differential input voltages can be easily accommodated and, as input differential voltage protection diodes are not needed, no large input currents result from large differential input voltages. The differential input voltage may be larger than V⁺ without damaging the device. Protection should be provided to prevent the input voltages from going negative more than -0.3 V_{DC} (at 25°C). An input clamp diode with a resistor to the IC input terminal can be used.

To reduce the power supply current drain, the amplifiers have a class A output stage for small signal levels which converts to class B in a large signal mode. This allows the amplifiers to both source and sink large output currents. Therefore both NPN and PNP external current boost transistors can be used to extend the power capability of the basic amplifiers. The output voltage needs to raise approximately 1 diode drop above ground to bias the on-chip vertical PNP transistor for output current sinking applications.

For ac applications, where the load is capacitively coupled to the output of the amplifier, a resistor should

be used, from the output of the amplifier to ground to increase the class A bias current and prevent crossover distortion. Where the load is directly coupled, as in dc applications, there is no crossover distortion.

Capacitive loads which are applied directly to the output of the amplifier reduce the loop stability margin. Values of 50 pF can be accommodated using the worst-case non-inverting unity gain connection. Large closed loop gains or resistive isolation should be used if larger load capacitance must be driven by the amplifier.

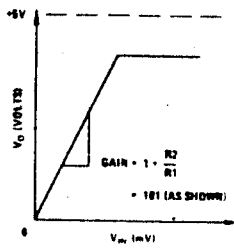
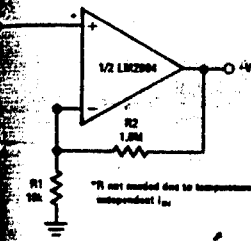
The bias network of the LM124 establishes a drain current which is independent of the magnitude of the power supply voltage over the range of from 3 V_{DC} to 30 V_{DC}.

Output short circuits either to ground or to the positive power supply should be of short time duration. Units can be destroyed, not as a result of the short circuit current causing metal fusing, but rather due to the large increase in IC chip dissipation which will cause eventual failure due to excessive junction temperatures. Putting direct short-circuits on more than one amplifier at a time will increase the total IC power dissipation to destructive levels, if not properly protected with external dissipative limiting resistors in series with the output leads of the amplifiers. The larger value of output source current which is available at 25°C provides a larger output current capability at elevated temperatures (see typical performance characteristics) than a standard IC op amp.

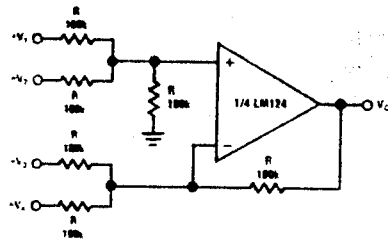
The circuits presented in the section on typical applications emphasize operation on only a single power supply voltage. If complementary power supplies are available all of the standard op amp circuits can be used. In general, introducing a pseudo-ground (a bias voltage reference of V⁺/2) will allow operation above and below this value in single power supply systems. Many application circuits are shown which take advantage of the wide input common-mode voltage range which includes ground. In most cases, input biasing is not required and input voltages which range to ground can easily be accommodated.

Local Single-Supply Applications ($V^+ = 5.0 \text{ V}_{DC}$)

Non-Inverting DC Gain (0V Input = 0V Output)

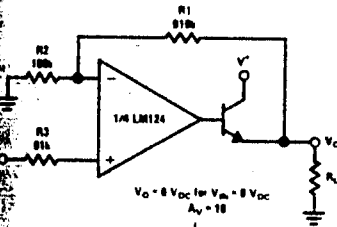


DC Summing Amplifier ($V_{IN'S} \geq 0 \text{ V}_{DC}$ AND $V_O \geq 0 \text{ V}_{DC}$)

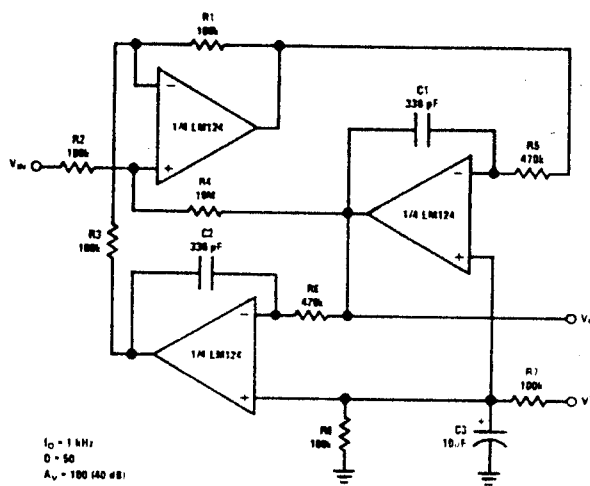


Where: $V_O = V_1 + V_2 + V_3 + V_4$
($V_1 + V_2 \geq (V_3 + V_4)$ to keep $V_O \geq 0 \text{ V}_{DC}$)

