



OPTIMUM DESIGN OF GRID FLOOR USING GENETIC ALGORITHM



A PROJECT REPORT

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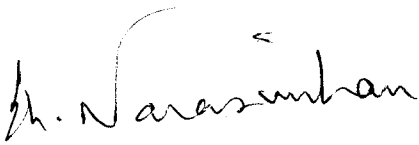
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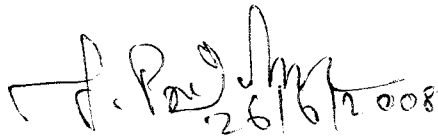
BONAFIDE CERTIFICATE

I certify that this project report “**OPTIMUM DESIGN OF GRID FLOOR USING GENETIC ALGORITHM**” is the bonafide work of “**MISS.B.UMADEVI**” who carried out the project work under my supervision.



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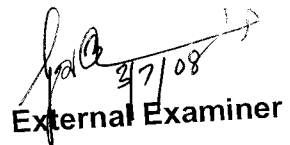
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ABSTRACT

The most common form of the reinforced construction of the private and the public building is the grid floor. Even though the traditional method of design gives logical and economical results We can further improve the results if one chooses the dimensions optimally and includes the effects of the various factors like cost of steel , concrete and formwork .The objective function of this project is to reduce the total cost involved in the grid floor by considering cost of concrete, steel and formwork.

The Genetic Algorithm, a search technique based on natural evolution, is best suited for handling problems of discrete nature .Thus this paper presents an approach for the cost optimum design of grid floors using Genetic Algorithm (GA). A computer program is developed to formulate the optimization problem and few examples are solved and compared with the results obtained from the present model. It is concluded that the formulation presented in this paper leads to minimum cost design of grid floors.

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CHAPTER-1

INTRODUCTION

1.1 General:

The design optimization of reinforced concrete structures is more challenging than the steel structures because of the complexity associated with the design because in the optimization of the steel structures only one material is considered. But in the concrete structures three different cost components due to steel concrete and formwork are to be considered and slight variations in quantity of one item may affect the total cost to a greater extent. Hence problem becomes the selection of combination of variables in appropriate quantities so that total cost is kept minimum.

Even though conventional methods gives good results mathematical programming techniques in conjunction with the high digital computers have changed the formulation of the design problem it self and they are found to give better results.

Optimization problems are solved by techniques called operation research. Optimization problem cannot be solved by a single method. Though many methods are available the problems that are discrete in nature are solved only by genetic algorithm process. In this project the optimization problem is solved by using genetic algorithm process.

1.2 Steps to solve optimization problem :

1. Choose the design variables
2. To formulate the constraint
3. Formulation of objective function
4. To choose optimization algorithm
5. To obtain the solution

Statement of optimization problem:

An optimization or mathematical programming problem can be stated as follows:

$$X = \begin{pmatrix} x_1 \\ x_2 \\ \vdots \\ x_n \end{pmatrix}$$

which minimizes function $f(x)$ subject to the constraint

$$g_i(x) < 0, j = 1, 2, 3, \dots, m$$

$$l_i(x) = 0, j = 1, 2, \dots, p$$

where x is an n -dimensional vector called the design vector,

$f(x)$ termed as objective function

$g_i(x)$, $l_i(x)$ = inequality and equality constraints.

The above problem stated above is called as the constrained optimization problem. some optimization problem do not involve constraints they are.

$$X = \begin{pmatrix} x_1 \\ x_2 \\ \vdots \\ x_n \end{pmatrix}$$

Such problems are called as unconstrained optimization problem.

1.3 Objectives of present Investigation :

In this project attempt is made to optimize the grid floors using the genetic algorithm process. The total cost involved in the construction is reduced by considering the cost of concrete, steel and formwork.

CHAPTER – 2

LITERATURE REVIEW

Many researchers have investigated the cost – optimum design of reinforced concrete structures like beam column .But very few literature is available for the cost optimization of the grid floor .Mathematical programming technique called as SUMT technique was used by S.R.Adidam¹ ,N.G.R.Iyengar¹ , and G.V.Narayanan¹ for the cost optimum design of the grid floor .

In their paper a computer program was developed to find the cost optimum design of the grid floor and the comparison of cost is made for floor of different spans. Cost is optimized by the variation of the design variables .Iyengar² gives the optimization of the different structures like shells, plates and the grid floors.

Inspired by the Darwin's theory of the survival of the fittest, the genetic Algorithm(GA)is a global search procedure for improving the solution in the succeeding populations using the genetic operators such as reproduction, crossover and mutation .(Goldberg³ 1989 , S. Rajasekaran⁴ and G.A Vijayalakhmi Pai⁴ 2003). Much work has been carried for the design optimization of the steel structures by Rajeev⁵ and Krishnamoorthy⁵ .GA technique was used to the optimization of the steel structure because of the feasible, practical and optimal results.

Reinforced concrete rectangular rectangular column was optimized considering the costs of the concrete, steel and the formwork. The cost optimal and time efficient design was made by incorporating the codal provisions and practical considerations using the GA technique (V.Govindaraj⁶ and J.V.Ramasamy⁶ 2006) Reinforced beam was optimized using the GA technique.In this paper cost optimized design is carried out by reducing the size of the members in addition to it reinforcement templates were created to model the reinforcement and the best bar diameter combinations are obtained from it. and the total cost reduction is obtained.(V.Govindraj

Optimum design of RC Plane Frames was carried using the simple GA where the reinforcement detailing is modeled by constructing the sets of reinforcement bars for both columns and beams and the total cost reduction of the frame is done .(V.Govindraj⁷ and J.V.Ramasamy in 2007). Optimization of the plane frames was carried out and the optimum design is done according to the ACI codes. Minimization of the material and the construction costs were made subjecting to serviceability and strength requirements. (Charks. V. Champ⁸, Shahram Pzeshk⁸ and Hakan Hansson^{8 2} 2003)

Shear capacity of the slender beams are optimized and the optimum results were presented without considering the stirrups in the beams.(M. Nehdi⁹ and T. Greenough⁹ 2007). Slab formwork design is optimized and the results were produced by A.P. Alex¹⁰ and R. Janes¹⁰ 1978.

Though many projects are available for different structures using GA, grid floor optimization using GA is not available .In this project attempt is made to optimize the grid floor using the Genetic Algorithm by varying the quantities of the concrete , steel and formwork.

CHAPTER – 3

ANALYSIS OF GRID FLOOR

3.1 INTRODUCTION

Grid floor systems consist of beams spaced at regular intervals in perpendicular directions. Monolithic with a slab are generally employed for architectural reasons for large rooms such as auditoriums. Vestibules, theatre halls, show rooms of shops where column free space is often main requirement. The size of the beams running in perpendicular directions is generally kept the same. The different types of grid floor used are.

- Square grid
- Rectangular grid
- Diagrids.

Among these rectangular and square grids are used commonly. In this project square grid is used. the analysis method adopted for this project is plate theory.

3.2 BASIC ASSUMPTIONS

The orthogonal plate theory is based on following assumptions.

1. Plate is freely supported along all four edges.
2. Plate is subjected to udl only .

3.3 ANALYSIS OF GRID FLOOR BY PLATE THEORY

A reinforced concrete grid floor with ribs at close intervals in two mutually perpendicular directions connected by slab in between the ribs can be considered as an orthotropic plate freely supported on four sides. Timoshenko's analysis may be used to evaluate the moments and shear of the grid which depend upon deflection surface.

the deflection of the grid is expressed as,

$$a = \frac{16}{\Pi^6} \left(\frac{\sin \left(\frac{\Pi^x}{ax} \right) \sin \left(\frac{\Pi^y}{by} \right)}{\frac{D_x}{ax^4} + \frac{2H}{ax^2 by^2} + \frac{D_y}{by^4}} \right)$$

where, q = total uniformly distributed load per unit area

ax, by = length of plate in x and y directions respectively

D_x, D_y = flexural rigidity per unit length of plate along x and y direction

C_x, C_y = Torsional rigidity per unit length of plate along x and y direction.

a_1, b_1 = the spacings of the ribs in x and y directions respectively

$$D_x = (EI_1/b_1) \quad C_x = (C_1/b_1)$$

$$D_y = (EI_2/a_1) \quad C_y = (c_2/a_1)$$

where E_1, E_2, C_1 and C_2 are the flexural and the torsional rigidities of the effective section in x and y directions. The moments and shears are computed using following expressions.

$$M_x = -D_x (d^2a/dx^2)$$

$$M_y = -D_y (d^2a/dy^2)$$

$$T_{xy} = -(C_1/b_1) (d^2a/dxdy)$$

$$T_{yx} = -(C_2/a_1) (d^2a/dxdy)$$

$$Q_x = -d/dx (D_x (d^2a/dx^2) + (C_2/a_1) (d^2a/dxdy))$$

$$Q_y = -d/dy (D_y (d^2a/dy^2) + (C_1/b_1) (d^2a/dxdy))$$

Where M_x, M_y = The moments at the point along x and y direction

T_{xy}, T_{yx} = The torsional forces at the point on the grid along x and y directions.

3.4 DESIGN OF T- BEAMS

3.4.1 Introduction

The there is a reinforced slab over a reinforced concrete beam, the slab and beam can designed and constructed in such a way that they act together. The concrete in

the slabs which is on the compression side of the beam can be made to resist the compression force and the tension carried by the steel in the tension side of the beam. These combined beam and slab unit are called flanged beams.

3.4.2 Basis of design for T – Beams

The basic assumptions used for design of rectangular beams can be used for design of T-Beams also. The assumption that plane section remains plane after bending and that failure takes place when the concrete strain reaches 0.035 holds good for T-beam also.

Three different cases (IS456 : Annexure G) with respect to the position of the neutral axis with which T-Beams are designed are,

Case 1: Neutral axis is within the flange. In this case the beam can be treated as a normal rectangular beam of width b_f and depth d .

Case 2 : the neutral axis is below the flange, and the thickness of flange is small enough so that the stress block $0.45 f_{ck}$. Assuming that Fe415 steel yields at a strain of 0.004, the following equation can be obtained

$$\frac{0.004 + 0.0035}{d} = \frac{0.0035 - 0.002}{D_f}$$

$$\frac{D_f}{d} = 0.2$$

Case 3 : In this case the neutral axis is below the flange but the strain in the bottom of the slab is less than 0.002 this occurs when $D_f/d > 0.2$, so that the stress in the flange is also non – linear.

3.5 Mode of Design for T – Beam:

The procedure for the design of a flanged beam consists in determining the value of x/d and the value of A_s . The various cases that arises are shown in.

