#### INVENTORY CONTROL SYSTEM

## SPINDLES AND RINGS UNIT, LAKSHMI MACHINE WORKS, COIMBATORE

Submitted in partial fulfilment of the requirements for the award of the degree of

**B.Sc Applied Sciences - Computer Technology** 

of Bharathiar University, Coimbatore.

Submitted by

KMP

R. Aarti 9727Q0006

A.Geetha 9727Q0014

Guided by Mr. Su. Nandakumarr B.E.



Department of Computer Science & Engineering

Kumaraguru College of Technology

PROJECT REPORT

1999 - 2000

#### CERTIFICATE

This is to certify that the project entitled "INVENTORY CONTROL SYSTEM"

Done At

#### SPINDLES AND RING UNIT.

#### LAKSHMI MACHINE WORKS, COIMBATORE

submitted to Kumaraguru College of Technology (Affliated to Bharathiar University, Coimbatore.) in partial fulfillment of the requirements for the award of the B.Sc. Applied Sciences - Computer Technology is record of original work done by:

R. Aarti Reg No: 9727Q006

A.Geetha

S. JL yes - 8 27/3/2000

Reg No: 9727O0014

during the period of study in the Department of Computer Science and Engineering, Kumaraguru College of Technology, Coimbatore.

Professor and Head

Staff in-charge

Submitted for University Examination held on 28.03.200

External Examiner

#### **DECLARATION**

We hereby declare that the project work entitled

#### "INVENTORY CONTROL SYSTEM"

done at

# LAKSHMI MACHINE WORKS SPINDLES AND RINGS UNIT COIMBATORE

and submitted to

#### **KUMARAGURU COLLEGE OF TECHNOLOGY**

(Affliated to Bharathiar University, Coimbatore.)

in partial fulfillment of the requirements for the award of the degree of

**B.Sc. Applied Sciences - Computer Technology** 

is a report of work done by us during the period of study in Kumaraguru College of

Technology, Coimbatore - 641006.

Under the supervision of

Mr. Su.Nandakumarr B.E.

| Name of the candidate | Register Number | Signature            |
|-----------------------|-----------------|----------------------|
| R. AARTI              | -22000C-        | K. Nouti             |
| A. GEETHA             | 972755C1+       | D. S. S. L. J. Sept. |

Date: 28.03.2000

Place: COIMBATORE



HRD/2000 23.03.2000

#### CERTIFICATE

This is to certify that Ms.R.Aarti and Ms.A.Geetha, III year B.Sc. Computer Technology students of Kumaraguru College of Technology Chinnavedampatti, Coimbatore 641 006 had done their project titled "INVENTROY CONTROL SYSTEM" in our Company from November 1999 to March 2000.

FOR LAKSHMI MACHINE WORKS LIMITED.

DEPUTY GENERAL MANAGER - HRD

### dedicated to

# our beloved parents and friends

#### **ACKNOWLEDGEMENT**

We take this opportunity to express our deep sense of gratitude to **Dr.K.K.Padmanaban B.Sc.(Engg), M.Tech.**, **Ph.D.**, **Principal**, KUMARAGURU COLLEGE OF TECHNOLOGY, COIMBATORE. for his support in the successful completion of this project.

We thank Dr. S.Thangasamy Ph.D., Prof and Head Department of Computer Science and Engineering for having provided all the facilities.

We also thank Mr. Su.Nandakumarr B.E., for his active guidance, counseling and encouragement during the course of our project work.

We are also thankful to Mr. Loganathan, DGM, HRD, and Mr. Anathan, ISD Department, LAKSHMI MACHINE WORKS, COIMBATORE for their support and suggestions.

We extend our heartfelt thanks to Mr. Raja Rathinam B.Sc., Spindles and Rings Unit, LAKSHMI MACHINE WORKS, COIMBATORE. for his graceful support and esteemed co-operation for the fulfillment of the project.

Last but not the least we express our sincere thanks to our parents and friends who were always there whenever the need arouse.



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#### 1. INTRODUCTION

#### 1.1. Organisation Profile

Lakshmi Machine Works, Coimbatore, manufactures all types of spinning machinery from blow room lines upto Ring Spinning frames.