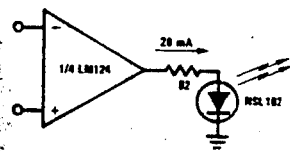
Power Amplifier



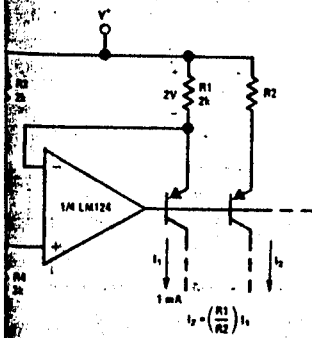
"BI-QUAD" RC Active Bandpass Filter



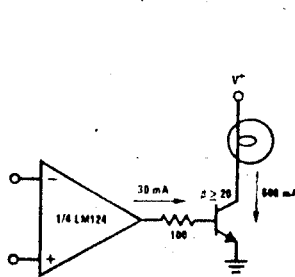
LED Driver



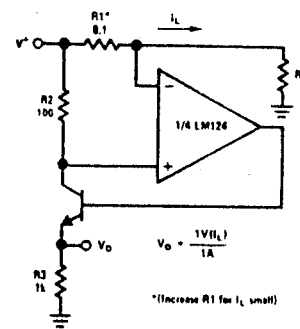
Fixed Current Sources



Lamp Driver



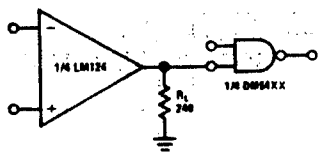
Current Monitor



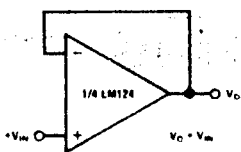
LM124/LM224/LM324/LM324A/LM124A/
 LM224A/LM324A/LM2902

Typical Single-Supply Applications (Continued) ($V^+ = 5.0 V_{DC}$)

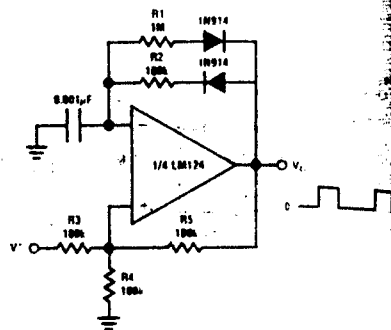
Driving TTL



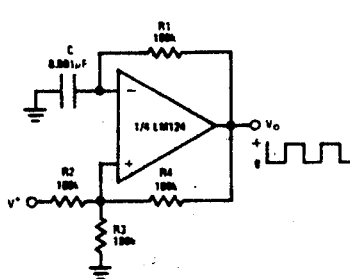
Voltage Follower



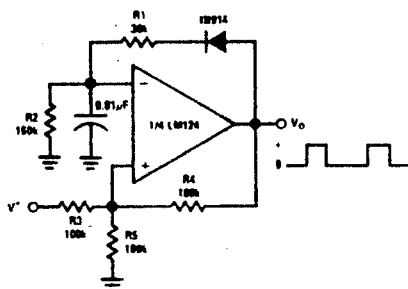
Pulse Generator



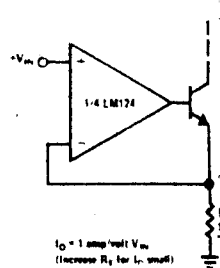
Squarewave Oscillator



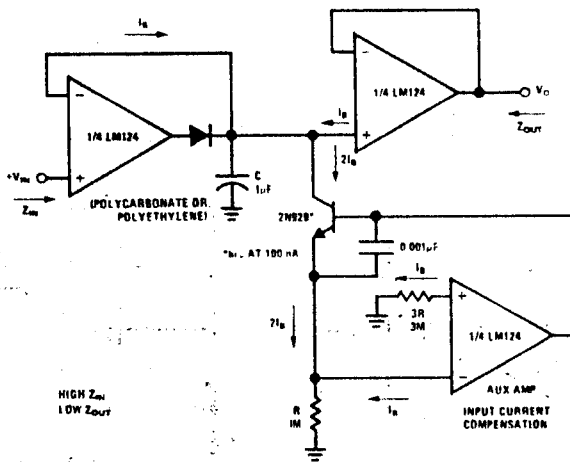
Pulse Generator



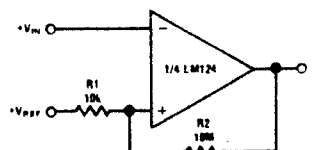
High Compliance Current Sink



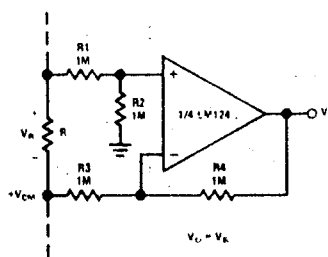
Low Drift Peak Detector



Comparator with Hysteresis



Ground Referencing A Differential Input Signal



Typical Single-Supply Applications (Continued) ($V^+ = 5.0 V_{DC}$)

