

Design and Fabrication of Automated Water-feed System

A Project Report P-2212

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*in partial fulfillment of the requirement in the subject of
(ME1357) Design and Fabrication Project*

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BONAFIDE CERTIFICATE

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(EXTERNAL EXAMINER)


(EXTERNAL EXAMINER)

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ACKNOWLEDGEMENT

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Finally our sincere thanks to our beloved parents without whose motivation and ever persuading efforts this project work couldn't have been completed.

SYNOPSIS

The objective of the project work is to increase the luxury by automation technique and developing a system that can handle and deliver drinking water in efficient manner.

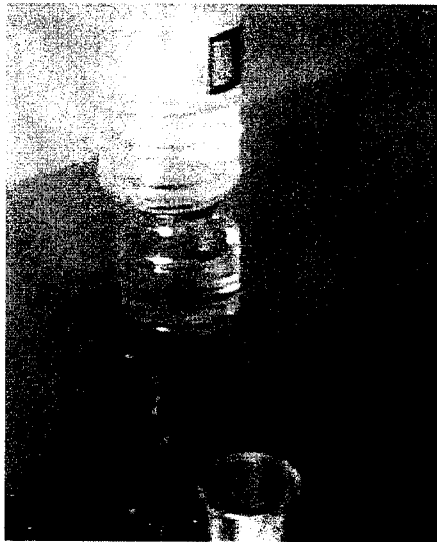
The system consists of a platform fitted with light sensors. When a person enters the stage the sensors sense his presence and activate the carriage type switching control. The switching controls the following sequence of operations.

- The pump inside the can is activated.
- The plastic cup (Use and throw type) is filled with water to a certain amount. The filled condition of the glass is sensed by the LDR sensor and the motor is controlled.
- The rack and pinion arrangement at the bottom of the tray enables the tray to come out and deliver the water.
- When the empty glass is placed after drinking the water in it the tray moves in. The above steps are repeated as long as the person stands in the platform.

SYNOPSIS

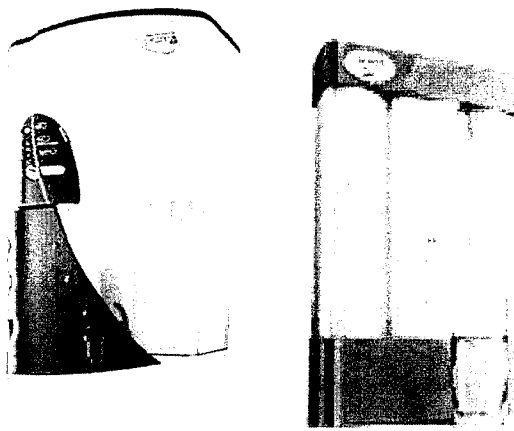
INTRODUCTION

NEED FOR THE PROJECT



Now most of the water used for drinking in the institutions are mineral water. These mineral water are available in the form of cans. The conventional system of drinking water cans are very tedious and unfriendly to operate. This system can be made more user friendly by automation techniques. Such a system called 'User friendly water can system'. The main operation techniques studied and the steps so far taken regarding the project is described in this report.

CONVENTIONAL METHOD



In the day today practice for drinking water purpose water purifiers like aqua guard, pure it, water doctors and other kind of filters made by different

manufactures are installed in public places for drinking water handling. In some cases direct mineral in the form of cans. Are stored and utilized. The former method is now popular because low investment, less maintenance high reliability and easy handling.

In all the methods the main purpose of producing pure drinking water is achieved. But a question arises as “Is this pure water reaches the public in a safe way”. This is because though the water is safe till the outlet, they are contaminated when they are handled by the unclean glasses exposed to germs and pollutions in the public places.

Also we find it very difficult to handle the taps and also polluting the same in some situations. In all these situations we realize the need for a system that can automatically render pure and also safe drinking water right to our hands when approached. Such a machine is called as **AQUACOP**.

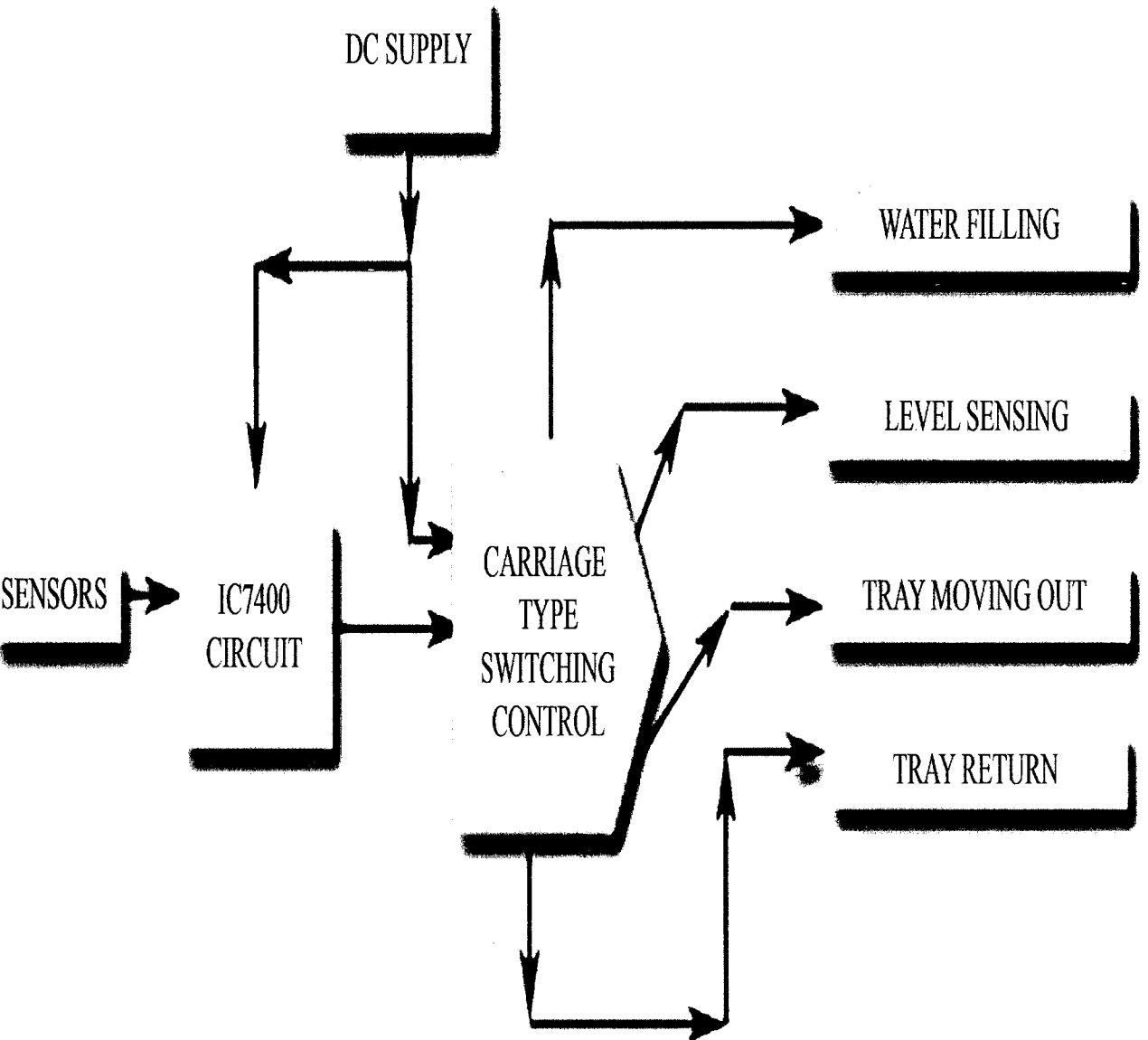
ADVANTAGES OF THE PROPOSED METHOD

The automated water feed system provides the following utility and advancement.

- Store the pure drinking water and the water handling glass in a closed housing and protect it against atmospheric contamination.
- Automatically fills the water glass with water when a person approaches it and delivers the glass right to his hand.
- Automatic sensing of the person presence and switching on and off of the system.
- Ensure the purity and hygiene of the water handled.
- Reduce the fatigue of the public and encourages the less effort in doing simple but critical tasks

SCHEMATIC DIAGRAM

SCHEMATIC DIAGRAM

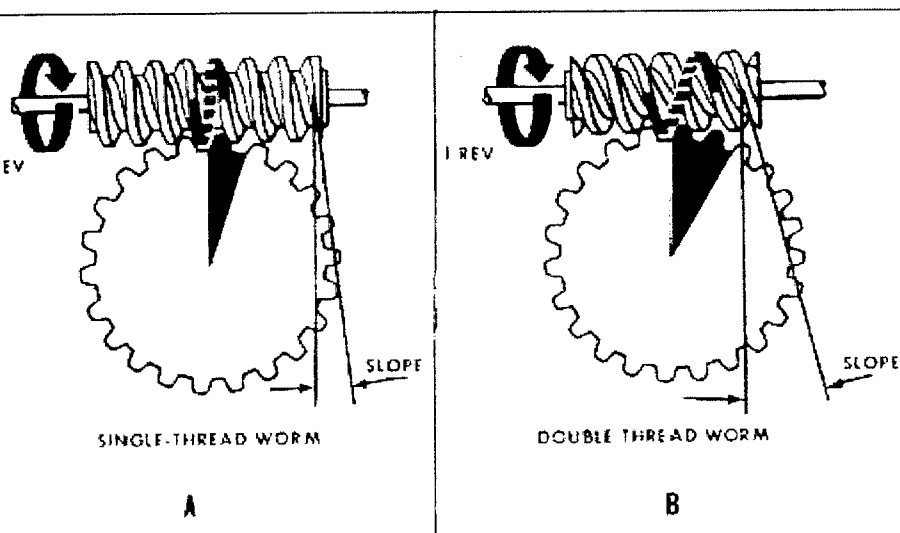


TRANSMISSION SYSTEM

WORM AND WORM WHEEL

A worm drive is a gear arrangement in which a worm (which is a gear in the form of a screw) meshes with a worm gear (which is similar in appearance to a spur gear, and is also called a worm wheel). The terminology is often confused by the imprecise use of the term *worm gear* to refer to the worm, the worm gear, or the worm drive as a unit.

Like other gear arrangements, a worm drive can reduce rotational speed or allow greater torque to be transmitted. The image shows a section of a gear box with a bronze worm gear being driven by a worm. A worm is an example of a screw, one of the six simple machines.



Applications:

Worm drives are a compact, efficient [efficient only in terms of volume; heat generation issues cause vast inefficiencies ranging up to 50%] means of substantially decreasing speed and increasing torque. Small electric motors are generally high-speed and low-torque; the addition of a worm drive increases the range of applications that it may be suitable for, especially when the worm drive's compactness is considered.

Worm drives are used in presses, in rolling mills, in conveying engineering, in mining industry machines, and on rudders. In addition, milling heads and rotary tables are positioned using high-precision duplex worm drives with adjustable backlash.