LMW's Spindles and Rings Unit is an ancillary unit, manufacturing spindles, spinning rings and toprollers for ring ring frame. It also manufactures all types of gears for all frames. Apart from manufacturing and supplying to LMW main unit, Spindles and Ring Unit manufactures rings and spindles against customer's specific orders.

Inventory system has been developed to control all the raw materials required to manufacture the above components at Spindles and Ring Unit.

#### 1.2. Overview of Project

The system mainly deals with the control of items stock in the store. It keeps track of the existing items. On line information about the item stock.

Receiving goods are done based on the minimum level and recorder level. This helps to maintain the quality of goods.

Issuing of goods is done based on the requirement for developing the product.

Thus the system is designed to satisfy the above needs, using VisualBasic 6.0 as Front Eend and Oracle 8.0 as Back End. No data source name is required, only drivers are required for the project.

#### 1.3. Objective of the project

The project is designed mainly to achieve the following goals precisely:

- Robustness
- Portability
- · Making users job friendly
- Providing on line information
- More accuracy.



#### 2. SYSTEM ANALYSIS

#### 2.1. Need for Computerisation

When inventory was done manually, all the entries, transaction, reports were to be prepared by the manual effort. This resulted in many drawbacks.

They were mainly disadvantageous because:

Largely time consuming, difficult to preserve old records, no proper efficiency.

As the demands are growing larger and larger, manual power increases and hence they find hard to keep track of the information and datas. Hence the operations are computerised.

When computerised, the above constraints are broken.

#### 2.2. Proposed System

The system is designed by making a detailed study of the previous system. It was thoroughly analysed and the new system is developed.

The new system comprises of five modules, each having its own sub-modules.

- Maintenance
- Transaction
- Query
- Reports
- House keeping

The maintenance module keeps track of the item details. It helps in maintaining the updated information about the current items. To help this module, three sub-modules namely Addition, Deletion and modification of items are given

Any new item can be added. Modification can be made on any fields except Opening balance and drawing number. Deletion is active, only when a particular items opening balance is null.

The transaction deals with all the dealings of the organisation. Items are stocked in and issued out, with this module. An items is stocked in when its current stock falls below minimum (or) recorder level. Issues are done based on manufacturing.

The Query helps to view the item status. The item status below minimum level, recorder level can be viewed. Apart from this, the item status of the current month can be known.

The Reports are developed based on the users requirement. There are 3 reports, which can be viewed whenever required. The reports are namely Priced Store ledger, Weekly balance report, monthly consumption report.

The housekeeping module helps to maintain the ledgers of the previous month. For every month opening balance of month is updated. When month is april, opening balance of year is updated.

#### Salient Features:

- Multiuser
- · High security
- User friendly
- Reports are more clear

#### 2.3. Hardware Specification

#### Server:

Pentium II 400 MHz Server Wipro Acer

256 MB RAM / 4.3 GB + 4.3 GB Hard disk drive

1.44 MB Floppy Disk Drive

CD ROM Drive

32-bit Ethernetnet Card

HP -DDS -2 Tape Backup.

**SVGA Color Monitor** 

104 keys keyboard.

#### Client:

Pentium 166 MHZ

32 MB RAM / 1.2 GB Hard disk drive

1.44 MB Floppy disk drive

**SVGA Color Monitor** 

104 keys keyboard.

#### 2.4. Software Specification

#### **Platform**

Server: Windows NT 4.0

Client: Windows 95/98/NT(Work Station) Version

Front End : Visual Basic 6.0

Back End : Oracle 8.0



#### 3. SYSTEM DESIGN

The more creative & challenging phase of the system life cycle is System Design. The design focuses on the detailed implementation of the system. The design phase is a transition from a user - oriented document to a document oriented to the programmers. System design goes through two phases of development and they are logical and physical level of detail that virtually determines information flow into and out of the system and the required data sources.

First step in design phase is to determine how the output is to be produced and in what format. Secondly, input data and the tables have to be designed to meet the requirement of the proposed output.

#### 3.1. Input Design

Input to a system can be defined as the information that is to be provided to the system that is used for further processing by the systems to obtain meaningful information which helps in decision making.

