



**B.E/B.TECH DEGREE EXAMINATIONS: NOV/DEC 2023**

(Regulation 2018)

Seventh Semester

**AUTOMOBILE ENGINEERING**

U18AUE0008: Additive Manufacturing and Tooling

**COURSE OUTCOMES**

- CO1:** Classify the concepts and terminologies of additive manufacturing.  
**CO2:** Apply the reverse engineering concepts for design development.  
**CO3:** Identify the variety of additive manufacturing techniques based on end product applications.  
**CO4:** Design and develop newer tooling models.  
**CO5:** Familiarize with cutting edge technologies in rapid tooling and manufacturing.  
**CO6:** Analyze the cases relevant to additive manufacturing.

**Time: Three Hours**

**Maximum Marks: 100**

**Answer all the Questions:-**

**PART A (10 x 2 = 20 Marks)**

**(Answer not more than 40 words)**

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|---|-----|-------------------|
| 1. List the applications for Additive Manufacturing.                          | CO1 | [K <sub>1</sub> ] |
| 2. Define rapid tooling.  | CO1 | [K <sub>1</sub> ] |
| 3. List any four materials used in additive manufacturing technology (AMT).   | CO2 | [K <sub>1</sub> ] |
| 4. What is meant by reverse engineering?                                      | CO2 | [K <sub>1</sub> ] |
| 5. Write short notes on any two CAD models used in AMT.                       | CO3 | [K <sub>1</sub> ] |
| 6. What are the limitations of SLA process and how are they modified.         | CO3 | [K <sub>1</sub> ] |
| 7. What is known as 'staircase effect' in model building?                     | CO4 | [K <sub>1</sub> ] |
| 8. What are the post processing defects in SLS.                               | CO4 | [K <sub>1</sub> ] |
| 9. How additive manufacturing helps in aerospace and electronics industries ? | CO5 | [K <sub>1</sub> ] |
| 10. What is meant by Tissue engineering?                                      | CO5 | [K <sub>1</sub> ] |

**Answer any FIVE Questions: -**

**PART B (5 x 16 = 80 Marks)**

**(Answer not more than 400 words)**

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|---|----|-----|-------------------|
| 11. a) Briefly discuss Additive manufacturing process chain.                | 10 | CO1 | [K <sub>1</sub> ] |
| b) List out the benefits and applications of Additive manufacturing.        | 6  | CO1 | [K <sub>2</sub> ] |
| 12. Enumerate the additive manufacturing techniques of Stereo- Lithography. | 16 | CO2 | [K <sub>1</sub> ] |

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|-----|---|----|-----|-------------------|
| 13. | Explain with suitable flow chart, the process of reverse engineering for the development of a new type of mobile phone.                     | 16 | CO2 | [K <sub>2</sub> ] |
| 14. | a) Draw suitable sketches and explain the photo polymerization of SL resins process.  | 8  | CO3 | [K <sub>2</sub> ] |
|     | b) Explain the functioning of FDM process model and how the various techniques are carried out.   | 8  | CO3 | [K <sub>2</sub> ] |
| 15. | Explain the Working Each process of LENS in sintered based additive manufacturing system. Also mention the merits and demerits of the same. | 16 | CO4 | [K <sub>2</sub> ] |
| 16. | Explain classification of tooling in additive manufacturing.  | 16 | CO5 | [K <sub>2</sub> ] |

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