Case 1: Neutral axis within the flange

This is the most common case met with the design of the buildings. The formula

$$M_u = 0.36f_{ck} x/d (1-0.416x/d) b_f d^2$$

from this (x/d) and (a_{st}) are derived as,

$$x/d = \frac{1.2 + \sqrt{(1.2)^2 - \frac{6.68M_u}{f_{ck} b_f d^2}}}{2}$$

$$A_{st} = \frac{x \cdot 0.36f_{ck} b_f}{0.87f_y}$$

If $(x/d) < (D_f/d)$, then neutral axis, lies inside the flange (x/d) must be restricted to the limiting value in the code.

- where M_u = Moment in the slab in Nmm
 f_{ck} = compressive strength of concrete in N/mm²
 d = depth of the beam in mm
 x = depth of the neutral axis
 b_f = breadth of the flange
 A_{st} = Area of steel
 D_f = Depth of the flange

Case 2 : Neutral Axis below the flange and $D_f/d < 0.2$

When $(x/d) > (d_f/d)$ the neutral axis lies outside the flange. when the value of $D_f/d < 0.2$ the stress in the slab can be assumed to be uniform and equal to $0.446f_{ck}$. As given in Annex G of IS456, the moment of forces about tension steel is

$$M_u = \left[(0.36f_{ck} b_w x (d-0.416x) + 0.446f_{ck} (b_f-b_w) D_f (d-D_f/2) \right]$$

Solving for (x/d) and A_{st} , from the above formulae we get,

$$x/d = 1.2 - \sqrt{1.44 - k}$$

$$k = \frac{6.68M_u}{b_f} - 1.5 \left[\frac{b_f - 1}{b_f} \right] \left[\frac{2-D_f}{d} \right] \left[\frac{D_f}{d} \right]$$

$$A_{st} = \frac{0.36f_{ck} b_w x + 0.45f_{ck} (b_f - b_w) D_f}{0.87f_y}$$

Case 3: Neutral Axis below the flange and $D_f/d > 0.2$

When the flange thickness is greater than $0.2d$ and the neutral axis is below the flange, one cannot assume flange is uniformly stressed. Hence D_f should be replaced by y_f ,

$$y_f = (0.15x + 0.65D_f)$$

Substituting for D_f as in case 2 and taking b_f as the breadth of the flange, the value of k_1 , is

$$k_1 = \frac{6.68Mu}{f_{ck} b_f d^2} \left(\frac{b_f}{b_w} \right) - 1.5 \left(\frac{b_f - l}{b_w} \right) \left(\frac{2 - Y_f}{d} \right) \left(\frac{Y_f}{d} \right)$$

$$x/d = 1.2 - \sqrt{1.44 - k_1}$$

The area of steel is found to be

$$A_{st} = \frac{0.36f_{ck} b_w (x) + 0.446f_{ck} (b_f - b_w) y_f}{0.87f_y}$$

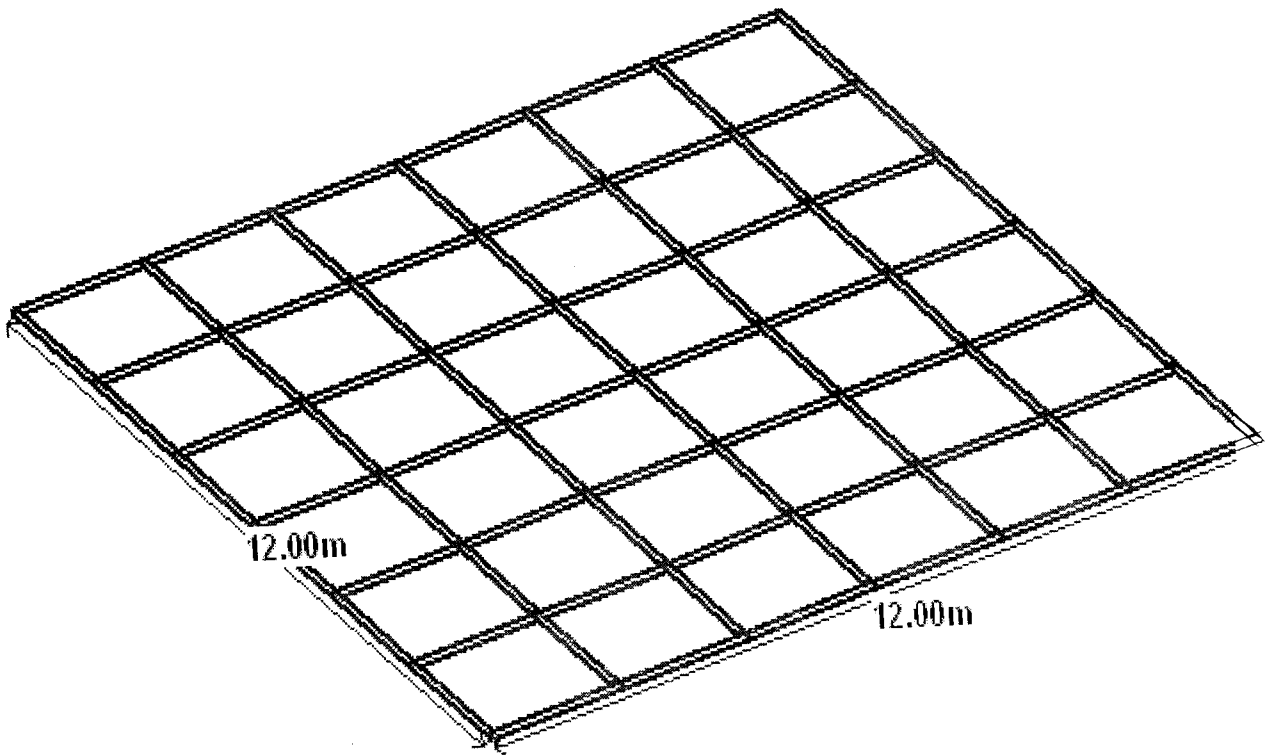
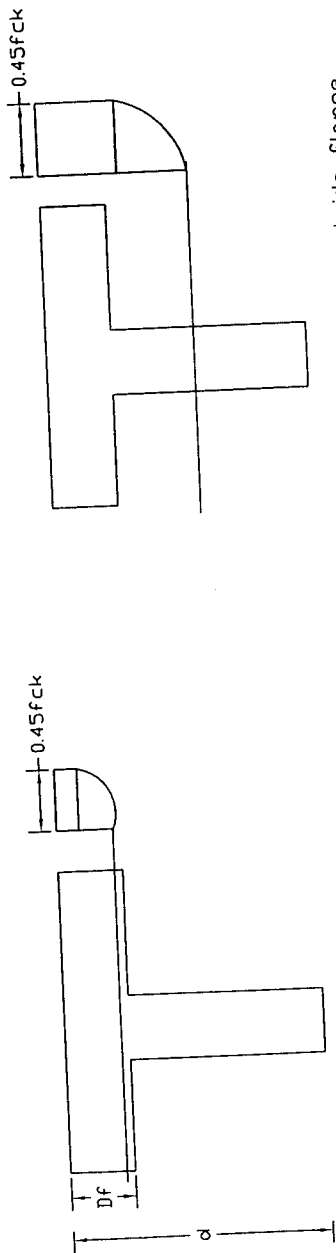
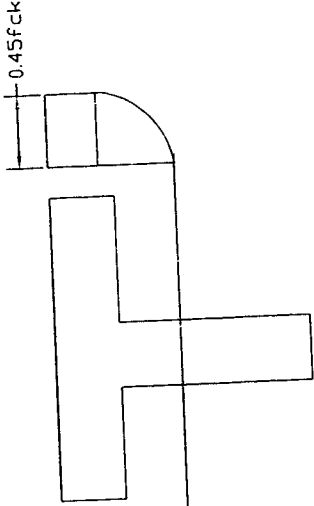


Fig.1 MODEL OF GRID FLOOR

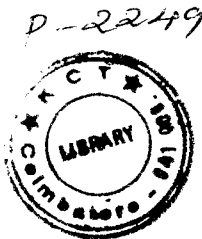


CASE 1 : Neutral axis within flange

CASE 2: Neutral axis outside flange
and $D_f/d < 0.2$



CASE 1 : Neutral axis outside flange
and $D_f/d > 0.2$



CHAPTER – 4

GENETIC ALGORITHM

4.1 INTRODUCTION

What is genetic algorithm?

Problems solved by an evolutionary process resulting in a best (fittest) solution (survivor). Genetic Algorithms (GAs) are computer programs, which create an environment where populations of data can compete and only the fittest survive.

4.2 HISTORY

In 1960s I. Rechenberg first proposed in his work "**Evolution strategies**". Later on Genetic Algorithm (GAs) were given shape by John Holland and his students and colleagues. This led to Holland's book named "**Adaption in Natural and Artificial Systems**" published in 1975. In 1989 Goldberg introduced a modified GAs based on natural genetics. In 1992 John Koza has used genetic algorithm to evolve programs to perform certain tasks. He called his method "**Genetic programming**" (GP).

4.3 COMPARISON OF NATURAL &

GA:

Natural	Genetic Algorithm
Chromosome	string (such as "01 1 1")
Gene	feature, character, or detector (one of the bits)
Allele	feature value (such as: is it a 1 or a 0?)
Locus	string position
Genotype	structure
Phenotype	parameter type, alternative solution, a decoded solution

4.4 WORKING PRINCIPLE OF GENETIC ALGORITHM

1. Formation of the objective function.
2. Encoding consisting of bit strings
3. Fitness function for transferring minimized problem into maximized problem.
4. Applying genetic operators like reproduction, crossover ,mutation etc.
5. Applying convergence criteria of genetic algorithm

4.5 GENETIC ALGORITHM IN ENGINEERING

1. Randomness
2. Population
3. Genetic Operators

Randomness:

First, it relies in part on random sampling , which makes it a non-deterministic method, which may yield somewhat different solutions on different runs even if we haven't changed the model.

Population:

It is the no of points chosen for the solution of the problem. Only one of the best ,but the other members of the population are "sample points" in other regions of the search space, where a better solution may later be found. The use of a population of solutions help the evolutionary algorithm avoid becoming "trapped" at a local optimum, when an even better optimum may be found outside the vicinity of the current solution. Population points are chosen randomly.

ENCODING

Binary encoding

... based this type of encoding with a limiting capacity ,such that things

Chromosome A 101101100011

Chromosome B 010011001100

In order to use GA to solve the maximization or minimization problem, unknown variables X , are first coded in some string structures. Binary coded string having 1s and 0s are mostly used. The length of the string is usually determined according to the desired solution accuracy. To convert any integer to a binary string, go on dividing the integer by 2. We get equivalent integer for the binary code decoding.

4.6 FITNESS FUNCTION

Genetic Algorithm's mimic the Darwinian theory of survival of the fittest and the principle of nature to make a search process. Therefore, GAs are usually suitable for solving maximization problems. Minimization problems are usually transformed into maximization problems by some suitable transformation.

Fitness function $F(x)$ is derived from the objective function and used in successive genetic operations.

$F(x) = f(x)$ for maximization problem.