Input design consists of developing specifications and procedures necessary for processing the data entered.

```
Private Sub mnuViewToolbar Click()
  mnuViewToolbar Checked = Not mnuViewToolbar Checked
  tbToolBar.Visible = mnuViewToolbar Checked
End Sub
Private Sub SubQuery Click(Index As Integer)
  On Error Resume Next
  Cn.Execute "create table qrytmp (DRG_NO VARCHAR2(9),
                                   DESCRIPTION VARCHAR2(35).
                                   lev number(9,2),
                                   Unit varchar2(2).
                                   lev1 number(9.2))"
  Select Case Index
     Case 1
       Rec1.Open "select drg no, description, unit, mini level from maint "
                     order by drg no", Cn
     Case 0
       Rec1. Open "select drg no, description, unit, reorder level from maint "
                     order by drg no", Cn
  End Select
  Do While Not Rec1 EOF
    Call ChkRec(Rec1(0), Format(Date, "mmm"))
    If SumP < Rec1(3) Then
       Cn.Execute "insert into qrytmp values (" _
         & Rec1(0) & "', "' & Rec1(1) & "', " 
& SumP & ", "' & UtAry(Rec1(2) - 1) & "', "
         & Rec1(3) & ")"
    End If
     Rec.Close
    Rec1.MoveNext
  Loop
  IND = Index
  Rec1.Close
  Rec1.Open "select * from qrytmp", Cn
  If Recl.EOF Then
    Cn.Execute "drop table grytmp"
    MsgBox "No Data found"
    Exit Sub
  End If
  Rec1.Close
  Load frmQry1
  frmQry1.Show
End Sub
```

```
Private Sub Query2 Click()
  Load frmOrv
  frmOry.Show
End Sub
Private Sub Report Click(Index As Integer)
  IND = Index + 1
  Select Case Index
    Case 0
      frmHouse.Caption = " Priced Store Ledger"
      frmHouse.Caption = " Monthly Stock Balance Value"
      frmHouse.Caption = "Consumption State"
  End Select
  Load frmHouse
  frmHouse Show
End Sub
Private Sub tbToolBar ButtonClick(ByVal Button As MSComCtlLib.Button)
  On Error Resume Next
  Select Case UCase(Button Key)
    Case "ITEM"
      main Click (0)
    Case "ISSUE"
      issue Click
    Case "USER"
      main Click (2)
  End Select
End Sub
Private Sub mnuHelpAbout Click()
  frmAbout.Show vbModal. Me
End Sub
Private Sub mnuViewStatusBar Click()
  mnuViewStatusBar.Checked = Not mnuViewStatusBar.Checked
  sbStatusBar.Visible = mnuViewStatusBar.Checked
End Sub
```