LM224A/LM324A, LM2902

Voltage Controlled Oscillator Circuit

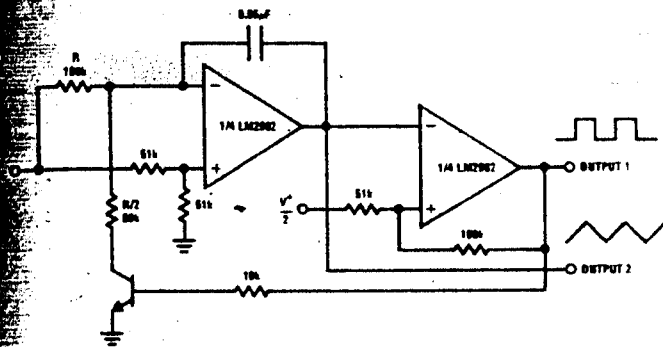
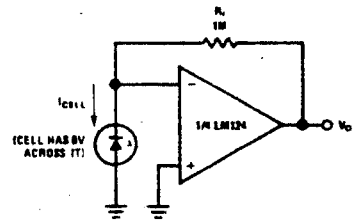
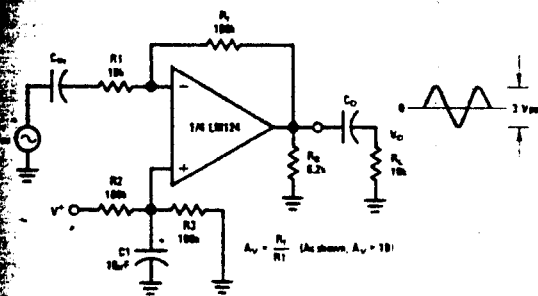


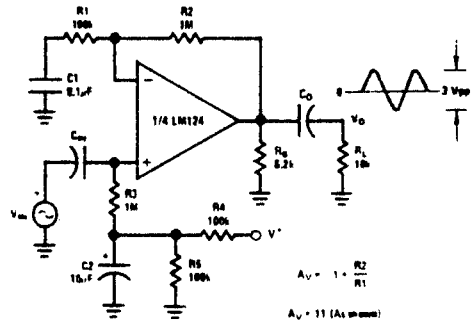
Photo Voltaic Cell Amplifier



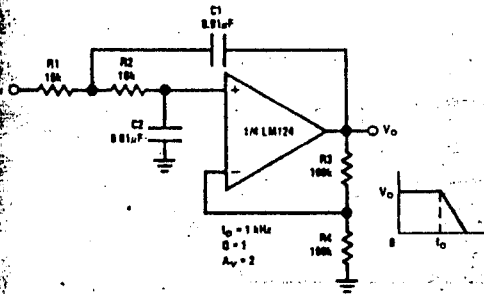
AC Coupled Inverting Amplifier



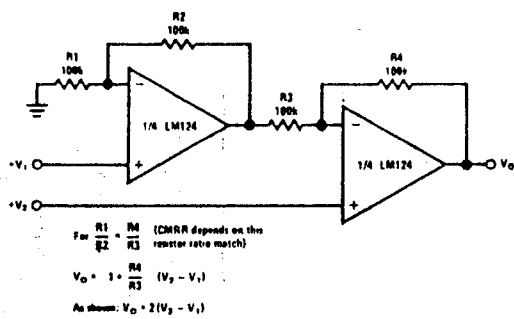
AC Coupled Non-Inverting Amplifier



DC Coupled Low-Pass RC Active Filter

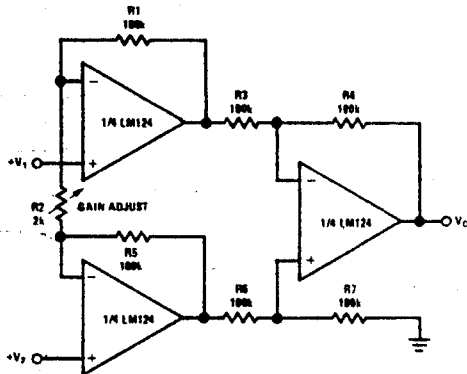


High Input Z, DC Differential Amplifier



Typical Single-Supply Applications (Continued) ($V^+ = 5.0 V_{DC}$)