$F(x) = 1/f(x)$ for minimization problem, if $f(x) > 0$

$F(x) = 1/(1+f(x))$, if $f(x) < 0$;

}

The fitness function value of the string is known as string fitness.

4.7 GENETIC OPERATOR

Reproduction:

Reproduction is a process in which individual strings (chromosomes) are copied according to their fitness. Copying strings can be done according to their fitness or goodness, strings with a higher value having a higher probability of contributing one or more offspring in the next generation. This operator is an artificial version of natural selection, a Darwinian survival of the fittest among string creatures.

Darwin's evolution theory of survival of the fittest, the best ones should survive and create new offspring. There exist many methods for selecting chromosomes for parents to cross over namely

1. Roulette-wheel selection-it is a proportionate reproductive operator where a string is selected from the matting pool with a probability proportional to the fitness.
2. Boltzmann selection- it is a simulated annealing method of functional minimization or maximization.
3. Tournament selection - the best individual from the tournament selection strategy provides selective pressure by holding a tournament competition among individuals.
4. Rank selection - it first ranks the population according to the fitness value. The worst will be give fitness 1,the next 2,... and the best N.

CROSSOVER

After the reproduction phase is over, the population is enriched with better individuals. Crossover operator is applied to matting pool with a hope that it would create a better string. The aim of cross over operator is to search the parameter space. In addition search is to be made in a way that the information stored in the present string is maximally preserved because these parent strings are instances of good strings selected during reproduction. Cross over is undergoes by three steps, first the reproduction operator selects at random a pair of two individual strings for mating, then a cross site is selected at random along the string length and the position values are swapped between two strings following the cross site. Typically for a population size of 30 to 200, cross over rates are ranged from 0.5 to 1.

TYPES OF CROSS COVER

SINGLE POINT CROSS OVER

Chromosome 1	1 0 1 0 0 1 0 1 0 1
--------------	---------------------

Chromosome 2	0 1 1 1 0 1 1 0 1 0
Offspring 1	1 0 1 1 0 1 1 0 1 0
Offspring 2	0 1 1 0 0 1 0 1 0 1

TWO POINT CROSS OVER

Chromosome 1	1 0 1 0 0 1 0 1 0 1
Chromosome 2	0 1 1 1 0 1 1 0 1 0
Offspring 1	1 0 1 1 0 1 0 1 0 1
Offspring 2	0 1 1 0 0 1 1 0 1 0

MUTATION

It involves flipping each bit by changing 0 to 1 and vice versa with a small mutation probability. A number between 0 and 1 are chosen at random. If the random is smaller than probability then the outcome of flipping is true, otherwise the outcome is false. If at any bit, the outcome is true the bit is altered, otherwise the bit is kept unchanged. Mutation acts as secondary operator with the role of restoring lost genetic materials. It is also used to maintain diversity in the population. The simple genetic algorithm uses the population size of 30 to 200 with the mutation rates varying from 0.001 to 0.5.

Original offspring 1	1101111000011110
----------------------	------------------

Original offspring 2	1101100100110110
Mutation offspring 1	1100111000011110
Mutation offspring 2	1101101100110110

CONVERGENCE OF GENETIC ALGORITHM

Genetic Algorithm as preceded with more generations, there may not be much improvement in the population fitness and the best individual may not change for subsequent populations. As generation progresses, the population gets filled with more fit individuals with only slight deviation from the fitness of the best individuals so far found, and the average fitness comes very close to the fitness of the best individuals. Thus some fixed number of generations after getting the optimum point to confirm that is no change in the optimum in the subsequent generations.

4.8 BENEFITS OF GA:

The concept of genetic algorithm is

1. Easy to understand.
2. Modular, separate from application.
3. Supports multi-objective optimization.
4. Good for noisy environment.
5. We always get an answer and the answer gets better with time,
6. Inherently parallel and easily distributed.
7. Many methods are available to speed up and improve a GA's basic applications, as knowledge about the problem domain is general.
8. Easy to exploit for previous or alternate solutions.
9. Flexible in forming building blocks for hybrid applications.
10. It has a potential history and range of use.

4.9 DIFFERENCES AND SIMILARITIES BETWEEN GA AND TRADITIONAL METHODS

DIFFERENCES

1. GA's are radically different from most of the traditional optimization methods. GA works with a string coding of variables that discretizes the search space even though the function may be continuous.
2. GA requires only function values at discrete points, a discrete or discontinuous function can be handled with no extra care.
3. GA operators exploit the similarities in string structure to make an effective search.
4. GA works with a population of points instead of a single point.
5. GA previously found good information is emphasized using reproduction operator and propagated adaptively through cross over and mutation operators.
5. GA is a population based search algorithm and multiple optimal solutions can be possible.

SIMILARITIES

1. In traditional search methods, where a search direction is used to find a new point, at least two points are either implicitly or explicitly used to define the search direction.
2. In the cross over operator, two points are used to create new points. Thus, cross over operator is similar to a directional search method with an exception that the search direction is not fixed for all points in the population and that no effort is made to find the optimal point in any particular direction.

3. Since two points used in cross over operator are chosen at random, many search directions are possible. Among them, some may lead to global basin and some may not.
4. The reproduction operator has an indirect effect of filtering the good search direction and helps to guide the search. The search in the mutation operator is similar to a local search method such as exploratory search used in Hooke-Jeeves method.

CHAPTER – 5

OPTIMIZATION USING GENETIC ALGORITHM

5.1 FORMULATION OF OPTIMIZATION PROBLEM

Formulation of optimum design problem consists of identification of design variables, statement of objective function and constraints to be satisfied. In general, the structural optimization problem may be stated mathematically as,

Minimize $F(x)$

Subject to $g_i(x) < 0; i = 1, 2, \dots, p$

And $h_j(x) = 0; j = 1, 2, \dots, m$

When $x^l < x < x^u$

where

$F(x)$ = objective function,

$g_i(x)$ = set of inequality constraints,

$h_j(x)$ = set of equality constraints,

$x = \{X_k\}$, $k = 1, 2, \dots, n$ is the vector of design variables,

$x^l = \{X^{kl}\}$, $k = 1, 2, \dots, n$ is the lower bounds of design

variables, .

$x^u = \{X^{ku}\}$, $k = 1, 2, \dots, n$ is the upper bounds of design

variables.

5.2 OBJECTIVE FUNCTION

The objective function is the total cost consisting of individual cost components due to concrete, steel and formwork. The cost of any component is inclusive of material, fabrication, and labour. The objective function is expressed mathematically as

$$F = V_c C_c + W_s C_s + A_f C_f$$

where C_c , C_s and C_f are the unit cost of concrete, steel and formwork respectively. V_c , W_s and A_f are the volume of concrete, weight of longitudinal plus

DESIGN VARIABLES

The cross-sectional dimensions of the beam are considered as design variables namely,

1. Breadth of section along X-direction (B_x)
2. Breadth of section along Y-direction (B_y)
3. Depth of section along X-direction (D_x)
4. Depth of section along Y-direction (D_y)
5. Thickness of the slab (t)

5.4 CONSTRAINTS

Constraints are taken based on strength, serviceability, ductility and other side constraints. The constraints regarding bar spacing and other bar detailing requirements are considered in the optimum detailing stage itself. All constraints are represented in the normalized form.

1. The ratio of depth to width of beam section in any span should not be greater than the maximum allowed (D/B) value as desired by the designer

$$g_1 = (d_x/b_x) - 1, \text{ If } g_1 \geq 0, P_1 = 0, \text{ otherwise } P_1 = \text{abs}(g_1)$$

$$g_2 = (d_y/b_y) - 1, \text{ If } g_2 \geq 0, P_2 = 0, \text{ otherwise } P_2 = \text{abs}(g_2)$$

2. In order to avoid difficulties in placing and compacting concrete in formwork, the percentages reinforcement is limited to 4% as per IS code.

$$g_3 = 1 - (P_t/4), g_4 = 1 - (a_{st}/(b d_x 0.04))$$

$$\text{if } g_3 \geq 0, P_3 = 0, \text{ otherwise } P_3 = \text{abs}(g_3)$$

$$g_4 = 1 - (P_c/4), g_4 = 1 - (a_{st}/(b d_x 0.04)), \text{ if } g_4 \geq 0, P_4 = 0, \text{ otherwise } P_4 = \text{abs}(g_4)$$

where P_t, P_c are percentages of tension and compression reinforcement respectively.

3. The serviceability requirements for deflections are imposed in many codes of practice in the form of effective span to effective depth ratios. The actual ratio of effective span to effective depth for each span should be less than the

$g5 = 1 - [(Lc/d)_{act}/(Lc/d)_{max}]$,if $g5 \geq 0$, $P5 = 0$, otherwise $P5 = \text{abs}(g5)$

4. The reinforcement in the slab is limited to 0.12 % of the cross sectional area it is imposed by using the following constraints.

$g6 = (A_{sslabx}/(1.2*t)) - 1$,if $g6 \geq 0$, $P6 = 0$, otherwise $P6 = \text{abs}(g6)$

$g7 = (A_{sslaby}/(1.2*t)) - 1$, if $g7 \geq 0$, $P7 = 0$, otherwise $P7 = \text{abs}(g7)$

5. The thickness of the slab is limited to about 120mm by using the following constraints

$g8 = ((120/t) - 1)$, If $g8 \geq 0$, $P8 = 0$ otherwise $P8 = \text{abs}(g8)$

5.5 PENALIZED OBJECTIVE FUNCTION

The search strategy adopted in GA considers the fitness of a solution and is unaffected by any violation of problem constraints. In order to introduce feasibility into fitness of a solution, exterior penalty functions are used to account for violated constraints. As GA is best suited for unconstrained optimization problem, penalty functions are used to transform constrained optimization problem into an unconstrained optimization problem.

Hence, the modified objective function is

$$W = F(1 + C)^2 \quad (6.10)$$

where $C =$ absolute sum of normalized violated constraints

$$C = \sum P_i = \sum \text{abs}(g_i) \quad (6.11)$$

$$P_i = \text{abs}(g_i) \quad (6.12)$$

$m =$ total number of normalized constraints, $P_i =$ penalty

Coefficient of i^{th} constraint.

5.6 GENETIC ALGORITHM

Genetic Algorithms belong to the class of evolutionary algorithms that use the Darwinian principles of natural selection, or "Survival of the fittest". In SGA three

Binary coding system where design variables are represented using 0s and 1s were used because of its simplicity in carrying out genetic operations. Each design variable represents a potential solution known as a string (or) chromosome. Each string is made up of a series of sub string representing each discrete design variables.