#### MDI Form (frmMain)

Option Explicit
Dim Rec1 As ADODB.Recordset

```
Private Sub ho Click()
  IND = 0
  Load frmHouse
  frmHouse.Caption = " HouseKeeping"
  frmHouse.Show
End Sub
Private Sub issue Click()
  Load frmIssueRec
  frmIssueRec.Show
End Sub
Private Sub main Click(Index As Integer)
  Select Case Index
     Case 0
              'Item
       Load frmMaint
       frmMaint.Show
     Case 2 'User
       Load frmUser
       frmUser.Show
     Case 4
       Cn.Close
       End
   End Select
 End Sub
Private Sub MDIForm Load()
   Set Rec1 = New ADODB.Recordset
 End Sub
 Private Sub MDIForm Unload(Cancel As Integer)
   Cn.Close
   End
 End Sub
```

```
Private Sub ChkE(Txt As TextBox, Msg As String)
  MsgBox Msg
  Txt.SetFocus
  Txt.SelStart = 0
  Txt.SelLength = Len(Txt.Text)
End Sub
Public Sub ChkRec(ChkDrgNo As String, cMonth As String)
  SumP = 0
  Rec.Open "select sum(ob month) from maint "
         & "where maint.drg no = " & ChkDrgNo & "", Cn
  SumP = IIf(IsNull(Rec(0)), 0, Rec(0))
  Rec.Close
  Rec. Open "select sum(qty rece), sum(qty issu) from trans "
         & "where trans.drg no = " & ChkDrgNo
         & " and to char(trans.ref dt,'Mon') = " & cMonth & "", Cn
  SumP = SumP + IIf(IsNull(Rec(0)), 0, Rec(0))
  SumP = SumP - IIf(IsNull(Rec(1)), 0, Rec(1))
End Sub
```

```
'Checking Errors before insert into Oracle
Public Function ChkVal(Txt As TextBox, DType As Byte, Msg As String) As Boolean
  ChkVal = True
  Select Case DTvpe
                                   'String
    Case 0
       If Len(Trim(Txt.Text)) < 1 Then
         Call ChkE(Txt, Msg)
         ChkVal = False
       End If
    Case 1
                                   'Numeric
       If Not IsNumeric(Txt.Text) Then
         Call ChkE(Txt, Msg)
         ChkVal = False
       End If
                                   'Date
    Case 2
       If Not IsDate(Txt.Text) Then
         Call ChkE(Txt, Msg)
         ChkVal = False
       End If
  End Select
End Function
Sub UserChk()
  RecLogin.Open "select count(*) from infn", Cn
  Unload frmSplash
  fMainForm.Show
  If RecLogin(0) > 0 Then
     If Len(LoginName) = 0 Then
       Load frmLogin
       frmLogin.Show 1
     End If
  Else
     FoundUser = True
     fMainForm.tbToolBar.Enabled = False
     fMainForm.maint.Enabled = False
     fMainForm.tr.Enabled = False
     fMainForm.q.Enabled = False
     fMainForm.R.Enabled = False
     fMainForm.ho.Enabled = False
     Load frmUser
     frmUser.Show
  End If
End Sub
```

#### Module

#### Option Explicit

```
Public fMainForm As frmMain
Public Cn As ADODB.Connection
Public Rec As ADODB.Recordset
Public RecLogin As ADODB.Recordset
Public LoginName As String
Public FoundUser As Boolean
Public SumP As Currency
Public IND As Byte
Public UtAry(4) As String
'When start the program This Module is Executed First
Sub main()
                                  'Copy Right and Version Information
  frmSplash.Show
  frmSplash.Refresh
  Set fMainForm = New frmMain
                                  'Loading the MDI Form
  Load fMainForm
                                  'Connect to Oracle
  SqlConnect
  UserChk
                                  'Checking for Users
  UtAry(0) = "No"
  UtArv(1) = "Mt"
  UtArv(2) = "Kg"
  UtAry(3) = "Lt"
End Sub
Public Sub SalConnect()
  Set Cn = New ADODB.Connection
  Cn.Open "driver={microsoft ODBC for Oracle};uid=System;pwd=manager;Server="
  Set Rec = New ADODB.Recordset
  Set RecLogin = New ADODB.Recordset
End Sub
'Checking the Minimum Value of any numeric variable
Public Function ValueChk(Txt As TextBox, MinVal As Currency, Msg As String)
                                                      As Boolean
  ValueChk = True
  If Txt. Text < MinVal Then
    Call ChkE(Txt, Msg)
     ValueChk = False
  End If
End Function
```

Appendix – C: source code

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# Consumption Value Statement from 01-Mar-2000 To 31-Mar-2000

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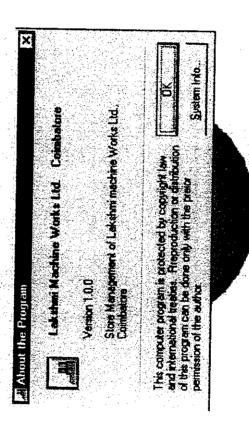
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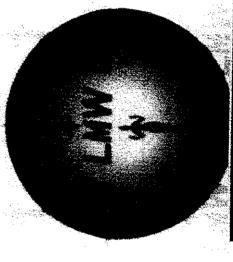