In the era of sailing ships, the introduction of a worm drive to control the rudder was a significant advance. Prior to its introduction, a rope drum drive was used to control the rudder, and rough seas could cause substantial force to be applied to the rudder, often requiring several men to steer the vessel, with some drives using two large-diameter wheels to allow up to four crewmen to operate the rudder.

Worm drives have been used in a few automotive differentials. The worm gear carrier carries the differential gearing. This protects the vehicle against rollback. The worm gear differential has largely fallen from favor due to the higher-than-necessary reduction ratios. The exception to this is the Torsen differential, which uses worms and planetary worm gears in place of the bevel gearing of conventional open differentials. Torsen differentials are most prominently featured in the HMMWV and some commercial Hummer vehicles, and as a center differential in some all-wheel drive systems, such as Audi's quattro. Very heavy trucks, such as those used to carry aggregates, often use a worm gear differential for strength. The worm drive is not as efficient as a hypoid gear, and such trucks invariably have a very large differential housing, with a correspondingly large volume of gear oil, to absorb and dissipate the heat created.

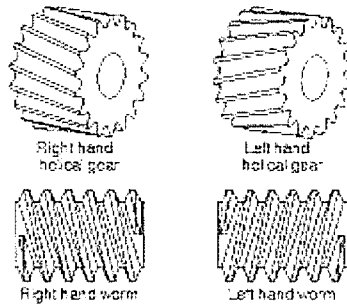
Plastic worm drives are often used on small battery-operated electric motors, to provide an output with a lower angular velocity (fewer revolutions per minute) than that of the motor, which operates best at a fairly high speed.

A motor-worm-gear drive system is often used in toys and other small electrical devices.

Types:

1. Left hand drive

2. Right hand worm drive



RIGHT HAND WORM WHEEL:

A right hand helical gear or right hand worm is one in which the teeth twist clockwise as they recede from an observer looking along the axis. The designations, right hand and left hand, are the same as in the long established practice for screw threads, both external and internal. Two external helical gears operating on parallel axes must be of opposite hand. An internal helical gear and its pinion must be of the same hand.

LEFT HAND WORM WHEEL:

A left hand helical gear or left hand worm is one in which the teeth twist counterclockwise as they recede from an observer looking along the axis.

FORMULA USED FOR WORM WHEEL DRIVE:

The *gear ratio* of a worm gear is worked out through the following formula:

$$\frac{\text{number of teeth on worm wheel}}{\text{number of teeth on worm}}$$

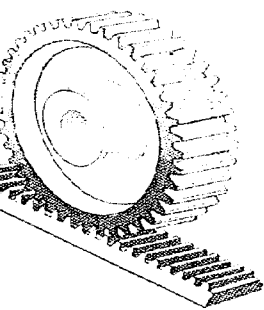
The worm acts as a single toothed gear so the ratio is;

$$\frac{\text{number of teeth on worm wheel}}{1}$$

The worm wheel is in turn connected to the reduction gear box. The driven shaft consisting of the pinion to drive the rack is driven by two DC motors (with gearbox assembly) one on the either side. Thus a single shaft is driven by two motor

RACK AND PINION

A **rack and pinion** is a pair of gears which convert rotational motion into linear motion. The circular *pinion* engages teeth on a flat - the *rack*. Rotational motion applied to the pinion will cause the rack to move to the side, up to the limit of its travel. The rack is the flat, toothed part, pinion is the gear. Rack and pinion can convert from rotary to linear or from linear to rotary. The diameter of the gear determines the speed that the rack moves as the pinion turns.



APPLICATIONS:

Rack and pinions are commonly used in the steering system of cars to convert rotary motion of the steering wheel to the side to side motion in the wheels. The rack and pinion arrangement is commonly found in the steering mechanism of cars or other wheeled, steered vehicles. This arrangement provides a lesser mechanical advantage than other mechanisms such as recirculating ball, but with much less backlash and greater feedback, or steering "feel".

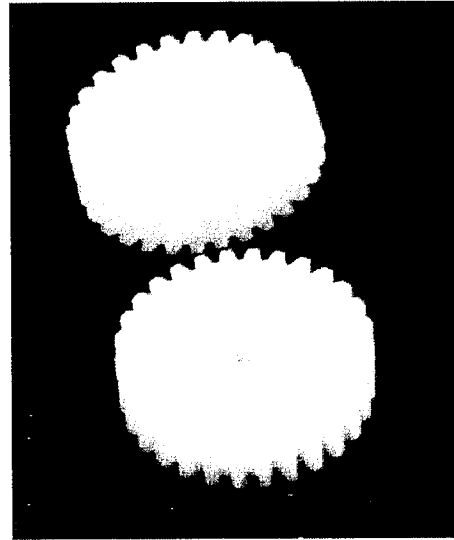
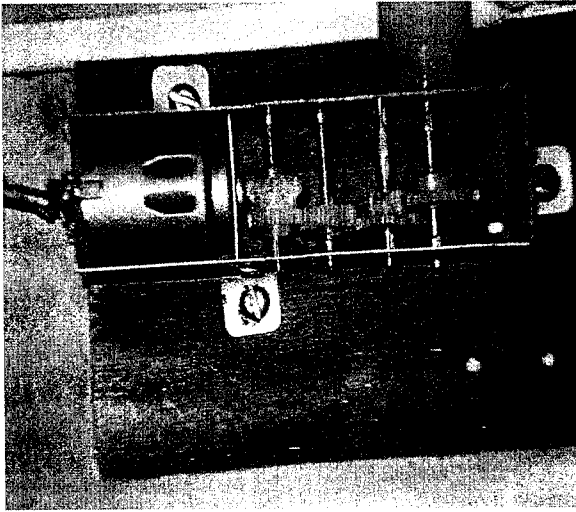
Rack and pinion gears give a positive motion especially compared to the friction drive of a wheel on tarmac. In the rack and pinion railway a central rack between the two rails engages with a pinion on the engine allowing the train to be pulled up very steep slopes.

The cost of the original rack and pinion of our requirement is RS.300. But it is too heavy and does not meet with the torque capacity of the DC motor. So rack and pinion arrangement is made by using nylon material. At the start of the design, the mechanism was designed with shaft and ball bearings. Since the fabrication became tedious involving the design of shaft gears ball bearings etc, the rack and pinion arrangement is used. This arrangement is used to take care of the process of moving the tray in and out.

The pinion used in the project for driving the tray has the following specifications as measured by the profile projector.

- Major diameter-**24.75mm**
- Minor diameter-**23.01mm**
- Pitch-**2.13mm**
- Tooth Thickness -**1.03mm**
- Depth-**1.74**

ERABOX



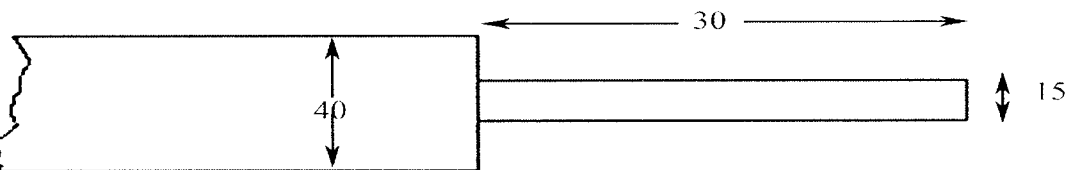
The torque required to drive the tray is accomplished by using reduction gear box. As per the requirements of the project the gear box has to fit within the dimension of 2*3*8 cm small size gears of same speed ratio, which are used as spare parts for the watches and meters, were bought and assembled on sheet metal frame.

Two such gear boxes were made and coupled to the DC motor with worm and worm wheel arrangement as explained before.



The gear box shafts are of 1.5 mm dia. And the worm wheel shaft is 10 mm dia. Soto accomplish it initially alluminium and mild steel rods of 10 mm dia for connecting the two shafts of different diameter

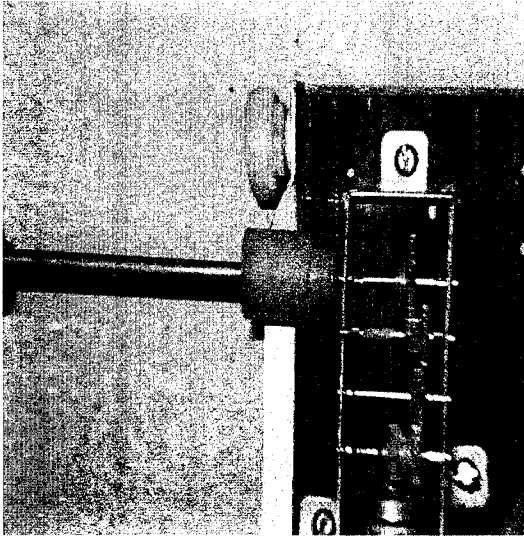
The shaft was machined in lathe shop as per the dimensions given in the figure that follows.



ALL DIMENSIONS ARE IN MM

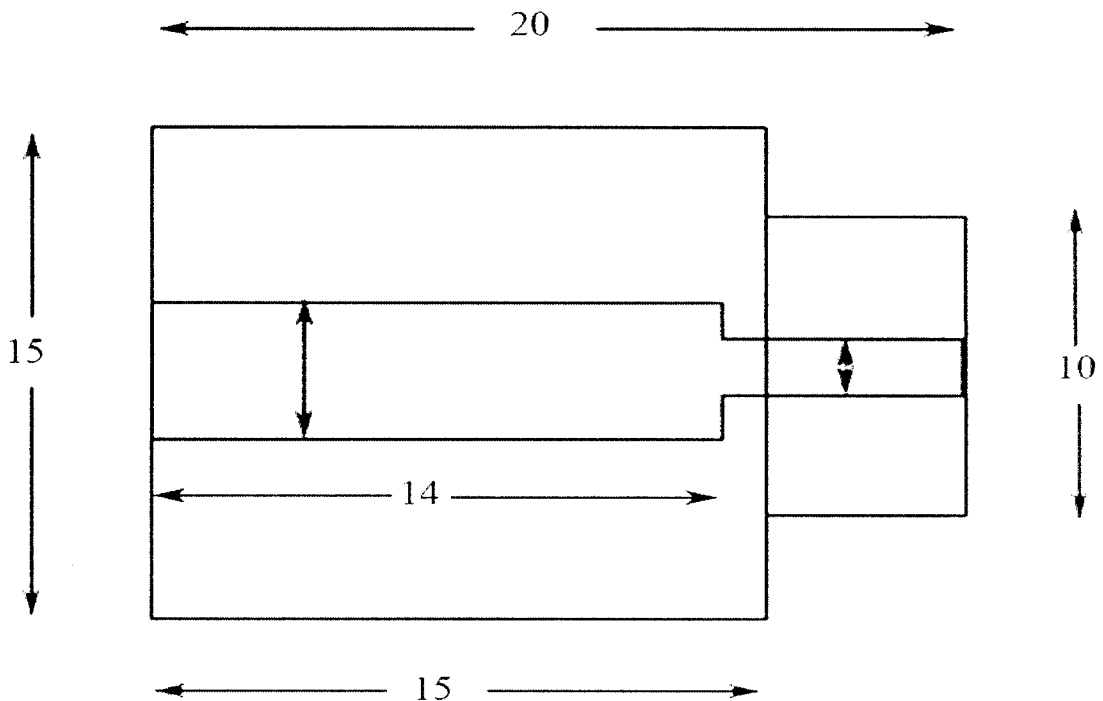
But due to the small diameter both the aluminium and mild steel shaft got deflected at the ends in the form of dumbbell. So the deflected region were machined in bench grinding machine and tool grinding machine. Then the small shaft was hardened by heat treatment in furnace. Yet the profile was not uniform due to grinding. So the method was a failure.