High Input Z Adjustable-Gain DC Instrumentation Amplifier

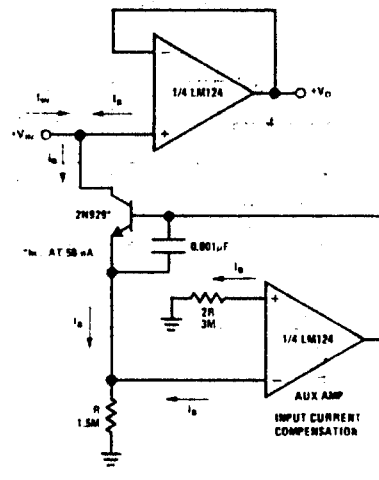


If $R1 = R5$ & $R3 = R4 = R6 = R7$ (CMRR depends on match)

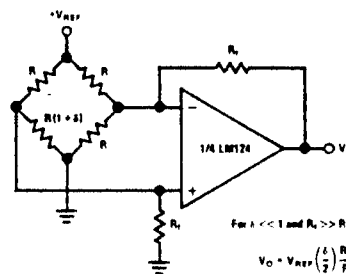
$$V_o = 1 + \frac{2R1}{R2} (V_2 - V_1)$$

As shown: $V_o = 101 (V_2 - V_1)$

Using Symmetrical Amplifiers to Reduce Input Current (General Concept)



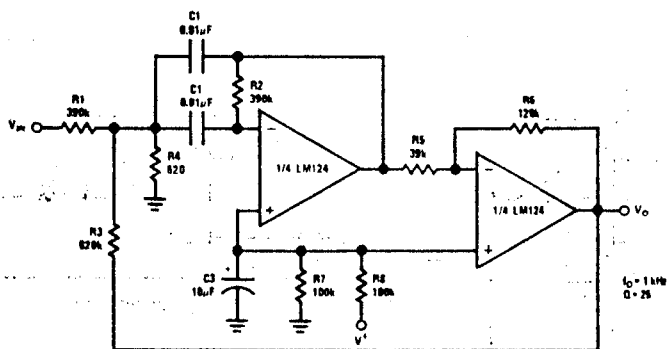
Bridge Current Amplifier



For $a \ll 1$ and $R_f \gg R$

$$V_o = V_{BR} \left(\frac{a}{2} \right) \frac{R_f}{R}$$

Bandpass Active Filter



$f_0 = 11kHz$
 $Q = 25$

TYPES SN5473, SN54H73, SN54L73, SN54LS73A, SN7473, SN74H73, SN74LS73A DUAL J-K FLIP-FLOPS WITH CLEAR

REVISED DECEMBER 1983

Package Options Include Plastic and
Ceramic DIPs

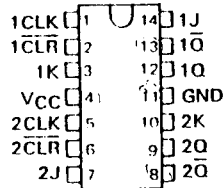
Reliable Texas Instruments Quality
Reliability

The '73, 'H73, and 'L73 contain two independent
flip-flops with individual J-K, clock, and direct clear
inputs. The '73, 'H73, and 'L73 are positive pulse
triggered flip-flops. J-K input is loaded into the master
flip-flop when the clock is high and transferred to the slave on
the high-to-low transition. For these devices the J and K
inputs must be stable while the clock is high.

The 'LS73A contain two independent negative-edge
triggered flip-flops. The J and K inputs must be stable
a setup time prior to the high to low clock transition
for predictable operation. When the clear is low, it
forces the clock and data inputs forcing the Q output
to the \bar{Q} output high.

The SN5473, SN54H73, SN54L73, and the
SN54LS73A are characterized for operation over the
ambient temperature range of -55°C to 125°C .
The SN7473, SN74H73, and the SN74LS73A are
characterized for operation from 0°C to 70°C .