REPRODUCTION

The reproduction operator were used to fill up the mating pool consisting of relatively better chromosomes that will further undergo crossover and mutation process. The reproduction operator chooses the best individuals (or) chromosomes with high fitness values. Thus by reproduction operator the information stored in strings with high fitness values were stored. Tournament selection scheme were adopted, the modified objective function were re-scaled as

$$F = \begin{cases} W_{avg} - W & \text{where } W < W_{avg} \\ 0 & \text{where } W \geq W_{avg} \end{cases}$$

where W and W_{avg} is the modified fitness of each individual and average fitness of all strings in the current generation respectively. In tournament selection, two members of the population were chosen randomly at a time and the member having the higher fitness (F_o) were inserted into the mating pool. This process is repeated until the mating pool for generating new offspring is filled. Hence the mating pool comprises of the tournament winners having a higher average fitness than the average population fitness.

CROSSOVER

Amongst many crossover schemes available, two point crossover were implemented. Two parent chromosomes were selected randomly from the mating pool. One point cross-sites (bit position) randomly selected along the length of the parent strings. The binary strings contained between the cross-sites of the parents were exchanged and thus resulted in two new offspring

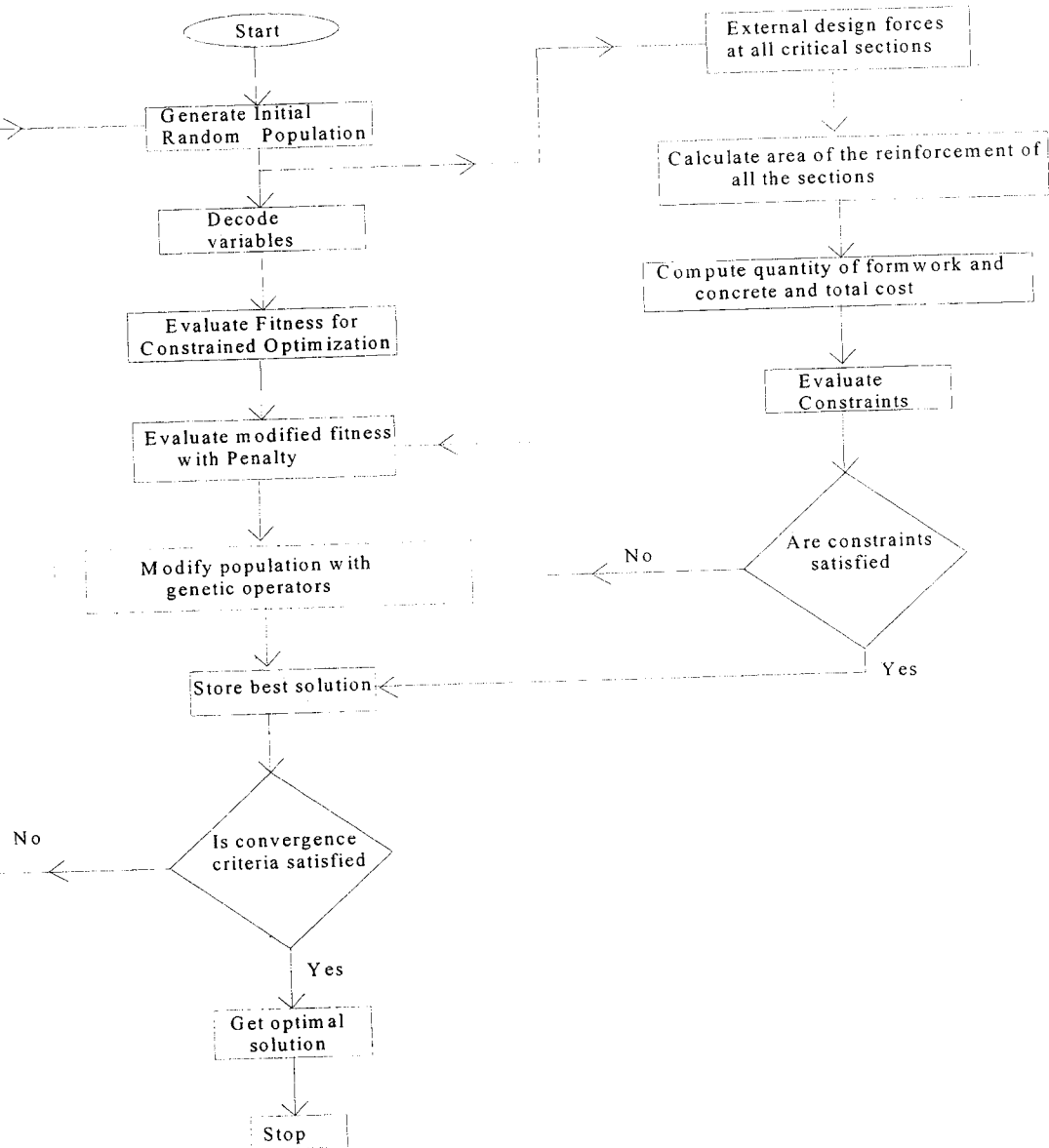
MUTATION

This operation is carried out with a view to search unexplored areas and to avoid premature convergence at local optimum solution. At the same time, the higher frequency of applying this operator may also destroy the important information contained in the offspring. Hence, the probability of mutation is kept low (usually 0.001-0.005). This operation is carried out by randomly selecting a binary bit from the entire population and flipping the values from 0 to 1 or vice-versa.

5.7 CONVERGENCE CRITERIA

The convergence is assumed to be attained by satisfying any one of the following conditions:

1. Average fitness of the last six generations remains unchanged.
2. Maximum number of generations reached.



3.3 FLOW CHART OF COMPUTER PROGRAM FOR GA BASED OPTIMIZATION OF GRID FLOORS

CHAPTER – 6

EXAMPLE PROBLEM

6.1 FORMULATION OF THE PROBLEM

The design variable for these problems are breadth, depth and thickness of the grid floor. These three dates are given as input along with the lower and the upper bound values of these three variables.

The objective of this design is to minimize the cost per unit length of the grid floor. In this present study the cost of concrete, steel and formwork are considered, (the cost of shear reinforcements are neglected). The cost of concrete, reinforcing steel and formwork is taken as Rs. 3500, Rs. 45 and Rs. 300 respectively. The unit weight of concrete and steel is taken as 25KNm⁻³ and 78.5KNM⁻³ respectively. Table shows the lower and upper bounds, binary bits required to represent the typical candidate solution.

6.2 VARIABLE BOUNDS

Design Variables	Bx	By	Dx	Dy	T
Lower Bound(mm)	200	200	500	500	100
Upper Bound(mm)	350	350	750	750	120

Table.1

6.3 GENETIC PARAMETERS

The following genetic parameters are used namely the

String length = 25

Population size = 30,

Cross over rate = 90%

Mutation rate = 0.003

Maximum number of the generation used = 50

6.4 USER DEFINED CONSTRAINTS

The following constraints are adopted by the user in this study,

Minimum width = 200mm

Minimum Thickness=100mm

Maximum Thickness = 120mm

Minimum D/b ratio = 3

6.5 GRID FLOOR PROBLEM

Grid floor of 12m,14m,16m are considered with the live load of 4 KN/m² and floor finish of 0.6KN/m² are used. Concrete and steel grades used are for M20 concrete and Fe415 steel..The breadth along the x, y direction, depth along the x, y direction and the thickness are considered as the variables. By the variation of these parameters the cost is reduced. The cost is found for the floors of span 12m, 14m, 16m and the cost comparison is shown