COUPLING



To overcome the problem two shafts of dia 1.5mm and 4mm are directly inserted in the gearbox and worm wheel respectively. Then the two shafts were connected by means of couplings made of nylon.

The following diagram shows the coupling dimensions.

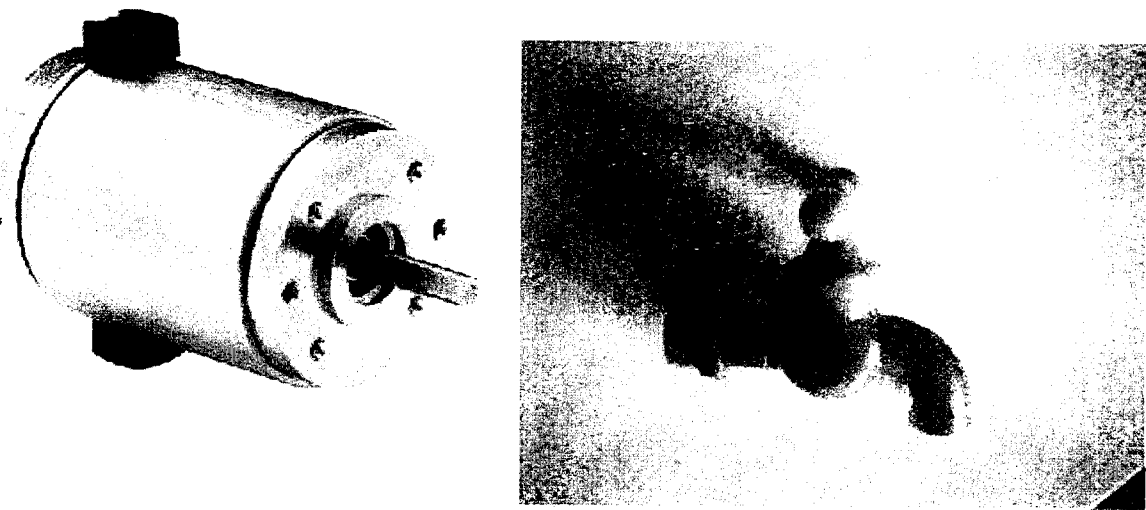


ylon rod of 20 mm dia is used as the work piece for the fabrication of the couplings. Two couplings of the above dimensions are made and connected to the shafts.

VALVE CONTROL

MOTOR CONTROLLED VALVE

To enable the filling of the glass initial tap was use to open and closs the motor with high speed reduction and high torque was designed to be used. The output shaft from the motor is vertically coupled with the tap axis .



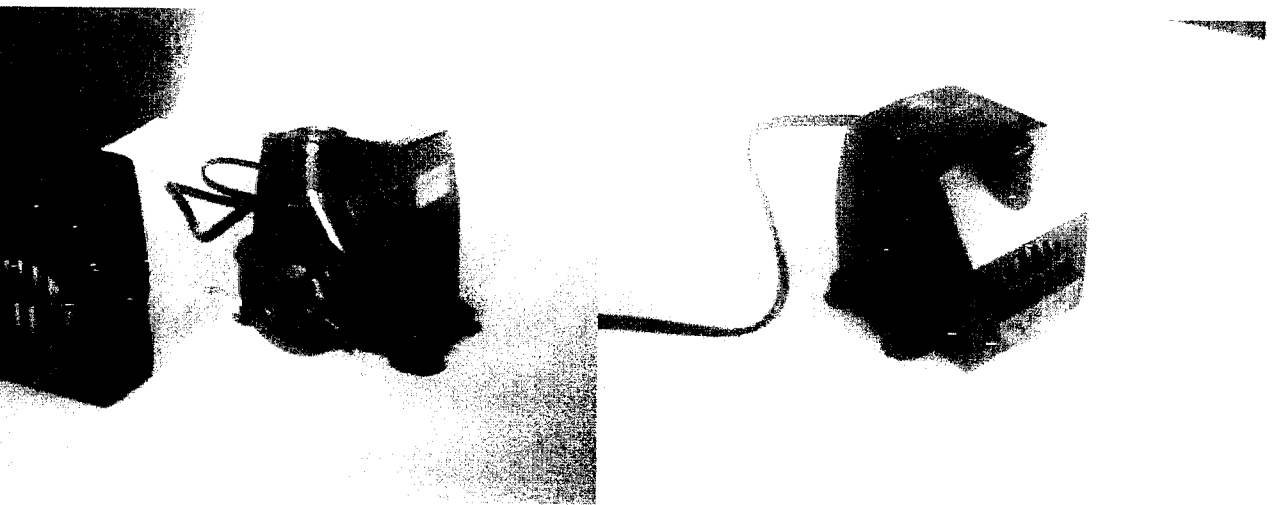
To enable smooth opening and closing of the tap with less torque Various be valve and hydraulic valves were tried.

Finally brass valve was found to work on smooth touch and easily trolled. But the pressure of the water was so lees that that filling of tumbler ame very time consuming and less effective. So different pumps were estigated to meet the requirement. Pilot operated check valve mechanism was o studied . But since the bore of the plunger was too small it was not suitable.

SUBMERSIBLE PUMPS

INTRODUCTION

The history of submersible pumps dates back to 1998, the in which it was invented. This pump initially found most versatile in use of applications for dewatering purpose and then gained popularity for deep well applications. Since 2000, they found tremendous applications in the field of irrigation engineering as well as in more dewatering. With improved materials and construction, submersible pumps continue to find applications such as circulating water pumps, fuel handling pumps, pumps in fish trawlers, and in oceanography. Nowadays, they occupy pioneering position in deep well pumping and are becoming popular in surface pumping like cooling water circulation boosting and ornamental fountain.



In submersible pumps sets, both pump and motor are installed deep inside tube well so that suction head is minimized which makes it possible to lift water from depths as deep as 450 meters. These pumps are essentially single or multistage centrifugal turbine pumps. The complete unit consisting of pump and squirrel cage induction motor (motor in the lowest position) is suspended in the casing pipe vertically from the discharge rising pipe.

Submersible pumps with radial impellers are made for low discharge with low total heads whereas pumps with mixed flow impellers are for medium discharge with medium heads. To couple the submersible pumps and motors a jaw type of brush coupling can be used. The non return valve located at top of the pump in discharge outlet connection is fully streamlined for smooth flow and is normally supplied with screwed connections.

WORKING OF SUBMERSIBLE PUMPS

In submersible pump set both the motor and the pump are installed deep down into the inside the tube well so that the suction head is minimized which makes it possible to lift water from depths as low as 450 meters. These pumps are essentially single stage or multistage centrifugal turbine pumps designed to form a compact unit in the conjunction with a coupled wet type squirrel cage induction motor, both of which operate totally submerged below the surface of water. The complete unit consists of pump and motor is suspended in the tube well vertically from the discharging pipe. The pipe is firmly secured to the flanging edge of the well by means of supporting clamps. The pump can be installed in the horizontal or inclined formation also.

The pump bearings are water lubricated and protected against ingress of sand by suitable structural elements, the casings of radial impeller are clamped together by flat steel tie bars. The individual casing of mixed flow impellers are connected to one another by stud bolts. The non return valve at top of the pump in discharge outlet connection is fully streamlined for smooth flow and is normally supplied with screwed connections. The pump casing between the

pump and motor is guarded by perforated strainer to prevent the entry of any suspended material in water.

Wearing ring is fitted on each stage bowl and inlet body, so only wearing ring is to be replaced in case of damage and wear and tear of the bowl and inlet body. Either jaw type or bush type windings are used. Submersible pumps are wet type squirrel cage induction motors completely filled with pure clean water. It consists of proof insulated windings. All the joints are sealed effectively against water contamination.

The axial thrust generated by the pump is absorbed by a thrust bearing which compensates the pressure, which arises as a result of thermal expansion of water filled in the motor. The cables are led out of the pump through cable sealing glands and protected against mechanical damage by a flexible guard length of the pump.

ADVANTAGES OF SUBMERSIBLE PUMPS:

Easy to install

Installation requires no foundation. Instead of pump house, a small well head covered with a lid is constructed

No suction trouble:

As the pump rests below water level, flow inside the pump is automatic, no suction difficulties arise and no leakage in the pump.

No maintenance

As the bearings are water lubricated, periodic oiling and greasing is not needed.

Noiseless operation

Both pump and motor are placed deep down in the well, so there is no disturbance from the pumping noise

High efficiency

Overall efficiency is higher than that of shaft type pumps. Higher the efficiency, lower is the power consumption, which means lower cost of operation

APPLICATIONS OF SUBMERSIBLE PUMPS

Submersible pumps can be used as

- **Primary pump for drinking water supply installation** for cities, rural industries and irrigation.
- Fully automatic domestic water supply pump
- Pressure booster pump in a close coupled adoption in a steel barring having a below ground section inlet. This pump offers minimum variation in discharge due to change in heads because of its steep head discharge characteristics
- Cooling water circulation and air conditioning

- A pump for lowering the ground water level on building sites
- Ornamental fountain pumps
- Dewatering in mines and for lift generation.
- Underground gasoline storage pumping system
- Supplies factory with industrial water
- Supply or drain water at engineering construction works

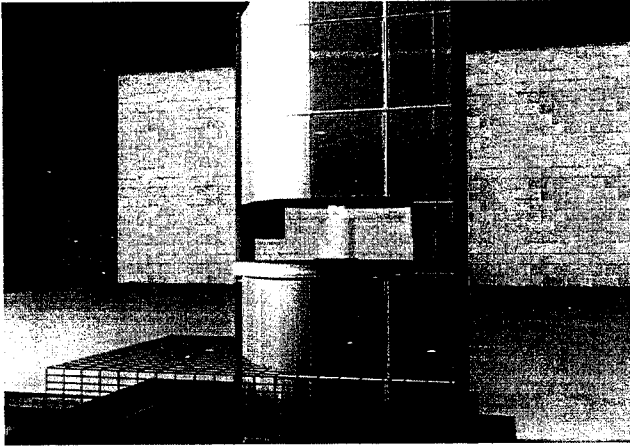
is pump is installed inside the can for pumping water.

