



B.TECH DEGREE EXAMINATIONS: MAY 2018

(Regulation 2015)

Fourth Semester

FASHION TECHNOLOGY

U15FTT401: Weaving Technology

COURSE OUTCOMES

- CO1:** Acquire knowledge in the objectives and working principles of various machines used for yarn preparation for weaving
- CO2:** Describe the working principle of beam preparatory machines for weaving.
- CO3:** Develop knowledge in the selection of sizing ingredients for different fibres
- CO4:** Discuss the objectives and working principles of various shuttle and shuttle less looms
- CO5:** Develop knowledge in selection suitable preparatory processes for weaving
- CO6:** Acquire knowledge on the process and quality control in the preparatory processes as well as in weaving.

Time: Three Hours

Maximum Marks: 100

Answer all the Questions:-

PART A (10 x 1 = 10 Marks)

1. Matching type item with multiple choice code

CO1 [K₂]

List I	List II
A. Sizing	i. Yarn dyeing
B. Beam warping	ii. Checks & Stripes
C. Cheese winding as loose package	iii. Plain fabric
D. Sectional Warping	iv. Starch application

- | | A | B | C | D |
|----|-----|-----|-----|----|
| a) | ii | i | iii | iv |
| b) | iii | iv | ii | i |
| c) | iv | iii | i | ii |
| d) | iii | i | ii | iv |

2. The number of spinning cops required to complete 1.6 kg of cone package if the average cops weight is 50 grams. CO1 [K₃]

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|----|----|----|----|
| a) | 34 | b) | 32 |
| c) | 42 | d) | 44 |

3. In warping machine the yarn is passed from CO2 [K₃]
1. Stop motions 2. Tension discs 3. Yarn clearers 4. Adjustable reeds 5. Cone drum
a) 1,3,5 b) 1,4,5
c) 1,2,4 d) 2,3,5
4. A warping machine can have the creel capacity upto _____ cones. CO2 [K₂]
a) 400 b) 1500
c) 1000 d) 600
5. Assertion (A): The size should be easily removable during weaving. CO2 [K₂]
Reason (R): Size film properties should not be affected drastically by extreme humidity changes.
a) Both A and R are Individually true and R is the correct explanation of A b) Both A and R are Individually true but R is not the correct explanation of A
c) A is true but R is false d) A is false but R is true
6. When the sley moves forward _____ taking place. CO3 [K₂]
a) Picking b) Take-up
c) Beat-up d) Let-off
7. The weaving taking place in the sequence of CO3 [K₃]
1. Picking 2. Shedding 3. Beat-up 4. Secondary motions
a) 2-3-4-1 b) 1-3-2-4
c) 3-4-2-1 d) 2-1-3-4
8. When existing warp and the new warp count and number of ends, ends/inch are similar, then _____ can be done instead _____. CO5 [K₃]
a) Knotting , Drawing-in b) Splicing, Denting-in
c) Denting-in, Knotting d) Drawing-in, splicing
9. Assertion (A): Air-jet loom is running at higher speed than shuttle looms CO5 [K₂]
Reason (R): The picking taking place by high pressure air nozzles throughout the width.
a) Both A and R are Individually true and R is the correct explanation of A b) Both A and R are Individually true but R is not the correct explanation of A
c) A is true but R is false d) A is false but R is true
10. The fabric width after the temple after fell of the cloth _____ CO6 [K₂]
a) Remains unaltered b) Reduces
c) Increases d) Both a & c

PART B (10 x 2 = 20 Marks)
(Answer not more than 40 words)

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|---|-----|-------------------|
| 11. List the types of yarn faults based on Classimat II. | CO1 | [K ₂] |
| 12. Brief the advantages of Auto Cone winding machine. | CO1 | [K ₂] |
| 13. Calculate the number of warp beams and threads per beam, if a total ends per fabric is 5800 and the warping machine capacity is 600 ends. | CO2 | [K ₄] |
| 14. Brief on single end sizing machine. | CO2 | [K ₂] |
| 15. Discuss on synthetic sizing requirements. | CO3 | [K ₃] |
| 16. What is a headstock in a sizing machine? And what it consisting of? | CO3 | [K ₂] |
| 17. List out the advantages of shuttle less looms. | CO4 | [K ₂] |
| 18. Discuss on demerits of water jet looms. | CO4 | [K ₂] |
| 19. Define Loom data system. What are all the data available in the system? | CO6 | [K ₃] |
| 20. Brief the advantages of the computerized fabric inspection system. | CO5 | [K ₂] |

Answer any FIVE Questions:-

PART C (5 x 14 = 70 Marks)
(Answer not more than 300 words)

Q.No. 21 is Compulsory

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|--|-----|-------------------|
| 21. Elaborate the process sequence from yarn to fabric for a weaving process. | CO1 | [K ₂] |
| 22. With neat diagram explain the working and passage of material through a auto cone winding machine. | CO1 | [K ₂] |
| 23. Enumerate on different creel systems available in high speed warping machines. Explain with neat sketches. | CO2 | [K ₃] |
| 24. Explain with a neat sketch the working principles and the stages of a multi cylinder sizing machine. | CO2 | [K ₃] |
| 25. Discuss in detail with a neat sketch, the negative tappet shedding mechanism in weaving. | CO3 | [K ₃] |

26. Explain with neat diagram the rapier mechanism with their advantages.

CO4 [K₃]

27. List out the different process control measures taken in the following processes

CO5 [K₃]

1. Cone winding, 2. Warping, 3. Sizing 4. Weaving.