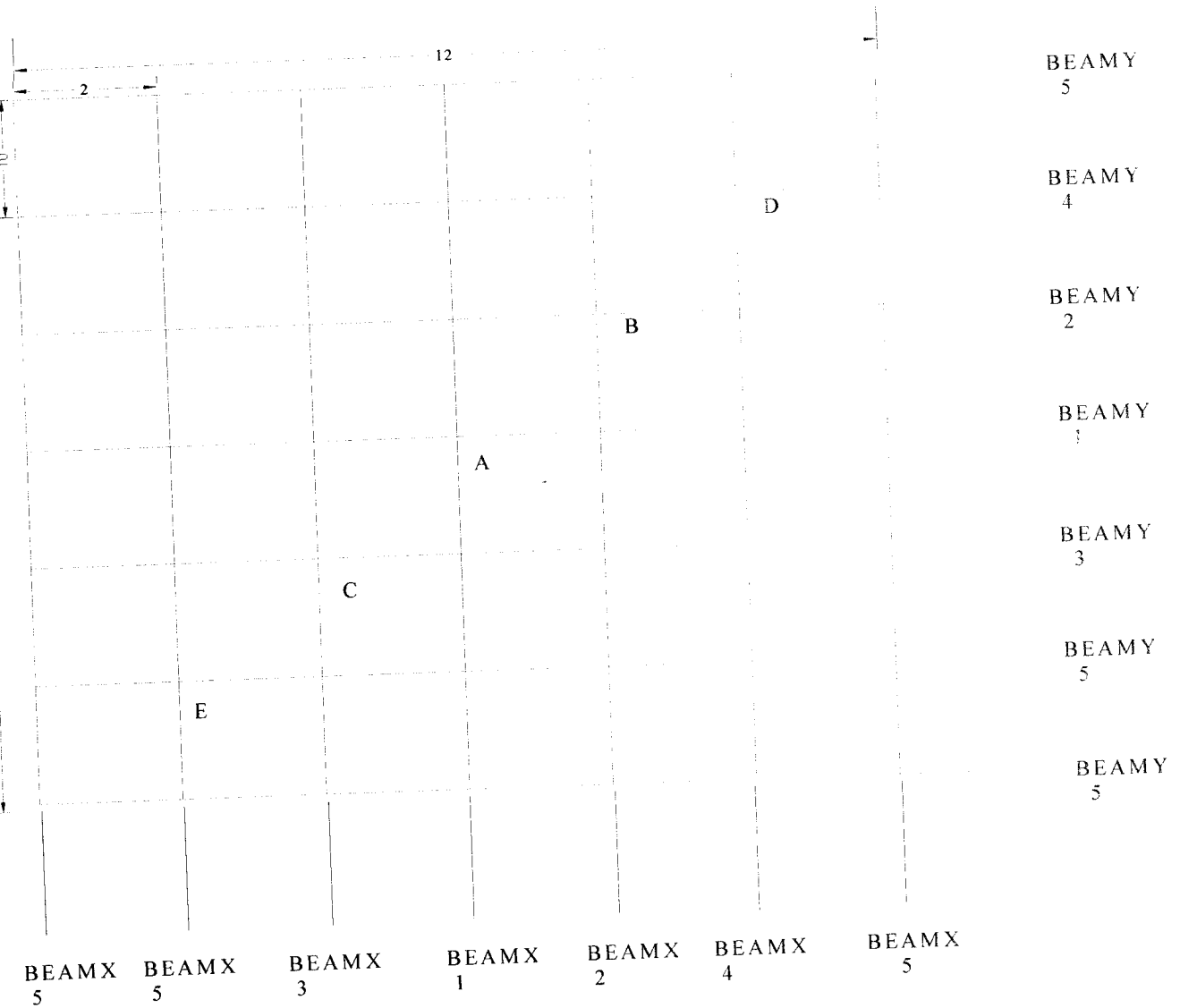


Fig-4 BEAMS FOR GRID FLOOR OF SPAN 12m

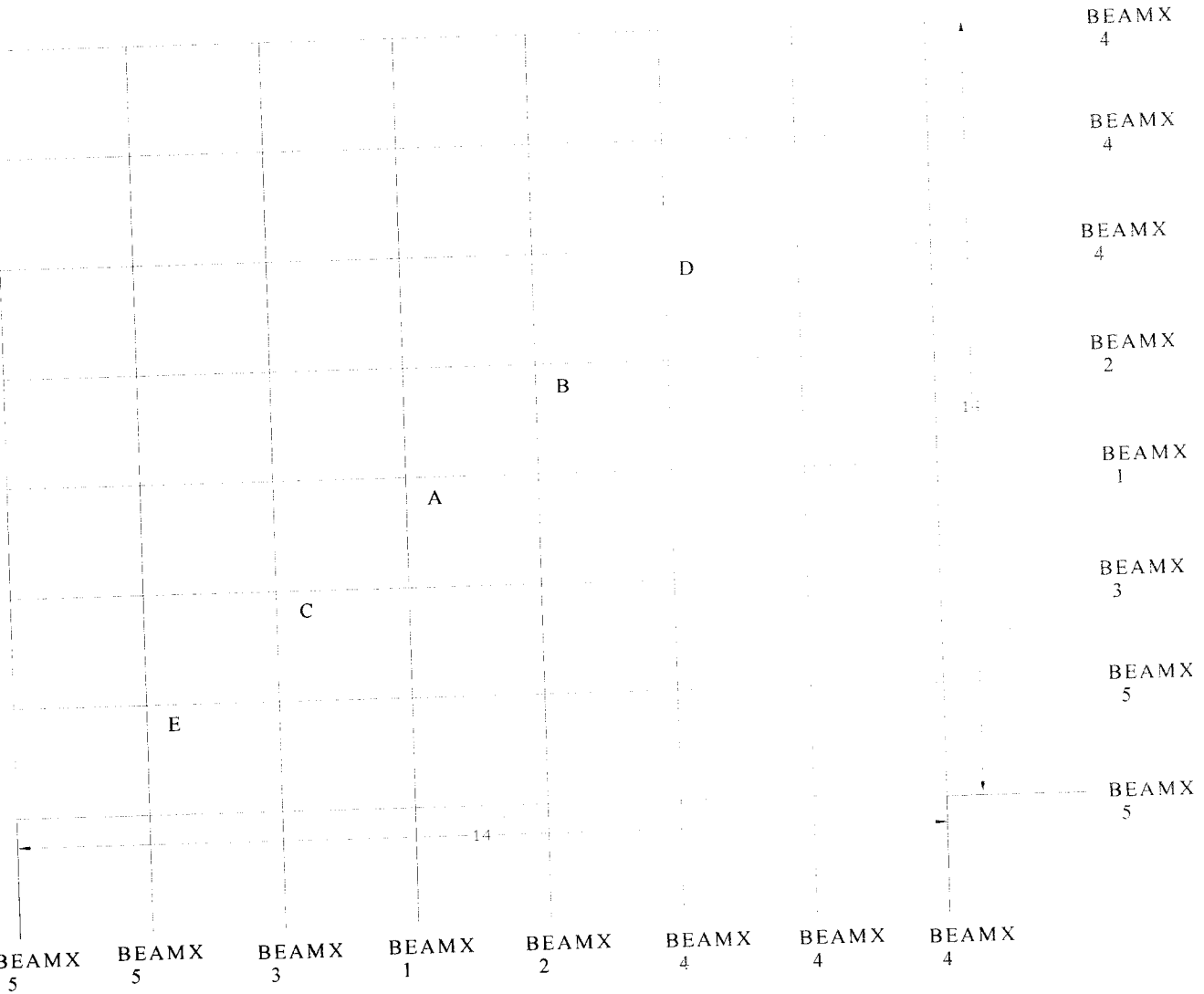


Fig-5 BEAMS FOR GRID FLOOR OF SPAN 14m

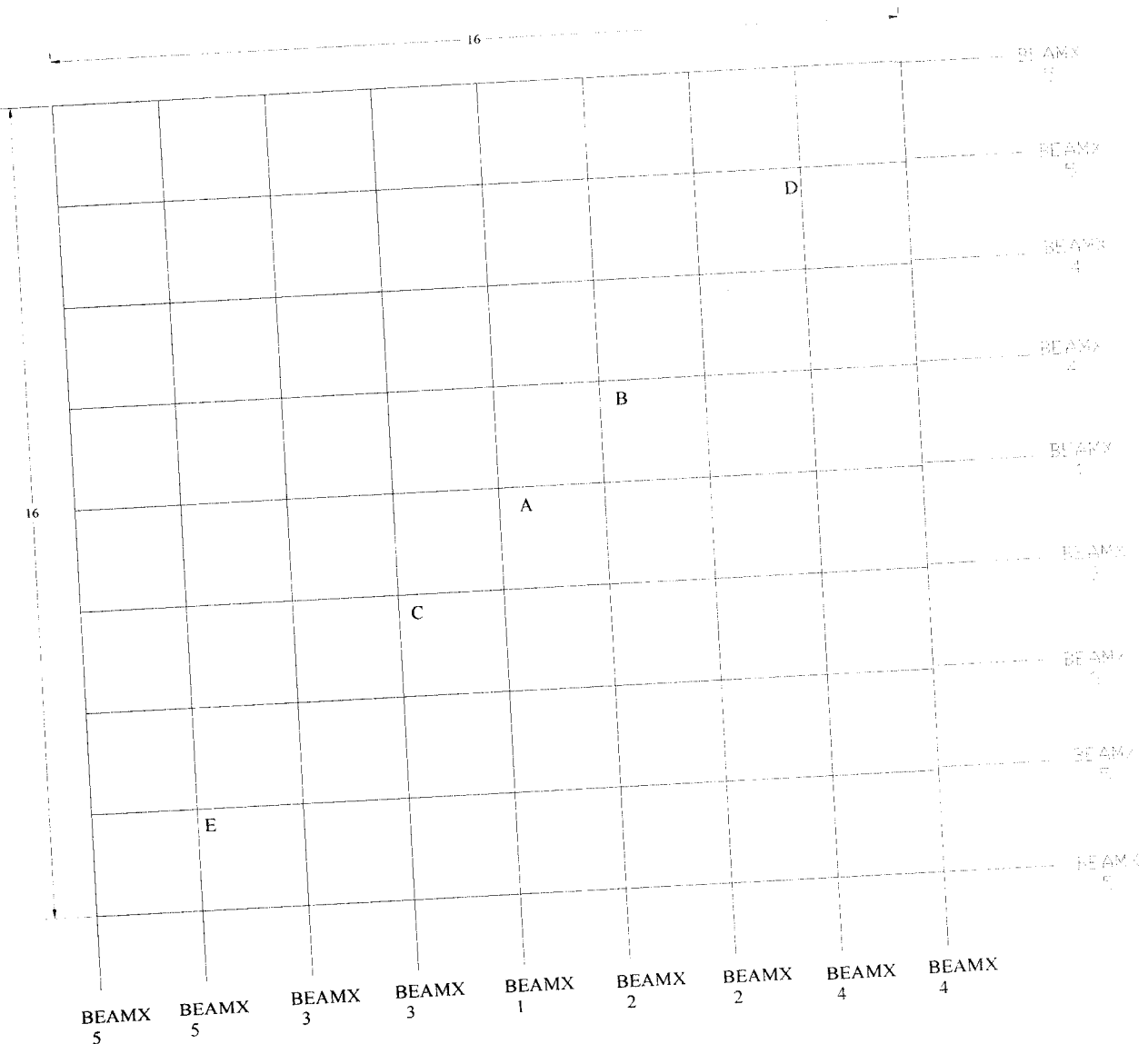


Fig-6 BEAMS FOR GRID FLOOR OF SPAN 16m

6.6 RESULTS

FOR GRID FLOOR OF SPAN 16M

```

===== Generation No. : 0 =====
No. Binary|Real x  Constr. violation  Fitness  Parents  Cross-site
=====
1. 306.45161 229.03226 661.29032 516.12903 118.70968| 1.15789 1.25352
0.00000 0.21951 0.00000 3.08104 4.28351 3.79981 5.20411 3.79981 5.20411
19.00000 19.00000 19.00000 19.00000 0.00000 697428.47181 ( 0 0) 0
String = 01101-01100-00101-01000-10111
2. 306.45161 248.38710 612.90323 629.03226 118.70968| 1.00000 1.53247
0.00000 0.15789 0.17949 3.73471 3.63008 4.56565 4.43962 4.56565 4.43962
19.00000 19.00000 19.00000 19.00000 0.00000 716485.98635 ( 0 0) 0
String = 01101-01010-01110-00001-10111
3. 296.77419 219.35484 709.67742 733.87097 111.61290| 1.39130 2.34559
0.00000 0.27273 0.29670 4.59668 4.43459 5.57502 5.38057 5.57502 5.38057
19.00000 19.00000 19.00000 19.00000 0.00000 748981.93086 ( 0 0) 0
String = 00101-00100-01011-10111-01001
4. 200.00000 340.32258 637.09677 709.67742 119.35484| 2.18548 1.08531
0.00000 0.18987 0.27273 4.78079 4.13616 5.78510 5.03803 5.78510 5.03803
19.00000 19.00000 19.00000 19.00000 0.00000 736469.99636 ( 0 0) 0
String = 00000-10111-10001-01011-01111
5. 282.25806 272.58065 556.45161 604.83871 105.80645| 0.97143 1.21893
0.00000 0.07246 0.14667 3.55602 3.18722 4.35486 3.92217 4.35486 3.92217
19.00000 19.00000 19.00000 19.00000 0.00000 678014.66080 ( 0 0) 0
String = 10001-11110-11100-10110-10010
6. 301.61290 204.83871 629.03226 516.12903 112.25806| 1.08556 1.51969
0.00000 0.17949 0.00000 2.82836 3.72027 3.50348 4.54274 3.50348 4.54274
19.00000 19.00000 19.00000 19.00000 0.00000 672251.91691 ( 0 0) 0
String = 10101-10000-00001-01000-11001
7. 243.54839 296.77419 717.74194 548.38710 102.58065| 1.94702 0.84783
0.00000 0.28090 0.05882 3.32365 4.66622 4.08030 5.65650 4.08030 5.65650
19.00000 19.00000 19.00000 19.00000 0.00000 697890.37745 ( 0 0) 0
String = 10010-00101-11011-01100-00100
8. 306.45161 301.61290 500.00000 661.29032 118.06452| 0.63158 1.19251
0.00000 -0.03226 0.21951 4.66839 3.26244 5.65961 4.01205 5.65961 4.01205
19.00000 19.00000 19.00000 19.00000 0.03226 704342.15062 ( 0 0) 0
String = 01101-10101-00000-00101-00111
9. 316.12903 306.45161 516.12903 629.03226 118.06452| 0.63265 1.05263
0.00000 0.00000 0.17949 4.29478 3.32865 5.22244 4.08990 5.22244 4.08990
19.00000 19.00000 19.00000 19.00000 0.00000 706186.89675 ( 0 0) 0
String = 00011-01101-01000-00001-00111
10. 340.32258 253.22581 540.32258 500.00000 118.06452| 0.58768 0.97452
0.00000 0.04478 -0.03226 2.87458 3.22571 3.56000 3.96611 3.56000 3.96611
19.00000 19.00000 19.00000 19.00000 0.03226 673762.36916 ( 0 0) 0
String = 10111-11010-10100-00000-00111