CARRIAGE TYPE SWITCHING CONTROL

CARRIAGE TYPE SWITCHING CONTROL

The carriage type switching control consist of a carriage moving on a angular track. The each side of the hexagon on the track represents an operation to be performed.

This control is installed bellow the tray arrangement.



As this arrangement moves over the side of the triangle it keeps closing and opening the corresponding circuits alternatively and thus enables to perform the sequence of operations.

But initially for fabricating this unit we bought a DC motor of 12V capacity and made it into a form of a vehicle. We made this vehicle with two wheels. Then we replaced the wheels with toothed cylinders to enable it to move smoothly over the track. The track has been designed but is yet to be fabricated.

A LDR circuit is designed and is tested with the vehicle and used for performing the operation.

STUDY OF SENSORS

INTRODUCTION:

The study of different types of sensors were made to suit the requirement . These sensors are used to sense the presence of the person.

TYPES OF SENSORS:

1. LIGHT DEPENDENT RESISTORS(LDR)
2. ULTRASONIC SENSORS
3. PROXIMITY SENSORS

LIGHT DEPENDENT SENSORS (LDR):

An LDR is a component that has a resistance that changes with the light intensity that falls upon it. They have a resistance that falls with an increase in light intensity falling upon the device.

The light dependent resistor, LDR, is known by many names including the photoresistor, photo resistor, photoconductor, photoconductive cell, or simply the photocell. These devices have been seen in early forms since the nineteenth century when photoconductivity in selenium was discovered by Smith in 1873. Since then many variants of photoconductive devices have been made.

Other light dependent resistors, or photo resistors have been made using

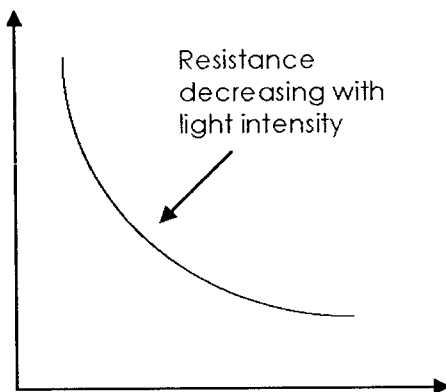
and semiconductor materials including germanium, silicon and gallium arsenide.

The resistance of an LDR may typically have the following resistances

Daylight = 5000?

Dark = 20000000 ?

The following graph shows the relationship of light intensity with resistance. The light intensity is taken in x-axis and the resistance is taken in y-



From the above graph, we can see that as the, light intensity increases, the resistance decreases to a greater extent.

APPLICATIONS:

There are many applications for light dependent sensors. These include the following.

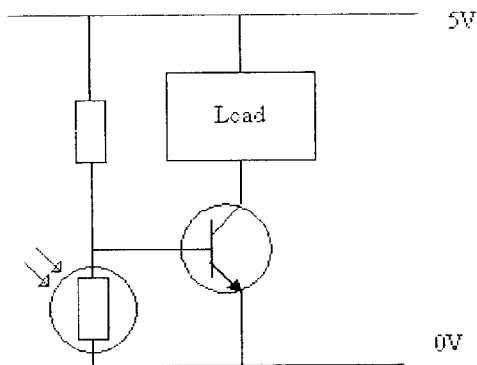
LIGHTING SWITCH

LDR is to automatically turn on a light at certain light level. An example of this could be a street light.

CAMERA SHUTTER CONTROL

LDRs can be used to control the shutter speed on a camera. The LDR would measure the light intensity and set the camera shutter speed to the appropriate level.

EXAMPLE OF AN LDR:



The circuit given above shows a simple way of constructing a circuit that turns on when it goes dark. The increase in resistance of the LDR in relation to the other resistor which is fixed as the light intensity drops will cause the transistor to turn on. The value of the fixed resistor will depend on the LDR used, the transistor used and the supply voltage.

. ULTRASONIC SENSOR

Ultrasonic sensors (also known as **transducers** when they both send and receive) work on a principle similar to radar or sonar which evaluate attributes of a target by interpreting the echoes from radio or sound waves respectively. Ultrasonic sensors generate high frequency sound waves and evaluate the echo which is received back by the sensor. Sensors calculate the time interval between sending the signal and receiving the echo to determine the distance to an object.

Systems typically use a transducer which generates sound waves in the ultrasonic range, above 20,000 hertz, by turning electrical energy into sound, then upon receiving the echo turn the sound waves into electrical energy which can be measured and displayed.

The technology is limited by the shapes of surfaces and the density or consistency of the material. For example foam on the surface of a fluid in a tank could distort a reading.

TRANSDUCERS

An ultrasonic transducer is a device that converts energy into ultrasound, or sound waves above the normal range of human hearing. While technically a dog whistle is an ultrasonic transducer that converts mechanical energy in the form of air pressure into ultrasonic sound waves, the term is more apt to be used to refer to piezoelectric

crystals have the property of changing size when a voltage is applied, thus applying an alternating voltage (AC) across them causes them to oscillate at very high frequencies, thus producing very high frequency sound waves.

DETECTORS

Since piezoelectric crystals generate a voltage when force is applied to them the same crystal can be used as an ultrasonic detector. Some systems use separate transmitter and receiver components while others combine both in a single piezoelectric transceiver.

Alternative methods for creating and detecting ultrasound include magnetostriction and capacitive actuation.

I

APPLICATIONS

1. Humidifiers
2. Sonar
3. Medical Ultrasonography
4. Burglar Alarms
5. Non-Destructive Testing
6. This technology can be used for measuring: wind speed and direction (anemometer), fullness of a tank, and speed through air or water. For measuring speed or direction a device uses multiple

detectors and calculates the speed from the relative distances to particulates in the air or water. To measure the amount of liquid in a tank, the sensor measures the distance to the surface of the fluid

7. Use in medicine

Medical ultrasonic transducers (probes) come in a variety of different shapes and sizes for use in making pictures of different parts of the body. The transducer may be passed over the surface of the body or inserted into an body opening such as the rectum or vagina. Clinicians who perform ultrasound-guided procedures often use a probe positioning system to hold the ultrasonic transducer.

PROXIMITY SENSOR

Proximity sensors are sensors able to detect the presence of nearby objects without any physical contact. A proximity sensor often emits an electromagnetic or electrostatic field, or a beam of electromagnetic radiation (infrared, for instance), and looks for changes in the field or return signal. The object being sensed is often referred to as the proximity sensor's target. Different proximity sensor targets demand different sensors. For example, a capacitive or photoelectric sensor might be suitable for a plastic target; an inductive proximity sensor requires a metal target.

The maximum distance that this sensor can detect is defined as the "nominal range". Some sensors have adjustments of the nominal range or means to report a graduated detection distance.

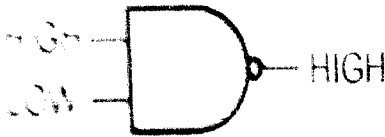
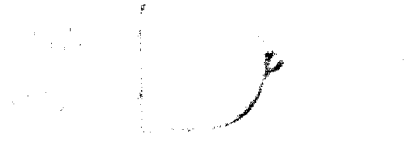
Proximity sensors can have a high reliability and long functional life because of the absence of mechanical parts and lack of physical contact between sensor and the sensed object.

MAIN CIRCUIT OF THE PROJECT

MAIN CIRCUIT OF THE PROJECT

The Circuit utilizes the NAND gate logic and triggers the carriage type switching control when the light is blocked.

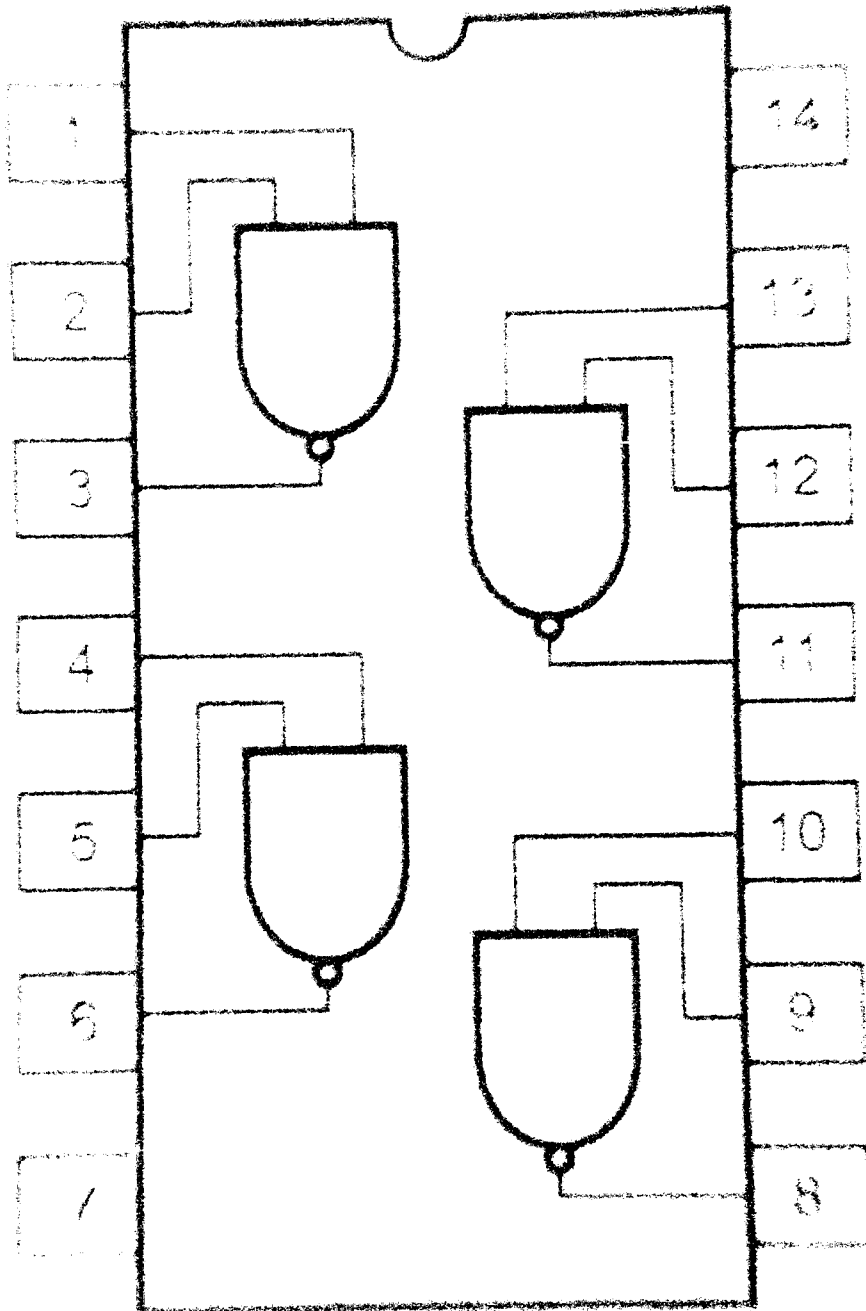
The logic and truth table is given below



Inputs		Output
A	B	Y
0	0	1
0	1	1
1	0	1
1	1	0

IC7400

The pin configuration of the IC7400 is shown below.