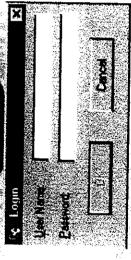
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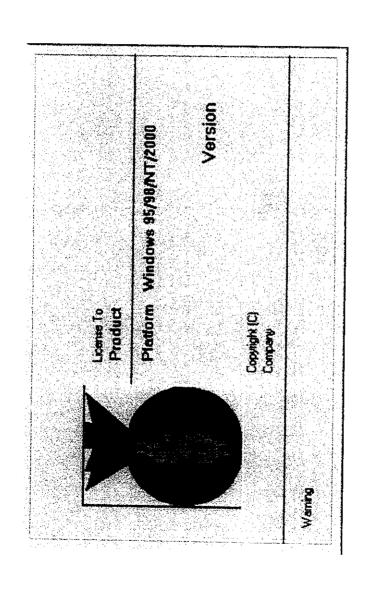
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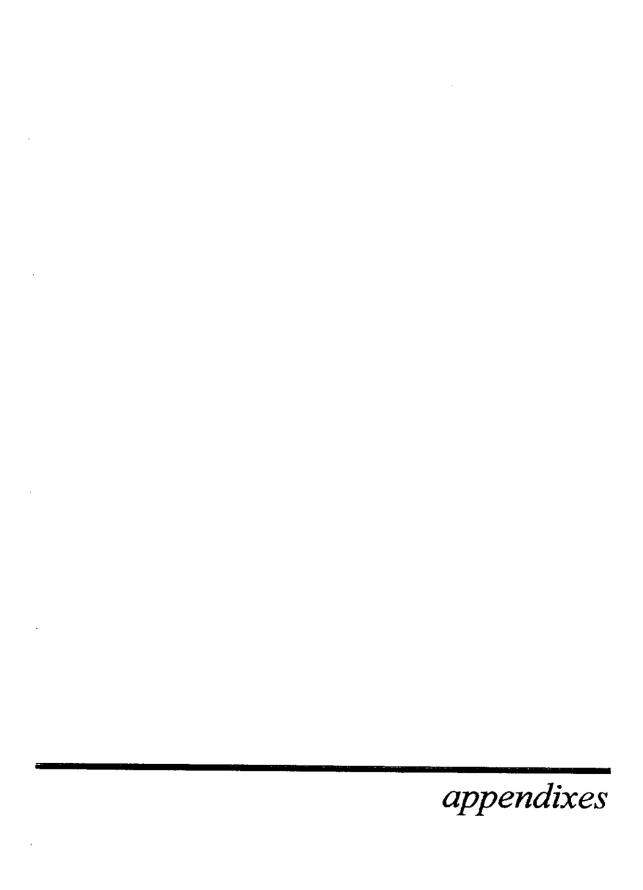
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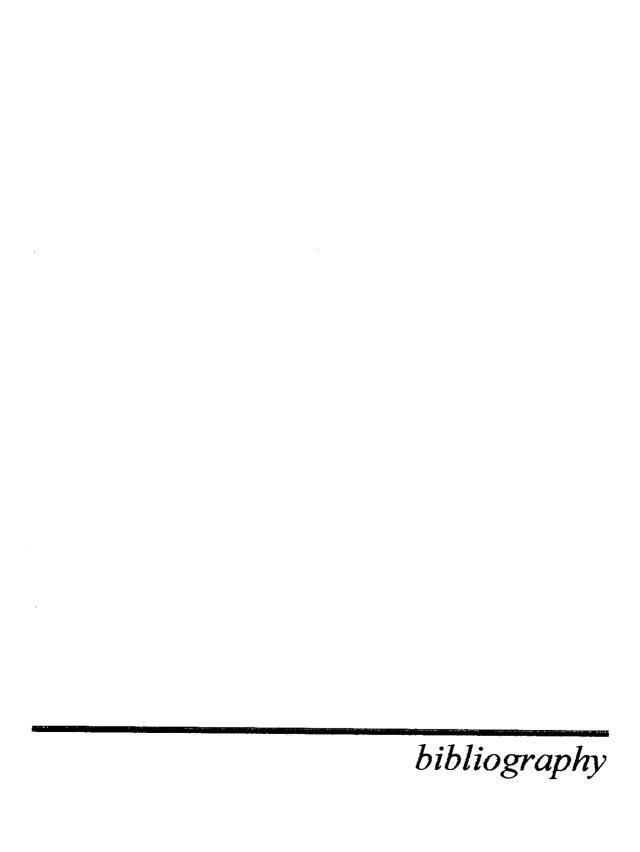






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| Application Developer's Guide           |                 | Oracle Press                     | 1997         |  |
| SSI Study material                      |                 | SSI Press                        | 1999         |  |



# 6. CONCLUSION

The "Inventory Control System" has met its objective. This can be sensed by seeing that all the problems in the manual system has been eradicated.