```


11. 335.48387 200.00000 637.09677 725.80645 111.61290| 0.89904 2.62903
 0.00000 0.18987 0.28889 4.49782 3.85726 5.46147 4.70298 5.46147 4.70298
 19.00000 19.00000 19.00000 19.00000 0.00000 731785.09554 (0 0) 0
 String = 00111-00000-10001-00111-01001
 12. 248.38710 204.83871 556.45161 540.32258 116.77419| 1.24026 1.63780
 0.00000 0.07246 0.04478 2.23899 2.35282 2.80977 2.94052 2.80977 2.94052
 19.00000 19.00000 19.00000 19.00000 0.00000 643882.21585 (0 0) 0
 String = 01010-10000-11100-10100-01011
 13. 325.80645 325.80645 508.06452 532.25806 114.83871| 0.55941 0.63366
 0.00000 -0.01587 0.03030 3.45791 3.25027 4.24251 3.99925 4.24251 3.99925
 19.00000 19.00000 19.00000 19.00000 0.01587 682504.52045 (0 0) 0
 String = 01011-01011-10000-00100-11101
 14. 330.64516 243.54839 677.41935 548.38710 110.96774| 1.04878 1.25166
 0.00000 0.23810 0.05882 3.65655 4.80721 4.47553 5.81859 4.47553 5.81859
 19.00000 19.00000 19.00000 19.00000 0.00000 715607.08195 (0 0) 0
 String = 11011-10010-01101-01100-10001
 15. 214.51613 316.12903 645.16129 629.03226 104.51613| 2.00752 0.98980
 0.00000 0.20000 0.17949 3.75304 3.84288 4.58171 4.69297 4.58171 4.69297
 19.00000 19.00000 19.00000 19.00000 0.00000 697109.45963 (0 0) 0
 String = 11000-00011-01001-00001-11100
 16. 340.32258 224.19355 685.48387 524.19355 111.61290| 1.01422 1.33813
 0.00000 0.24706 0.01538 3.60411

#	Generation Number	Best Fitness	Average Fitness	Worst Fitness
0	643882.215851	707312.910687	784670.044435	
1	636026.534499	693089.171530	734572.228736	
2	636026.534499	678310.976017	732030.889593	
3	615742.275063	667729.346182	710911.995066	
4	612698.870405	654998.885055	724445.611904	
5	614873.881794	644064.128665	679572.110557	
6	602351.764995	634199.784587	671519.779432	
7	600170.667732	624756.911858	654295.313637	
8	599446.414551	618479.719225	641538.047333	
9	595568.278207	614091.353235	640032.769037	
10	596301.952899	609299.029810	628211.850826	
11	594077.575418	603840.654645	634645.377346	
12	597036.722080	602384.967275	631855.694288	
13	596301.952899	600214.090390	613501.584749	
14	596301.952899	599670.621603	612211.162086	
15	596301.952899	598930.611244	602351.764995	
16	596301.952899	598748.262767	608927.641565	
17	596301.952899	597751.314565	601768.479223	
18	596301.952899	599083.007802	638823.011967	
19	594823.316322	596870.542308	606345.040915	
20	592401.458906	596547.799833	602581.839137	
21	594823.316322	596750.896900	608138.981610	
22	594823.316322	596154.127482	602217.646446	
23	593965.309739	595583.322277	596301.952899	
24	593965.309739	596948.402000	619314.373353	
25	592526.647064	595184.381914	600065.873482	
26	592526.647064	595068.590747	607255.982093	
27	592526.647064	594459.400323	597036.722080	
28	592526.647064	594181.295294	598429.057917	
29	592526.647064	594073.859664	602817.040779	
30	588696.545343	593626.807820	607764.700305	
31	592526.647064	593696.319172	604709.867259	
32	592526.647064	594096.053243	622719.190259	
33	592526.647064	592551.195028	593263.086003	
34	592526.647064	592526.647064	592526.647064	
35	592526.647064	592526.647064	592526.647064	
36	592526.647064	593333.182789	607764.700305	
37	592526.647064	592627.937257	594415.562612	
38	592526.647064	592918.362453	601625.877597	
39	592526.647064	592747.942057	598429.057917	
40	592526.647064	592932.754404	604709.867259	

#	Generation Number	Best Fitness	Average Fitness	Worst Fitness
0	644379.429824	717792.816102	778058.759539	
1	644379.429824	702924.156812	749501.347101	
2	645817.678808	688600.671897	757533.613160	
3	645817.678808	675695.790109	717674.616105	

5 628998.173105 657086.285400 699365.664811
 6 617679.200798 648469.406264 703130.893969
 7 615969.924370 640105.934446 673686.741196
 8 604138.032846 635868.422498 663705.263928
 9 604138.032846 628207.498679 651208.891296
 10 604138.032846 621979.237985 648281.588743
 11 599402.355554 616199.406455 638202.656992

12 602820.285915 611062.796434 622032.861121
 13 601202.239023 607218.526976 614552.119631
 14 599734.369161 605238.273654 612250.683004
 15 599734.369161 606314.633508 633726.599748
 16 598497.983956 603420.757847 631753.533915
 17 598497.983956 601863.056294 609212.071422
 18 598497.983956 601119.799680 607763.868663
 19 593470.175994 600061.290516 602820.285915
 20 596708.000498 599619.638608 601365.472732
 21 598497.983956 600082.736364 612437.829705
 22 598497.983956 599148.916513 604425.723393
 23 591987.280604 598991.016046 618785.065601
 24 595542.275666 598706.716300 604974.591886
 25 595542.275666 599778.117050 625714.223252
 26 597768.410383 598643.108502 607958.735350
 27 595542.275666 598271.989335 601461.816570
 28 594805.665280 597985.800761 598497.983956
 29 597768.410383 598234.268043 601461.816570
 30 597768.410383 597792.729502 598497.983956
 31 597768.410383 601416.960646 649247.165607
 32 597768.410383 600226.203628 627143.470503
 33 590098.629867 597503.320153 603684.739728
 34 597768.410383 600404.068009 636043.051102
 35 597768.410383 598611.765805 623069.073042
 36 597768.410383 597768.410383 597768.410383
 37 597768.410383 598184.800080 610260.101292
 38 597768.410383 598251.391956 610660.079411
 39 590098.629867 599149.159959 628197.557385
 40 597768.410383 599282.346833 623069.073042

#	Generation Number	Best Fitness	Average Fitness	Worst Fitness
0	608421.267779	707064.435838	782604.084124	
1	651756.690513	697715.724822	747021.696171	
2	632313.950641	684694.193274	774380.997413	
3	629876.557772	669921.098093	731146.583587	
4	629876.557772	651263.889448	699944.792053	
5	617218.481999	641963.039986	673697.811074	
6	612202.239023	638301.219073	699490.531820	

8 611797.217396 623418.178061 638559.193214
 9 610136.752495 619870.949559 635352.045570
 10 610136.752495 616646.346862 627872.919807
 11 605157.817821 615112.234903 643955.362657
 12 603679.069127 612295.258554 624160.223586
 13 602936.987449 610225.603069 616747.752105
 14 602936.987449 608268.574674 618927.753033
 15 601452.838749 606795.481809 615785.735429
 16 601452.838749 605113.328496 612588.220267
 17 601452.838749 604155.278930 608121.658959
 18 601452.838749 603882.446277 615071.451503
 19 601452.838749 603077.612877 612570.309026
 20 601452.838749 603105.857535 625427.343086
 21 601452.838749 602473.790326 625897.431382

22 598461.451439 602203.564607 625427.343086
 23 598461.451439 602084.986681 617093.936878
 24 598461.451439 601302.412030 607425.915916
 25 598461.451439 601961.673290 622588.638837

26 598461.451439 602359.552330 625427.343086
 27 598461.451439 600356.889145 620934.030544
 28 598461.451439 600008.767128 628501.665808
 29 598461.451439 600124.248954 628501.665808
 30 594636.597424 598533.382126 601452.838749
 31 598461.451439 599263.271556 622516.054928
 32 598461.451439 598499.602868 599605.994293
 33 598461.451439 599101.759428 617670.691093
 34 598461.451439 599510.487597 628501.665808
 35 594636.597424 598528.087382 604285.383726
 36 598461.451439 599481.739168 617670.691093
 37 598461.451439 599177.849541 610528.112043
 38 598461.451439 598823.323199 607886.733884
 39 598461.451439 601084.110582 628501.665808
 40 594636.597424 599316.846767 617670.691093

Generation Number Best Fitness Average Fitness Worst Fitness

0 658326.525952 709292.720029 785109.165747
 1 658326.525952 691846.997826 735926.369949
 2 649667.827668 682619.930724 735926.369949
 3 624822.323758 672757.578598 711614.234386
 4 625541.935747 664465.475449 690706.645176
 5 620958.349269 656601.927658 693231.817058
 6 620958.349269 649098.305064 687456.987834

INITIAL REPORT

Variable Boundaries :

Population size : 30
 Total no. of generations : 40
 Cross over probability : 0.9000
 Mutation probability (binary): 0.0030
 Total String length : 25
 Number of binary-coded variables: 5
 Total Runs to be performed : 10
 Lower and Upper bounds :

200.0000 <= x_bin[1] <= 350.0000, string length = 5
 200.0000 <= x_bin[2] <= 350.0000, string length = 5
 500.0000 <= x_bin[3] <= 750.0000, string length = 5
 500.0000 <= x_bin[4] <= 750.0000, string length = 5
 100.0000 <= x_bin[5] <= 120.0000, string length = 5

Run No. 1

Max = 604709.86726 Min = 592526.64706 Avg = 592932.75440
 Mutations (real)= 0 ; Mutations (binary) = 94 ; Crossovers = 536
 Best ever fitness: 592526.647064 (from generation : 25)
 Variable vector: Binary | Real -> 200.000000 200.000000 516.129032 516.129032
 100.000000|
 Best_ever String = 00000-00000-01000-01000-00000
 Constraint value: 1.580645 1.580645 0.000000 0.000000 0.000000 1.748480 1.748480
 2.232167 2.232167 2.232167 2.232167 18.172058 18.172058 18.172058 18.172058|
 Overall penalty: 0.000000