**STUDY OF FRAME
MATERIALS**

TUDY OF FRAME MATERIALS

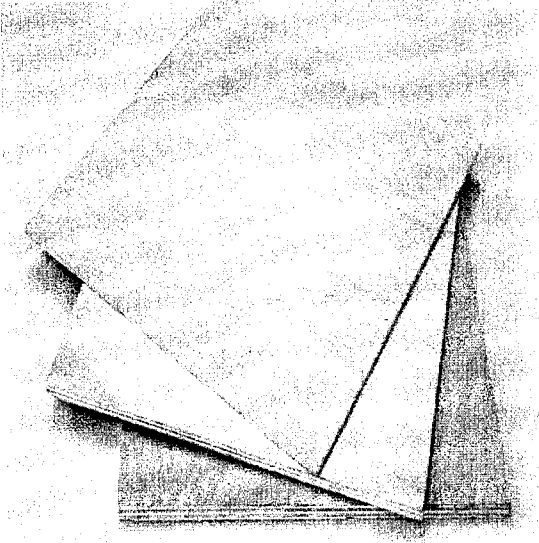
INTRODUCTION:

In our project, the frame is made of waterproof plywood. At the beginning we planned to make the frame in metal. But the main disadvantage of the metals is it gets corroded and gets rusted very quickly. So the metal frame cannot be done as our project involves in drinking water.

As the metal cannot be used for design of frame, we then planned to design the frame in acrylic sheets. Acrylic is a light weight plastic made from petroleum. Acrylics are manufactured as fibers, plastics or resins. But the main disadvantage of using acrylic sheets is the cost of the sheet is very high and the clamping and fitting cannot be done properly. Also the finishing is a bit difficult in acrylic sheets.

Since the acrylic sheets cannot be used for the design of the frame, we planned to design the frame in plywood material. The plywood that we used in our project is water proof plywood. The main advantage of using water proof plywood is the wood does not absorb the water easily as in the case of other woods. Also this wood lasts longer period, thereby giving life to the frame.

PLYWOOD:



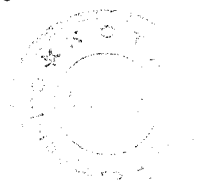
Generally the plywood will be in the form of a sheet of specific thickness. The thickness of the plywood for commercial purpose varies from 2 mm to 18 mm. In this project, the thickness of the plywood is 16 mm so that the frame will be stronger and will have a greater life. Also the size of the sheet varies with certain specification. The standard sizes of the plywood's are 8*4 sq.m, 7*4 sq.m, 6*4 sq.m, and 4*4 sq.m.

In our project, the waterproof plywood is used. The waterproof plywood is used because this plywood does not absorb the water very quickly. The plywood is made into chemical treatment and surface coating to make it more resistible in water. Thus the plywood is made as waterproof.

HOW ARE PLYWOODS MANUFACTURED?

Plywood is manufactured by slicing or rotary peeling thin [<2.5 mm] sheets of material [veneer] from a flitch or log and then laminating three or more veneers into a rectangular sheet perhaps $1200\text{ mm} \times 1200\text{ mm}$ for very thin sheets otherwise $1200\text{ mm} \times 2400\text{ mm}$. Laminating an odd number of plies [3, 5, 7 ...] reduces warping while increasing the number of plies increases the resistance to tearing forces.

The plies are generally laid so that the grain directions alternate between lengthwise and crosswise with the grain direction of the two surface veneers parallel to the longer dimension of rectangular sheets. Three-ply is stronger along the surface grain axis but as the number of plies increase the lengthwise/crosswise strengths and stiffness of a plywood sheet will become more equal. Three-ply bends easier along the grain direction of the surface plies because only the middle ply will have crosswise grain. To ensure the strength and stiffness characteristics of three-ply in the face grain direction it is required that the thickness of each surface veneer is between 25% and 33% of the total sheet thickness, i.e. the two surface sheets comprise 50% to 66% of the total sheet thickness.



is predominantly utilized as aircraft fuselage and wing panels [stressed skins] with Finnish birch plywood sheet thicknesses starting as low as 1.4 mm [1/64"]. Such panels are supported/restrained on all sides. Thicker three-ply has many uses, spar webs for example where just two opposite edges are supported or restrained. Five or more plies are usually available in sheet thicknesses of 5 mm or greater and such plywood designs should be balanced; that is the total thickness of the odd numbered plies [number 1 being the face ply] should be about the same total thickness as the even numbered plies. The centre ply is known as the 'core', the outer plies as the 'faces' (or the 'face' and 'back') and the intermediate plies are the 'cross bands'. The density of plywood is usually much the same as the parent wood, slightly higher if softwood. The stiffness of plywood can be increased without an increase in weight by laying the two outer plies so that their grain direction is at 45° to the long axis of the sheet. Forty five degree plywood is slightly stronger than the normal 90° sheets but it is much more expensive and difficult to acquire. Humidity effects may be less apparent in the 45° plywood.

ACRYLIC SHEETS

Acrylic is a light weight plastic made from petroleum. Acrylics are manufactured as fibers, plastics or resins. These materials are molded, colored or treated to form finished products. Acrylics are available in opaque and transparent forms. They are manufactured in various colors .

Cast acrylic sheet is a material with unique physical properties and performance characteristics. It weighs half as much as the finest optical glass, yet is equal to it in clarity and is up to 17 times more impact resistant. Cast acrylic sheet is made in over 250 colors, in thicknesses from .030" to 4.25' and can transmit ultraviolet light or filter it out, as required. Aircraft manufacturers use Cast Acrylic sheet in jets and helicopters. Because of its light and energy transmission properties architects find Cast acrylic sheet ideal for skylights, sun screens, fascia panels and dome structures.

PROPERTIES OF ACRYLIC SHEET

Acrylic sheet has many valuable properties that make it an exceptionally useful material. Some of the properties of acrylic sheets are given below.

- Acrylic sheet is strong and resists weathering and sharp blows.
- Acrylic sheet is flexible when compared with glass.

- Acrylic sheet is less breakable than glass.
- Acrylic sheet is abrasion resistant.
- Acrylic sheet can withstand sunlight for long durations.
- Acrylic sheet is resistant to most chemicals and industrial fumes.
- Acrylic sheet can transmit or filter ultraviolet light.
- Acrylic sheet can be cleaned easily.
- Acrylic sheet can be cut by various methods.
- Acrylic sheet is corrosion resistant.
- Acrylic sheet is a good insulator.

APPLICATIONS OF ACRYLIC SHEET

Acrylic sheet can replace glass in many applications. The applications of acrylic sheet in various industries include:

- Aircraft and Automotive
- As Acrylic sheet resists sunlight, it is used as sunscreens, roof tops, lighting fixtures etc.
- Acrylic sheet is used for making furniture, sign boards, decorating panels, television screens, boat windshield, camera lenses, aquariums, toys, incubators and appliances etc.
- Acrylic sheets are used for security applications, as they can be

MAIN FRAME OF THE PROJECT

CARPENTARY TOOLS USED DURING THE DESIGN OF FRAME

NEED OF CARPENTARY TOOLS:

During the design of frame, the standard plywood sheet will be of some standard measurements. In our project, we required 6*4 sq.m sheet. For the design of the frame, the wood is to be cut into different sizes to the required dimensions of the frame. Besides there are some drills that are to be done in the frame for fitting the water can. Also there must be some square holes needed for fitting the door. For such purposes, the requirements of such tools are definitely needed. These tools will make the job easier and saves much time.

TYPES OF CARPENTARY TOOLS:

1. Chisel
2. Jack plane
3. Handsaw blade
4. Reaper
5. Beading

CHISEL:

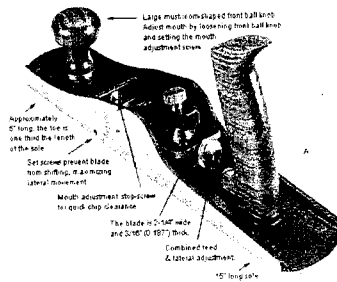


A chisel is a tool with a characteristically shaped cutting edge such that wood chisels have lent part of their name to a particular grind) of blade on its end, for carving and/or cutting a hard material such as wood, stone, or metal. The handle and blade of some types of chisel are made of metal or wood with a sharp edge in it.

In use, the chisel is forced into the material to cut the material. The driving force may be manually applied or applied using a mallet or hammer. In industrial use, a hydraulic ram or falling weight ('trip hammer') drives the chisel into the material to be cut.

A gouge, one type of chisel, is used, particularly in woodworking, woodturning and sculpture, to carve small pieces from the material. Gouges are most often used in creating concave surfaces. A gouge typically has a 'U'-shaped cross-section.

JACK PLANE:



Jack plane is the general-purpose bench plane, used for general smoothing of the edges and sizing of wood. Jack planes are about 15 inches long, and the blade usually has a moderately curved edge. In preparing stock, the jack plane is used after the scrub plane and before the smooth plane. The name is related to the saying "jack of all trades". Jack planes perform both the work of smooth planes and trying planes. A jack plane has a measuring screw which moves the blade in or out of the plane's body so it can make the work piece straighter. Jack planes are the steel equivalent to the wood block plane.

A jack plane came to be referred to as a "No. 5" plane or a "Bailey pattern No. 5," at the end of the 19th century. Prior to that, all but the blade was made of wood in bench planes. A man named Bailey contributed the design that persists to this day, and he continues to enjoy credit for this improvement. The No. 5 nomenclature was originally used by Stanley Tools to label its Bailey pattern jack plane product and continues to identify jack planes made by various manufacturers.

