

B.E/B.TECH DEGREE EXAMINATIONS: NOV/DEC 2024

(Regulation 2018)

Sixth Semester

MECHATRONICS ENGINEERING

U18MCI6201 : Computer Aided Manufacturing

COURSE OUTCOMES**CO1:** Describe the fundamentals of Computer Aided Design.**CO2:** Describe the basic and constructional features of CNC machines.**CO3:** Develop a CNC Part programming for the basic turning and milling operations.**CO4:** Explain the importance of group technology and Computer Aided process plan.**Time: Three Hours****Maximum Marks: 100****Answer all the Questions:-****PART A (10 x 2 = 20 Marks)****(Answer not more than 40 words)**

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|---|-----|-------------------|
| 1. Brief the product cycle with its stages. | CO1 | [K ₂] |
| 2. Define homogeneous transformation in a cad system. | CO1 | [K ₂] |
| 3. Differentiate CNC with NC machine. | CO2 | [K ₂] |
| 4. How adaptive control works in CNC machines | CO2 | [K ₂] |
| 5. Why do you choose the recirculating ball screw for CNC machine | CO2 | [K ₂] |
| 6. List the importance of spindle orientation. | CO2 | [K ₂] |
| 7. Brief the canned cycle. | CO3 | [K ₂] |
| 8. Write a simple part programme to make a hole on a square plate 100x100mm. The diameter of the hole is 10mm and the position at center of the square plate. | CO3 | [K ₂] |
| 9. Define group technology and part family. | CO4 | [K ₂] |
| 10. List the advantages of CAPP over manual process planning. | CO4 | [K ₂] |

Answer any FIVE Questions:-**PART B (5 x 16 = 80 Marks)****(Answer not more than 400 words)**

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|---|----|-----|-------------------|
| 11. a) Describe the CAD system architecture. | 08 | CO1 | [K ₂] |
| b) Discuss the 2D and 3D transformations in CAD system. | 08 | CO1 | [K ₂] |
| 12. a) Explain the various types of recirculating ball screw with neat sketch. Along with | | CO2 | [K ₂] |

purpose of preloading.

13. a) Generate suitable part programming for the given diagram. CO3 [K₃]

All dimensions are in MM

14. a) List the tool magazine used in CNC. Explain any one with neat sketch. 08 CO2 [K₂]
b) Discuss the factors influencing that selecting a CNC Machines 08 CO2 [K₂]
15. a) Discuss opitz system in group technology 08 CO4 [K₂]
b) Explain the FMS system along with its layout. 08 CO4 [K₂]
16. a) Describe the features and advantages of CNC machine 08 CO2 [K₂]
b) Explain the automatic tool changer. 08 CO2 [K₂]