The system has been thoroughly tested with varied test data and was found to be fit. The system reliability is high and enough securities have been provided.

The system is quite useful for new entrants to computers and also experienced users. The system is made user friendly and menu driven. It eases the user with less typing of commands and the user can select everything by simply selecting the options available under menu or by shortcut keys.

# Scope for future enhancement:

This system can be developed further, for the complete control of stock with various departments, when the unit is extended with more production of components.



### **SYSTEM TESTING:**

In System Testing, the whole system is tested for the interfaces between the modules and program units are tested and recorded. This testing is done with sample data and live data. The security, communication between the interfaces are tested.

#### ACCEPTANCE TESTING:

The Acceptance testing is the final stage of testing phase. This is done by the user. The system is given to user and they will test the system with live data. The various possibilities of the data are entered and response from the system is tested. Once this testing is signed-off by the client, then we can successfully implement the system.

#### **IMPLEMENTATION:-**

As far as this project is concerned, it is developed using client's hardware and software at the client's site. Hence there is no phase called implementation. The data structure are also available on the system and hence the client can directly use the system.

# 5. SYSTEM TESTING AND IMPLEMENTATION

System testing is a style of implementation, which is aimed at ensuring that the system works correctly at various levels.

The 'Inventory Control System' has been tested under various conditions with different kinds of data.

The system is tested in three phases:

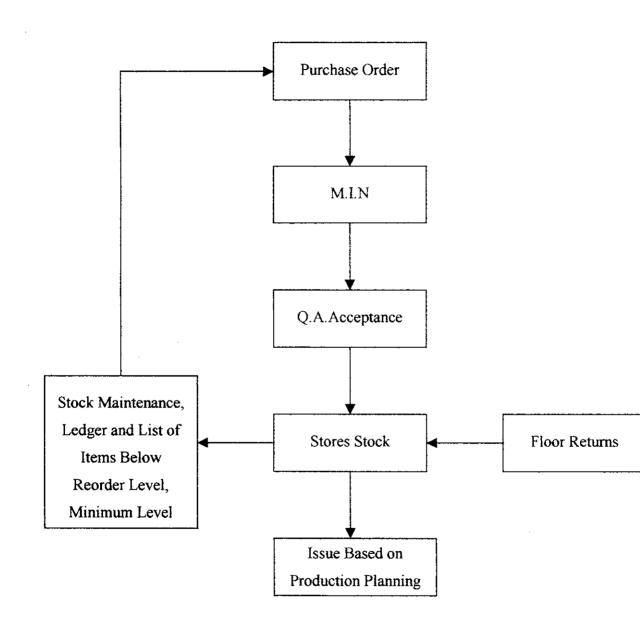
- Unit testing
- System testing
- Acceptance testing

### **UNIT TESTING:**

Here, each program unit is tested individually. So any errors in a unit is debugged. Sample data is given for unit testing. The unit test results are recorded for further reference. During unit testing the functionality of the program unit, validations and limitations are tested



# 4. SYSTEM FLOW DIAGRAM



M.I.N. - Material Inwards Note

Q.A. - Quality Assurance

# 3.4 Output Design:

Outputs from a system is required primarily to communicate the result of processing to the users and to provide permanent copy of these results. While designing the output, the type of the report content format have been taken into consideration.

The reports of the system are generated so as to meet the requirements of top middle and downline management. The report are designed as per the requirements of the client.