To sharpen the blade, water stones, oilstones and ceramic stones can be used

HANDELSAW BLADE:



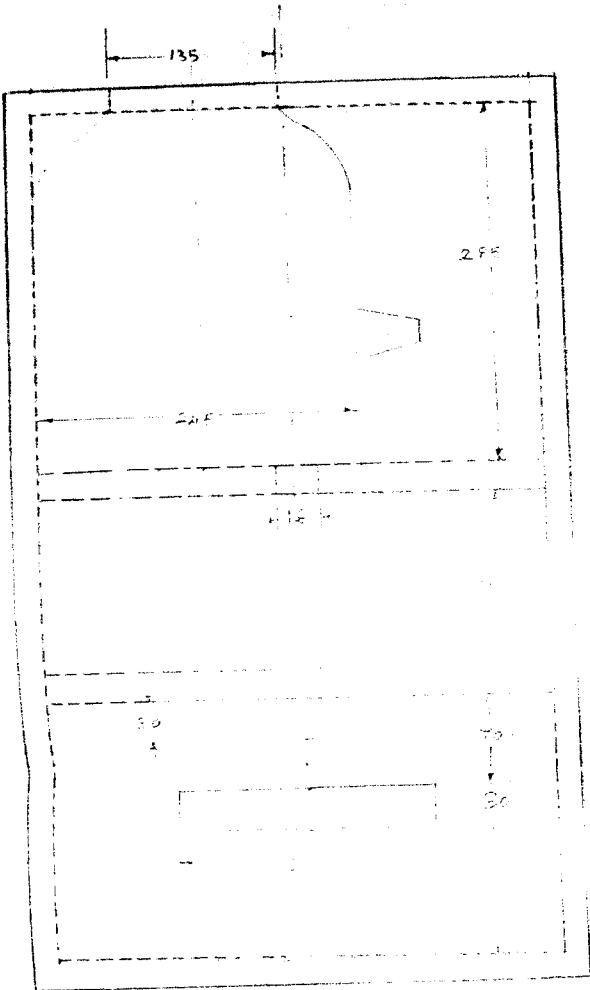
In woodworking and carpentry, hand saws, also known as "panel saws", are used to cut pieces of wood into different shapes. This is usually done in order to join the pieces together and create a wooden object. They usually operate by having a series of sharp points of some substance that is harder than the wood being cut. The hand saw is a bit like a tenon saw, but with one flat, sharp edge.

Handsaws have been around for thousands of years. Egyptian hieroglyphics exist depicting ancient woodworkers sawing boards into pieces. Ancient bow saws have been found in Japan. The cut patterns on ancient boards may be observed sometimes to bear the unique cutting marks left by saw blades, particularly if the wood was not 'smoothed up' by some method.

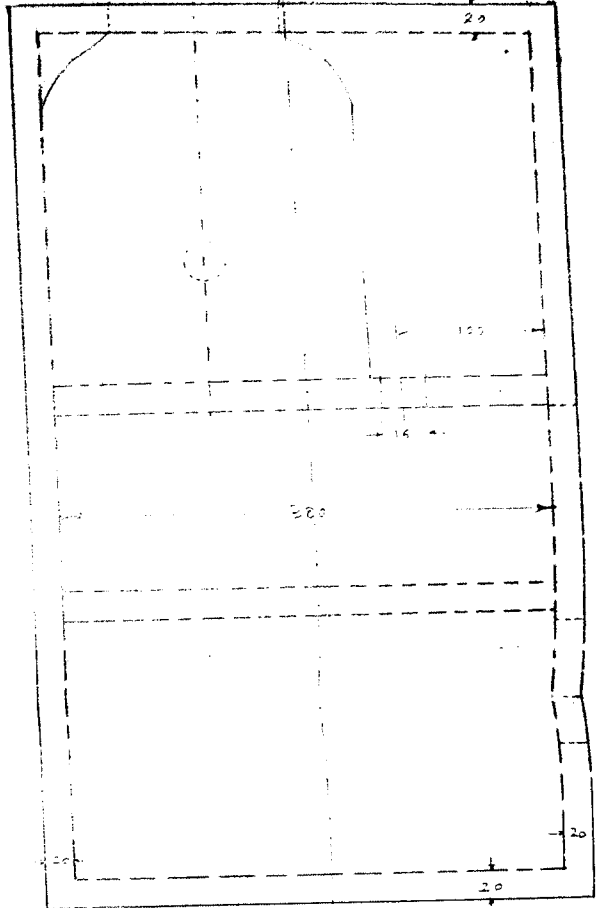
Materials for saw blades have varied over the ages. There were probably bronze saws in the time before steel making technology became extensively known and industrialized within the past thousand years or so.

NAME DESIGN

FRONT VIEW



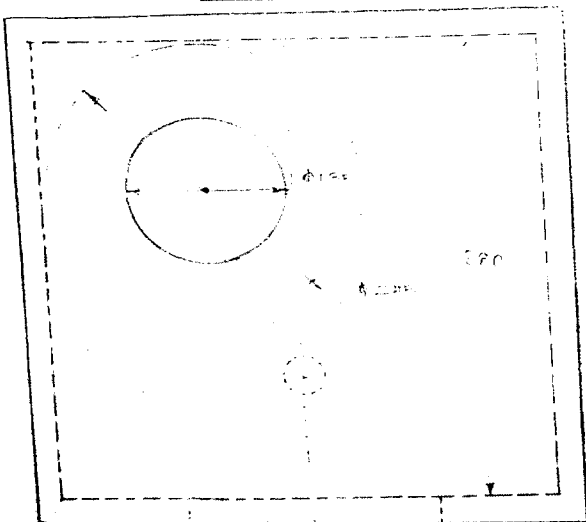
SIDE VIEW



SCALE

1:1 = 50 mm

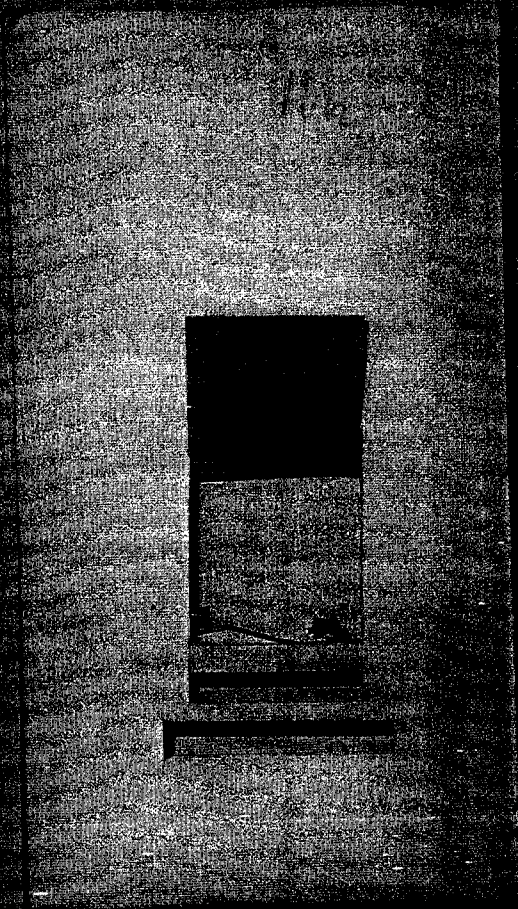
TOP VIEW

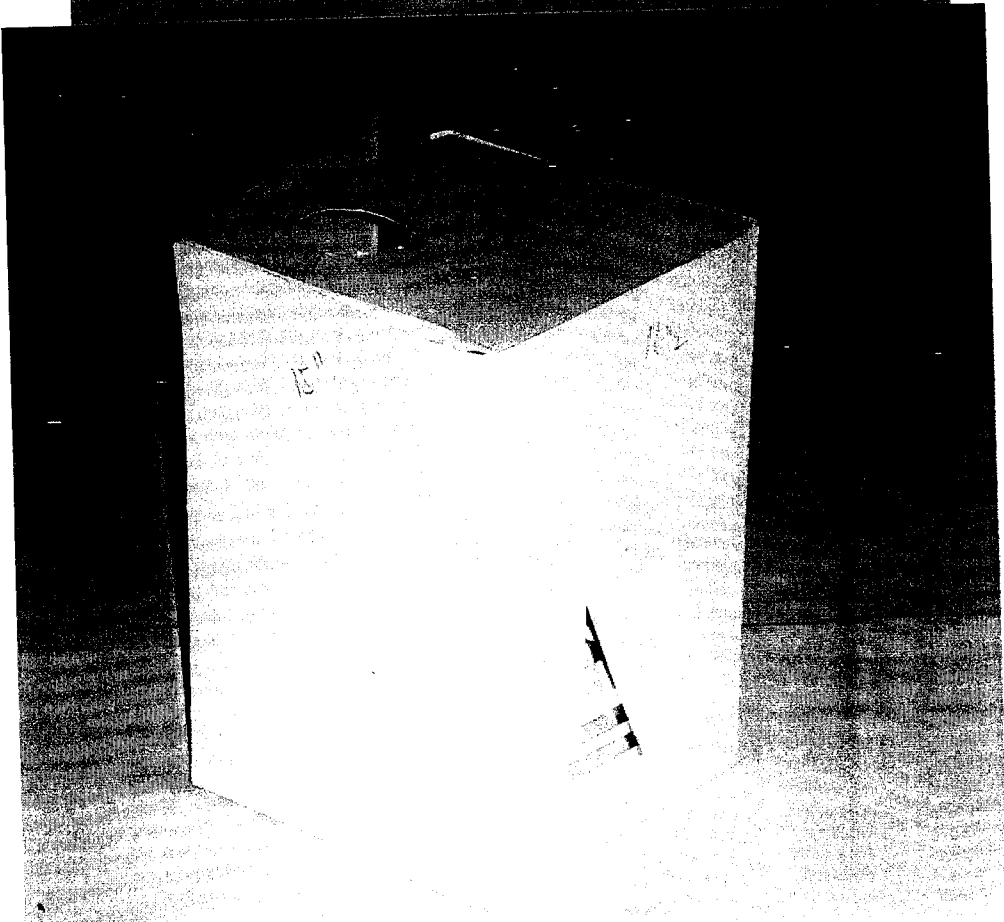
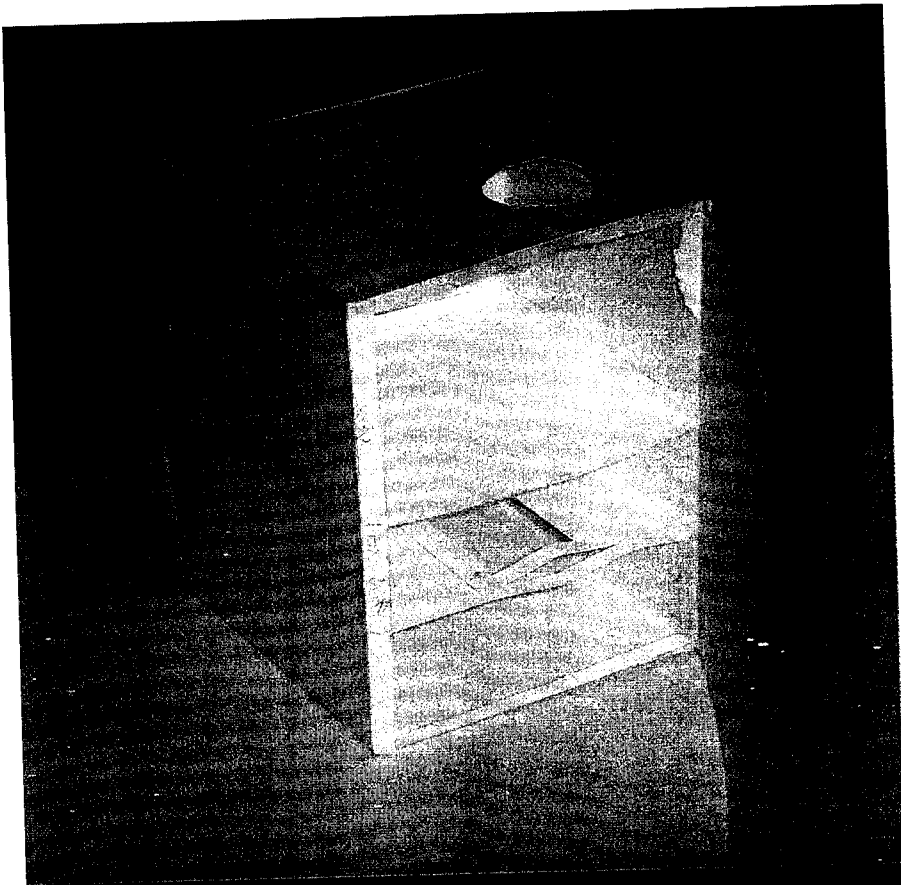