SN5473, SN54H73, SN54L73A ... J OR W PACKAGE
SN54L73 ... J PACKAGE
SN7473, SN74H73 ... J OR N PACKAGE
SN74LS73A ... D, J OR N PACKAGE
(TOP VIEW)



'73, 'H73, 'L73
FUNCTION TABLE

CLR	INPUTS			OUTPUTS	
	CLK	J	K	Q	\bar{Q}
L	X	X	X	L	H
H	\downarrow	L	L	Q_0	\bar{Q}_0
H	\downarrow	H	L	H	L
H	\downarrow	L	H	L	H
H	\downarrow	H	H	TOGGLE	

'LS73A
FUNCTION TABLE

CLR	INPUTS			OUTPUTS	
	CLK	J	K	Q	\bar{Q}
L	X	X	X	L	H
H	\downarrow	L	L	Q_0	\bar{Q}_0
H	\downarrow	H	L	H	L
H	\downarrow	L	H	L	H
H	\downarrow	H	H	TOGGLE	
H	H	X	X	Q_0'	\bar{Q}_0

FOR CHIP CARRIER INFORMATION,
CONTACT THE FACTORY

TTL DEVICES

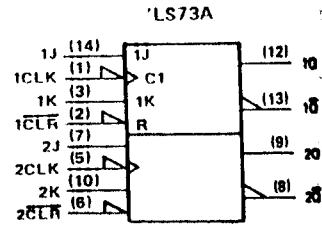
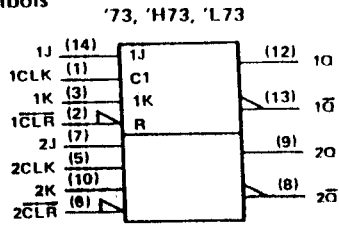
TEXAS
INSTRUMENTS

POST OFFICE BOX 225012 • DALLAS, TEXAS 75225

3-285

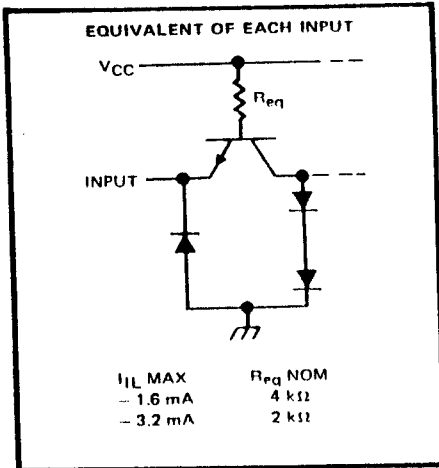
TYPES SN5473, SN54H73, SN7473, SN74H73, SN74LS73A, SN74LS73A
DUAL J-K FLIP-FLOPS WITH CLEAR

logic symbols

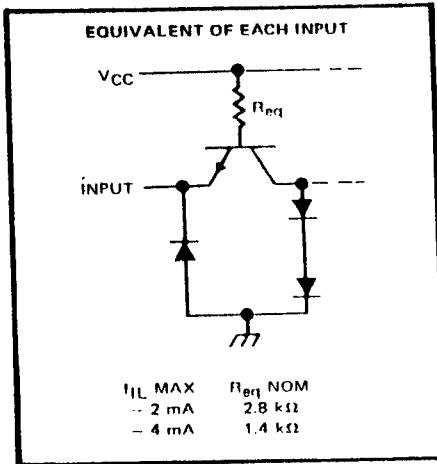
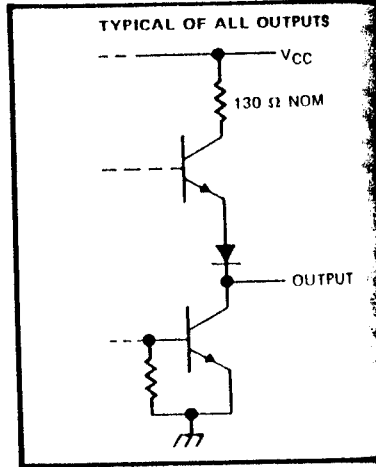


Pin numbers shown on logic notation are for D, J or N packages.