Run No. 2

Max = 623069.07304 Min = 597768.41038 Avg = 599282.34683
 Mutations (real)= 0 ; Mutations (binary) = 98 ; Crossovers = 534
 Best ever fitness: 597768.410383 (from generation : 23)
 Variable vector: Binary | Real -> 200.000000 200.000000 532.258065 524.193548
 100.000000|
 Best_ever String = 00000-00000-00100-11000-00000
 Constraint value: 1.661290 1.620968
 2.168519502405807480000000000000000000000000000000e+67 0.030303 0.015385 1.828344
 1.872893 2.325736 2.377929 2.325736 2.377929 18.717653 19.000000 18.717653
 19.000000| Overall penalty: 0.000000

Run No. 3

```

=====
Max = 617670.69109 Min = 594636.59742 Avg = 599316.84677
Mutations (real)= 0 ; Mutations (binary) = 82 ; Crossovers = 535
Best ever fitness: 598461.451439 (from generation : 22)
Variable vector: Binary | Real -> 200.000000 200.000000 516.129032 516.129032
105.161290|

```

```

Best_ever String = 00000-00000-01000-01000-00010
Constraint value: 1.580645 1.580645
26572621671069947300000000000000000000000000000.0 0.000000 0.000000 1.718965
1.718965 2.197587 2.197587 2.197587 2.197587 17.970430 17.970430 17.970430
17.970430| Overall penalty: 0.000000
=====

```

Run No. 4

```

=====
Max = 592526.64706 Min = 592526.64706 Avg = 592526.64706
Mutations (real)= 0 ; Mutations (binary) = 87 ; Crossovers = 534
Best ever fitness: 592526.647064 (from generation : 25)
Variable vector: Binary | Real -> 200.000000 200.000000 516.129032 516.129032
100.000000|
Best_ever String = 00000-00000-01000-01000-00000
Constraint value: 1.580645 1.580645 0.000000 0.000000 0.000000 1.748480 1.748480
2.232167 2.232167 2.232167 2.232167 18.172058 18.172058 18.172058 18.172058|
Overall penalty: 0.000000
=====

```

FOR 14m SPAN GRID FLOOR:

INITIAL REPORT

Variable Boundaries :

Population size : 30
 Total no. of generations : 50
 Cross over probability : 0.9000
 Mutation probability (binary): 0.0030
 Total String length : 25
 Number of binary-coded variables: 5
 Total Runs to be performed : 9
 Lower and Upper bounds :

200.0000 <= x_bin[1] <= 350.0000, string length = 5
 200.0000 <= x_bin[2] <= 350.0000, string length = 5
 500.0000 <= x_bin[3] <= 750.0000, string length = 5
 500.0000 <= x_bin[4] <= 750.0000, string length = 5
 100.0000 <= x_bin[5] <= 120.0000, string length = 5

Run No. 1

Max = 523370.71682 Min = 500215.71630 Avg = 522598.88346
 Mutations (real)= 0 ; Mutations (binary) = 108 ; Crossovers = 668
 Best ever fitness: 523370.716815 (from generation : 24)
 Variable vector: Binary | Real -> 200.000000 200.000000 709.677419 709.677419
 100.000000|
 Best_ever String = 00000-00000-01011-01011-00000
 Constraint value: 2.548387 2.548387 0.000000 0.363636 0.363636 5.205918 5.205918
 5.198653 5.198653 8.681313 8.681313 8.525821 8.525821 19.000000 19.000000
 0.013825 0.013825| Overall penalty: 0.000000

Run No. 2

Max = 521947.54510 Min = 520475.81084 Avg = 521653.19825
 Mutations (real)= 0 ; Mutations (binary) = 128 ; Crossovers = 671
 Best ever fitness: 520475.810841 (from generation : 47)
 Variable vector: Binary | Real -> 200.000000 200.000000 701.612903 701.612903
 100.000000|
 Best_ever String = 00000-00000-10011-10011-00000
 Constraint value: 2.508065 2.508065
 6.979997774245528880000000000000000000000000e+64 0.356322 0.356322 5.097363
 5.097363 5.090224 5.090224 8.512665 8.512665 8.359863 8.359863 19.000000
 19.000000 0.002304 0.002304| Overall penalty: 0.000000

Run No. 3

```

=====
Max = 523370.71682 Min = 520533.49868 Avg = 523276.14288
Mutations (real)= 0 ; Mutations (binary) = 111 ; Crossovers = 677
Best ever fitness: 523370.716815 (from generation : 30)
Variable vector: Binary | Real -> 200.000000 200.000000 709.677419 709.677419
100.000000|

```

```

Best_ever String = 00000-00000-01011-01011-00000
Constraint value: 2.548387 2.548387 924634782063354531000000000.000000
0.363636 0.363636 5.205918 5.205918 5.198653 5.198653 8.681313 8.681313
8.525821 8.525821 19.000000 19.000000 0.013825 0.013825| Overall penalty:
0.000000
=====

```

Run No. 4

```

=====
Max = 627596.45670 Min = 559623.08240 Avg = 594982.73573
Mutations (real)= 0 ; Mutations (binary) = 115 ; Crossovers = 676No feasible solution
found!
=====

```

Run No. 5

```

=====
Max = 520475.81084 Min = 509061.26529 Avg = 520095.32599
Mutations (real)= 0 ; Mutations (binary) = 115 ; Crossovers = 673
Best ever fitness: 520475.810841 (from generation : 27)
=====

```


FOR 12m SPAN GRID FLOOR:

INITIAL REPORT

Variable Boundaries :

Population size : 30
 Total no. of generations : 50
 Cross over probability : 0.9000
 Mutation probability (binary): 0.0030
 Total String length : 25
 Number of binary-coded variables: 5
 Total Runs to be performed : 9
 Lower and Upper bounds :
 200.0000 <= x_bin[1] <= 350.0000, string length = 5
 200.0000 <= x_bin[2] <= 350.0000, string length = 5
 500.0000 <= x_bin[3] <= 750.0000, string length = 5
 500.0000 <= x_bin[4] <= 750.0000, string length = 5
 100.0000 <= x_bin[5] <= 120.0000, string length = 5

Run No. 1

Max = 361275.10059 Min = 343572.08438 Avg = 344162.18492
 Mutations (real)= 0 ; Mutations (binary) = 108 ; Crossovers = 668
 Best ever fitness: 343572.084379 (from generation : 24)
 Variable vector: Binary | Real -> 200.000000 200.000000 612.903226 612.903226
 100.000000|
 Best_ever String = 00000-00000-01110-01110-00000
 Constraint value: 2.064516 2.064516 0.000000 0.368421 0.368421 5.357027 5.357027
 7.505695 7.505695 7.505695 7.505695 19.000000 19.000000 19.000000 19.000000
 0.021505 0.021505| Overall penalty: 0.000000

Run No. 2

Max = 341287.09120 Min = 341287.09120 Avg = 341287.09120
 Mutations (real)= 0 ; Mutations (binary) = 128 ; Crossovers = 671
 Best ever fitness: 341287.091197 (from generation : 23)
 Variable vector: Binary | Real -> 200.000000 200.000000 604.838710 604.838710
 100.000000|
 Best_ever String = 00000-00000-10110-10110-00000
 Constraint value: 2.024194 2.024194 0.000000 0.360000 0.360000 5.228119 5.228119
 7.333808 7.333808 7.333808 7.333808 19.000000 19.000000 19.000000 19.000000
 0.008065 0.008065| Overall penalty: 0.000000

Run No. 3

```

=====
Max = 420533.53792 Min = 372594.99041 Avg = 393441.55078
Mutations (real)= 0 ; Mutations (binary) = 111 ; Crossovers = 677No feasible solution
found!
=====

```

Run No. 4

```

=====
Max = 425079.70054 Min = 368263.94747 Avg = 391306.48949
Mutations (real)= 0 ; Mutations (binary) = 115 ; Crossovers = 676No feasible solution
found!
=====

```

Run No. 5

```

=====
Max = 353444.35559 Min = 344609.80133 Avg = 344904.28647
Mutations (real)= 0 ; Mutations (binary) = 115 ; Crossovers = 673
Best ever fitness: 344609.801326 (from generation : 16)
Variable vector: Binary | Real -> 200.000000 200.000000 604.838710 629.032258
100.000000|
Best_ever String = 00000-00000-10110-00001-00000
Constraint value: 2.024194 2.145161
5.682388768885906780000000000000000000000000000000000e+281 0.360000 0.384615 5.559170
5.303594 7.775235 7.434447 7.775235 7.434447 19.000000 19.000000 19.000000
19.000000 0.008065 0.048387| Overall penalty: 0.000000
=====

```

Run No. 6

```

=====
Max = 404340.39591 Min = 340522.73808 Avg = 376182.93962
Best ever fitness: 417199.534434 (from generation : 16)
Variable vector: Binary | Real -> 296.774194 267.741935 685.483871 733.870968
113.548387|
Best_ever String = 00101-01110-11101-10111-10101
Constraint value: 1.309783 1.740964
6.571083598808159630000000000000000000000000000000000e+89 0.435294 0.472527 9.483366
8.796204 13.021919 12.101422 13.021919 12.101422 19.000000 19.000000 19.000000
19.000000 0.142473 0.223118| Overall penalty: 0.000000
=====

```

6.7 COST COMPARISION

Table2.Cost comparison of grid floors with different spans

	12m(Run 1)	12m(Run 7)	14m(Run 7)	16m(Run1)	16m(Run 2)
m	200	200	200	200	200
m	200	200	200	200	200
m	612	604	720	516	532
m	612	612	720	516	532
m	100	100	100	100	100
	12	.12	14	16	16
x1 sqmm	1198	1191	1298	1844	1818
y1 sqmm	1198	1211	1298	1844	1818
x2 sqmm	1003	998	1299	1632	1610
y2 sqmm	1003	1031	1299	1632	1610
bx3 sqmm	671	668	985	1632	1610
by3 sqmm	671	671	985	1632	1610
bx4 sqmm	1198	668	994	633	639
sby4 sqmm	1198	671	994	633	639
sbx5 sqmm	671	1191	714	633	639
sby5 sqmm	671	1211	714	633	639
Total Cost Rs	343572	342395	497351	592526	597768