200

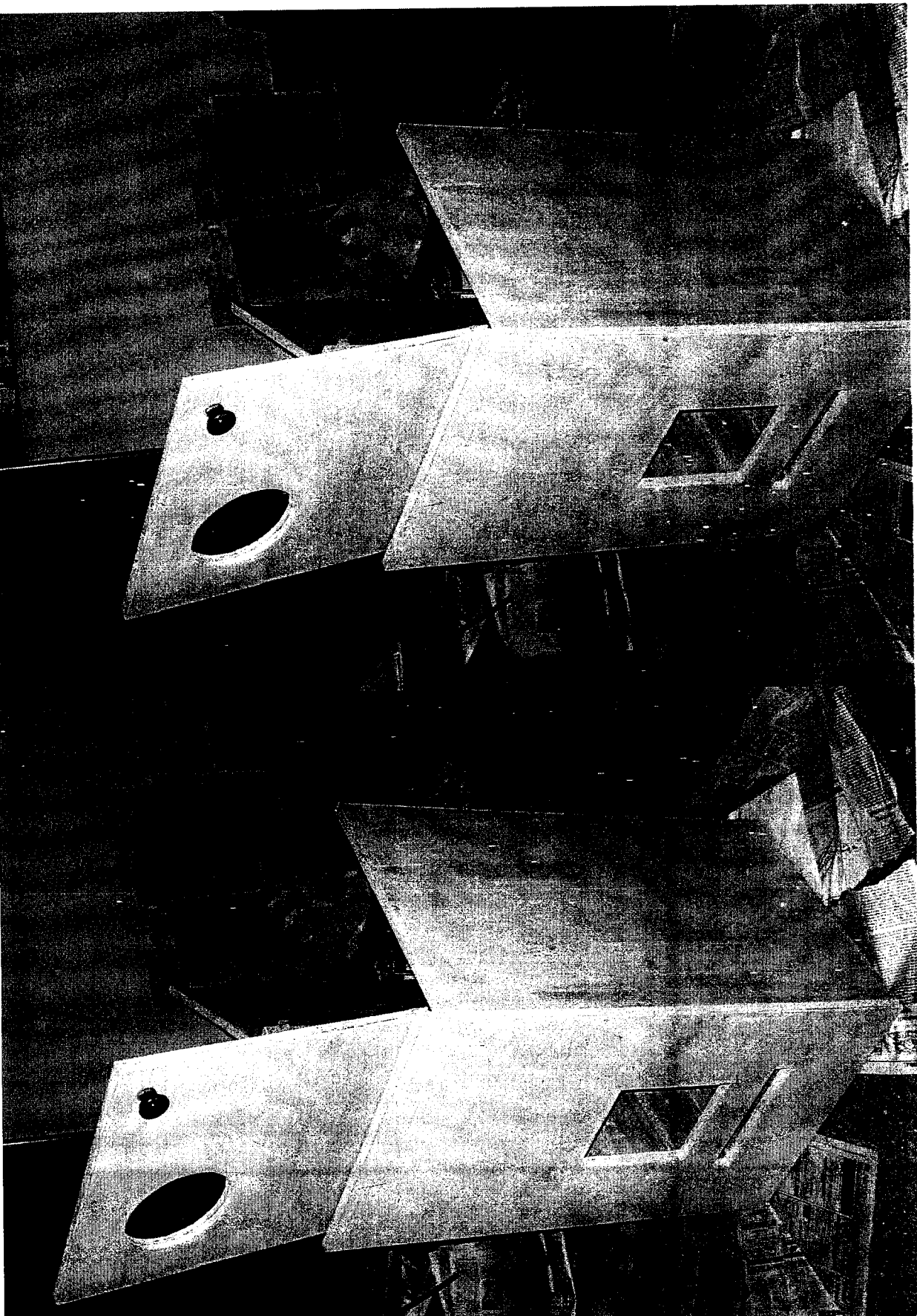
ALL DIMENSIONS ARE IN MM

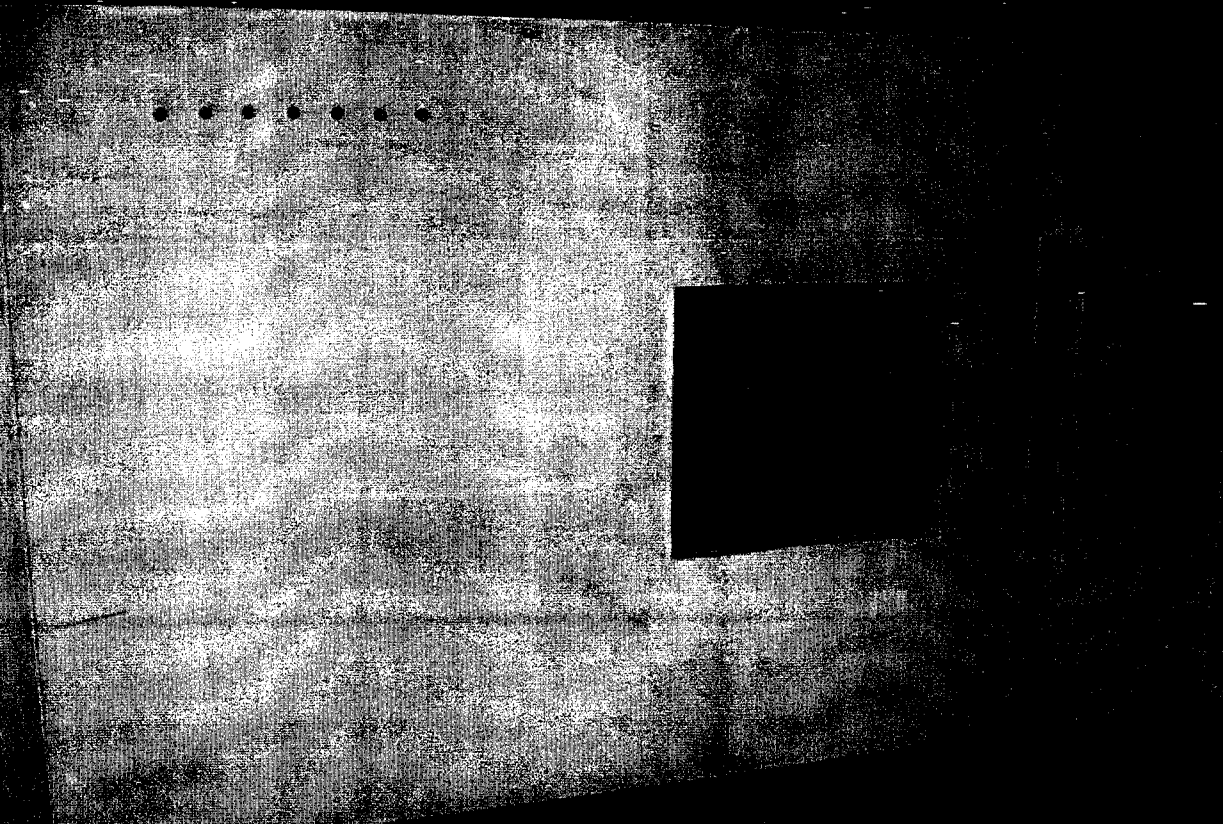
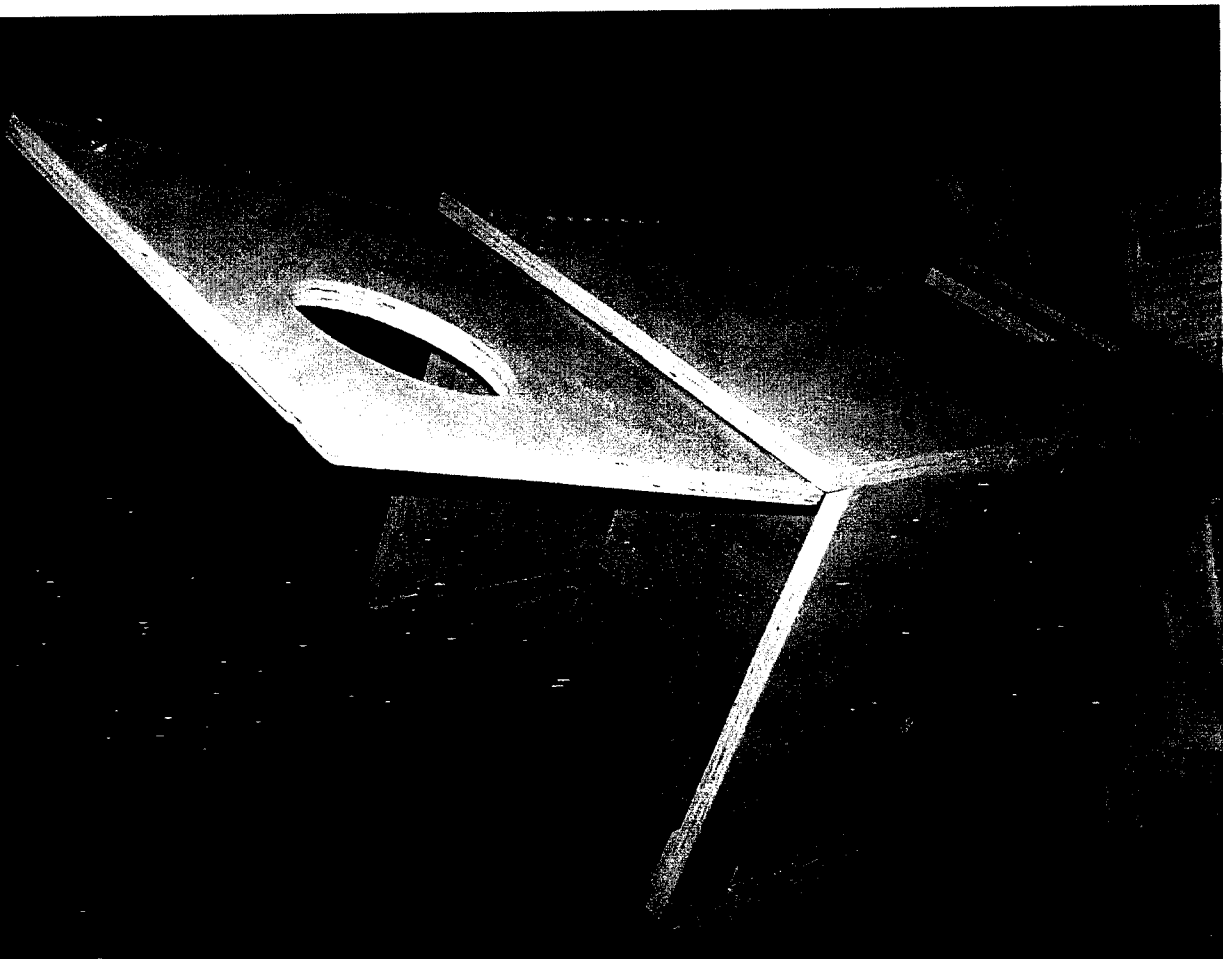
MODEL
FRAME