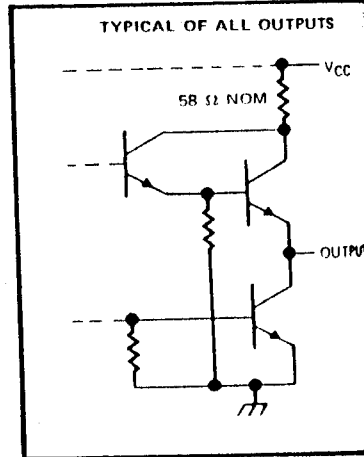
schematics of inputs and outputs



'73



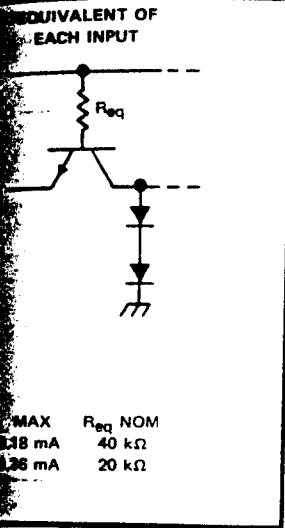
'H73



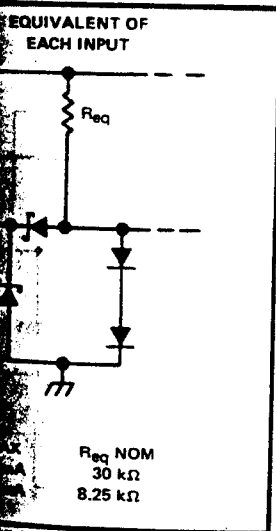
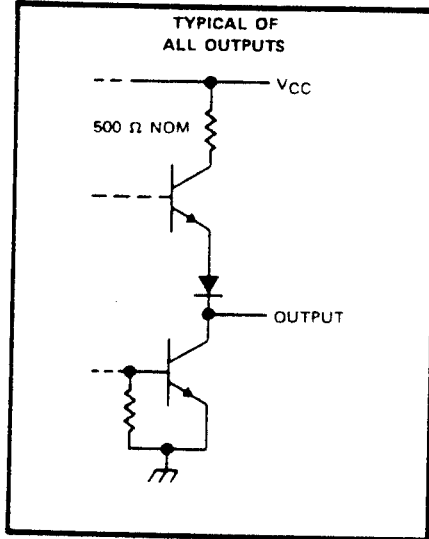
3 TTL DEVICES

TYPES SN54L73, SN54LS73A, SN74LS73A
DUAL J-K FLIP-FLOPS WITH CLEAR

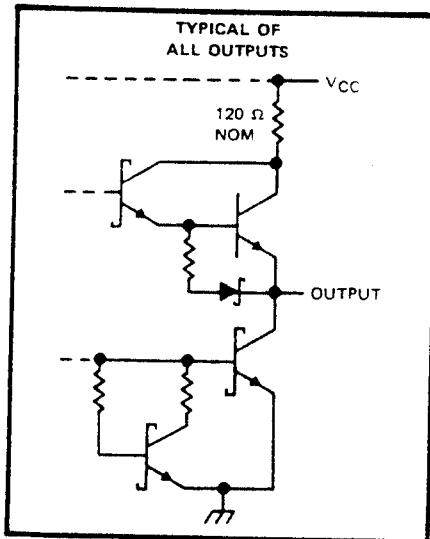
Inputs and outputs (continued)



'L73



'LS73A

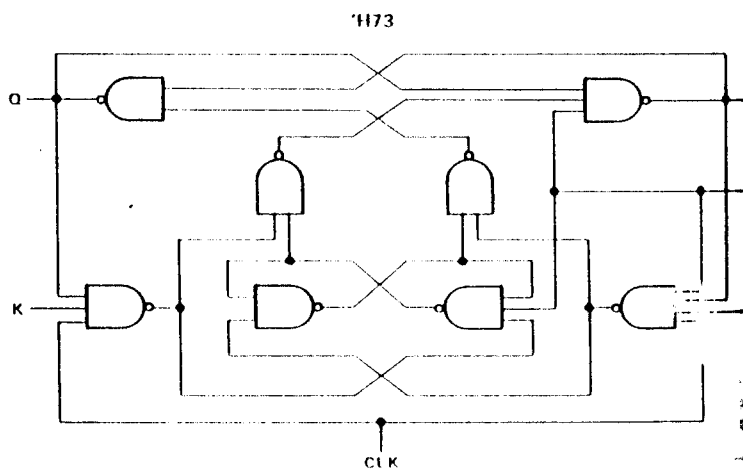
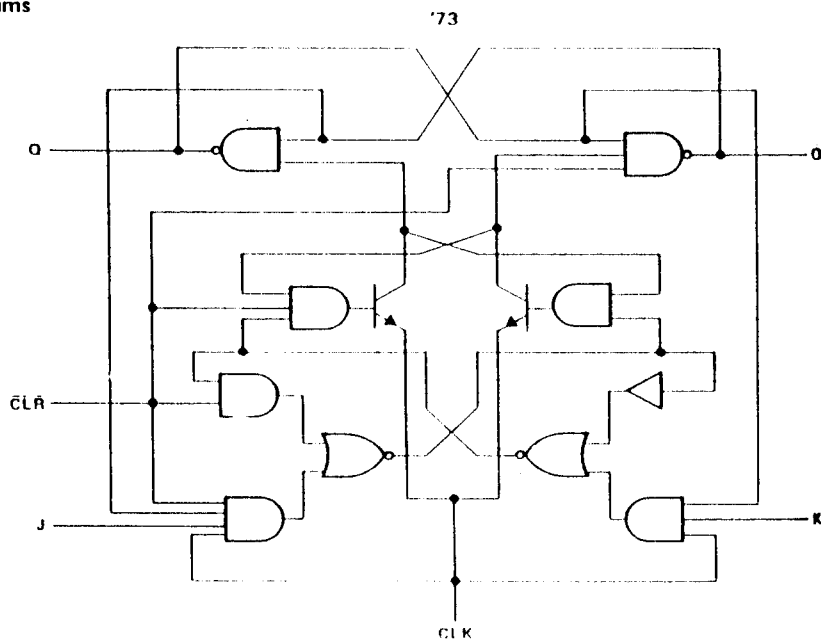