6.8 CONVERGENCE HISTORY FOR THE PROBLEM

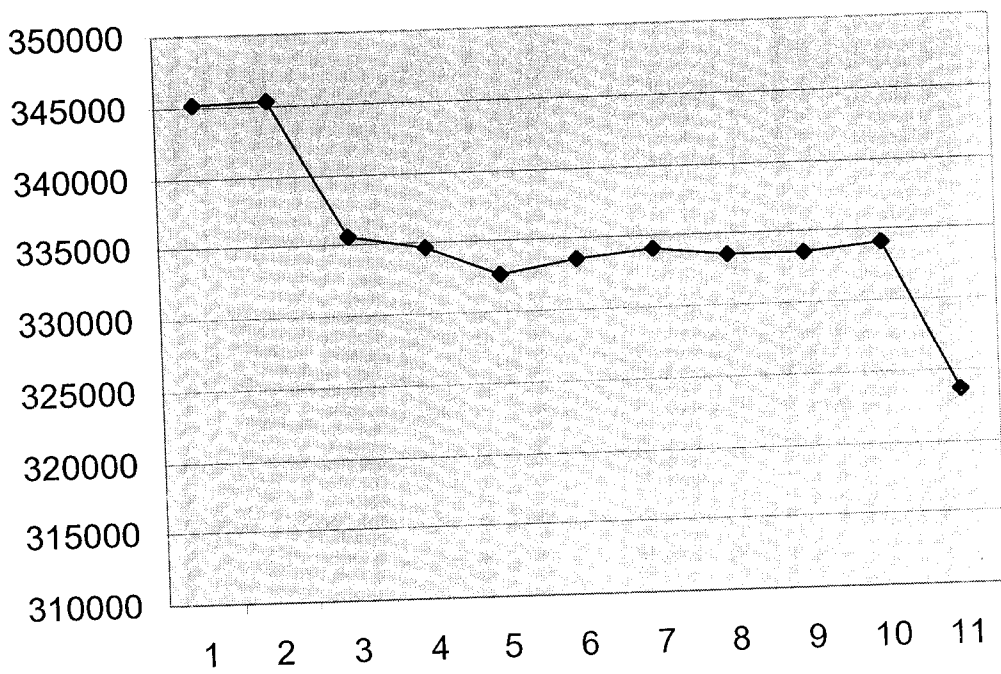


Fig.7 Cost Vs Generation for span 12m-run 7

Cost Vs Generation for span 12m-run 7

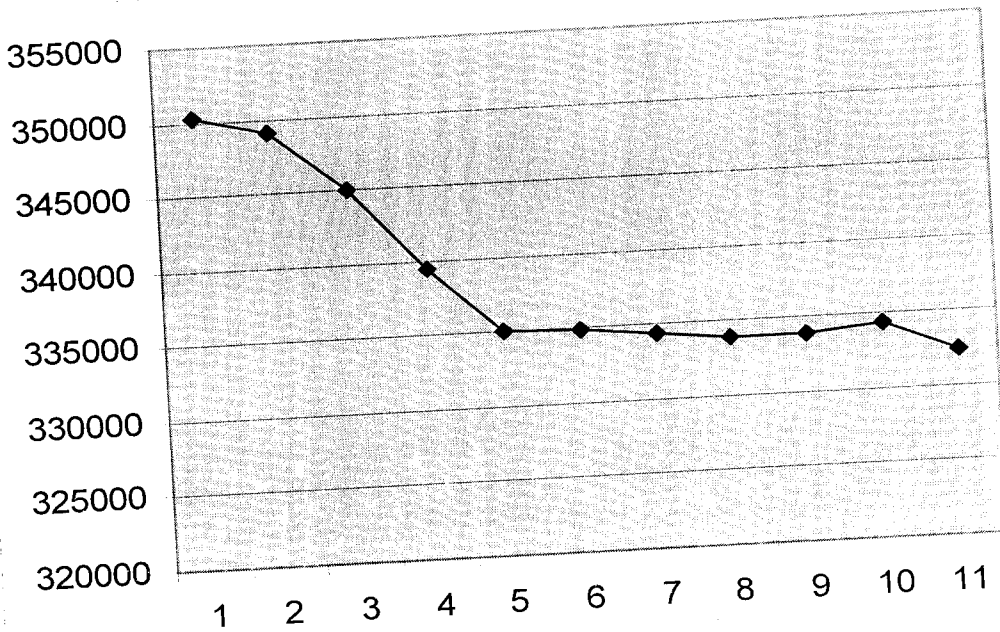
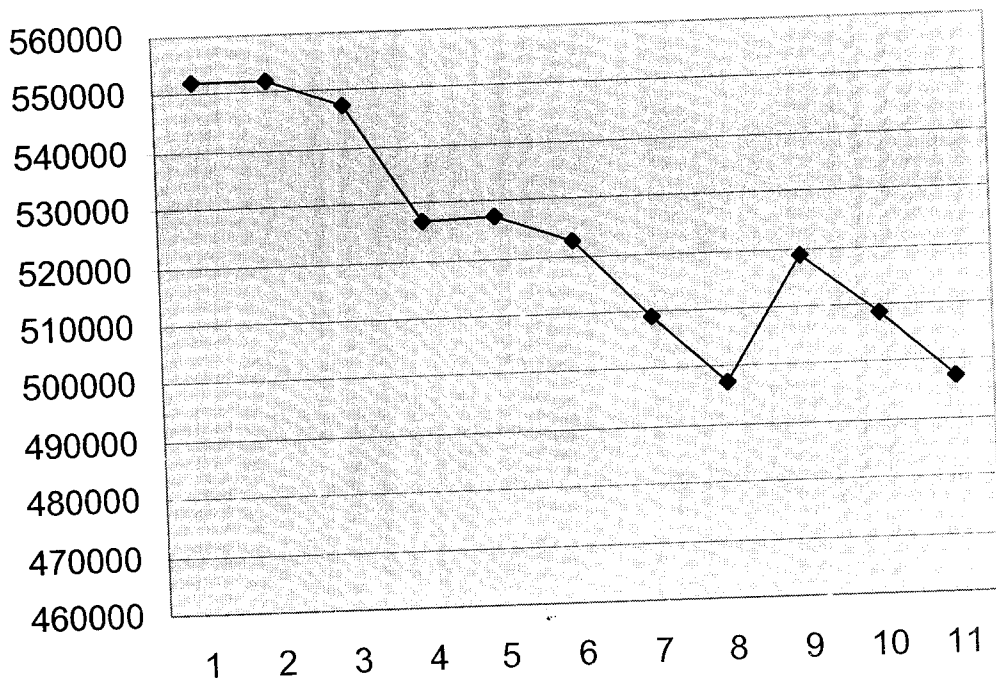
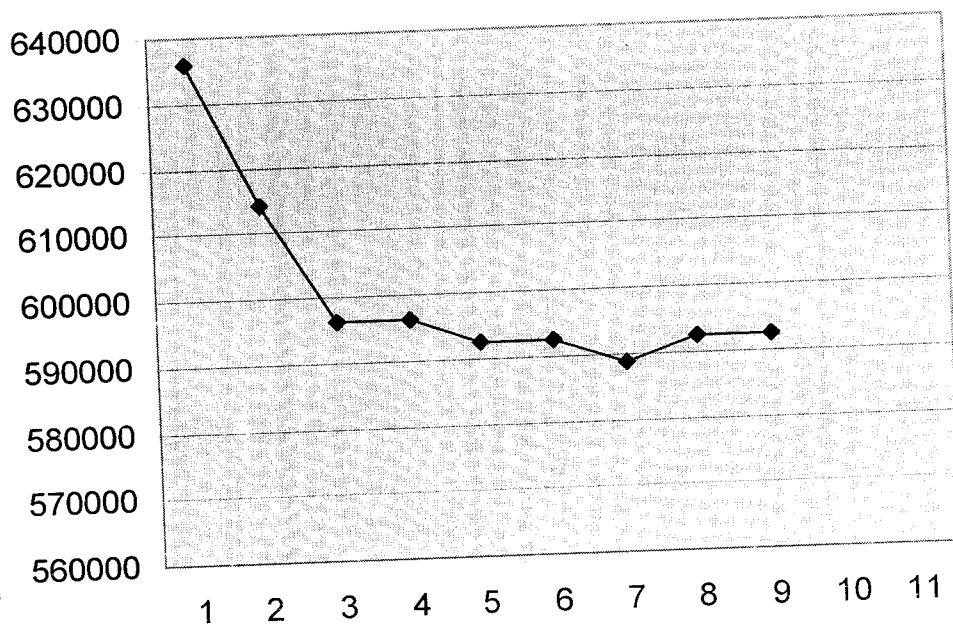
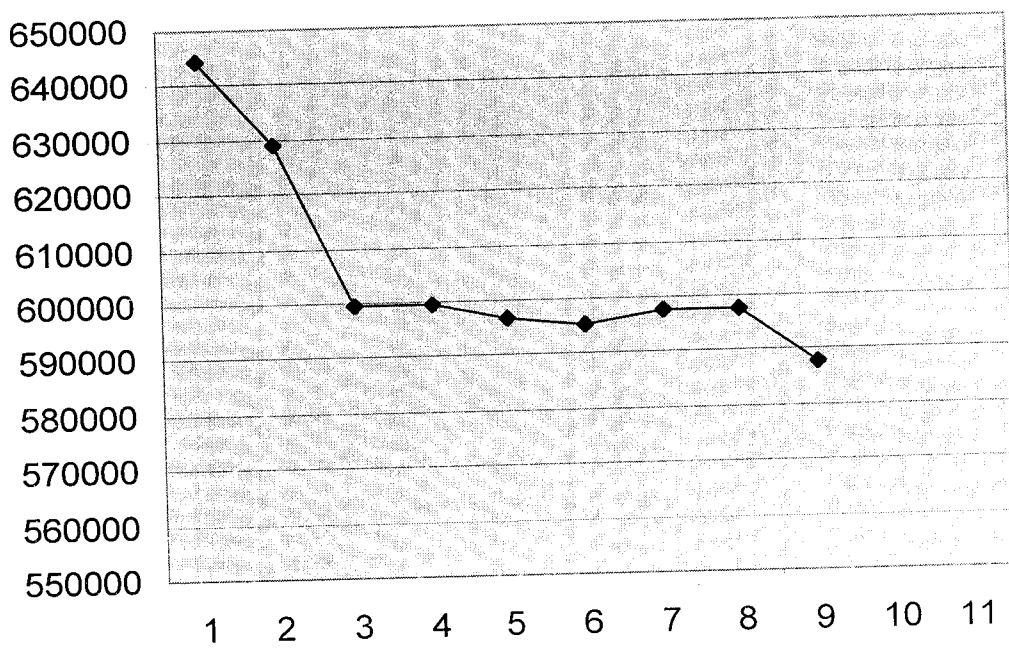


Fig.8

Cost Vs Generation for span 14M**Fig.9**

Cost Vs Generation for span 16m-run1**Fig.10**

Cost Vs Generation for span 16m-run2**Fig.11**

CHAPTER – 8

CONCLUSION

Following conclusions are drawn from the present study.

1. Optimization using genetic algorithm is been worked out using 'c' programming and the result obtained over generations are given. The cost variation is found for spans of different length.
2. The cost reduction over successive generations was found
3. The designer have control over the result by specifying the design variable, constraints and requirements
4. The method proposed is less mathematically complex and easier than traditional optimization techniques.

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