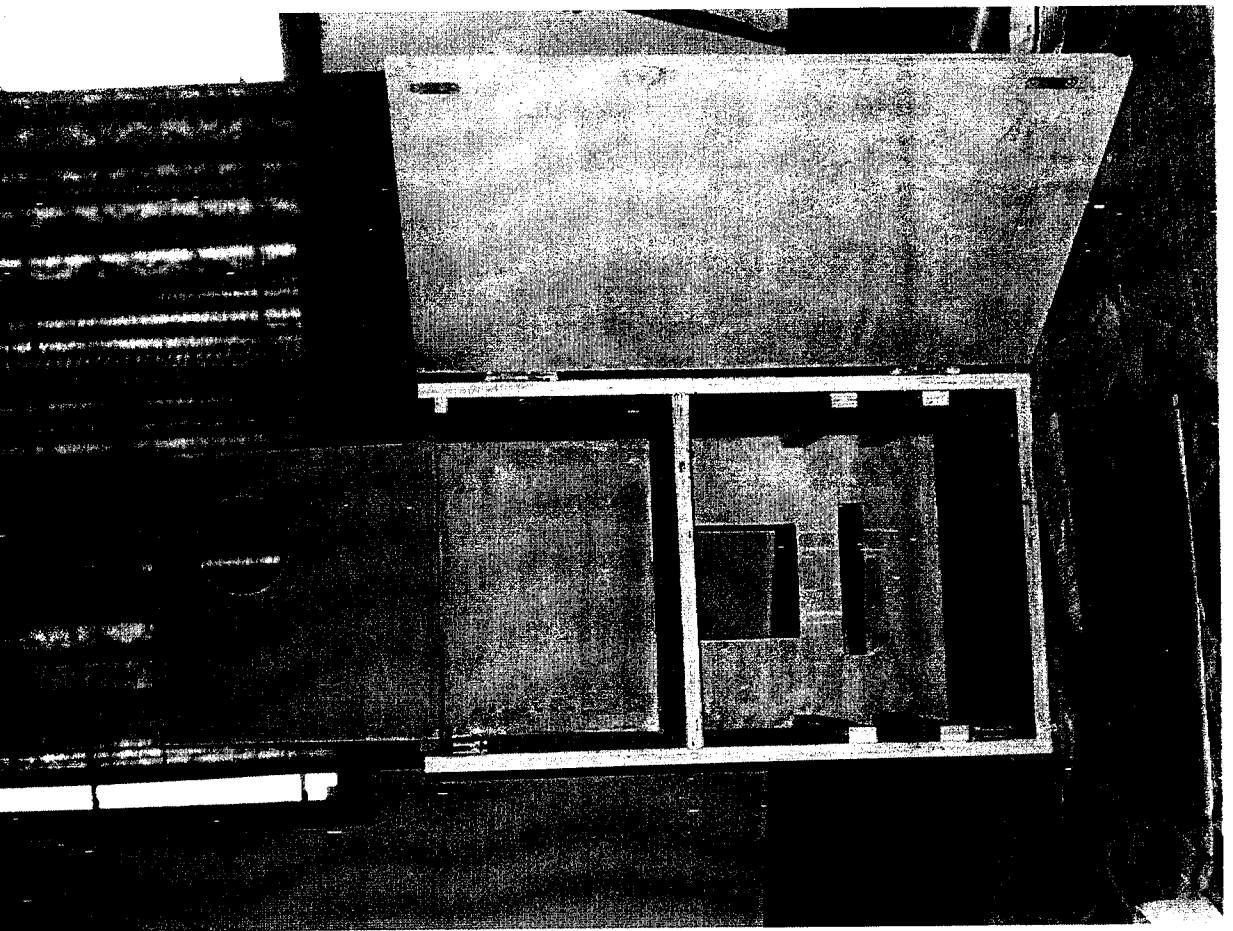




FRAME CONSTRUCTION





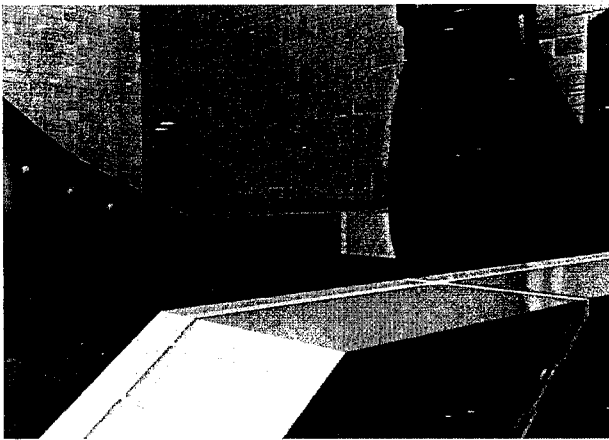


WORKING

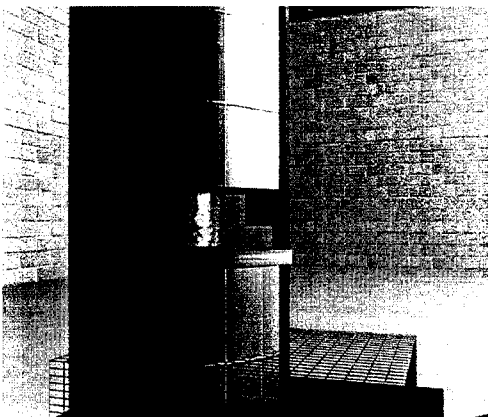
WORKING

The working of the system is diagrammatically explained as follows

- The entry of the person blocks the rays to the LDR and this actuates the Carriage type switching control. This initial triggering controls the other sequence of operations. The fabrication of this control is explained in the later section.

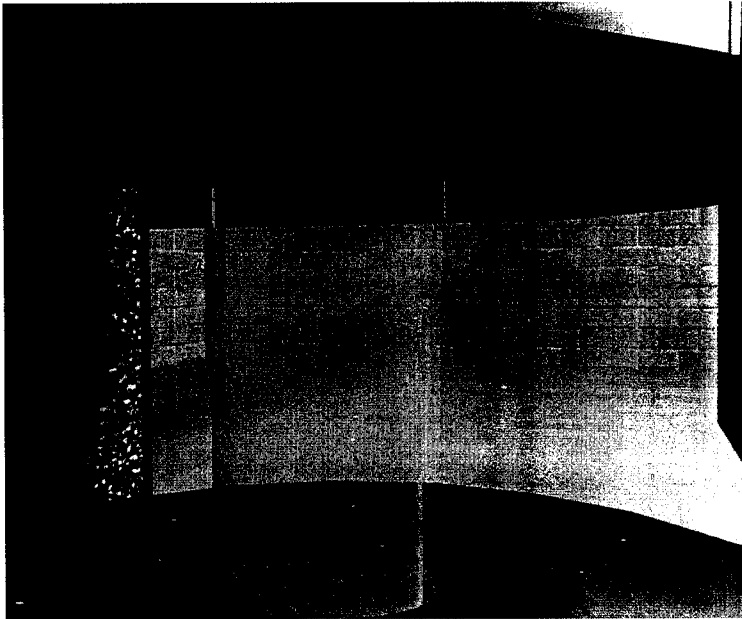


- The tap motor is activated and the cup is filled with water.

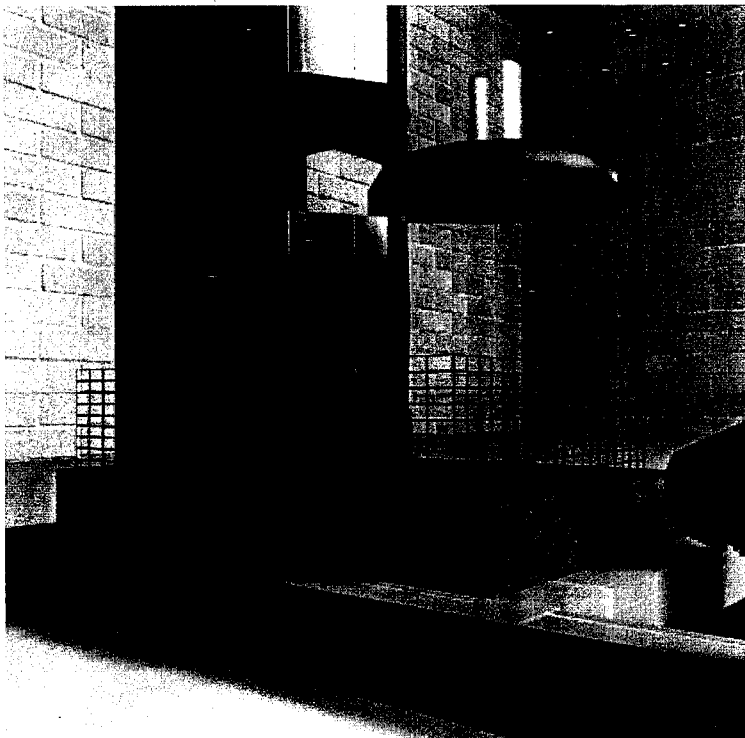


The level of water in the cup is sensed by the LDR and the motor

is switched off by the motor controlled switch.



- The tray moves out and delivers the water to the person who have come to drink water.



- When the person places the empty glassy cup on the tray the tray moves in to fill water again.



Thus the whole process is repeated again and again and the user gets water as long as he stands on the platform.

COST ESTIMATION

- Dc MOTORS-Rs.200
- LDR sensors and Circuit-Rs.600
- Submersible pump-Rs.400
- Water storage and plumbing-Rs.500
- Waterproof plywood frame-Rs.1500
- Acrylic sheets-Rs.300
- Aesthetics-Rs.300
- Miscellaneous-Rs.200

Total cost = Rs. 4000

Conclusion

Thus the project has been successfully completed and has been found to overcome the difficulties of conventional system and hence deliver pure and safe water to the people in a user friendly manner.

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