3

TTL DEVICES

**TYPES SN5473, SN54H73, SN7473, SN74H73
DUAL J-K FLIP-FLOPS WITH CLEAR**

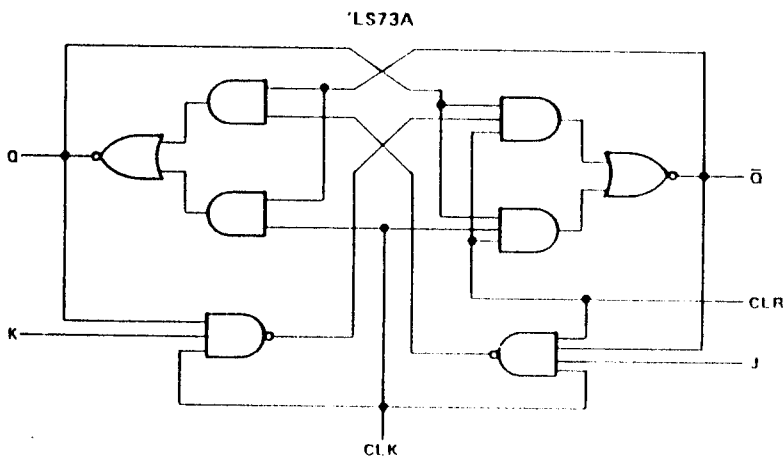
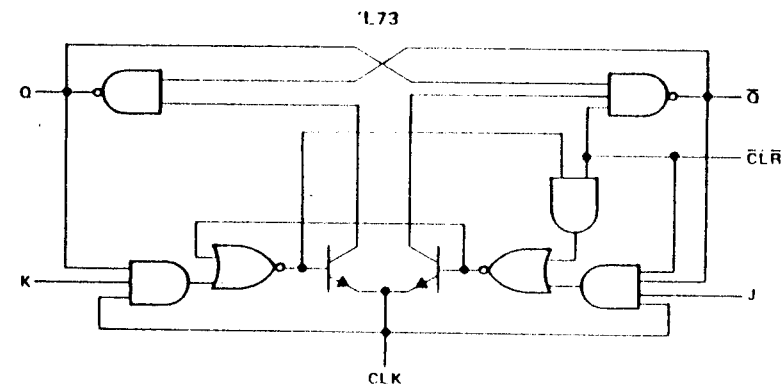
logic diagrams



3 TTL DEVICES

TYPES SN5473, SN54H73, SN54L73, SN54LS73A,
 SN7473, SN74H73, SN74LS73A
 DUAL J-K FLIP-FLOPS WITH CLEAR

pins (continued)



Maximum ratings over operating free-air temperature range (unless otherwise noted)

Supply voltage, VCC (see Note 1)	7 V
Operating voltage: '73, 'H73, 'L73	5.5 V
'LS73A	7 V
Operating free-air temperature range: SN54'	-55°C to 125°C
SN74'	0°C to 70°C
Storage temperature range	-65°C to 150°C

All values are with respect to network ground terminal

TTL DEVICES 3

TYPES SN5473, SN7473
DUAL J-K FLIP-FLOPS WITH CLEAR

recommended operating conditions

	SN5473			SN7473	
	MIN	NOM	MAX	MIN	NOM
V _{CC} Supply voltage	4.5	5	5.5	4.75	5
V _{IH} High-level input voltage	2			2	
V _{IL} Low-level input voltage					
I _{OH} High-level output current			0.8		
I _{OL} Low-level output current			-0.4		
t _w Pulse duration	CLK high	20		20	
	CLK low	47		47	
	CLR low	25		25	
t _{su} Input setup time before CLK †	0			0	
t _h Input hold time data after CLK †	0			0	
T _A Operating free-air temperature	-55		125	0	

electrical characteristics over recommended operating free-air temperature range (unless otherwise specified)

