



**B.E/B.TECH DEGREE EXAMINATIONS: NOV/DEC 2024**

(Regulation 2018)

Forth Semester

**MECHATRONICS ENGINEERING**

U18MCR0002: Additive Manufacturing Processes

**COURSE OUTCOMES**

- CO1:** Understand the fundamentals of additive manufacturing  
**CO2:** Describe the operating principles of liquid based additive manufacturing process.  
**CO3:** Describe the operating principles of solid based additive manufacturing process.  
**CO4:** Explain the concepts of powder based additive manufacturing process.  
**CO5:** Describe the principles of binder and LOM additive manufacturing process.  
**CO6:** Understand the various types of post-processing in additive manufacturing process.

**Time: Three Hours**

**Maximum Marks: 100**

**Answer all the Questions:-**

**PART A (10 x 2 = 20 Marks)**

**(Answer not more than 40 words)**

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|--|-----|-------------------|
| 1. List the advantages of the additive manufacturing process.                | CO1 | [K <sub>2</sub> ] |
| 2. Classify the additive manufacturing process.                              | CO1 | [K <sub>2</sub> ] |
| 3. How digital light processing differs from Stereolithography Apparatus.    | CO2 | [K <sub>2</sub> ] |
| 4. Brief the FDM process.  | CO3 | [K <sub>2</sub> ] |
| 5. Write the applications of selective laser sintering.                      | CO4 | [K <sub>2</sub> ] |
| 6. Distinguish selective laser sintering and selective laser melting.        | CO4 | [K <sub>2</sub> ] |
| 7. Brief the working of binder jet additive manufacturing.                   | CO5 | [K <sub>2</sub> ] |
| 8. What is thermal bonding in additive manufacturing?                        | CO5 | [K <sub>2</sub> ] |
| 9. Why post processing required for 3D printed part?                         | CO6 | [K <sub>2</sub> ] |
| 10. What is the role of additive manufacturing process in rapid prototyping? | CO6 | [K <sub>2</sub> ] |

**Answer any FIVE Questions:-**

**PART B (5 x 16 = 80 Marks)**

**(Answer not more than 400 words)**

11.	a)	Discuss the need and advantages of additive manufacturing.	08	CO1	[K <sub>2</sub> ]
	b)	Explain the Procedure of product development in additive manufacturing.	08	CO1	[K <sub>2</sub> ]
12.	a)	Describe the working principles of digital light processing with its advantages.	08	CO2	[K <sub>2</sub> ]
	b)	Explain the working of SLA process with suitable sketch.	08	CO2	[K <sub>2</sub> ]
13.		Discuss the fusion deposition modelling process with suitable sketch. And mention its advantages & applications.	16	CO3	[K <sub>2</sub> ]
14.		When do you prefer powder bed fusion technology? Explain any one with suitable sketch.	16	CO4	[K <sub>2</sub> ]
15.		Discuss the basic working principles of laminated object manufacturing with suitable sketch. Mention its applications and advantages.	16	CO5	[K <sub>2</sub> ]
16.	a)	Discuss the various techniques used for support removal and their impact on surface texture improvement.	08	CO6	[K <sub>2</sub> ]
	b)	Explain how additive manufacturing has been used effectively in medical implants.	08	CO6	[K <sub>2</sub> ]

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