# **TRANS**

| Column Name Type |              | Description                           |  |  |
|------------------|--------------|---------------------------------------|--|--|
| DOC_NO           | VARCHAR2(6)  | Document number                       |  |  |
| WORK_ORD_NO      | VARCHAR2(15) | Work order number                     |  |  |
| TRAN_CODE        | VARCHAR2(2)  | Transaction code (1-Receipt,2-Issues) |  |  |
| REF_NO           | VARCHAR2(6)  | Reference number                      |  |  |
| REF_DT           | DATE         | Reference date                        |  |  |
| DRG_NO           | VARCHAR2(9)  | Drawing number                        |  |  |
| QTY_ISSU         | NUMBER(9,2)  | Quantity of items issued              |  |  |
| QTY_RECE         | NUMBER(9,2)  | Quantity of items received            |  |  |
| DEPT_NO          | VARCHAR2(4)  | Department number                     |  |  |
| ENTRY_BY         | VARCHAR2(2)  | Person's code who made transaction    |  |  |

# **MAINT**

| Column Name   | Туре         | Description                             |  |
|---------------|--------------|---|--|
| STORE_NO      | VARCHAR2(2)  | Store number for item storage           |  |
| DRG_NO        | VARCHAR2(9)  | Drawing number of the item              |  |
| DESCRIPTION   | VARCHAR2(35) | Description of the item                 |  |
| UNIT          | VARCHAR2(2)  | Unit of measurement                     |  |
| RATE          | NUMBER(9,2)  | Amount of the item                      |  |
| MINI_LEVEL    | NUMBER(9,2)  | Minimum level                           |  |
| REORDER_LEVEL | NUMBER(9,2)  | Reorder level                           |  |
| MAX_LEVEL     | NUMBER(9,2)  | Maximum level                           |  |
| LOCATION      | VARCHAR2(10) | Location for storing the item in stores |  |
| OB_YEAR       | NUMBER(9,2)  | Opening year                            |  |
| OB_MONTH      | NUMBER(9,2)  | Opening month                           |  |
| STATUS_FLAG   | VARCHAR2(1)  | Status of item                          |  |
| STDATE        | DATE         | System date                             |  |

- 5 Shopmade component
- 6 Consumable Item
- 7 Imported items
- 8 Tools
- 9 Machinery Spares

# The next seven digits represent:-

- Machine
- Machine part
- Running Sl No.

### Machine:

The second and third digits refers to the machine. It can be any of the following:

- 01 Blowroom lines
- 02 Casting
- 03 DrawFrame Machinery
- 04 Combining Machinery
- o5 Speed Frame (Simplex)
- 06 & 07 Ring Frame
- 09 Common items
- 99 Pirn Winder

4. Back:

If this Back button is clicked, it will go to the previous screen.

# 3.2. Code Design:

The codes in the system enables easy way of updation an identifying the items easily. It is a normal practice that all the primary keys should have a codification scheme. Based on the codification scheme, the data are allowed to be entered. This increases the system flexibility as user cannot give any type of data which will affect the system performance. There is codification scheme laid out for this project and is given below:

1. Department Code: 99 AAA

13 - Spindle & Rings Unit

AAA - Running Sl. No.

#### Material Code:

The material code is identified as drawing number. There are nine digits.

The first digit is the main category. It can be any of the following:-

- 1 Casting
- 2 Raw Material
- 3 Non-metal
- 4 Purchase Component

# Standard Procedures adapted for Screens

When a screen is invoked generally the user can see the following modes & operations:-

- 1. Save
- 2. Delete
- 3. Cancel
- 4. Back

The underscored letters are the hot keys for the corresponding buttons (ie instead of clicking the button, the same can be activated by pressing alt plus the underscored letter).

### 1. Save:

This button is used to save the details that are given as input by the users.

# 2. Delete:

Any entry in the database can be deleted by activating this button.

## 3. Cancel:

If the user wants to cancel the changes which he has done already, then he should click this Cancel Button.

The objective followed while doing input design are controlling the data entered (ie) preventing the entry of invalid data, all the validation checks to be done on the data entered are specified.

The input screens used in this system are classified into

- Maintenance Screen
- Transaction Screen.

### Maintenance Screen:

The input design of the maintenance screen includes the initial data entry and updations made at later stage. The data are entered through the maintenance screeen.

## **Transaction Screen:**

The screen design for the transaction screen deals with designing input screens for the various transactions made in the system. The transactions are the processes that takes place continuously in an organisation.