PARAMETER	TEST CONDITIONS†	SN5473			SN7473	
		MIN	TYP‡	MAX	MIN	TYP‡
V _{IK}	V _{CC} = MIN, I _I = -12 mA			-1.5		
V _{OH}	V _{CC} = MIN, V _{IH} = 2 V, V _{IL} = 0.8 V, I _{OH} = -0.4 mA	2.4	3.4		2.4	3.4
V _{OL}	V _{CC} = MIN, V _{IH} = 2 V, V _{IL} = 0.8 V, I _{OL} = 16 mA		0.2	0.4		0.2
I _I	V _{CC} = MAX, V _I = 5.5 V			1		
I _{IH}	J or K			40		
	CLR or CLK	V _{CC} = MAX, V _I = 2.4 V		80		
I _{IL}	J or K			-1.6		
	CLR	V _{CC} = MAX, V _I = 0.4 V		-3.2		
	CLK			-3.2		
I _{OS} §	V _{CC} = MAX			-20		-18
I _{CC}	V _{CC} = MAX, See Note 2			10	20	18

† For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.
 ‡ All typical values are at V_{CC} = 5 V, T_A = 25°C.
 § Not more than one output should be shorted at a time.

NOTE 2: With all outputs open, I_{CC} is measured with the Q and Q outputs high in turn. At the time of measurement, the clock input is grounded.

switching characteristics, V_{CC} = 5 V, T_A = 25°C (see note 3)

PARAMETER†	FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	MIN	TYP‡
f _{max}				15	20
t _{PLH}	CLR	0	R _L = 400 Ω, C _L = 15 pF	18	20
t _{PHL}		Q		18	20
t _{PLH}	CLK	0 or 0		18	20
t _{PHL}				18	20

† f_{max} = maximum clock frequency; t_{PLH} = propagation delay time, low-to-high level output; t_{PHL} = propagation delay time, high-to-low level output.

NOTE 3: See General Information Section for load circuits and voltage waveforms.

3 TTL DEVICES

TYPES SN54H73, SN74H73 DUAL J-K FLIP-FLOPS WITH CLEAR

Operating conditions

	SN54H73			SN74H73			UNIT
	MIN	NOM	MAX	MIN	NOM	MAX	
Supply voltage	4.5	5	5.5	4.75	5	5.25	V
Input voltage	2			2			V
Input voltage			0.8			0.8	V
Output current			-0.5			-0.5	mA
Output current			20			20	mA
Propagation delay	CLK high	12		12			ns
	CLK low	28		28			
	CLR low	16		16			
Setup time before CLK †		0		0			ns
Hold time, data after CLK †		0		0			ns
Operating free-air temperature	-55		125	0		70	°C

Characteristics over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS†	SN54H73			SN74H73			UNIT
		MIN	TYP‡	MAX	MIN	TYP‡	MAX	
V _{OL}	V _{CC} = MIN, I _I = -8 mA			1.5			1.5	V
V _{OH}	V _{CC} = MIN, V _{IH} = 2 V, V _{IL} = 0.8 V, I _{OH} = -0.5 mA	2.4	3.4		2.4	3.4		V
V _{OL}	V _{CC} = MIN, V _{IH} = 2 V, V _{IL} = 0.8 V, I _{OL} = 20 mA		0.2	0.4		0.2	0.4	V
I _{CC} or CLK	V _{CC} = MAX, V _I = 5.5 V			1			1	mA
I _{CC} or CLK	V _{CC} = MAX, V _I = 2.4 V			50			50	μA
I _{CC} or CLK	V _{CC} = MAX, V _I = 0.4 V			100			100	μA
I _{CC} or CLK	V _{CC} = MAX, V _I = 0.4 V			-2			-2	mA
I _{CC} or CLK	V _{CC} = MAX, V _I = 0.4 V			-4			-4	mA
I _{CC} or CLK	V _{CC} = MAX	-40		-100	-40		-100	mA
I _{CC} or CLK	V _{CC} = MAX, See Note 2		16	25		16	25	mA

† Shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

‡ Values are at V_{CC} = 5 V, T_A = 25°C.

†† The output should be shorted at a time, and the duration of the short circuit should not exceed one second.

††† The outputs open, I_{CC} is measured with the Q and \bar{Q} outputs high in turn. At the time of measurement, the clock input is low.

Characteristics, V_{CC} = 5 V, T_A = 25°C (see note 3)

FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	MIN	TYP	MAX	UNIT
			25	30		MHz
CLR	\bar{Q}	R _L = 280 Ω, C _L = 25 pF		6	13	ns
	Q		12	24	ns	
CLK	Q or \bar{Q}		14	21	ns	
			22	27	ns	

†††† See Information Section for load circuits and voltage waveforms.

TTL DEVICES

